

Your Ultimate Source for OEM Repair Manuals

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2018 MAZDA BT-50 OEM Service and Repair Workshop Manual

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2. Peel off the backing of the double-sided adhesive tape.

3. Install the front door garnish.

4. Install the front beltline molding. (See [FRONT BELTLINE MOLDING REMOVAL/INSTALLATION.](#))

Sample

Sample

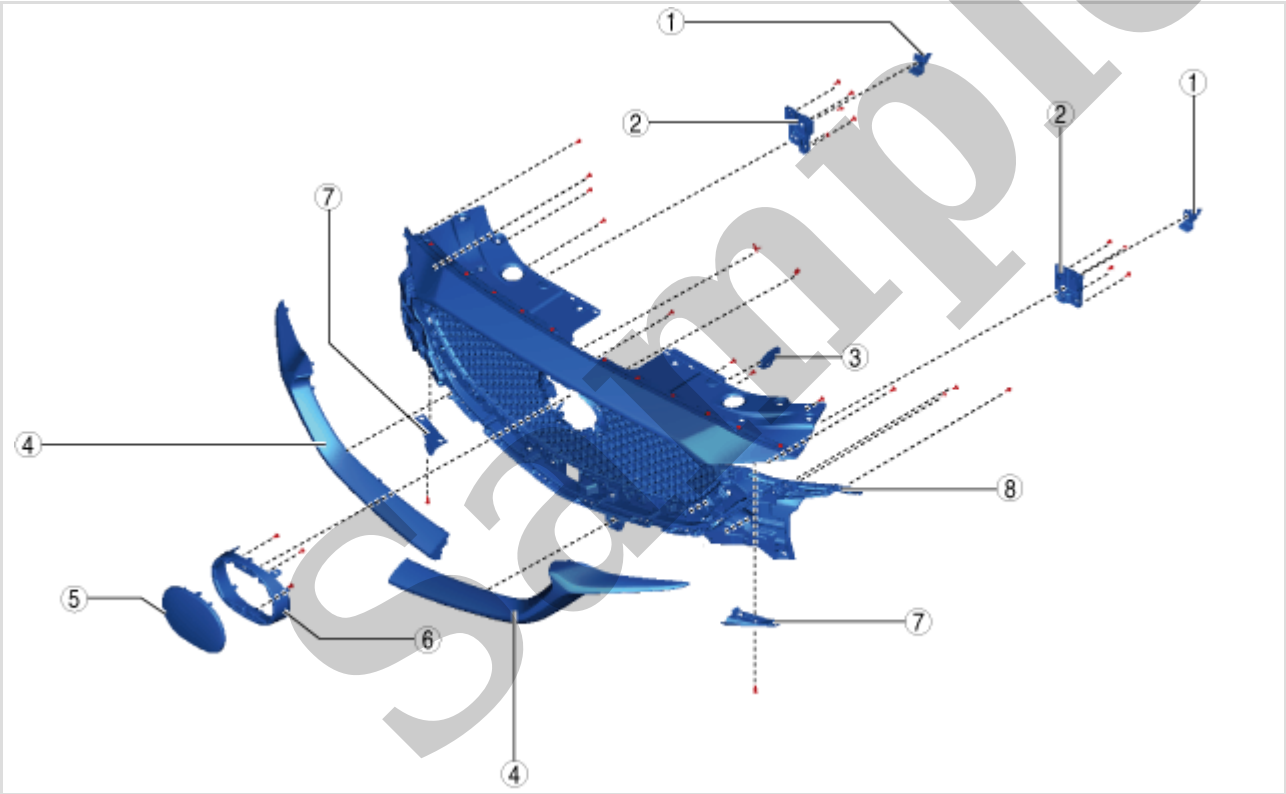
1	Upper face (See Rivet Removal Note.) (See Upper Face Removal Note.)
2	Radiator grille bracket
3	Grille garnish
4	Grille mesh

3.Assemble in the reverse order of disassembly.

