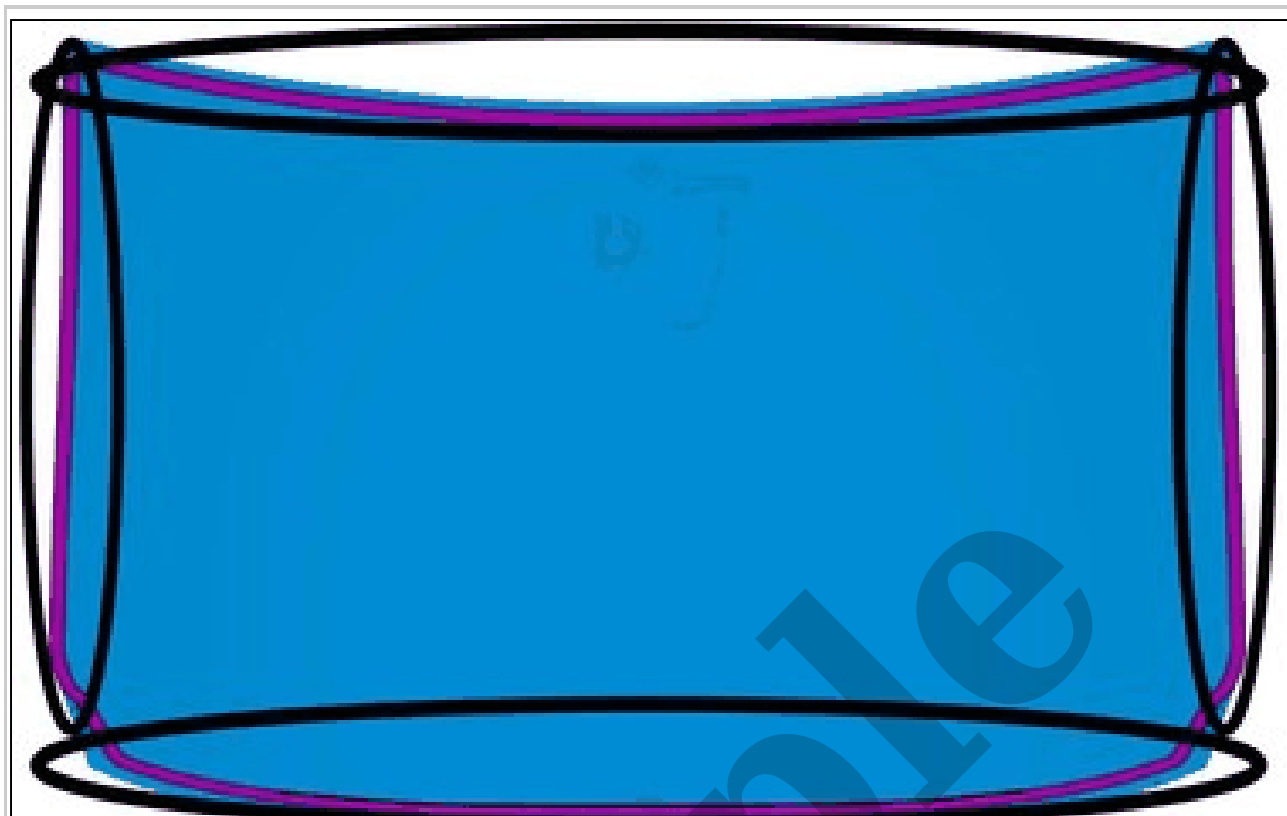


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

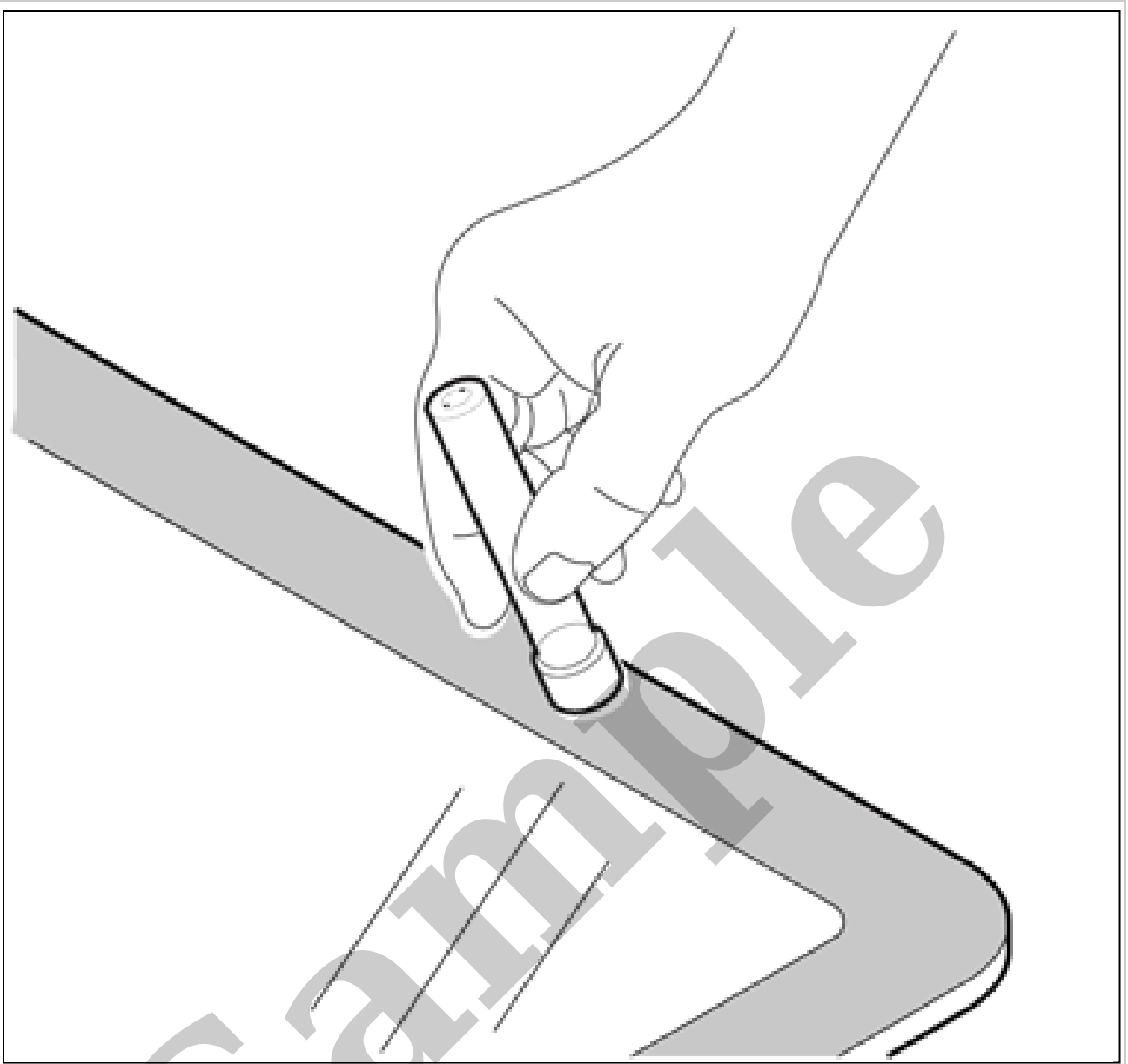
2021 Volvo XC90 Manual - Service & Repair Guide

[Go to manual page](#)



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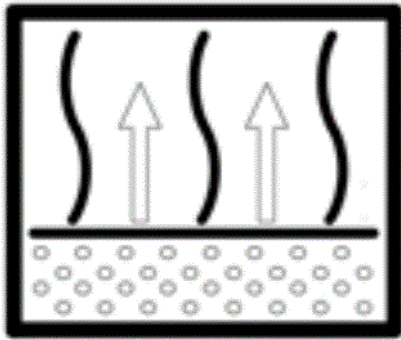
NOTE: *If the primer is damaged, remove primer only along the side concerned, not all around the window.*



