

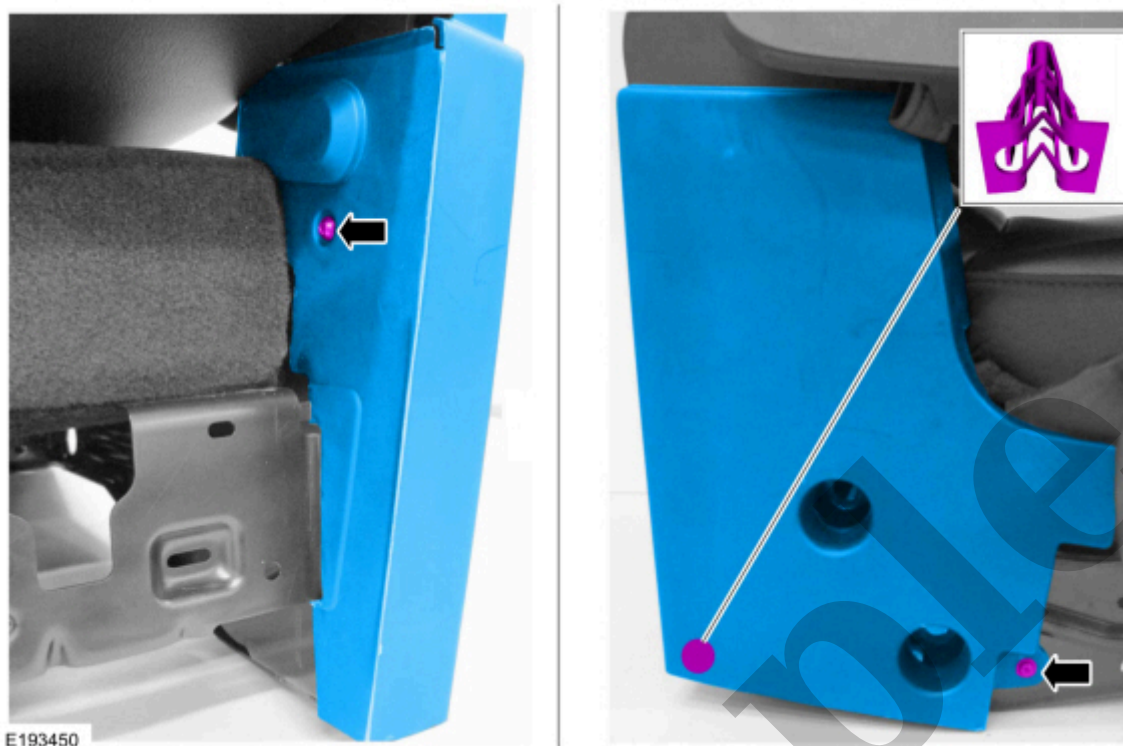
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2018 FORD Raptor Ranger OEM Service and Repair Workshop Manual

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11. Remove the screws, release the retaining clip and remove the front center seat RH (right-hand) side shield.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

12. Remove the screws, release the retaining clips and remove the front center seat LH (left-hand) side shield.

Refer to: [Front Head Restraint Guide Sleeve](#)(501-10A Front Seats, Removal and Installation).

