


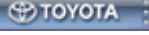
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2016 Toyota Corolla US Service Manual

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*1	NO. 1 ENGINE UNDER COVER ASSEMBLY	*2	FRONT FENDER SPLASH FRONT SHIELD LH
*3	FRONT FENDER SPLASH FRONT SHIELD RH	*4	NO. 6 RADIATOR HOSE
*5	RADIATOR LOWER AIR GUIDE PLATE	*6	RADIATOR RESERVE TANK CAP SUB-ASSEMBLY
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-



Sample

Last Modified: 07-26-2024

6.11:8.1.0

Doc ID: RM100000001JDAJ

Model Year Start: 2020

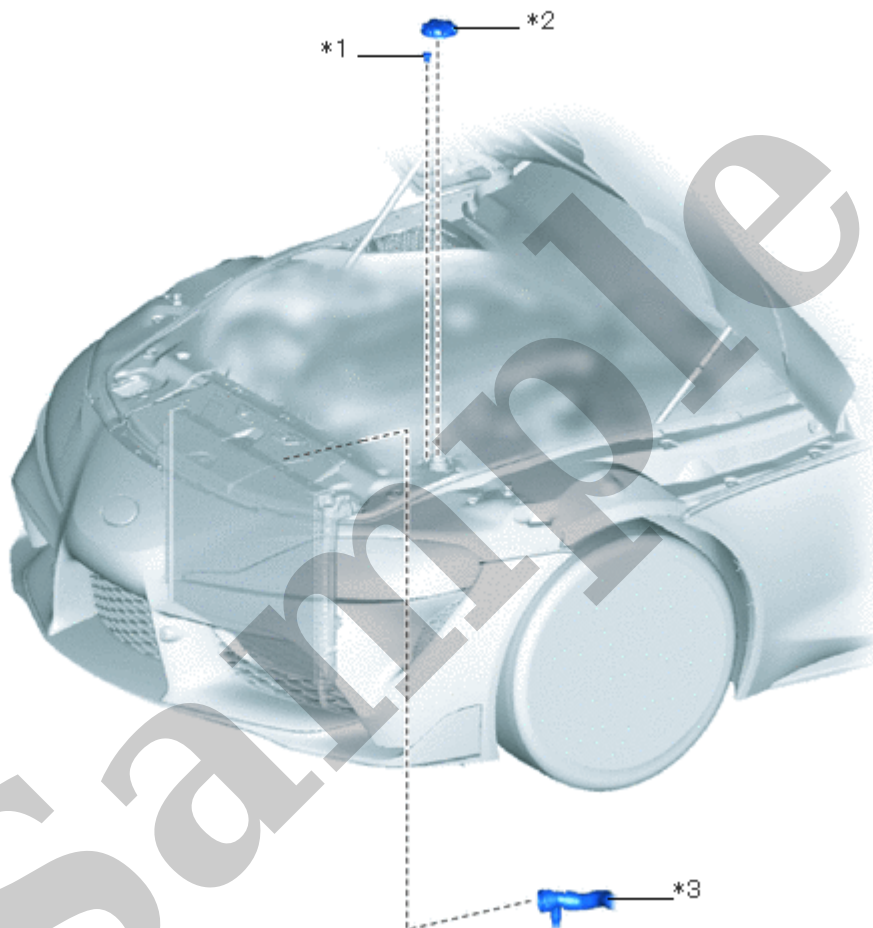
Model: Supra

Prod Date Range: [03/2019 -]

Title: B58 (COOLING): COOLANT (for High Temperature): COMPONENTS; 2020 - 2025 MY Supra [03/2019 -]