Type C

1.Remove the front camera. (With 360° view monitor system) (See [FRONT CAMERA REMOVAL/INSTALLATION.](#))

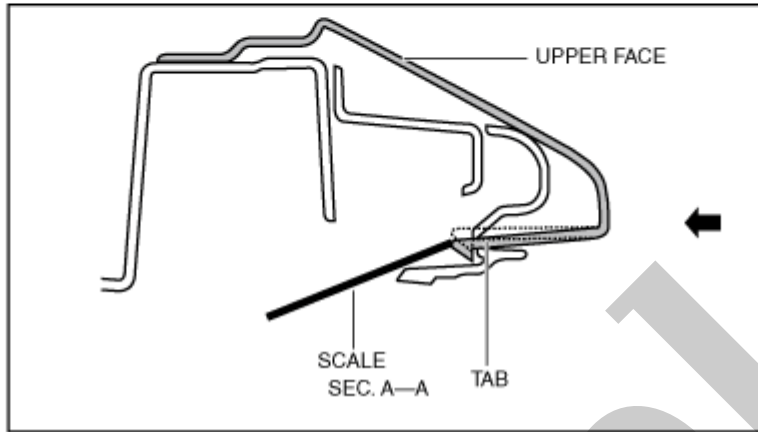
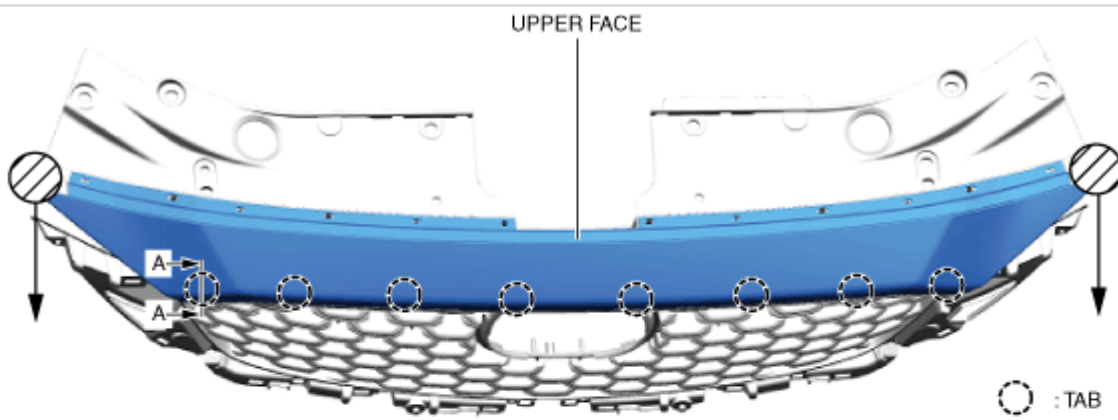
2.Disassemble in the order indicated in the table.



