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2018 FORD Ka+ Active OEM Service and Repair Workshop Manual

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Front Center Seat Backrest - SuperCab/SuperCrew

501-10A Front Seats	2022 F-150
Removal and Installation	Procedure revision date: 04/28/2022

Front Center Seat Backrest - SuperCab/SuperCrew

Removal

WARNING

The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

NOTE

Removal steps in this procedure may contain installation details.

1. Remove the front center seat.

Refer to: [Front Center Seat](#)(501-10A Front Seats, Removal and Installation).

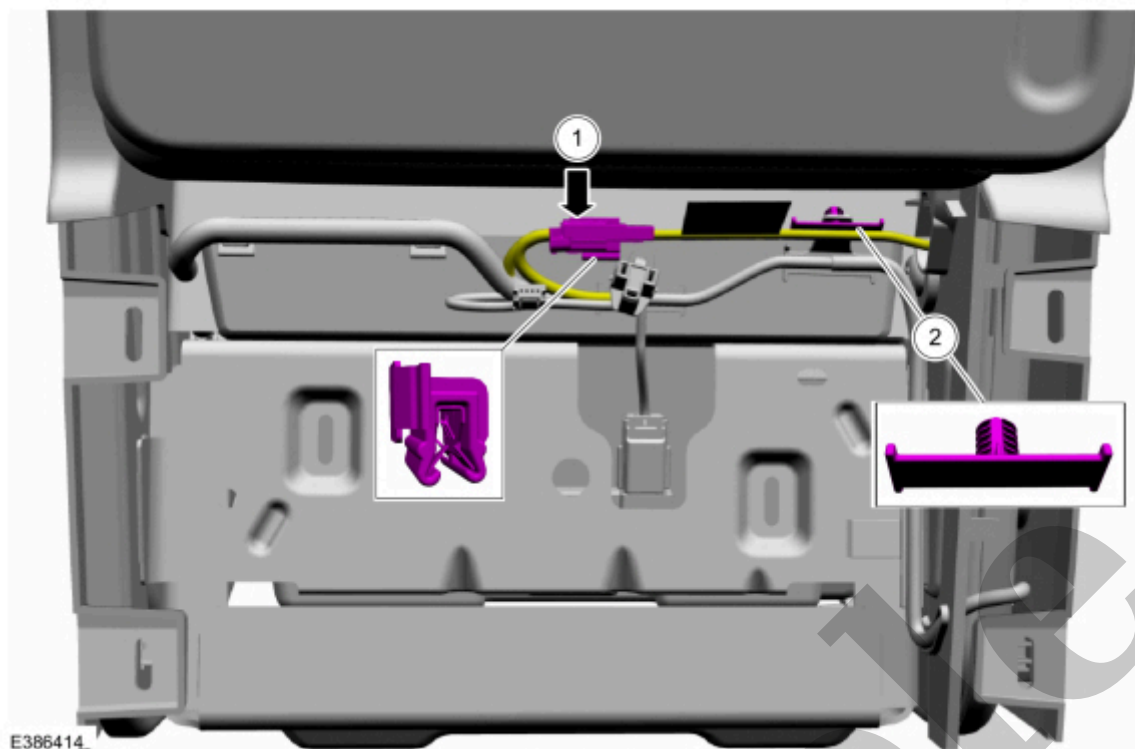
2. If equipped with front center seat work surface.

Remove the front center seat work surface.

Refer to: [Front Center Seat Work Surface](#)(501-10A Front Seats, Removal and Installation).

