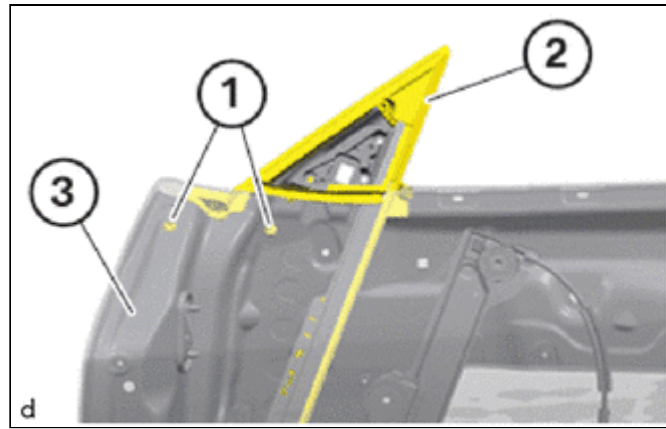


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2024 Toyota Corolla Service Manual

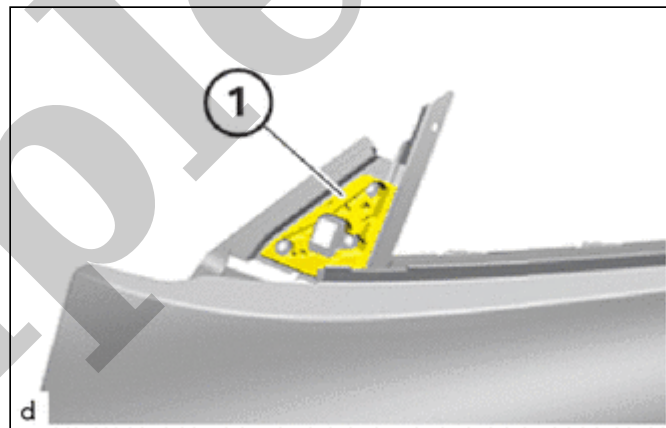
[Go to manual page](#)



(d) Make sure the front door belt front seal (2) is correctly seated.

11. INSTALL FRONT DOOR FRONT LOWER FRAME UPPER COVER

(a) Install the front door front lower frame upper cover (1).

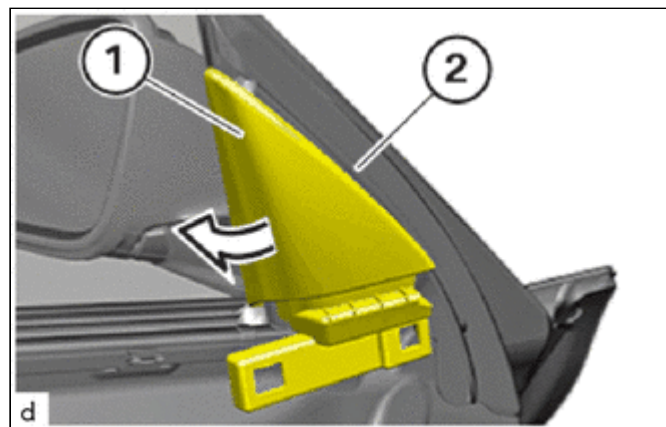


12. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY

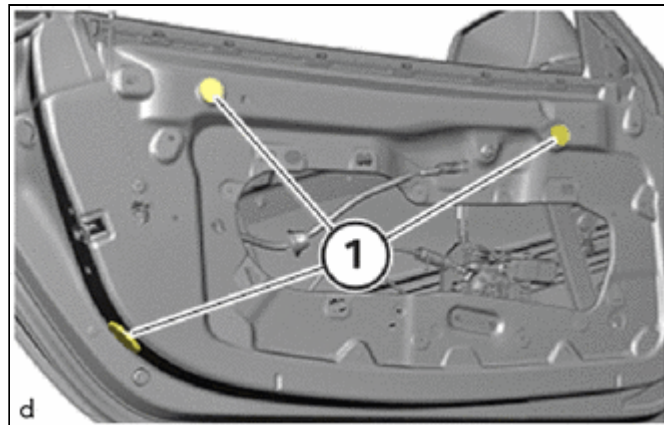
Click here [INFO](#)

13. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH

(a) Install front door front door lower frame bracket garnish (1) on door (2) and connect it in the direction of the arrow.