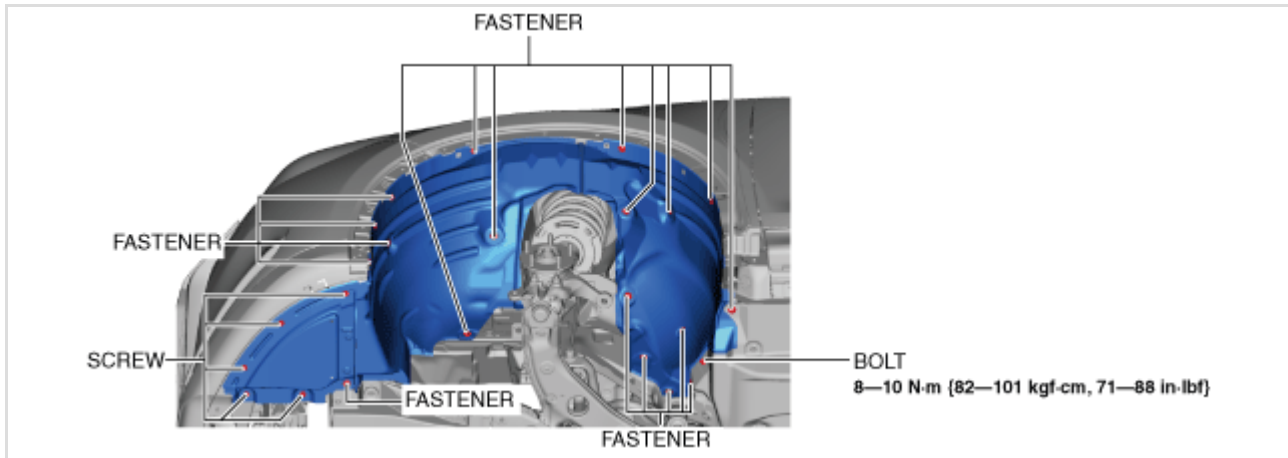
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1	Bracket
2	Bracket
3	Cover
4	Clip
5	Lower grille molding
6	Mascot base
7	Mascot
8	Radiator grille component

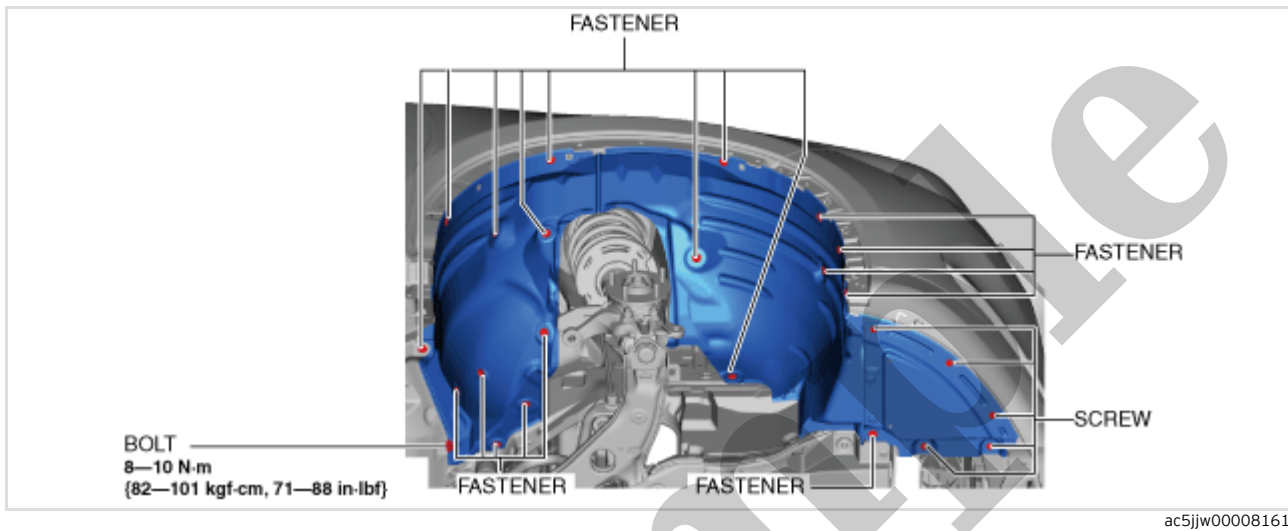
3.Assemble in the reverse order of disassembly.



