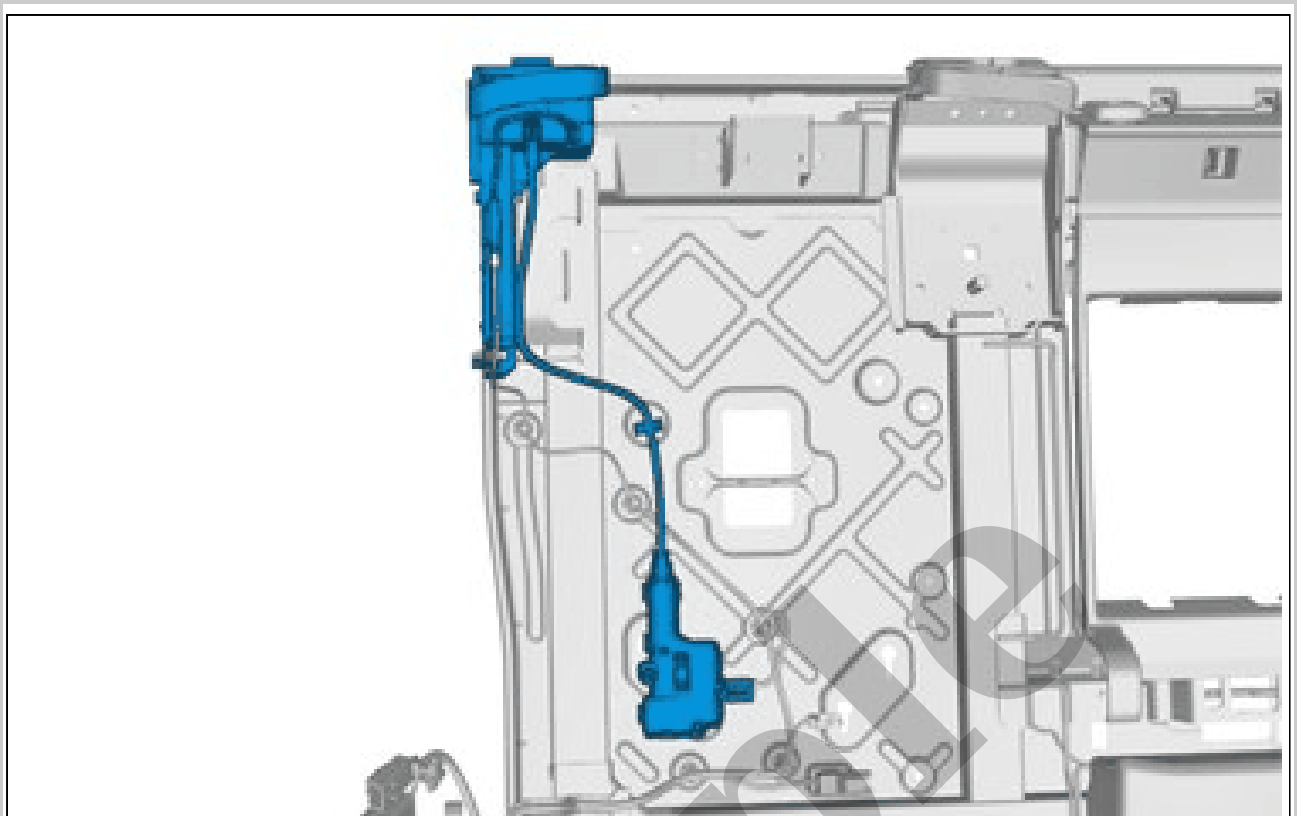


# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

## 2019 Volvo S90 Service and Repair Manual

[Go to manual page](#)



Courtesy of VOLVO CARS CORPORATION

Remove the marked part.