15. Remove the front center seat backrest.

1. Remove the stop bolt.

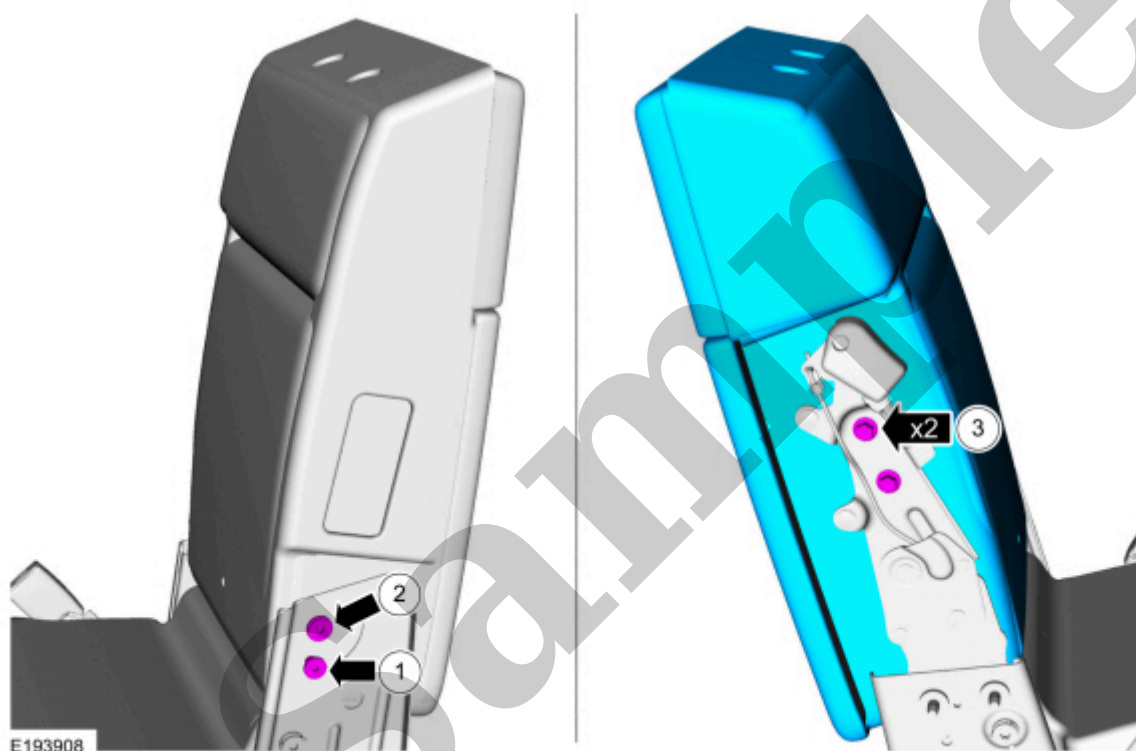
Torque : 22 lb.ft (30 Nm)

2. Remove the pivot bolt.