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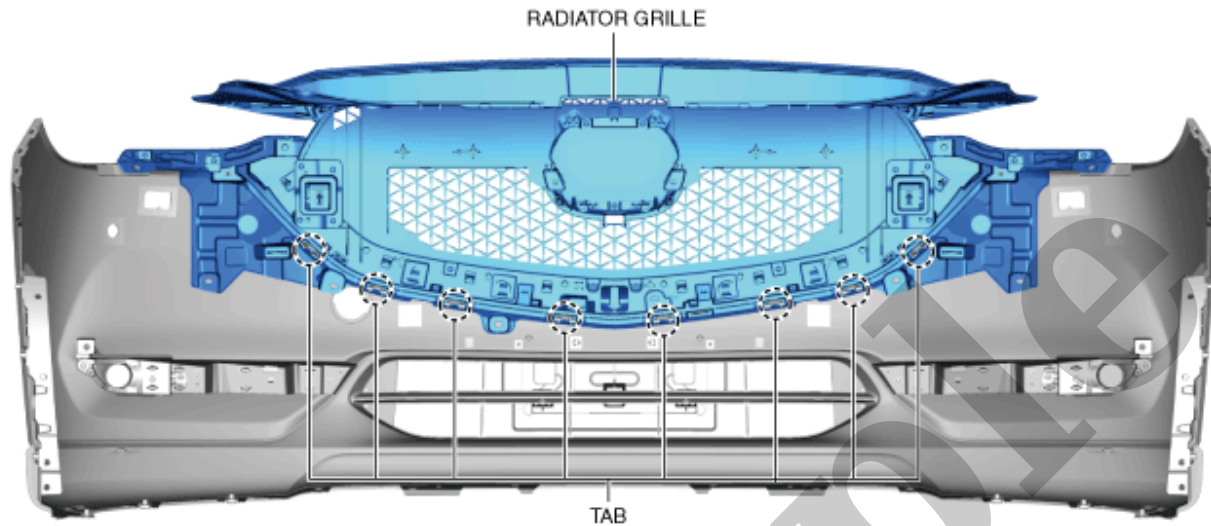
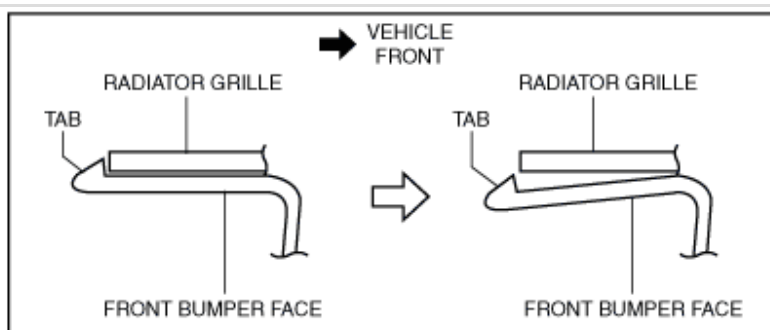


RH



6.Remove the fasteners.

7.Pull the front mudguard in the direction of the arrow shown in the figure.



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6.Remove the radiator grille.

7.Install in the reverse order of removal.

8.Perform the 360° view monitor system aiming. (With 360° view monitor system) (See [360°VIEW MONITOR SYSTEM AIMING.](#))

Type B

1.Disconnect the negative battery terminal. (See [NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.](#))

2.Remove the following parts:

(1)Seal board upper (See [SEAL BOARD UPPER REMOVAL/INSTALLATION.](#))

(2)Front bumper (See [FRONT BUMPER REMOVAL/INSTALLATION.](#))

(3)Front ultrasonic sensor short-cord (With front ultrasonic sensor) (See [FRONT ULTRASONIC SENSOR SHORT-CORD REMOVAL/INSTALLATION.](#))

3.Remove the fasteners.