Courtesy of VOLVO CARS CORPORATION

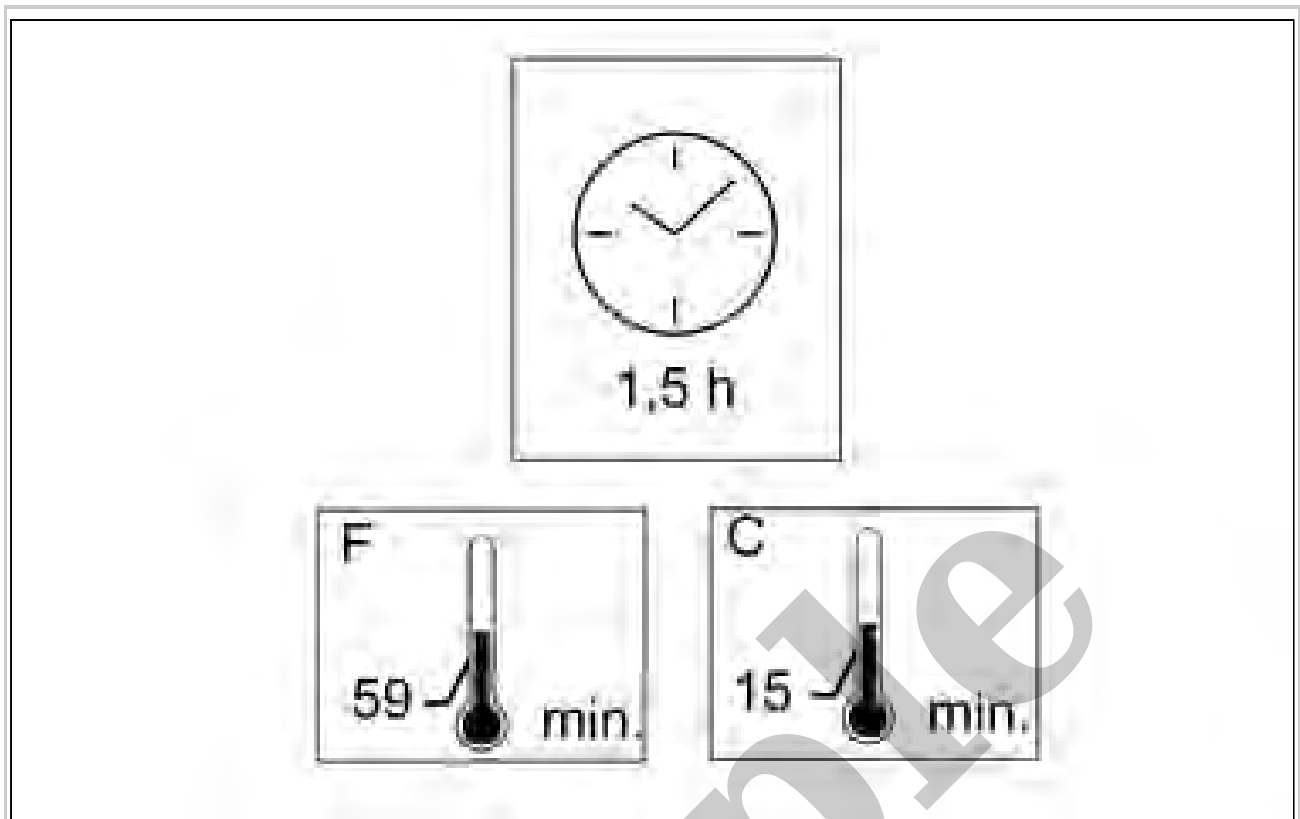
Use: Activator,
Wipe dry.