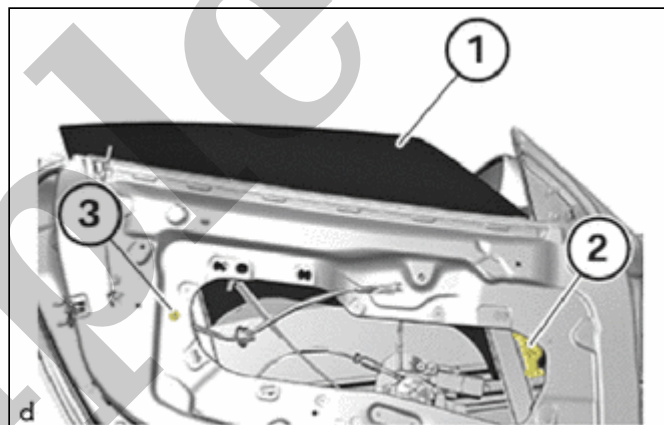


14. INSTALL FRONT DOOR WINDOW REGULATOR ASSEMBLY



15. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY

- (a) Guide the front door glass sub-assembly (1) from above into the front door panel sub-assembly.

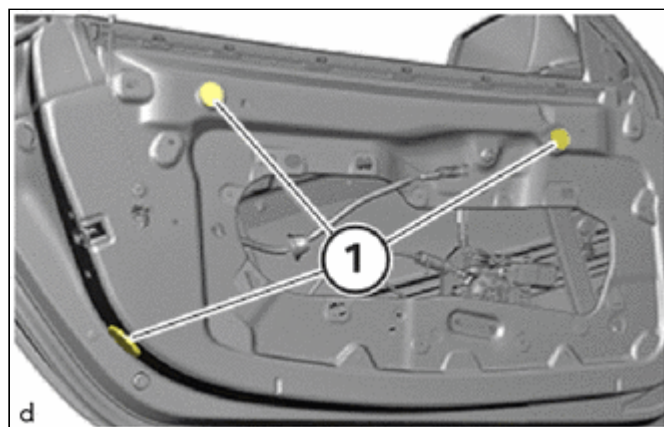


- (b) Screw in and tighten multi-tooth screws (2) and (3) on the front door glass sub-assembly (1) so the front door glass sub-assembly can still be moved.

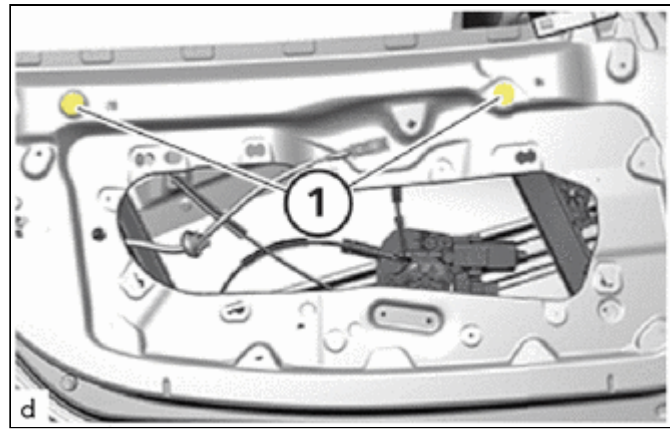
16. ADJUST FRONT DOOR GLASS SUB-ASSEMBLY

- (a) The front door glass sub-assembly is all the way up.
(b) Open front door.

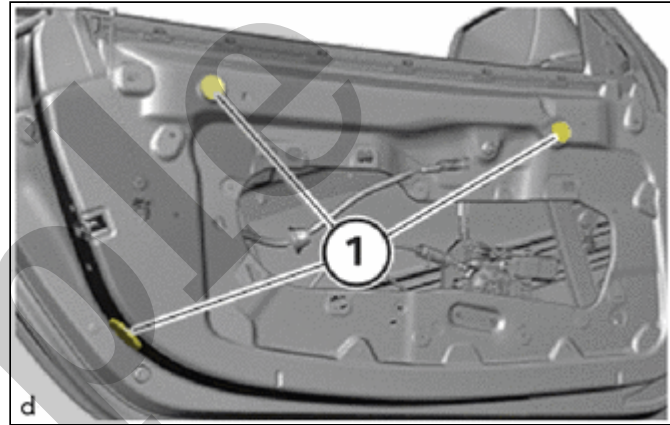
- (c) Remove the seal plug (1).



