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## **2016 MAZDA 6 / Atenza Wagon OEM Service and Repair Workshop Manual**

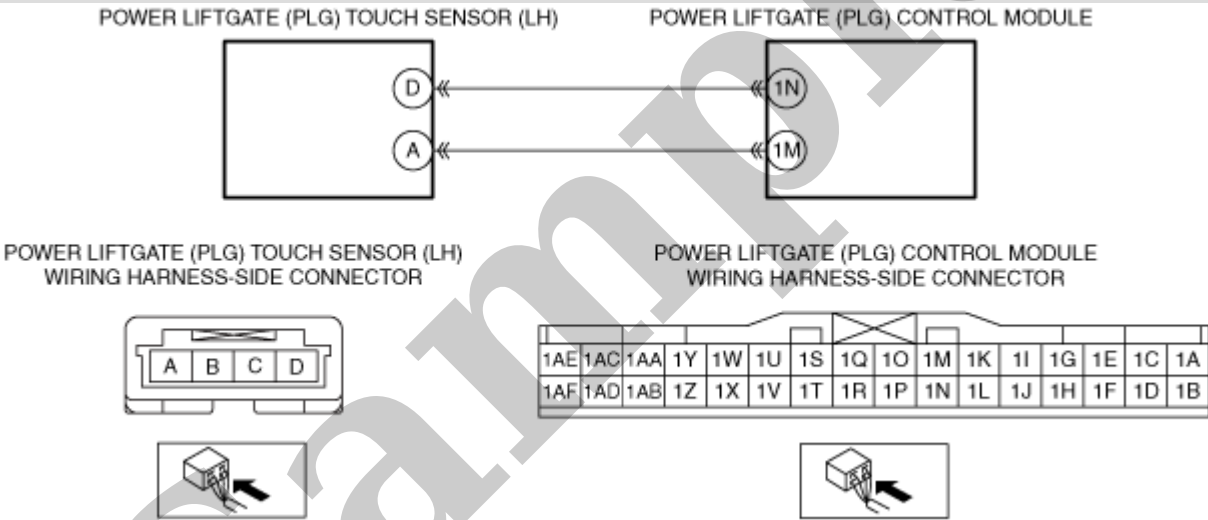
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DTC B1454:13 [POWER LIFTGATE (PLG) CONTROL MODULE]

SM2898929

id0902o804890

Description	Power liftgate (PLG) touch sensor (LH) circuit malfunction
Detection condition	<ul style="list-style-type: none"><li>Power liftgate (PLG) control module detected an open circuit in the power liftgate (PLG) touch sensor (LH) circuit for 0.1 s or more.</li></ul>
Fail-safe	<ul style="list-style-type: none"><li>Stops the power liftgate (PLG) system operation.</li></ul>
Possible cause	<ul style="list-style-type: none"><li>Power liftgate (PLG) touch sensor (LH) connector or terminal malfunction</li><li>Power liftgate (PLG) control module connector or terminal malfunction</li><li>Open circuit in wiring harness between the following terminals:<ul style="list-style-type: none"><li>Power liftgate (PLG) touch sensor (LH) terminal D—Power liftgate (PLG) control module terminal 1N</li><li>Power liftgate (PLG) touch sensor (LH) terminal A—Power liftgate (PLG) control module terminal 1M</li></ul></li><li>Power liftgate (PLG) touch sensor (LH) malfunction</li><li>Power liftgate (PLG) control module malfunction</li></ul>




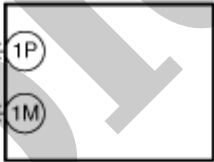
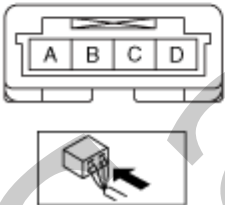
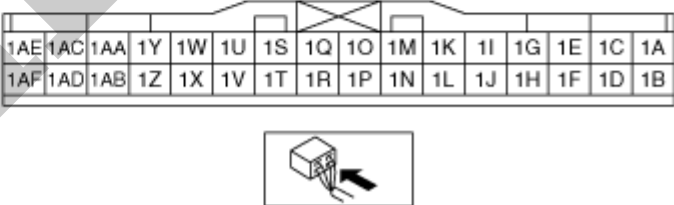
Diagnostic Procedure