Max 8 min



Courtesy of VOLVO CARS CORPORATION

Sample



Courtesy of VOLVO CARS CORPORATION

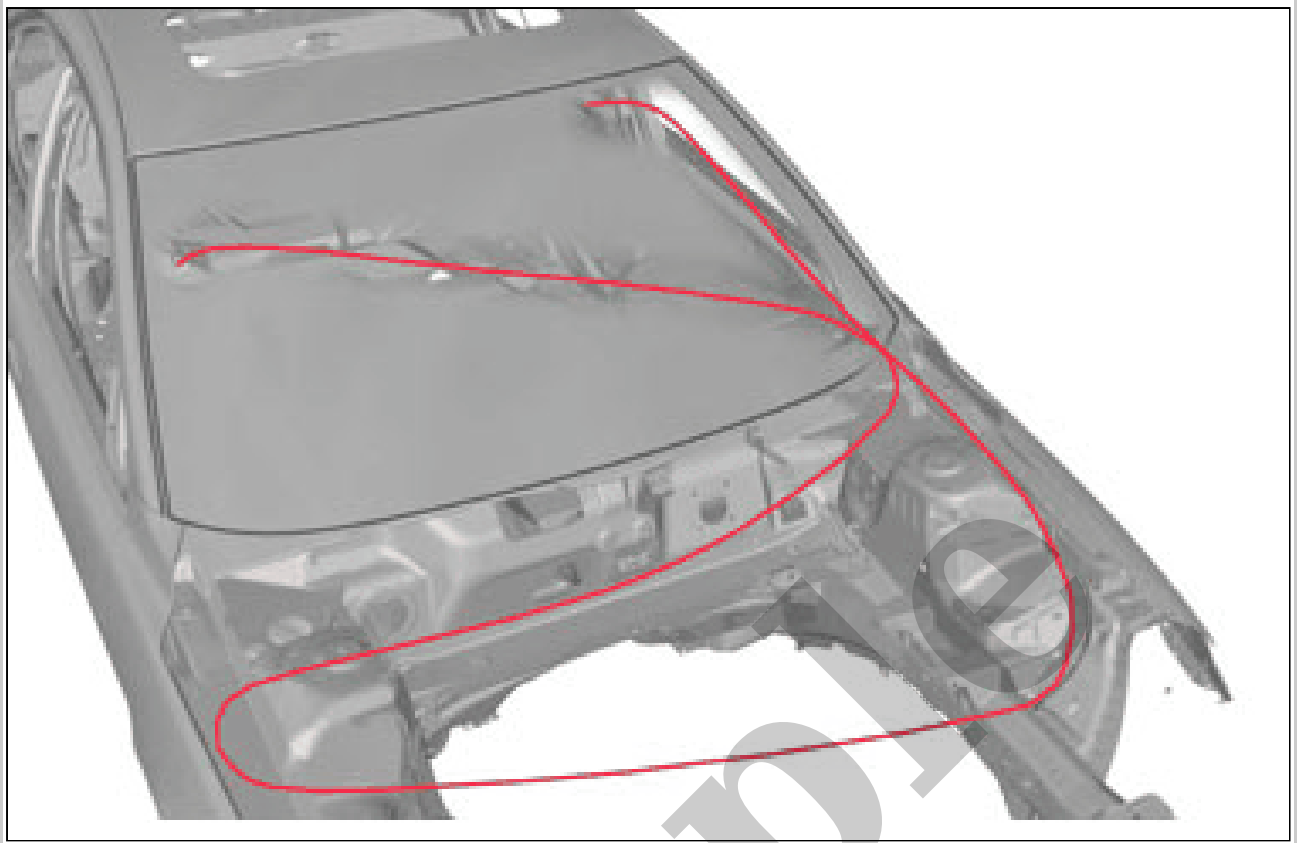
WARNING: *Wait for the specified time at the specified temperature before moving the car.*

Install the following items:

- plenum cover. Refer to: PLENUM COVER
- inner rear view mirror. Refer to: INNER REAR VIEW MIRROR
- A-pillar trim panel. Refer to: A-PILLAR TRIM PANEL
- rain and light sensor RLSM. Refer to: RAIN AND LIGHT SENSOR RLSM
- In-vehicle Humidity Sensor. Refer to: IN-VEHICLE HUMIDITY SENSOR
- trim strip, A-pillar. Refer to: A-PILLAR MOLDING
- forward looking camera (FLC). Refer to: FORWARD LOOKING CAMERA

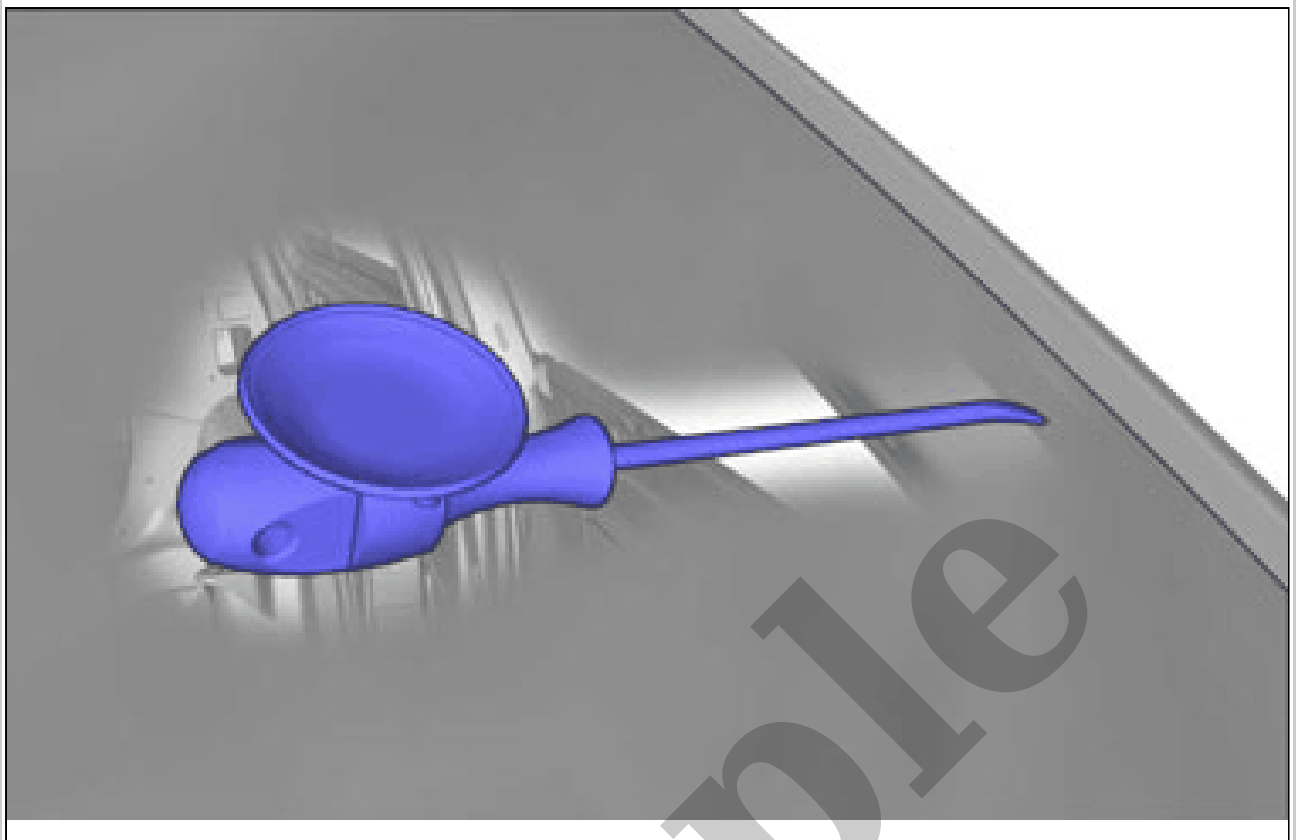
Calibrate FLC2 according to: Diagnostics / Components / Control modules / Forward looking camera (FLC2) / Diagnostic sequences / Calibration of forward looking camera (FLC2)