3. Remove the front center seat rear cup holder assembly.

1. Release the retainers and pull the front seat rear cup holder assembly out.



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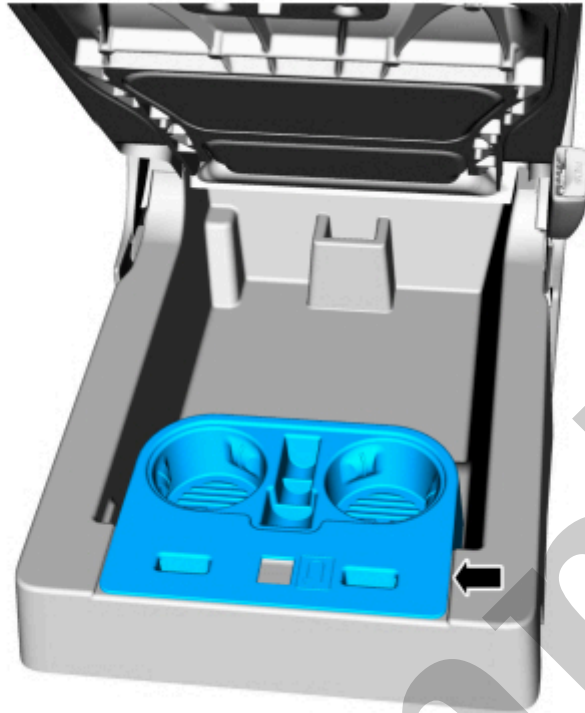
5. If equipped.

1. Disconnect the PATS (passive anti-theft system) center antenna.
2. Detach the front center seat wiring harness retainer.
3. Detach the front center seat wiring harness retainer.
4. Detach the front center seat wiring harness retainers.

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7. If equipped.

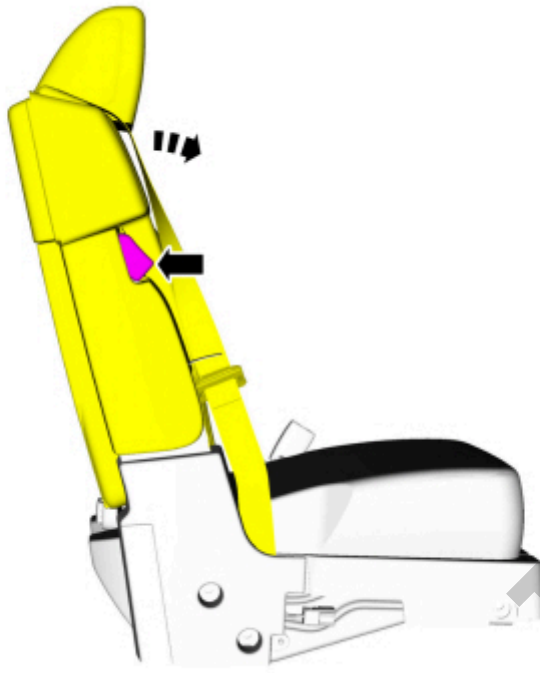
Remove the front center seat cup holder.



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8. Remove the screws and the front center seat storage tray.



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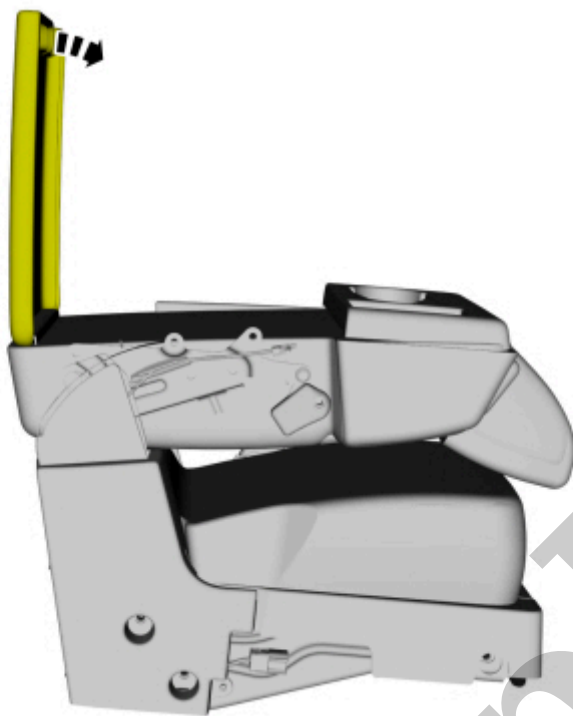
11. Remove the front head restraint guide sleeves.

Refer to: [Front Head Restraint Guide Sleeve](#) (501-10A Front Seats, Removal and Installation).