- (d) Release the nuts (1) on the front door glass sub-assembly with the special tool 0 496 726 (51 0 400). While doing so, hold the

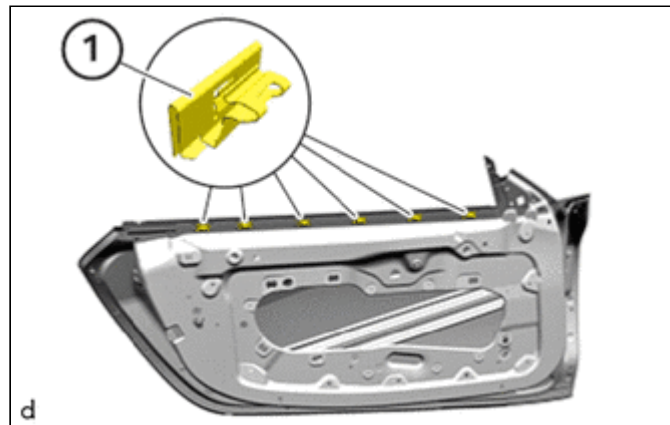


(h) Install seal plug (1).



17. INSTALL FRONT DOOR GLASS INNER WEATHERSTRIP

(a) Install the clamps (1).

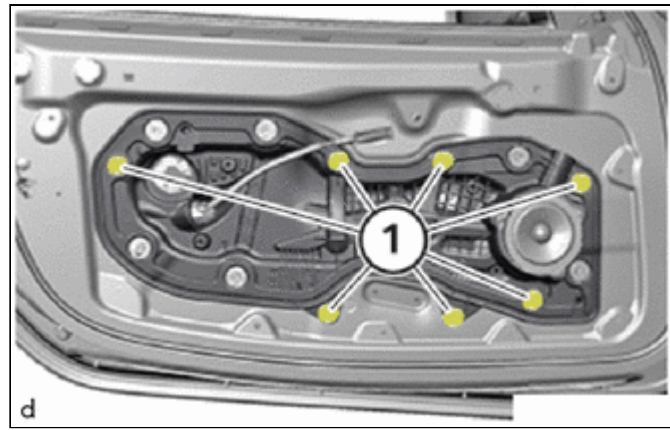


(b) Correctly position the front door glass inner weatherstrip (1) and engage in the clamps (2).

(g) Tighten the T30 bolts (1).

Torque:

8.0 N·m {82 kgf·cm, 71 in·lbf}



19. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

Click here [INFO](#)

20. INSTALL SIDE AIRBAG PRESSURE SENSOR

Click here [INFO](#)

21. INSTALL FRONT NO. 2 SPEAKER ASSEMBLY

Click here [INFO](#)

22. INSTALL POWER WINDOW REGULATOR MASTER SWITCH ASSEMBLY (for Driver Side)

Click here [INFO](#)

23. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY (for Front Passenger Side)

Click here [INFO](#)

24. INSTALL LUGGAGE COMPARTMENT DOOR OPENING SWITCH ASSEMBLY (for Driver Side)

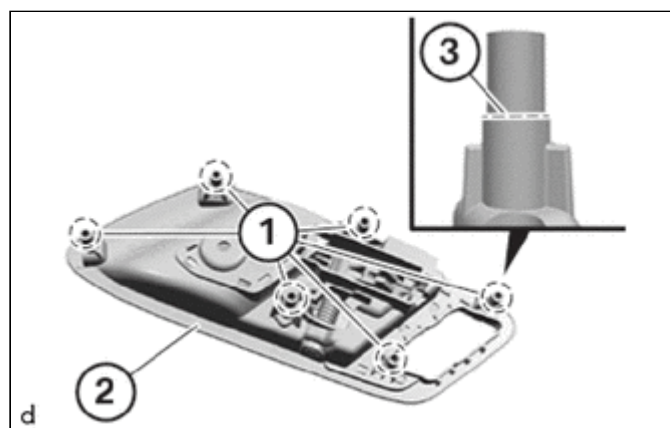
Click here [INFO](#)

25. INSTALL DOOR CONTROL SWITCH ASSEMBLY

Click here [INFO](#)

26. INSTALL FRONT DOOR INSIDE HANDLE

(a) Saw off all the marked welding pins (1) on front door inside handle (2) along moulding (3).



(b) Remove the welding residue on front door trim board sub-assembly with a scalpel.