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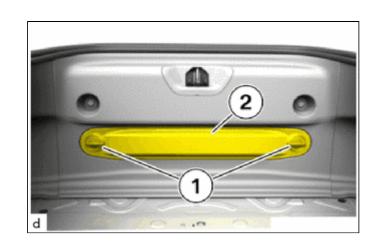
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2021 Toyota RAV4 Prime Service and Repair Manual

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HINT:

Perform this procedure only when the lid has been opened.



26. INSTALL QUARTER TRIM UPPER PANEL LH

Click here NFO NFO

27. INSTALL QUARTER TRIM UPPER PANEL RH

HINT:

Use the same procedure as for the LH side.

28. INSTALL CENTER PILLAR GARNISH ASSEMBLY LH

Click here NFO NFO

29. INSTALL CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

30. INSTALL TRANSVERSE PIPE

Click here

31. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here NFO NFO

32. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

33. INSTALL TRANSVERSE PIPE TRIM

Click here NFO

34. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here NFO

35. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

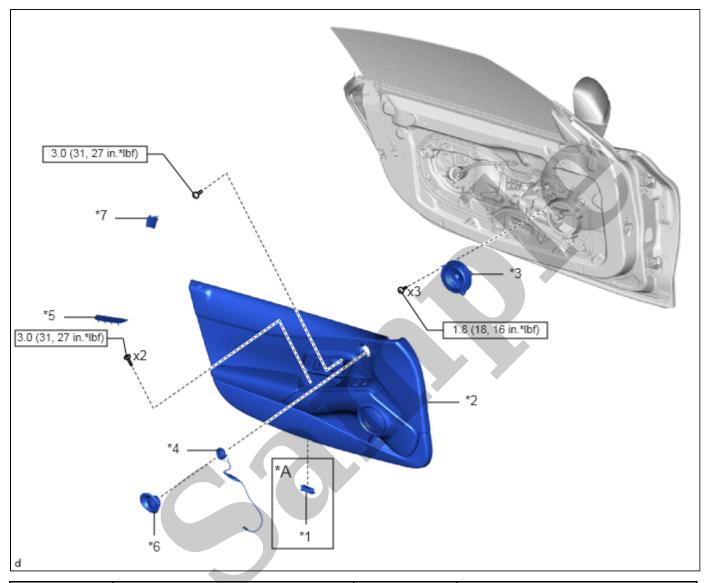
36. INSTALL DECK BOARD ASSEMBLY

(a) Slide the left edge of the deck board assembly (1) into the recess in the direction of the arrow of the deck board assembly.

Last Modified: 07-26-2024	6.11:8.1.0	Doc ID: RM10000001JCNU
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 - 07/2020]
itle: AUDIO / VIDEO: FRONT DOOR SPEAKER: COMPONENTS; 2020 - 2021 MY Supra [03/2019 - 07/2020]		

COMPONENTS

ILLUSTRATION



*A	*A w/ Courtesy Light		-
*1	COURTESY LIGHT ASSEMBLY	*2	FRONT DOOR TRIM BOARD SUB- ASSEMBLY
*3	FRONT NO. 1 SPEAKER ASSEMBLY	*4	FRONT NO. 2 SPEAKER ASSEMBLY
*5	*5 DOOR TRIM COVER		FRONT DOOR SPEAKER HOLE COVER
*7 NO. 2 DOOR INSIDE HANDLE BEZEL		-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 - 07/2020]	
Title: AUDIO / VIDEO: FRONT DOOR SPEA	- 2021 MY Supra [03/2019 - 07/2020]		

REMOVAL

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

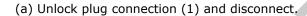
1. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

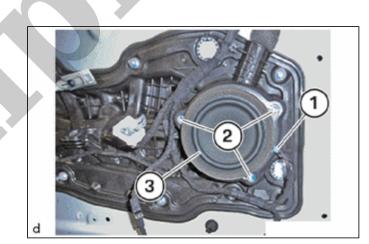
Click here NFC

2. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

Click here NFO

3. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY





- (b) Loosen T20 screws (2).
- (c) Remove the front No. 1 speaker assembly (3).
- 4. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY
 - (a) Detach the clamp (1).

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Model Year Start: 2021	Model: Supra	Prod Date Range: [07/2020 -]	
Title: AUDIO / VIDEO: FRONT DOOR SPEAK	2025 MY Supra [07/2020 -]		

REMOVAL

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

1. REMOVE COURTESY LIGHT ASSEMBLY (w/ Courtesy Light)

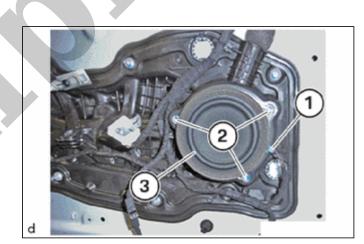
Click here NFC

2. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

Click here NFO

3. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY





- (b) Loosen T20 screws (2).
- (c) Remove the front No. 1 speaker assembly (3).
- 4. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY (w/ Front Center Speaker)
 - (a) Detach the clamp (1).