COMPONENTS

ILLUSTRATION



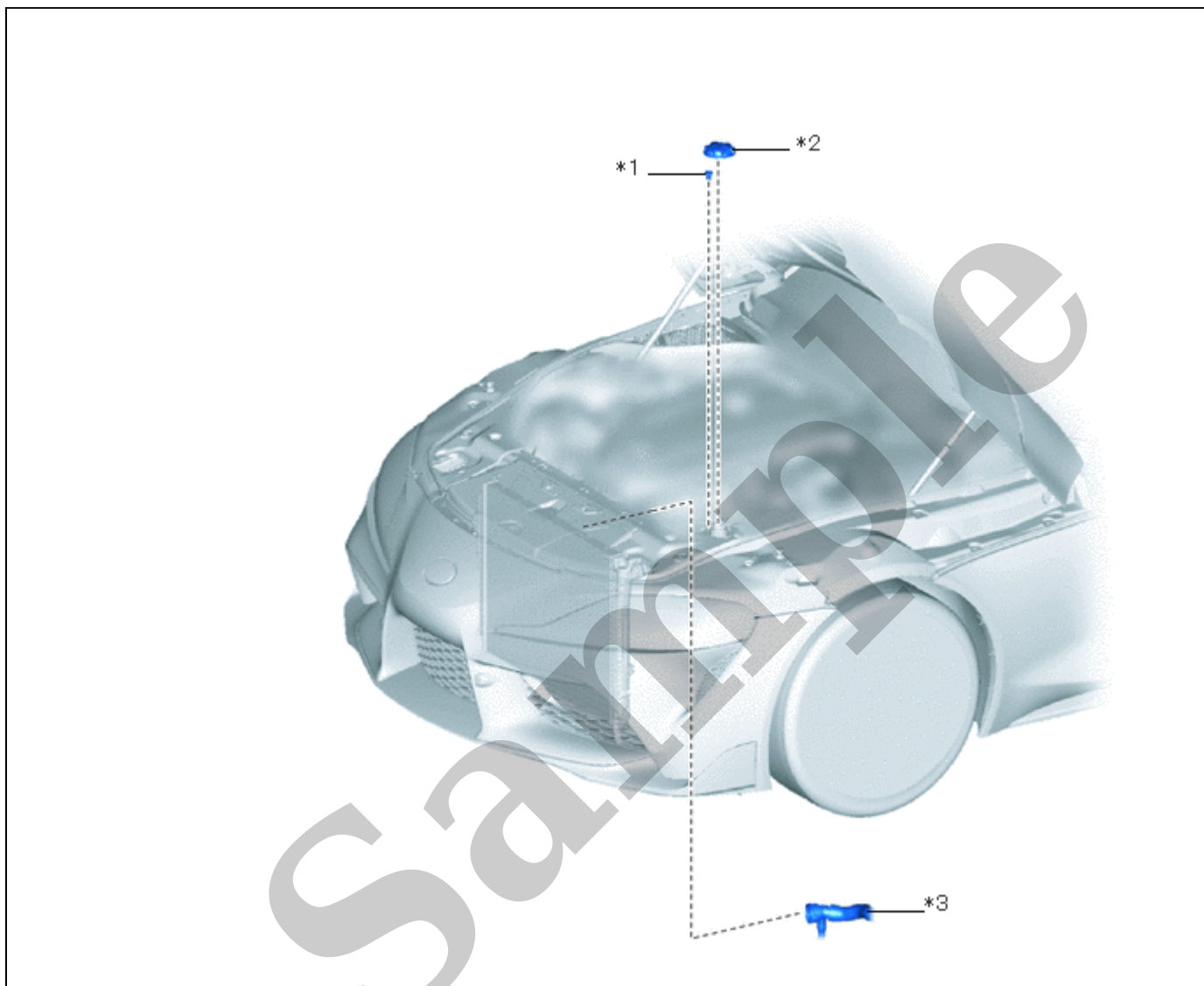
*1	BLEEDER SCREW	*2	RESERVE TANK CAP SUB-ASSEMBLY
*3	NO. 1 RADIATOR HOSE	-	-



Last Modified: 07-26-2024	6.11:8.1.0	Doc ID: RM100000001JDAN
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: B58 (COOLING): WATER PUMP: COMPONENTS; 2020 - 2025 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	BLEEDER SCREW	*2	RESERVE TANK CAP SUB-ASSEMBLY
*3	NO. 1 RADIATOR HOSE	-	-

ILLUSTRATION

Last Modified: 07-26-2024	6.11:8.1.0	Doc ID: RM100000001JDAO
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: B58 (COOLING): WATER PUMP: REMOVAL; 2020 - 2025 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Hot fluids.

Risk of scalding!

- Conduct all work in the vehicle wearing appropriate personal protective equipment only.

- Hot surfaces.

Risk of burning!

- Perform all work only on components that have cooled down.

PROCEDURE

1. REMOVE NO. 2 AIR CLEANER HOSE

Click here [INFO](#)

2. REMOVE FRONT SUSPENSION MEMBER LOWER PROTECTOR

Click here [INFO](#)

3. DRAIN ENGINE COOLANT (for High Temperature)

Click here [INFO](#)

4. REMOVE FAN AND GENERATOR V BELT

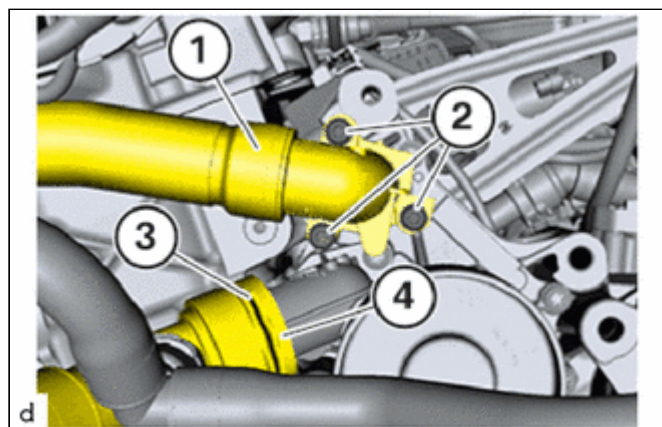
Click here [INFO](#)

5. REMOVE ENGINE WATER PUMP ASSEMBLY

NOTICE:

Collect and dispose of emerging fluids. Observe country-specific waste disposal regulations.

(a) Loosen T30 bolts (2).



(b) Pull the No. 2 water by-pass hose (1) out of the engine water pump assembly and set aside.

(c) Unlock the lock (3).