Torque : 35 lb.ft (47.5 Nm)

3. Remove the front center seat backrest latch upper bolts.

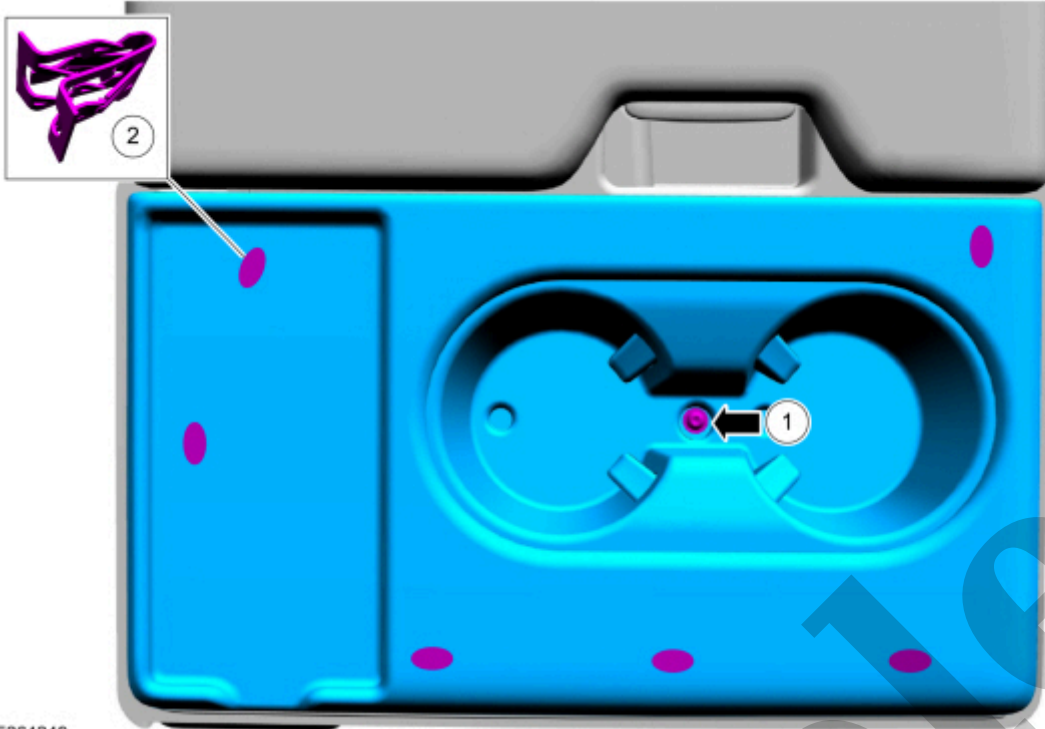
Torque : 35 lb.ft (47.5 Nm)