Remove seat belt roller center rear. Refer to: BELT ROLLER MIDDLE REAR

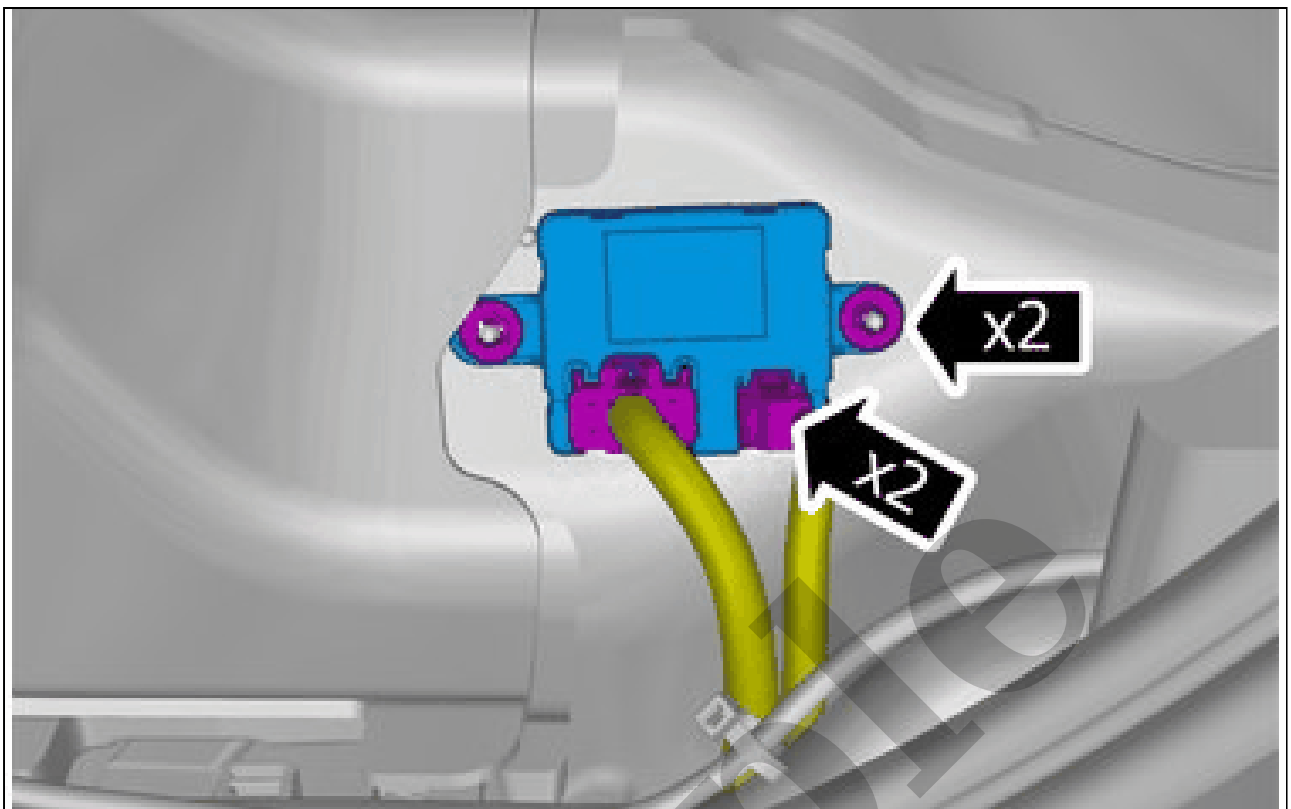
**INSTALLATION**

To install, reverse the removal procedure.

**SEAT CUSHION, REAR SEAT > SEAT CUSHION, REAR SEAT [2018-2022] > REMOVAL  
> VEHICLES WITH HEATED REAR SEAT**

On both sides.