12. If equipped.

Position the front center seat armrest storage compartment lid up.

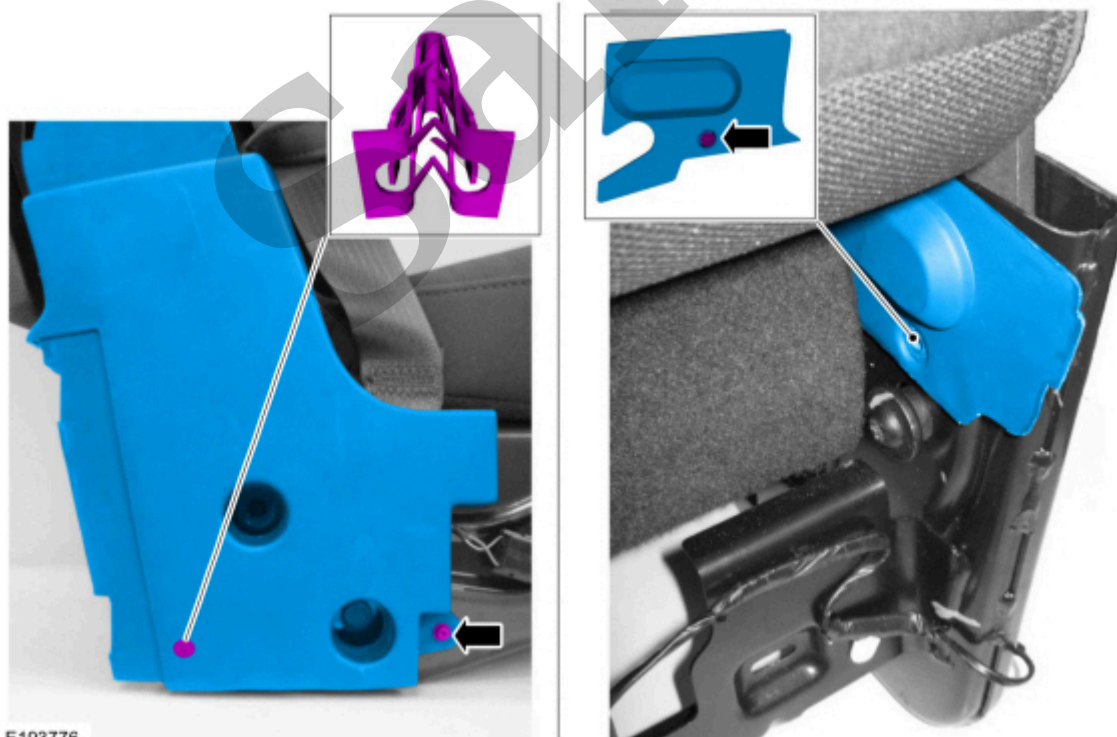
Position the front center seat armrest storage compartment lid down.



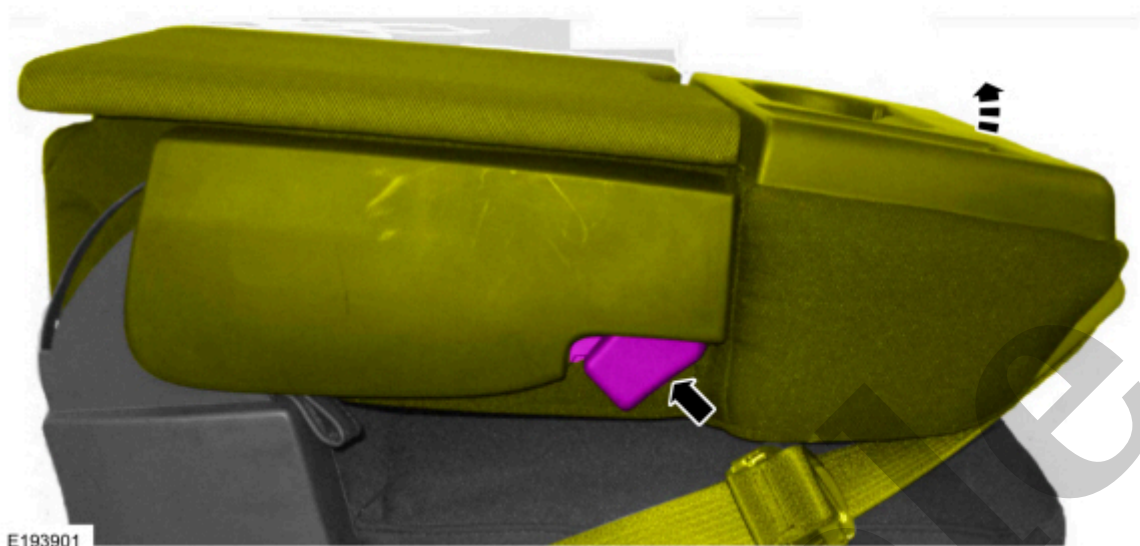
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15. Remove the screws, release the retaining clip and remove the front center seat RH (right-hand) side shields.



