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Toyota Highlander 2021 Manual - Complete Service & Repair

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Model Year Start: 2021	Model: Supra	Prod Date Range: [07/2020 - 07/2021]
Title: INTRODUCTION: HOW TO USE THIS MANUAL: GENERAL INFORMATION; 2021 MY Supra [07/2020 - 07/2021]		

GENERAL INFORMATION

SCOPE OF THE REPAIR WORK EXPLANATION

- (a) This text explains the welding panel replacement instructions from the vehicle's body in white condition. Please refer to the electronic technical manual (repair manual) for explanations of the removal and reinstallation of the equipment parts up to the body in white condition and of the installation, inspection, adjustment and final inspection of equipment parts after replacing the welding panel.

HINT:

- Illustrations of similar vehicle models are sometimes used. In these cases, minor details may be different from the actual vehicle.
- About a symmetrical part, only one side is described.
- The bold lines in the illustration indicate the standard unit for supplied parts.

- (b) When repairing, do not cut and join areas that are not shown in this manual.

NOTICE:

Only work on the specified contents to maintain body strength.

- (c) When cutting and joining outer panels, cut off a necessary range depending on the damaged area, but make sure to adhere to the following precautions.

- (1) When cutting outer panels, do not cut the reinforcement or other inner panels.
- (2) When butt welding outer panels, do not allow heat to affect the reinforcement or other inner panels.

- (d) The following procedures are omitted from this manual. However, these procedures must be performed.

- (1) Use a jack or lift to perform operations.
- (2) Clean all removed parts.
- (3) Perform a visual check before and after performing any work.

SECTION CATEGORIES

- (a) This manual has been divided as shown below.

SECTION TITLE	CONTENTS	EXAMPLES
INTRODUCTION	Explanation of general body repair. Views of welded panel replacement instructions.	SYMBOLS PRECAUTIONS FOR WELDING
BODY PANEL	Instructions for replacing the body panels from the white body condition, from which bolted parts have been removed, with individual supply parts.	CUT AND JOIN REPLACEMENT SECTION ASSEMBLY REPLACEMENT
BODY DIMENSIONS	Body aligning measurements.	POINT-TO-POINT DISTANCE DISTANCE FROM CENTER LINE / DATUM PLANE
PAINTING / COATING	Scope and type of anti-rust treatment, etc. together with body panel replacement.	APPLICATION AREAS INSTALLATION AREAS

TERM DEFINITIONS

CAUTION	Possibility of injury to you or other people.
NOTICE	Possibility of damage to components being repaired.
HINT	Provides additional information to help you perform repairs.

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Model Year Start: 2022	Model: Supra	Prod Date Range: [07/2021 - 07/2022]
Title: INTRODUCTION: HOW TO USE THIS MANUAL: GENERAL INFORMATION; 2022 MY Supra [07/2021 - 07/2022]		

GENERAL INFORMATION

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- (a) This text explains the welding panel replacement instructions from the vehicle's body in white condition. Please refer to the electronic technical manual (repair manual) for explanations of the removal and reinstallation of the equipment parts up to the body in white condition and of the installation, inspection, adjustment and final inspection of equipment parts after replacing the welding panel.

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Model Year Start: 2023	Model: Supra	Prod Date Range: [07/2022 - 07/2023]
Title: INTRODUCTION: HOW TO USE THIS MANUAL: GENERAL INFORMATION; 2023 MY Supra [07/2022 - 07/2023]		

GENERAL INFORMATION

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