Remove the side pad. Refer to: SIDE PAD



Courtesy of VOLVO CARS CORPORATION

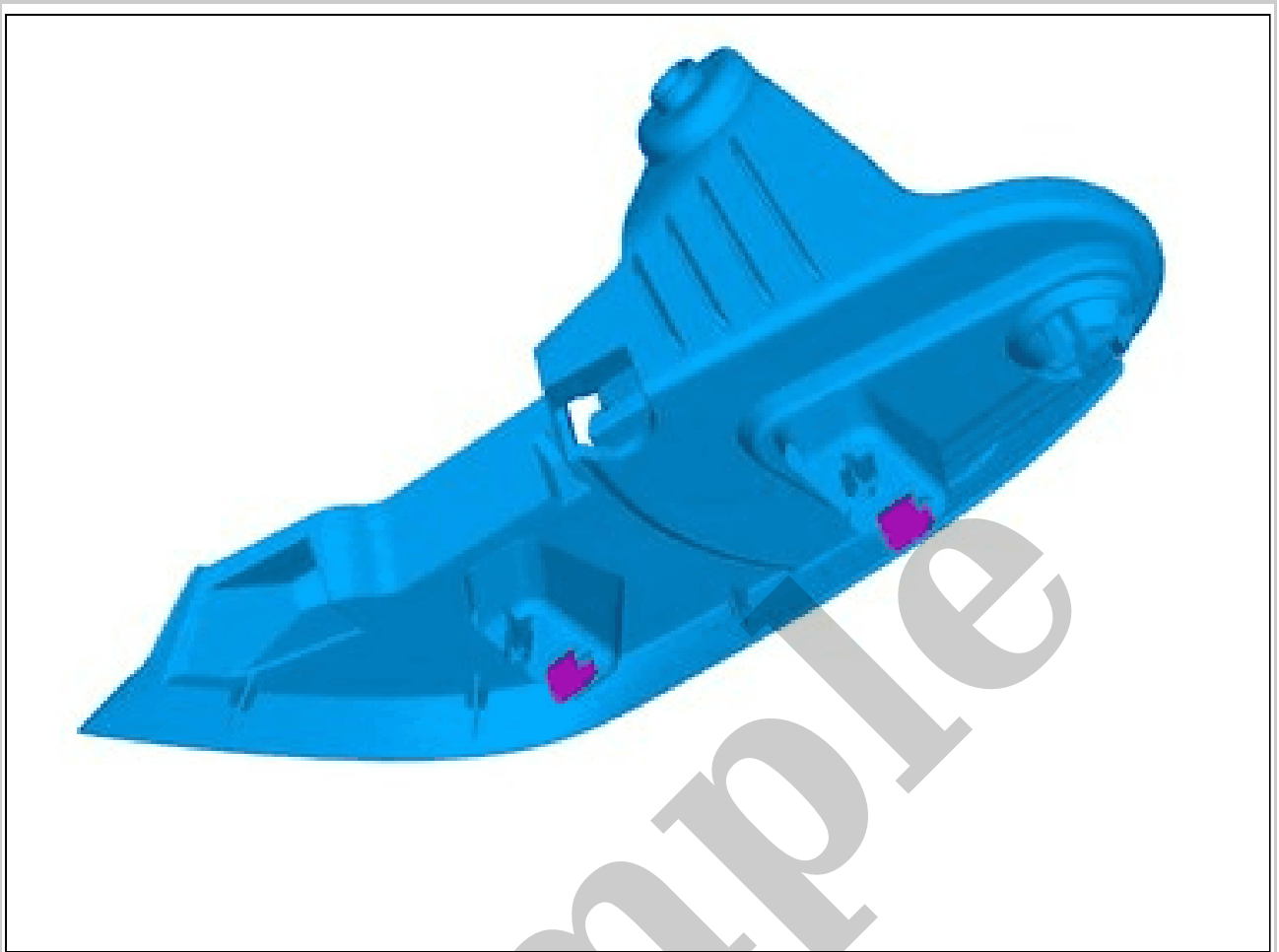
Disconnect the connectors.  
Remove the nuts.

## SEAT HEATING MODULE SHM > SEAT HEATING MODULE SHM [2018-2022] > INSTALLATION

To install, reverse the removal procedure.