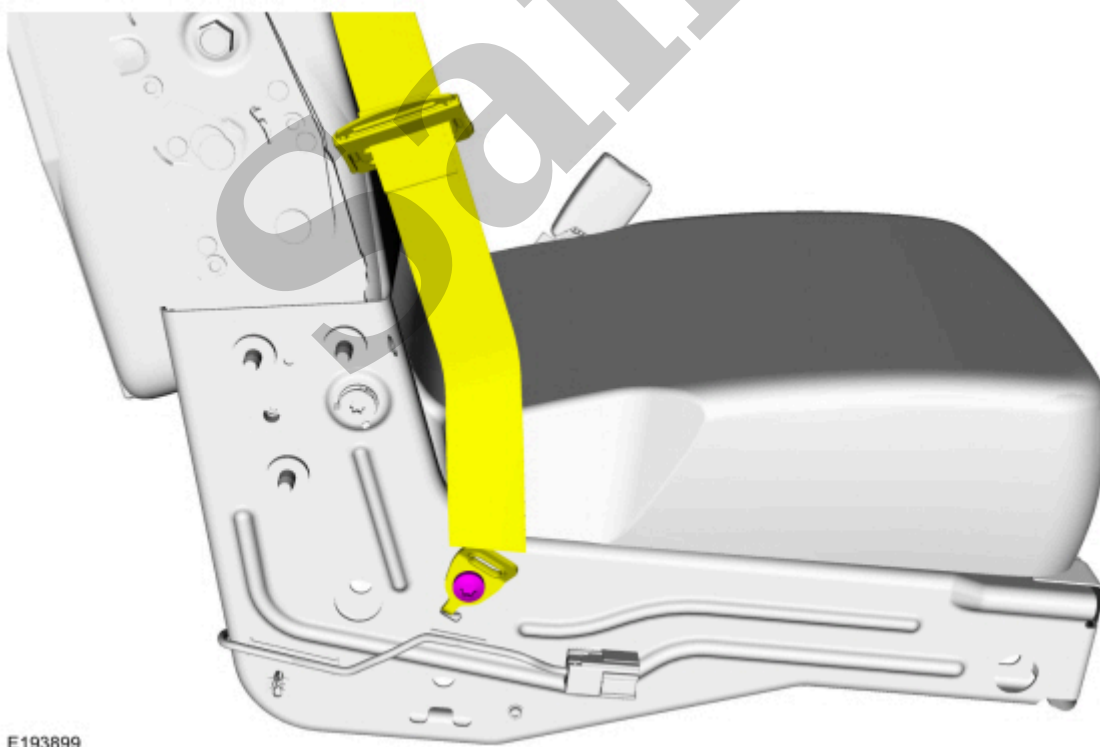
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18. Remove the front center seatbelt anchor bolt.

Torque : 35 lb.ft (47 Nm)



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Front Center Seat Backrest Cover - Regular Cab

501-10A Front Seats	2022 F-150
Removal and Installation	Procedure revision date: 04/28/2022

Front Center Seat Backrest Cover - Regular Cab

Removal

WARNING

The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

NOTE

Removal steps in this procedure may contain installation details.