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16. If equipped.

Remove the front center seat cup holder insert.

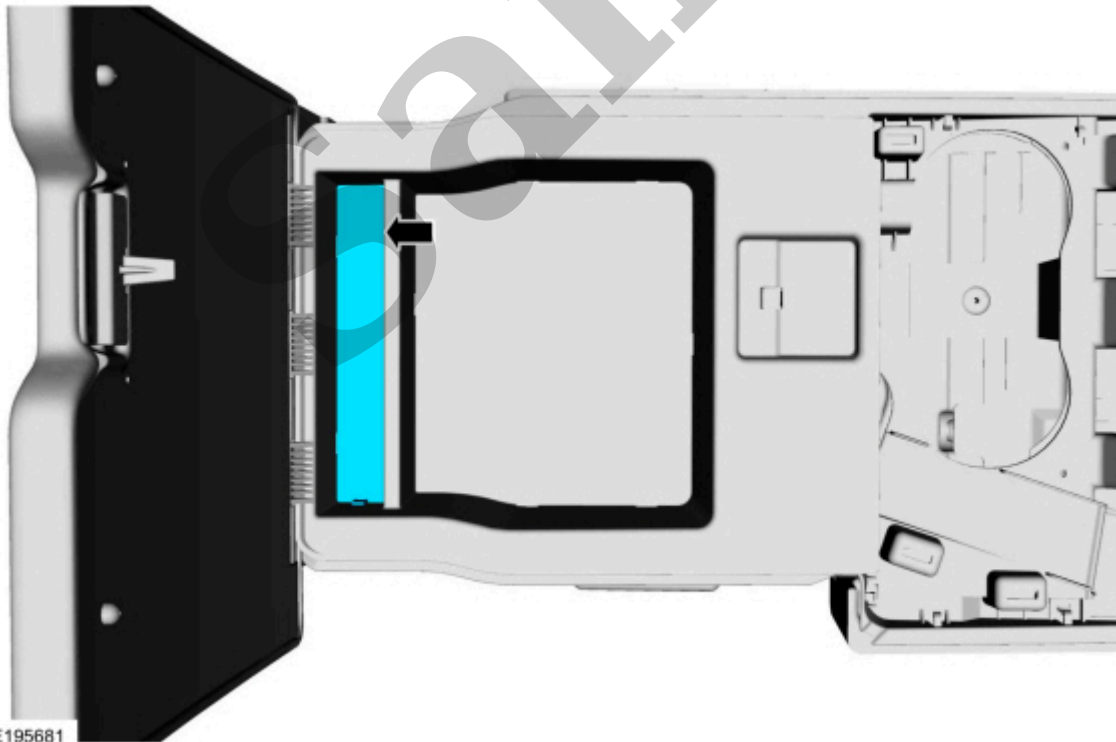


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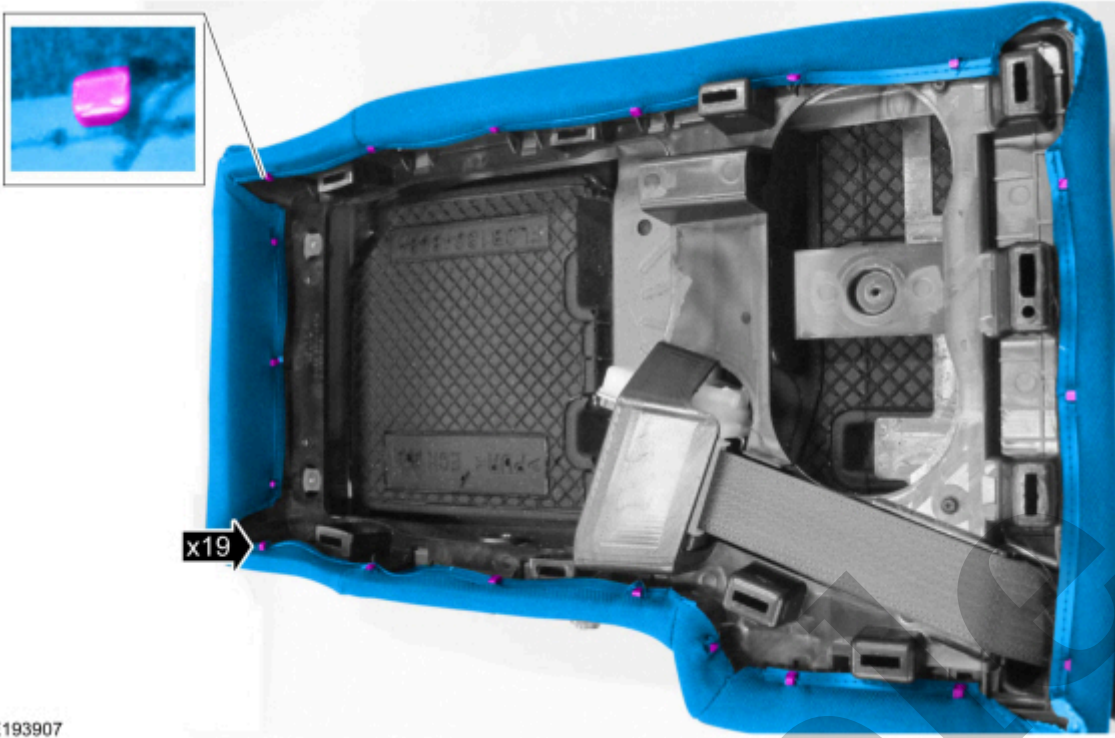
Seats with storage tray

