

Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2018 Toyota Highlander Service and Repair Manual

[Go to manual page](#)

Last Modified: 07-26-2024	6.11:8.1.0	Doc ID: RM100000001R9L7
Model Year Start: 2021	Model: Supra	Prod Date Range: [07/2020 -]
Title: SUPPLEMENTAL RESTRAINT SYSTEMS: STEERING PAD: INSTALLATION; 2021 - 2025 MY Supra [07/2020 -]		

INSTALLATION

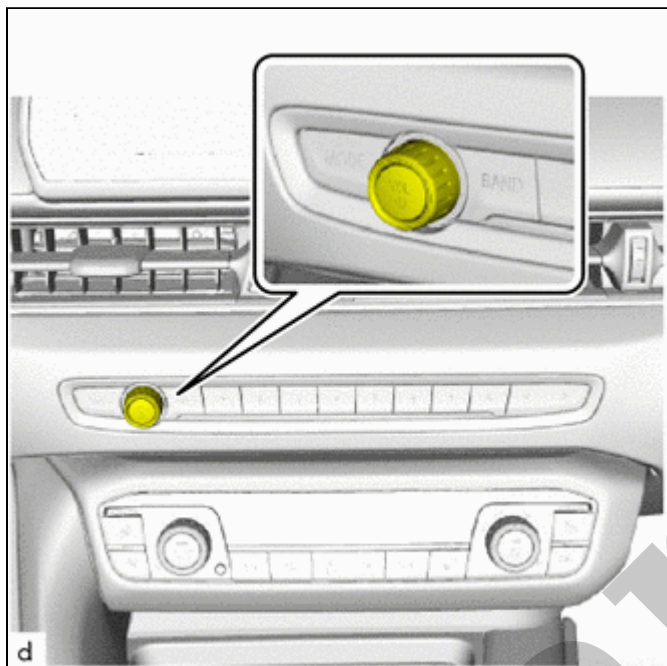
PROCEDURE

1. INSTALL HORN BUTTON ASSEMBLY

(a) Check that the START-STOP button (engine switch) off.

HINT:

Pressing and holding the AUDIO button changes the power source mode to IG OFF.

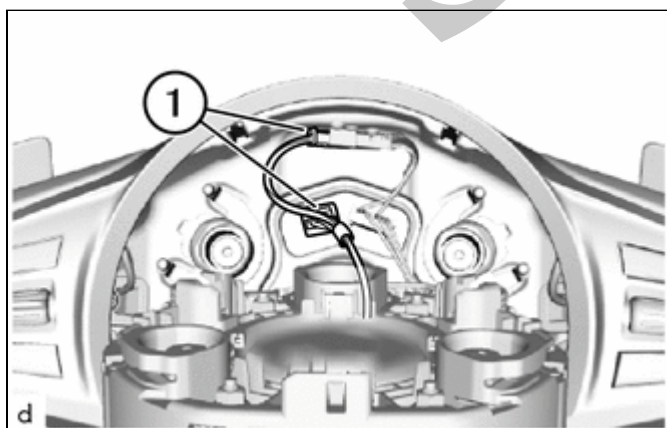


(b) Check that the cable is disconnected from the negative (-) battery terminal.

CAUTION:

- Wait at least 60 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.
- If the airbag deploys for any reason, it may cause a serious accident.

(c) Connect the connectors (1) and lock.



HINT:

Install the connector (1) to the steering wheel assembly connector holder (2).

Sample

Sample

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

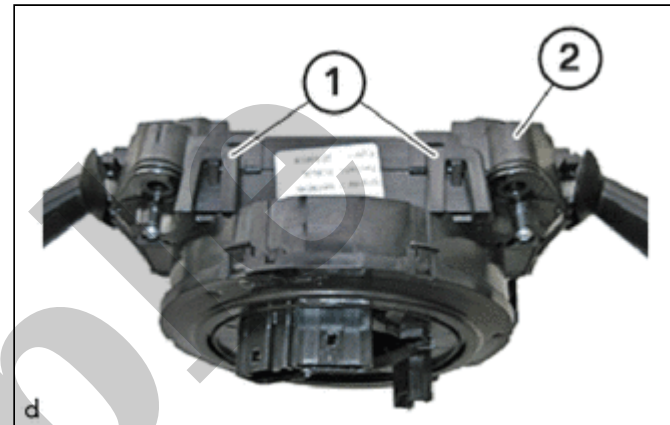
PROCEDURE

1. REMOVE TURN SIGNAL SWITCH ASSEMBLY

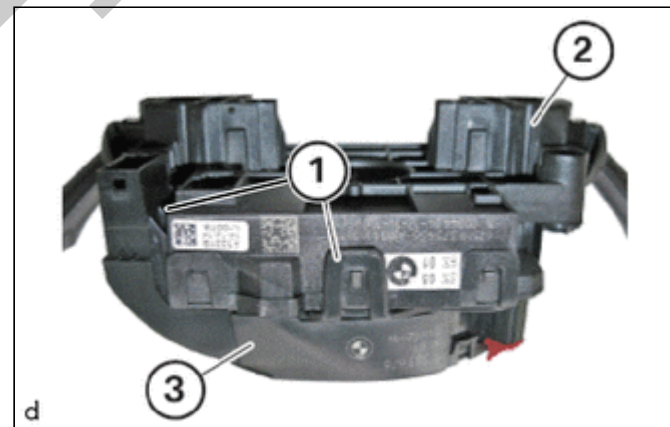
Click here [INFO](#)

2. REMOVE SPIRAL CABLE SUB-ASSEMBLY

(a) Detach both claws (1) on the turn signal switch assembly (2).



(b) Detach the central and left claws (1) on the turn signal switch assembly (2).



(c) Remove the spiral cable sub-assembly (3) from the turn signal switch assembly (2).