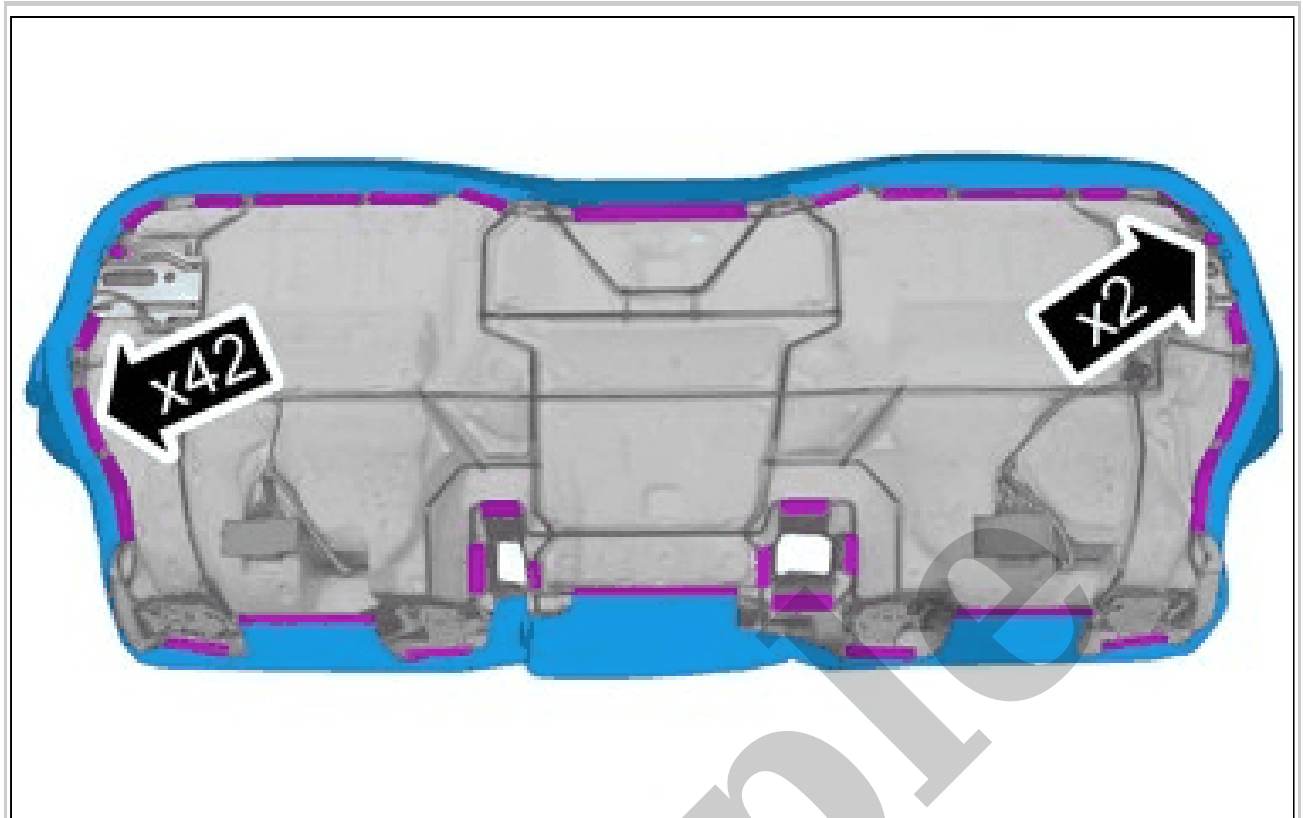
## SIDE PAD > SIDE PAD [2018-2022] > REMOVAL

**NOTE:** *Removal steps in this procedure may contain installation details.*



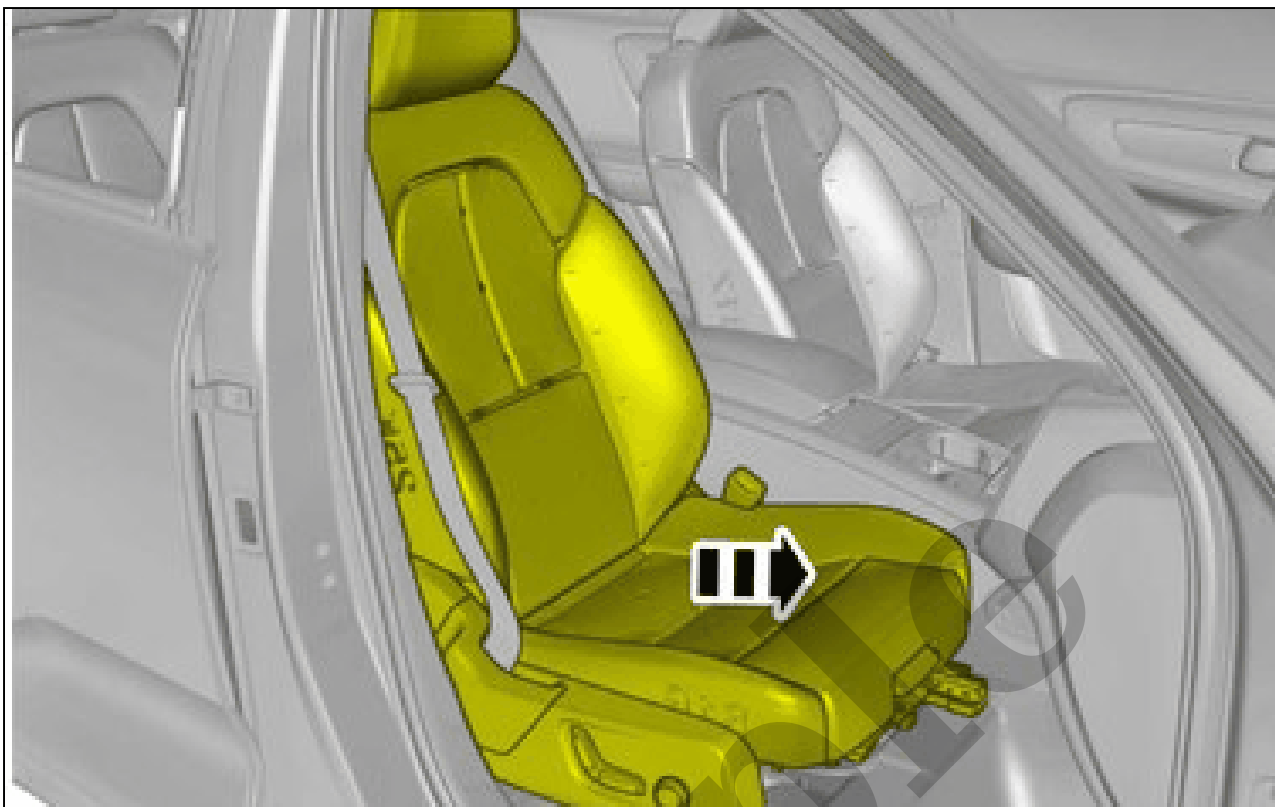
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**NOTE:** *The graphic shows the back of the component before removal.*