18. Remove the insert.



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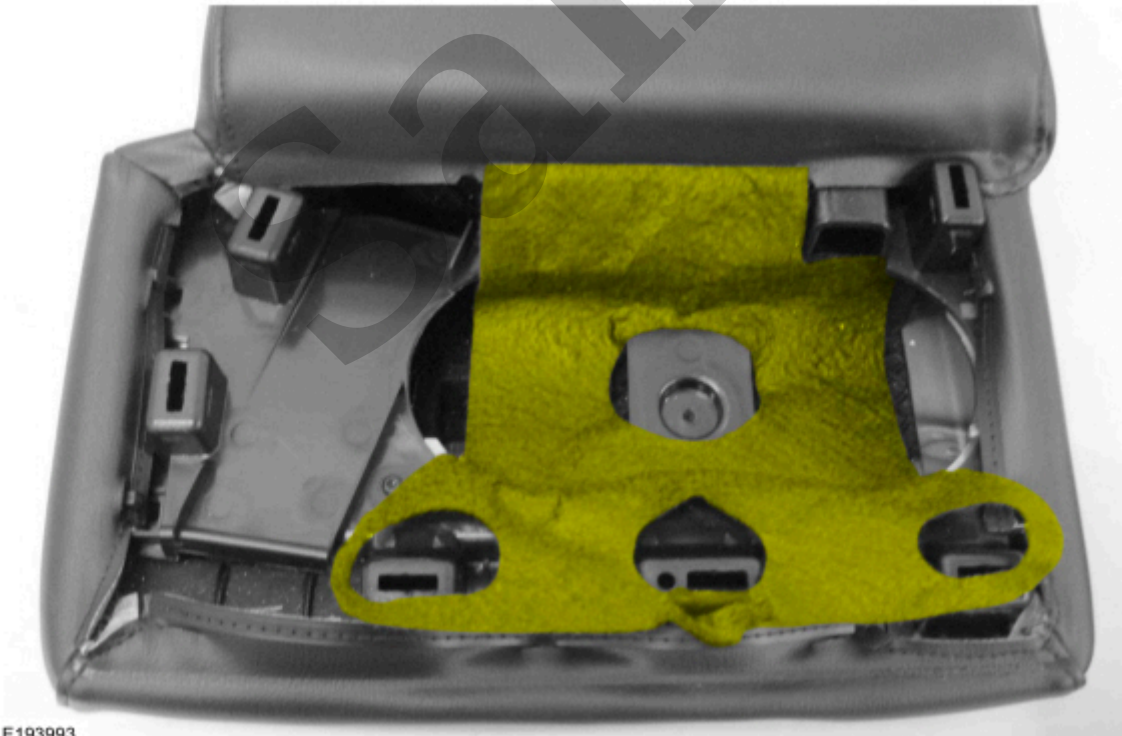


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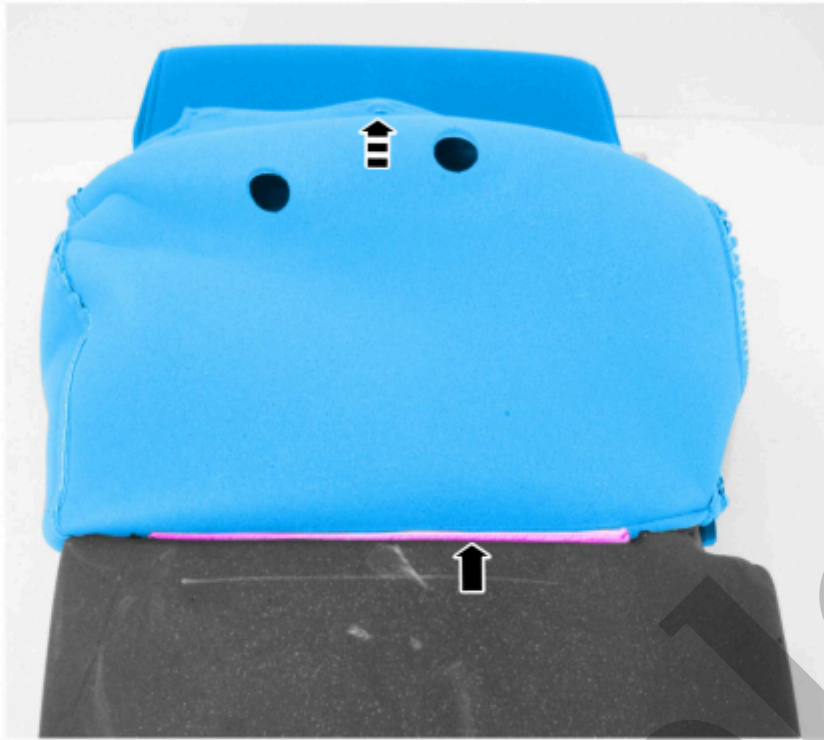
Seats without storage tray