STEP	INSPECTION		ACTION
1	<b>INSPECT POWER LIFTGATE (PLG) TOUCH SENSOR (LH) CONNECTOR CONDITION</b> <ul style="list-style-type: none"><li>Switch the ignition off.</li><li>Disconnect the negative battery terminal. (See <b>NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.</b>)</li><li>Disconnect the power liftgate (PLG) touch sensor (LH) connector.</li><li>Inspect the connector engagement and connection condition and inspect the terminals for damage, deformation, corrosion, or disconnection.</li><li>Is the connector normal?</li></ul>	Yes	Go to the next step.
		No	Repair or replace the connector, then go to Step 5.

DTC B1455:23 [POWER LIFTGATE (PLG) CONTROL MODULE]

SM2898932

id0902o804920

Description	Power liftgate (PLG) touch sensor (RH) circuit malfunction
Detection condition	• Power liftgate (PLG) control module detected a short circuit to ground in the power liftgate (PLG) touch sensor (RH) circuit for 5 min or more.
Fail-safe	• Stops the power liftgate (PLG) system operation.
Possible cause	• Power liftgate (PLG) touch sensor (RH) connector or terminal malfunction • Power liftgate (PLG) control module connector or terminal malfunction • Short to ground in wiring harness between power liftgate (PLG) touch sensor (RH) terminal D and power liftgate (PLG) control module terminal 1P • Power liftgate (PLG) touch sensor (RH) malfunction • Power liftgate (PLG) control module malfunction
<div><div><div>POWER LIFTGATE (PLG) TOUCH SENSOR (RH)</div><div></div></div><div><div>POWER LIFTGATE (PLG) CONTROL MODULE</div><div></div></div><div><div>POWER LIFTGATE (PLG) TOUCH SENSOR (RH) WIRING HARNESS-SIDE CONNECTOR</div><div></div></div><div><div>POWER LIFTGATE (PLG) CONTROL MODULE WIRING HARNESS-SIDE CONNECTOR</div><div></div></div></div>	

Diagnostic Procedure

STEP	INSPECTION	ACTION
1	<b>INSPECT POWER LIFTGATE (PLG) TOUCH SENSOR (RH) CONNECTOR CONDITION</b> <ul style="list-style-type: none"><li>• Switch the ignition off.</li><li>• Disconnect the negative battery terminal. (See <b>NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.</b>)</li><li>• Disconnect the power liftgate (PLG) touch sensor (RH) connector.</li><li>• Inspect the connector engagement and connection condition and inspect the terminals for damage, deformation, corrosion, or disconnection.</li><li>• Is the connector normal?</li></ul>	Yes  Go to the next step.
		No  Repair or replace the connector, then go to Step 5.