Sample

REAR SPOILER REMOVAL/INSTALLATION

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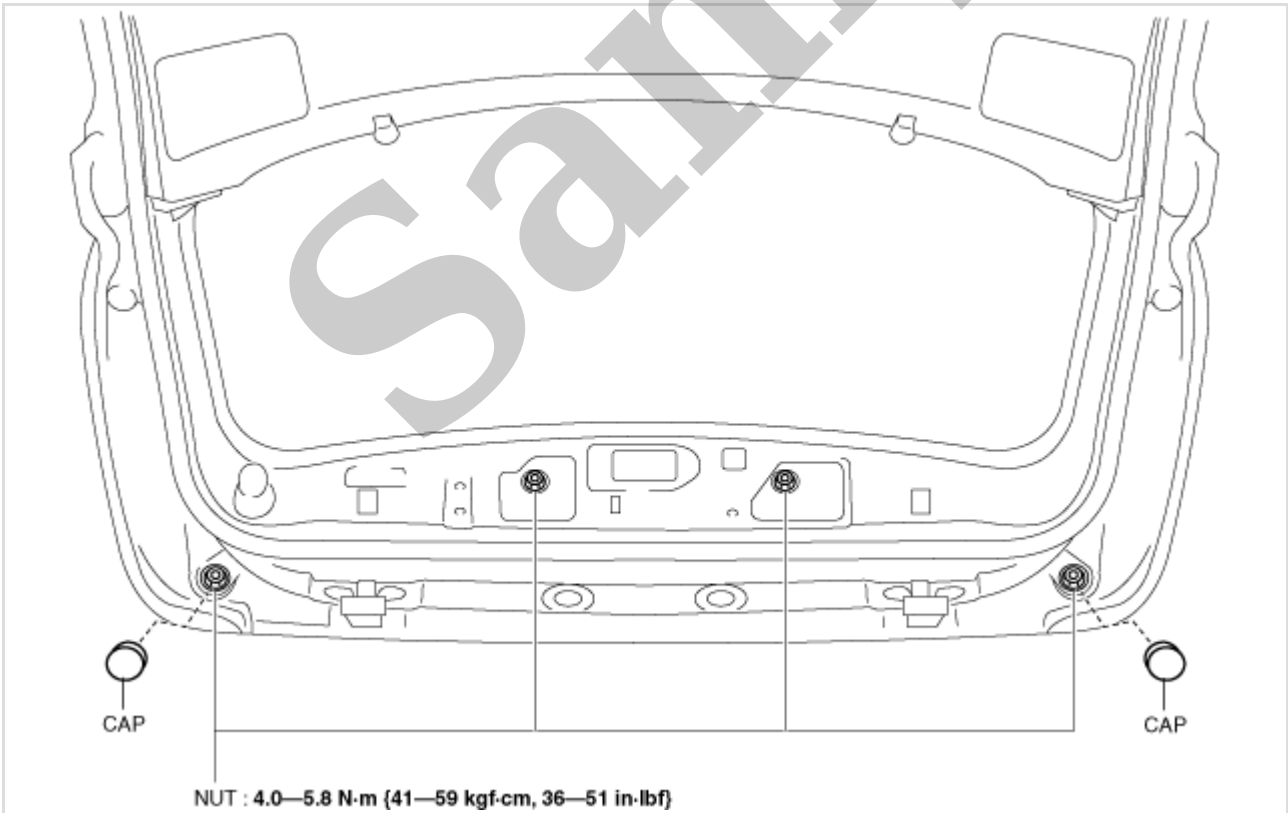
Replace parts

Double-sided adhesive tape
Number of parts: 2
Used place: Rear spoiler

Warning

- Using a utility knife with bare hands can cause injury. Always wear gloves when using a utility knife.

- 1.Disconnect the negative battery terminal. (See [NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.](#))
- 2.Remove the liftgate upper trim. (See [LIFTGATE UPPER TRIM REMOVAL/INSTALLATION.](#))
- 3.Remove the caps.



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- 4.Remove the nuts.