21. Position the front center seat backrest cover flap aside.



E193993

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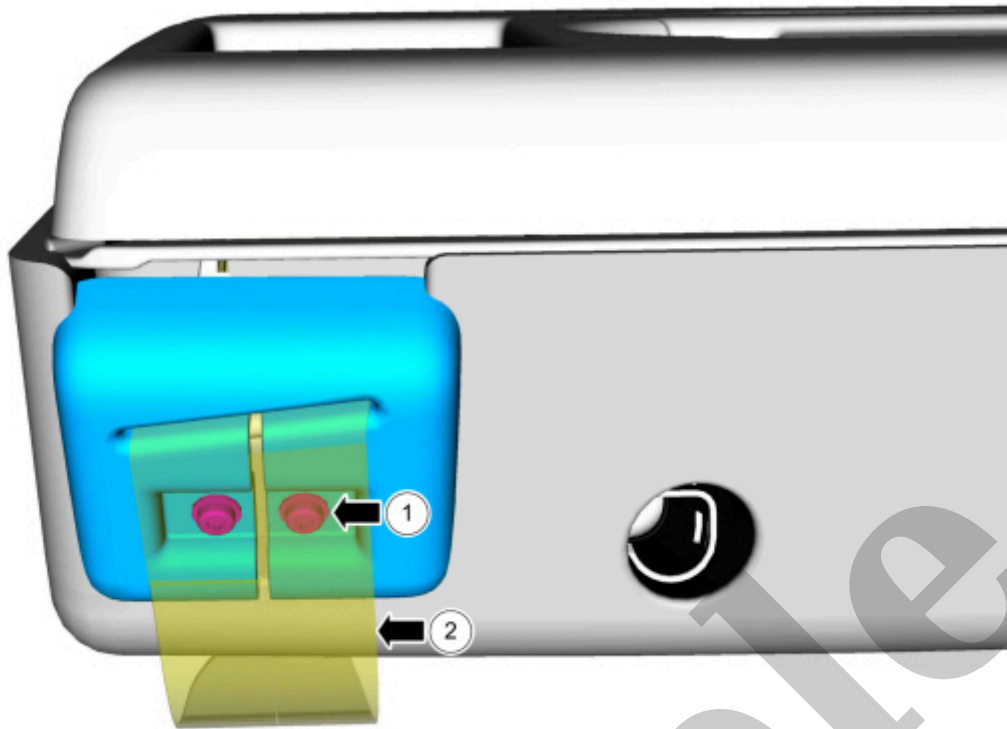
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Installation

1. To install, reverse the removal procedure.

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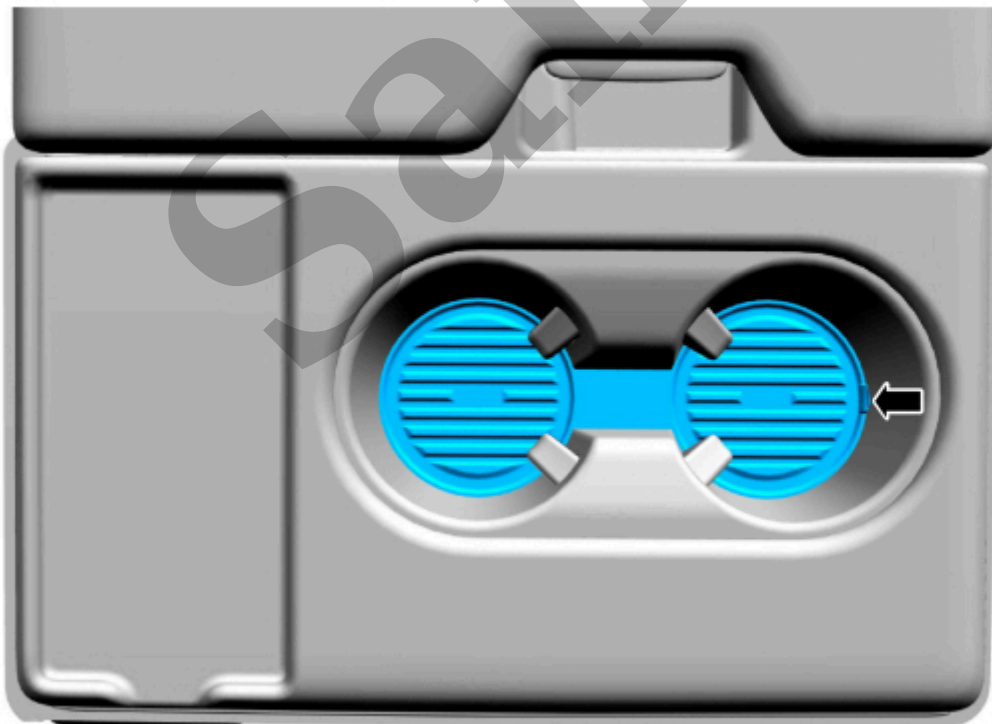