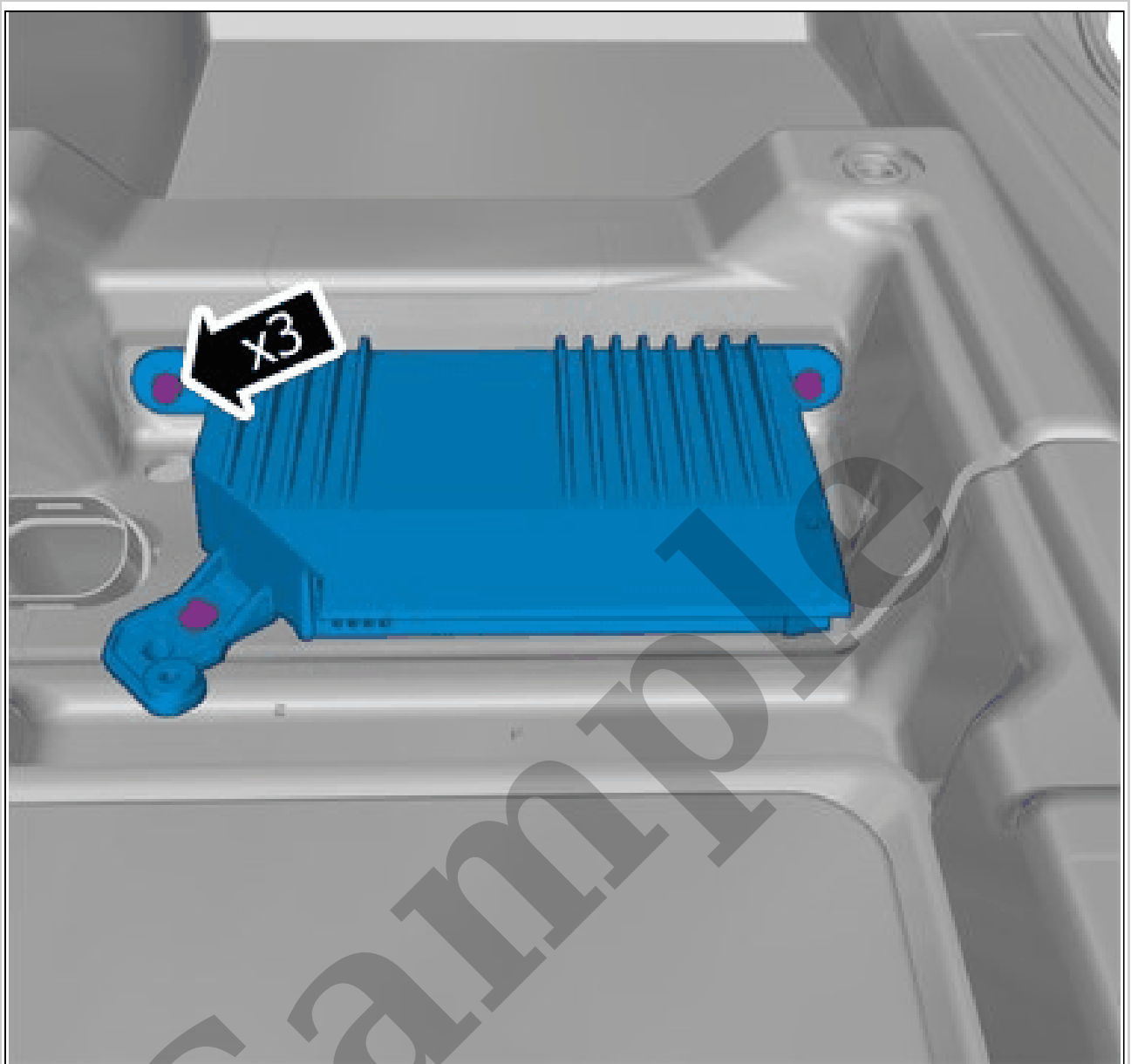
Courtesy of VOLVO CARS CORPORATION

Release the locks.  
Remove the fasteners.  
Special Tool: 115 8962 CRIMP PLIERS