REAR BELTLINE MOLDING REMOVAL/INSTALLATION

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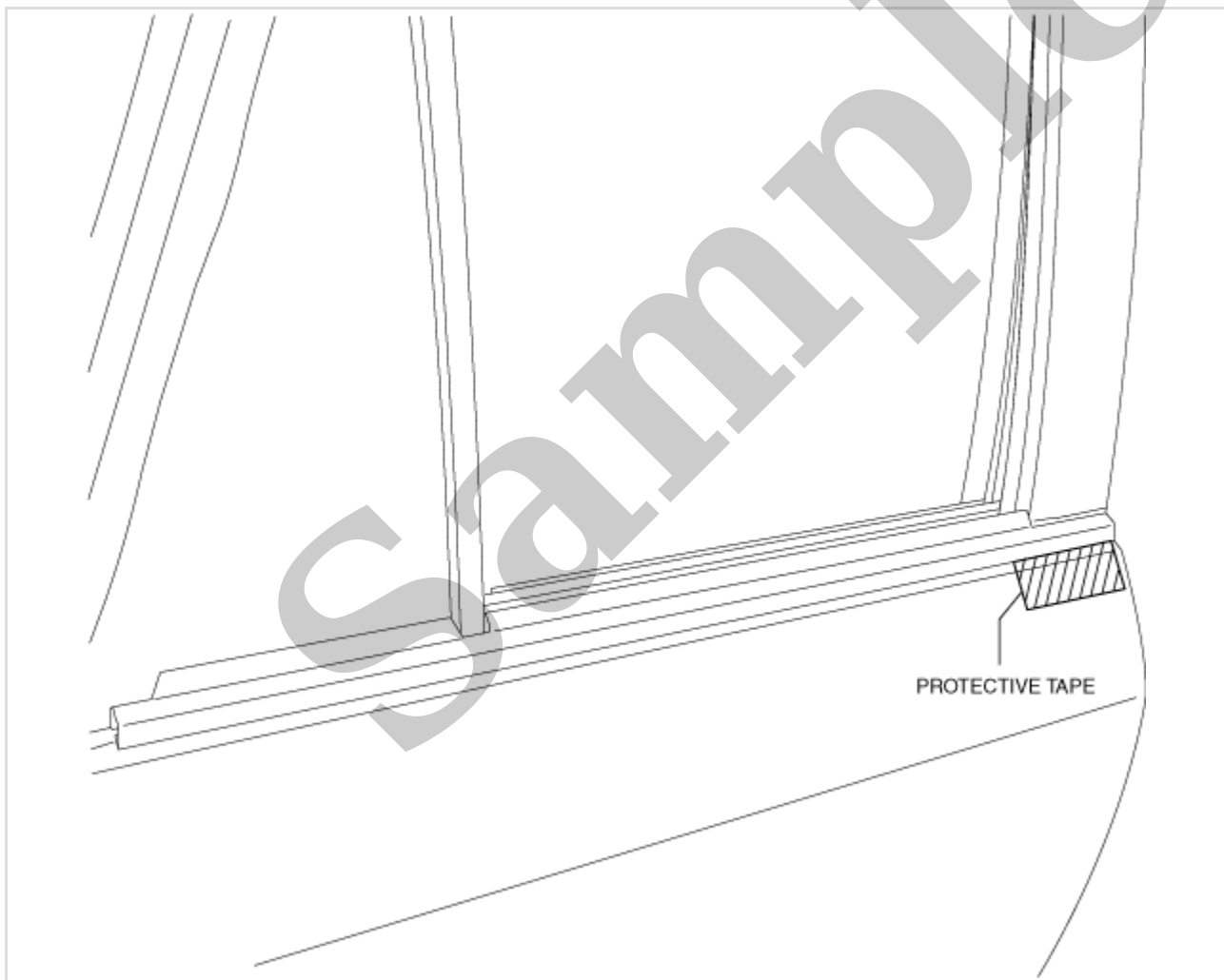
Replace parts

Rear beltline molding

Number of parts: 1

Used place: Rear beltline molding

1. Affix protective tape to the position shown in the figure.



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2. Fully open the rear door glass.

3. Insert tape-wrapped flathead screwdrivers and then detach clip A in the direction of arrows (1) shown in the figure.