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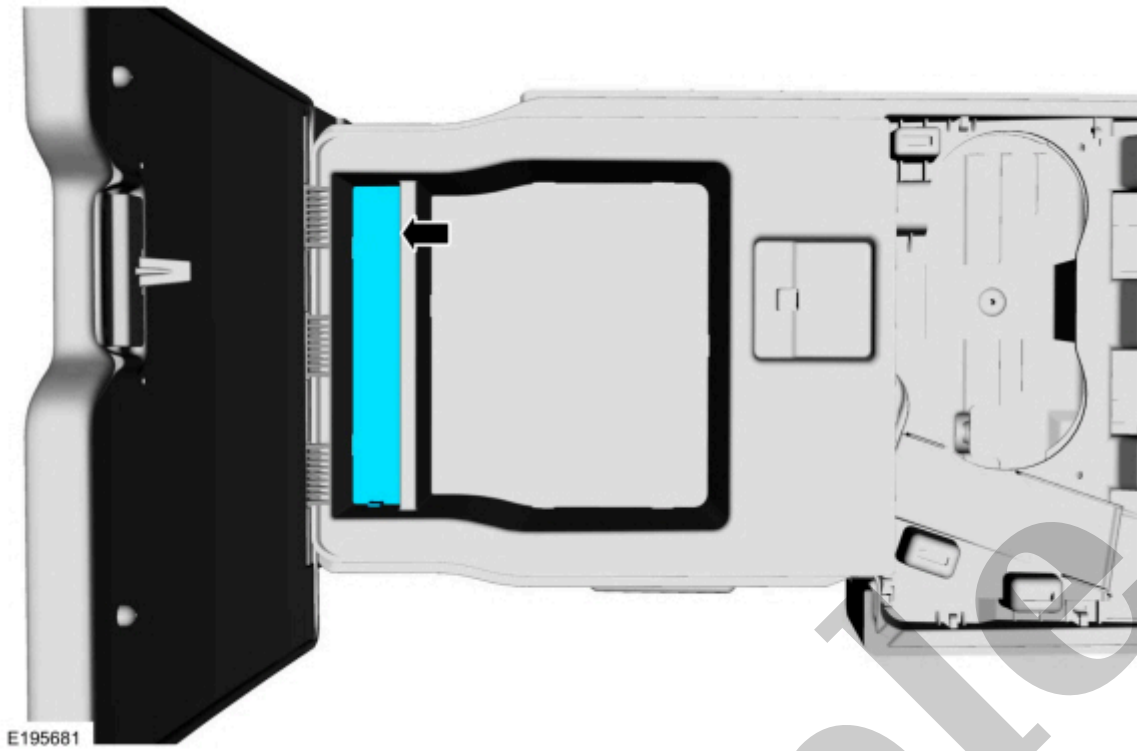
3. If equipped.