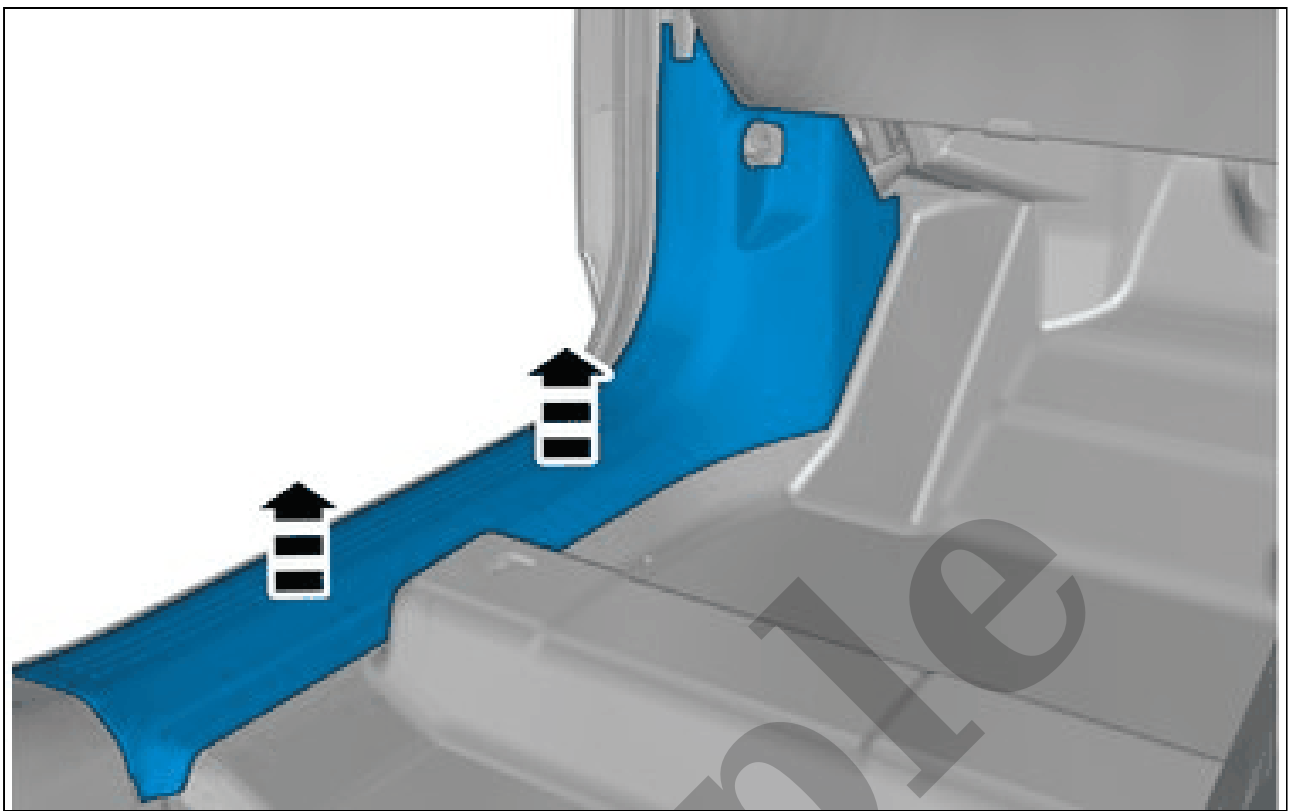
Courtesy of VOLVO CARS CORPORATION

Sample



Courtesy of VOLVO CARS CORPORATION