1. Remove the front center seat.

Refer to: [Front Center Seat](#)(501-10A Front Seats, Removal and Installation).

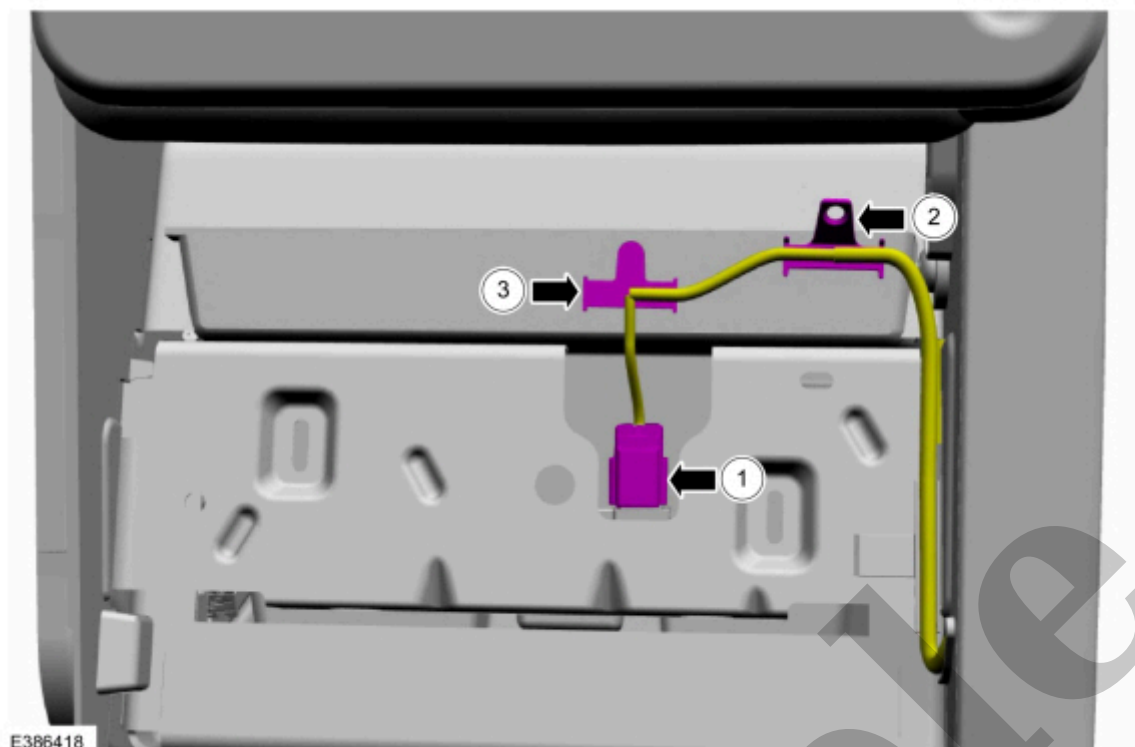
2. If equipped with front center seat work surface.

Remove the front center seat work surface.

Refer to: [Front Center Seat Work Surface](#)(501-10A Front Seats, Removal and Installation).

3. If equipped with front center seat work surface.

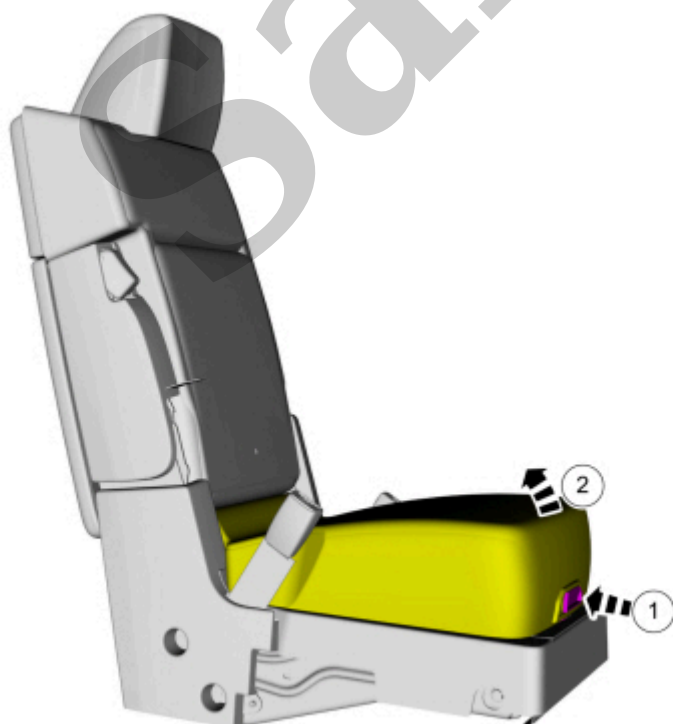
1. Detach and disconnect the front center seat work surface electrical connector.