WINDSHIELD > WINDSHIELD [2018-2022, B4204T18 | 2019-2022, B4204T47] > REMOVAL



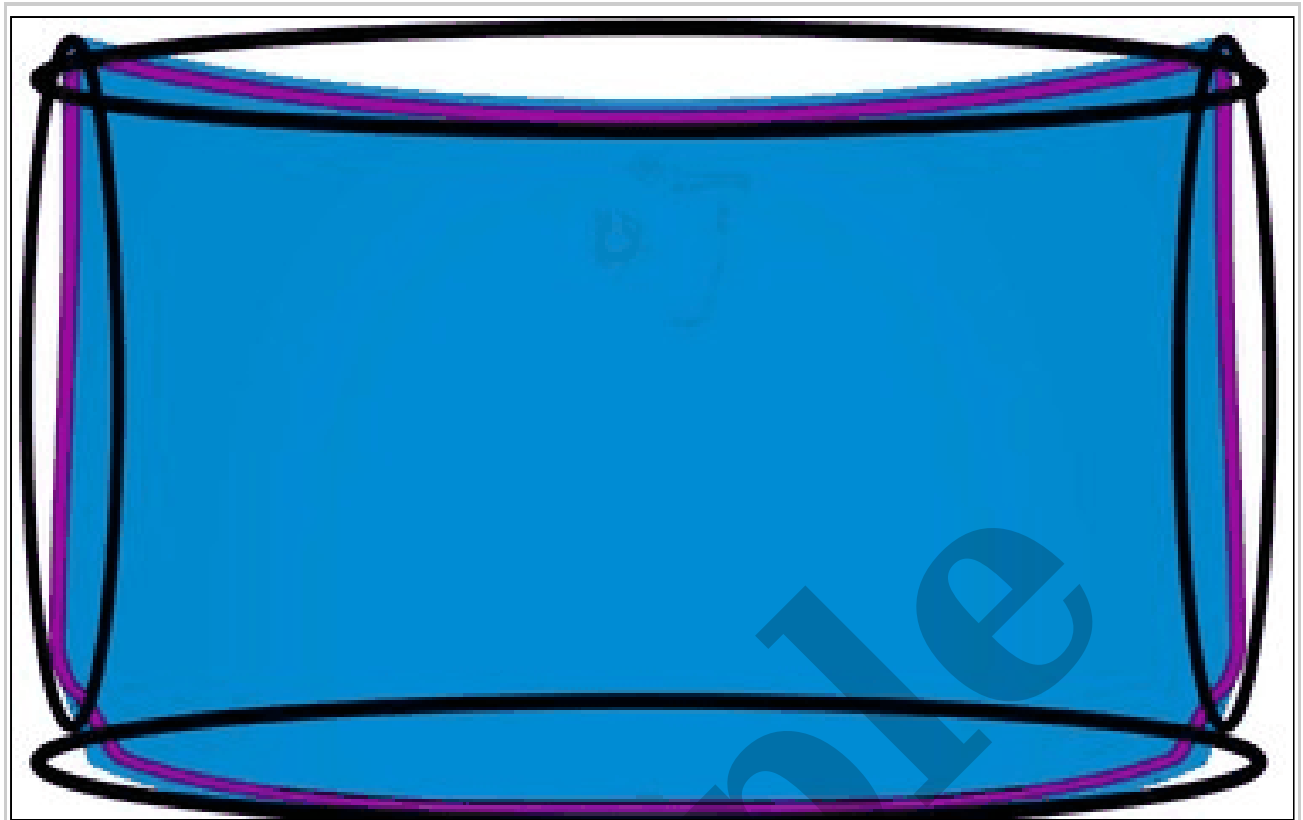
Courtesy of VOLVO CARS CORPORATION

Sample



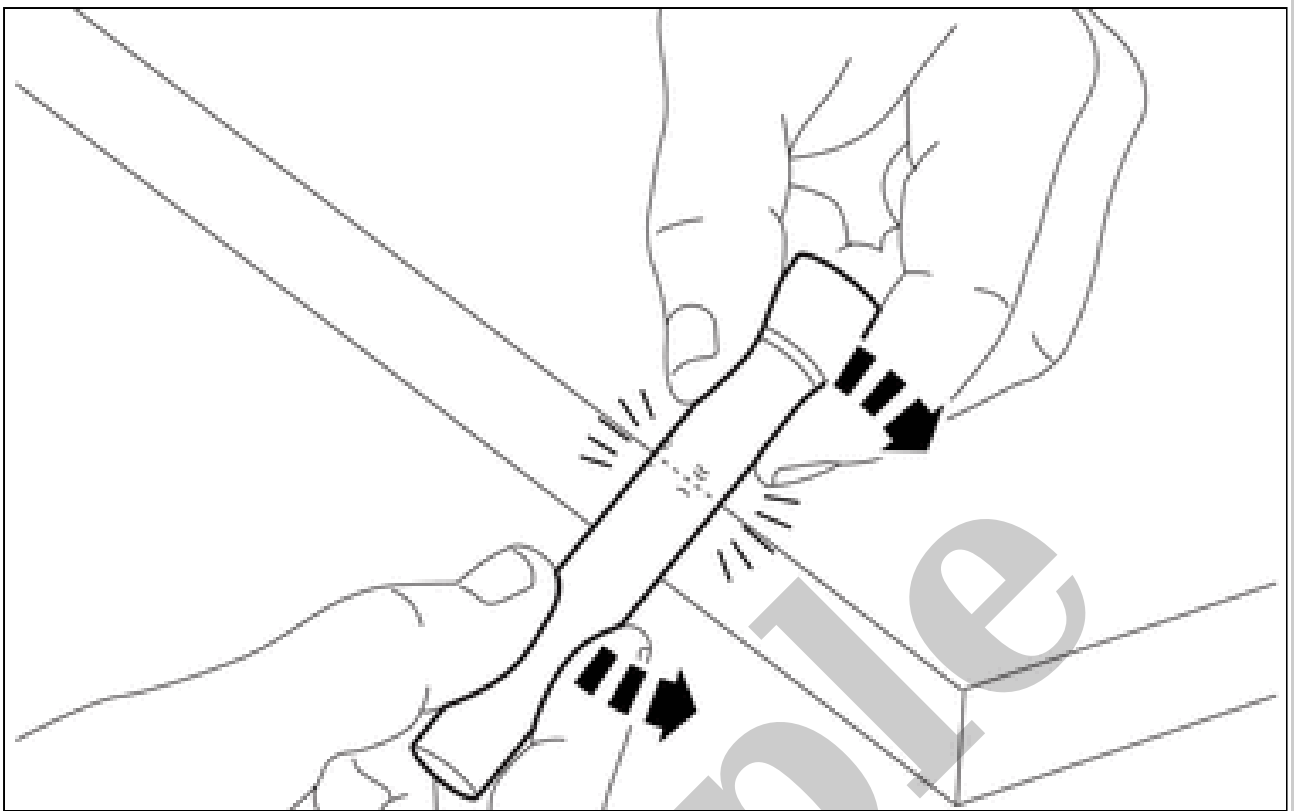
Courtesy of VOLVO CARS CORPORATION

CAUTION: *Make sure that the components are protected.*