**Torque:** M5, 5Nm  
Remove the screws.  
Remove the marked part.

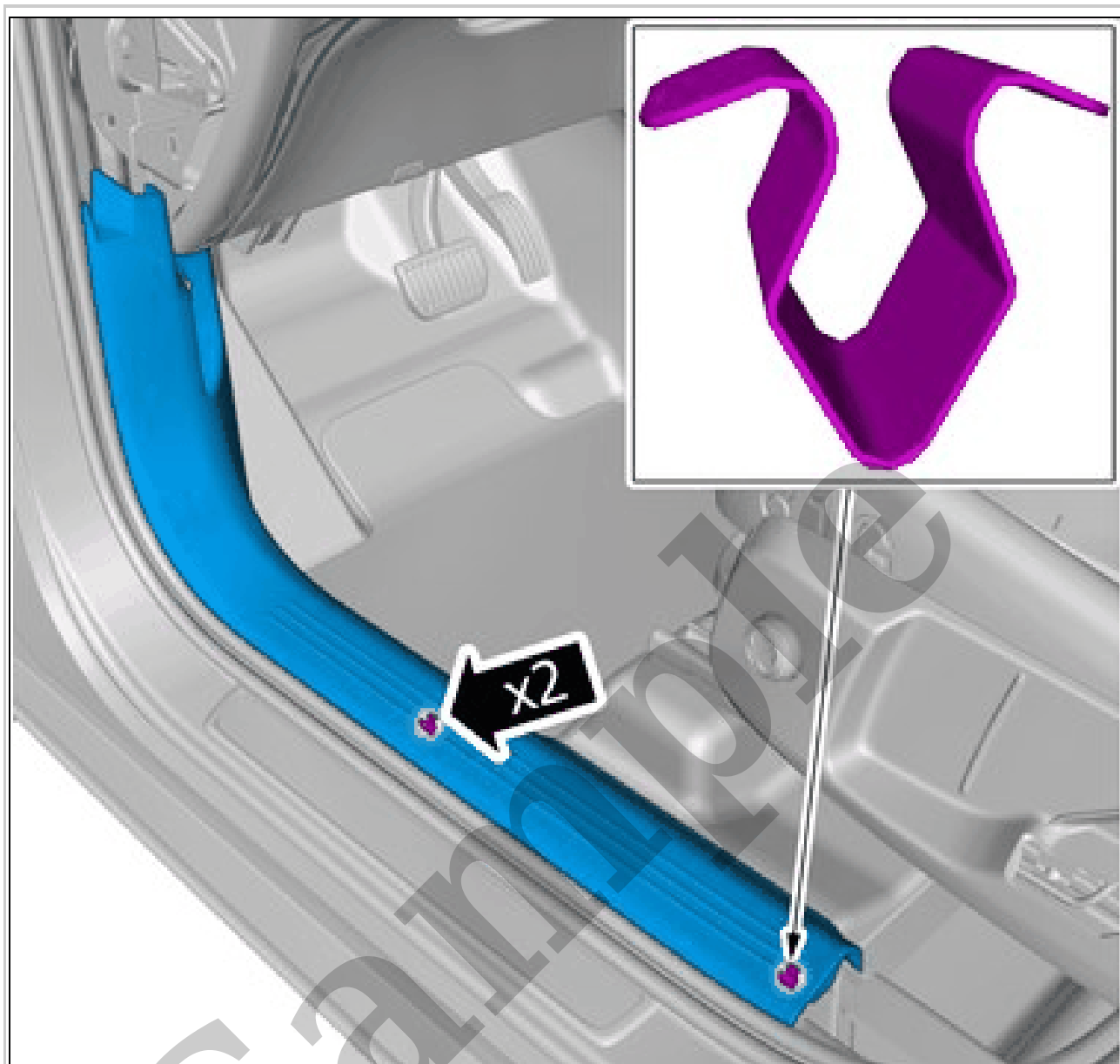


Courtesy of VOLVO CARS CORPORATION

Remove the marked part.