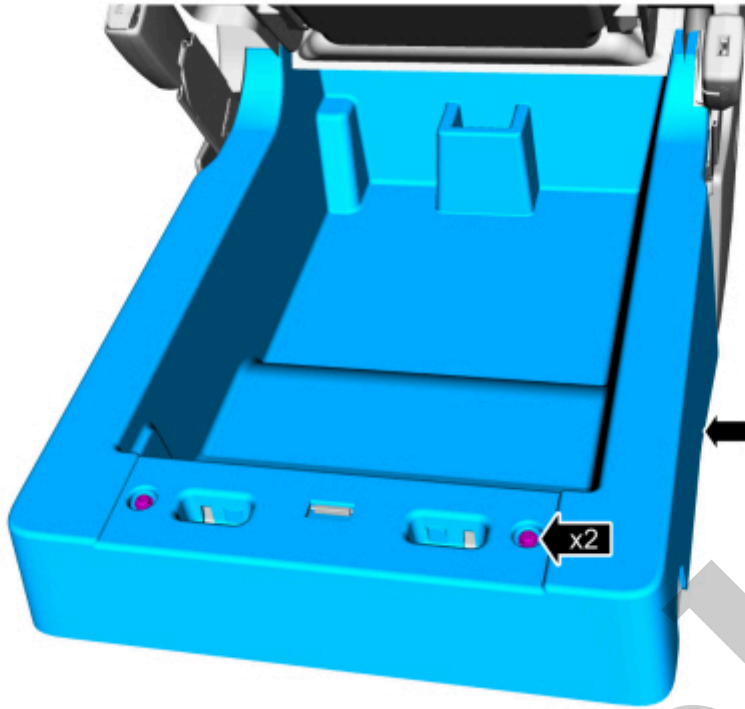
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5. Lift the front center seat cushion.

1. Release the front center seat cushion latch.
2. Lift the front center seat cushion.



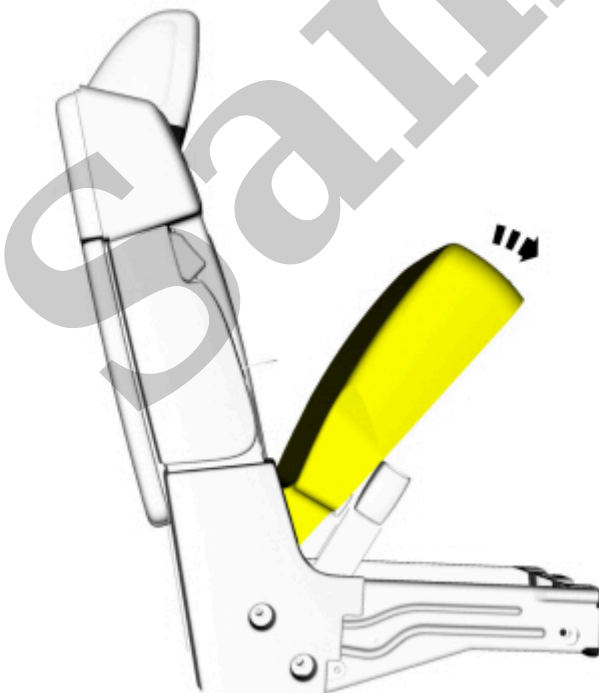
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8. Lower the front center seat cushion.



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9. Release the front center seat latch and fold the front center seat backrest down.