Remove the front center seat cup holder insert.



E264248

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[Click here to learn about symbols, color coding, and icons used in this manual.](#)

6. Remove the front center seat armrest storage tray.

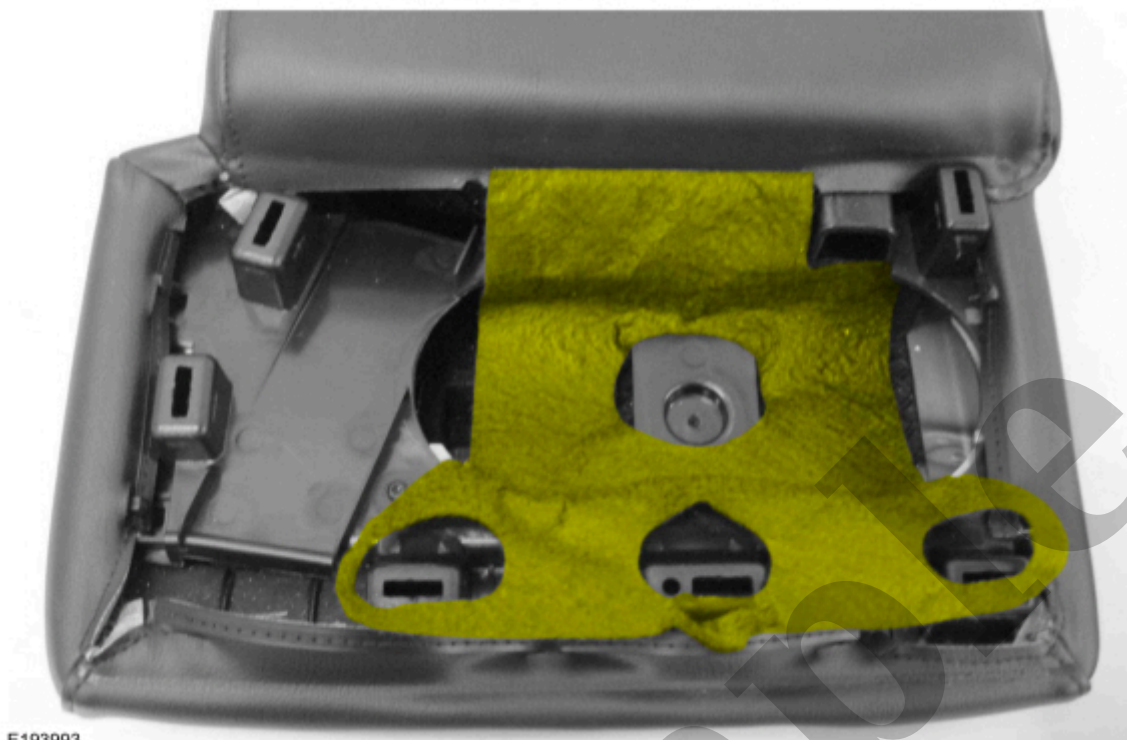
1. Remove the screws.

2. Release the retainers.

3. Remove the front center seat storage tray.

Seats without storage tray

8. Position the front center seat backrest cover flap aside.



E193993

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9. Release the cover from the J-hooks and position the backrest cover aside.



E193994

Front Center Seat Backrest Latch

501-10A Front Seats	2022 F-150
Removal and Installation	Procedure revision date: 04/28/2022

Front Center Seat Backrest Latch

Removal

WARNING

The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

NOTE

Removal steps in this procedure may contain installation details.

1. Remove the front center seat.

Refer to: [Front Center Seat](#)(501-10A Front Seats, Removal and Installation).

2. If equipped with front center seat work surface.

Remove the front center seat work surface.

Refer to: [Front Center Seat Work Surface](#)(501-10A Front Seats, Removal and Installation).

SuperCab and SuperCrew

3. Remove the front center seat rear cup holder assembly.