Sample



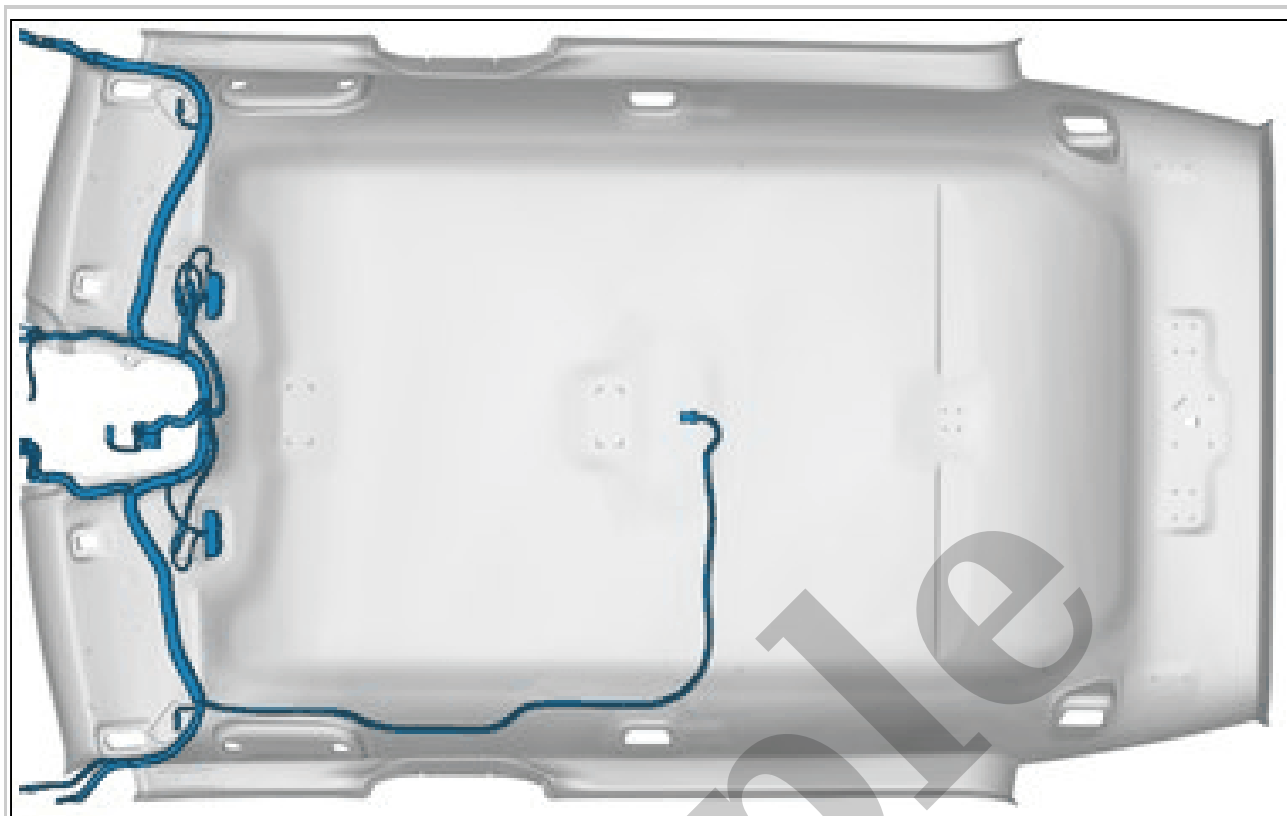


Courtesy of VOLVO CARS CORPORATION

## FRONT SILL MOLDING > FRONT SILL MOLDING [2018-2022] > INSTALLATION

To install, reverse the removal procedure.

## HEADLINING > HEADLINING [2018-2022] > REMOVAL > VEHICLES WITH GLASS ROOF PANEL



Courtesy of VOLVO CARS CORPORATION

Install the marked component.

**Use:** Adhesive gun

Use hot-melt adhesive

To install, reverse the removal procedure.

**LUGGAGE COMPARTMENT, FRONT > LUGGAGE COMPARTMENT, FRONT [2021-2022, E400V6] > REMOVAL > APPLIES TO THE LEFT-HAND SIDE:**