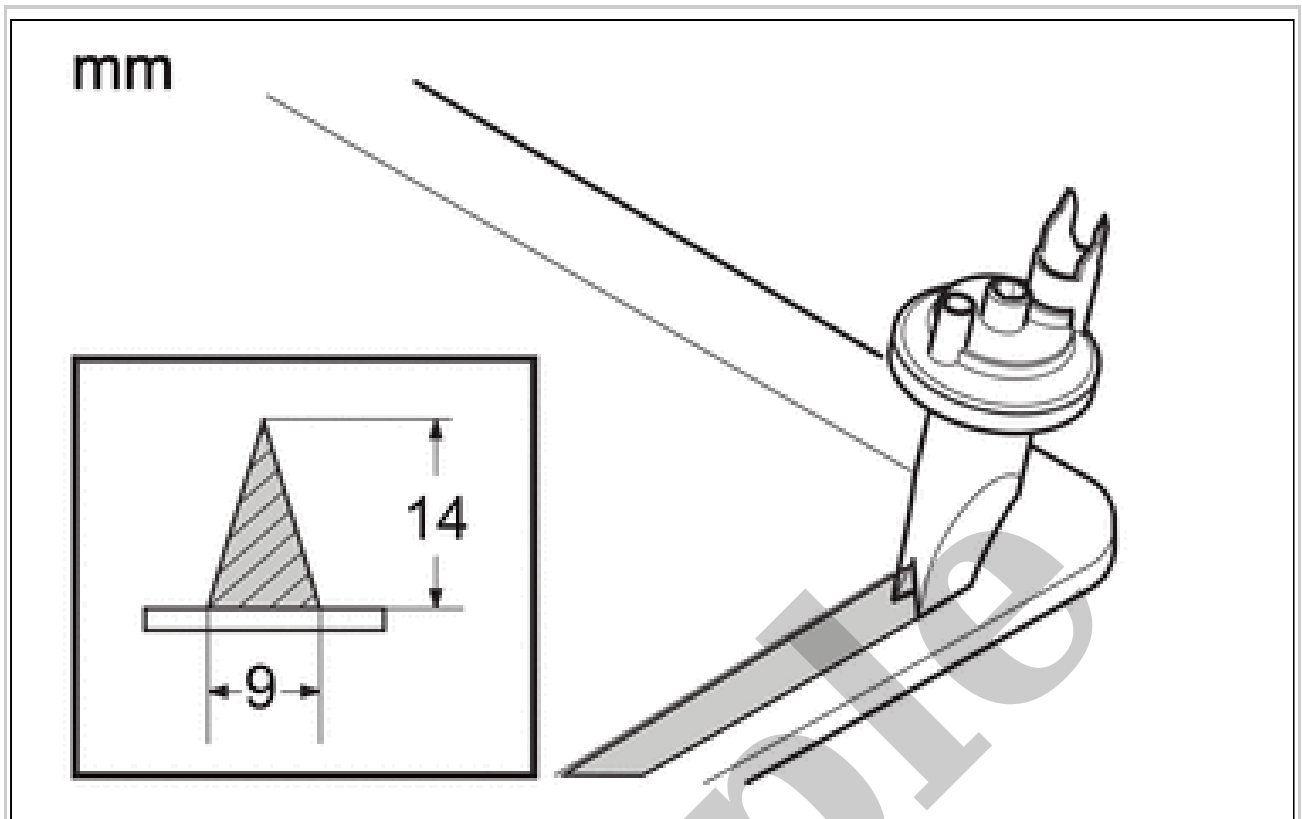
Courtesy of VOLVO CARS CORPORATION

NOTE: *If the primer is damaged, remove primer only along the side concerned, not all around the window.*



Courtesy of VOLVO CARS CORPORATION

Sample



Courtesy of VOLVO CARS CORPORATION

Special Tool: 981 4259 Glue gun, EU/UK Special Tool: 981 4260 Glue gun, US Special Tool: 981 4261 Glue gun, AU/NZ

Use: Adhesive kit, 32132745 (US), (EU), (OS) **Use:** Adhesive kit, 32132746 (CA) **Use:** Adhesive kit, 32132747 (CN)

When applied, hold the glue gun according to the nozzle angle.