STEP	INSPECTION		ACTION
2	<b>INSPECT POWER LIFTGATE (PLG) CONTROL MODULE CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the power liftgate (PLG) control module connector.</li> <li>• Inspect the connector engagement and connection condition and inspect the terminals for damage, deformation, corrosion, or disconnection.</li> <li>• Is the connector normal?</li> </ul>	Yes	Go to the next step.
		No	Repair or replace the connector, then go to Step 5.
3	<b>INSPECT TOUCH SENSOR CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the power liftgate (PLG) touch sensor (LH) and power liftgate (PLG) control module connectors are disconnected.</li> <li>• Inspect for continuity between power liftgate (PLG) touch sensor (LH) terminal D (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between power liftgate (PLG) touch sensor (LH) terminal D and power liftgate (PLG) control module terminal 1N. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 5.
		No	Go to the next step.
4	<b>INSPECT POWER LIFTGATE (PLG) TOUCH SENSOR (LH)</b> <ul style="list-style-type: none"> <li>• Measure the voltage at the following terminals (wiring harness-side):               <ul style="list-style-type: none"> <li>— Power liftgate (PLG) control module terminal 1N</li> <li>— Power liftgate (PLG) control module terminal 1M</li> </ul> </li> <li>• Is the voltage normal? (See <b>POWER LIFTGATE (PLG) CONTROL MODULE INSPECTION.</b>)</li> </ul>	Yes	Go to the next step.
		No	Replace the power liftgate (PLG) touch sensor (LH), then go to the next step. (See <b>POWER LIFTGATE (PLG) TOUCH SENSOR REMOVAL/INSTALLATION.</b> )
5	<b>VERIFY THAT REPAIRS HAVE BEEN COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Connect the negative battery terminal. (See <b>NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.</b>)</li> <li>• Clear the DTC for the power liftgate (PLG) control module using the M-MDS. (See <b>CLEARING DTC [POWER LIFTGATE (PLG) CONTROL MODULE].</b>)</li> <li>• Switch the ignition off and wait for 5 min or more.</li> <li>• Retrieve the power liftgate (PLG) control module DTCs using the M-MDS. (See <b>DTC INSPECTION [POWER LIFTGATE (PLG) CONTROL MODULE].</b>)</li> <li>• Is the same DTC displayed?</li> </ul>	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the power liftgate (PLG) control module. (See <b>POWER LIFTGATE (PLG) CONTROL MODULE REMOVAL/INSTALLATION.</b> ) Go to the next step.
		No	Go to the next step.
6	<b>VERIFY IF OTHER DTCs DISPLAYED</b> <ul style="list-style-type: none"> <li>• Are any other DTCs displayed?</li> </ul>	Yes	Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See <b>DTC TABLE [POWER LIFTGATE (PLG) CONTROL MODULE].</b> )
		No	DTC troubleshooting completed.

Sample

DTC U3003:16 [POWER LIFTGATE (PLG) CONTROL MODULE]

SM2898935

id0902o804960

Description	Power liftgate (PLG) control module power supply voltage low input
Detection condition	<ul style="list-style-type: none"><li>• Power liftgate (PLG) control module detects that the power supply circuit voltage that is less than the specification.</li></ul>
Fail-safe	<ul style="list-style-type: none"><li>• Stops the power liftgate (PLG) system operation.</li></ul>
Possible cause	<ul style="list-style-type: none"><li>• DTCs are stored in the PCM</li><li>• DTCs are stored in the rear body control module (RBCM)</li><li>• Battery malfunction</li><li>• Generator malfunction</li><li>• Power liftgate (PLG) control module connector or terminal malfunction</li><li>• Power liftgate (PLG) control module power supply circuit malfunction<ul style="list-style-type: none"><li>— Short to ground in the wiring harness between the following terminals:<ul style="list-style-type: none"><li>• C/U IG1 15 A fuse—Power liftgate (PLG) control module terminal 1AD</li><li>• MAIN 200 A fuse—Power liftgate (PLG) control module terminal 2I</li></ul></li><li>— C/U IG1 15 A fuse malfunction</li><li>— PLG 20 A fuse malfunction</li><li>— CABIN.+B 50 A fuse malfunction</li><li>— Open circuit in wiring harness between the following terminals:<ul style="list-style-type: none"><li>• IG1 relay—Power liftgate (PLG) control module terminal 1AD</li><li>• Battery positive terminal—Power liftgate (PLG) control module terminal 2I</li></ul></li></ul></li><li>• Rear body control module (RBCM) connector or terminal malfunction</li><li>• Short to ground in the wiring harness between rear body control module (RBCM) terminal 4F and power liftgate (PLG) control module terminal 1AA</li><li>• Open circuit in wiring harness between rear body control module (RBCM) terminal 4F and power liftgate (PLG) control module terminal 1AA</li><li>• Power liftgate (PLG) control module malfunction</li></ul>

Step	Inspection		Action
6	<b>VERIFY POWER LIFTGATE (PLG) CONTROL MODULE POWER SUPPLY VOLTAGE</b> <ul style="list-style-type: none"><li>• Connect the negative battery terminal. (See <b>NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.</b>)</li><li>• Measure the voltage at the following terminals (wiring harness-side):<ul style="list-style-type: none"><li>— Power liftgate (PLG) control module terminal 1AD</li><li>— Power liftgate (PLG) control module terminal 2I</li></ul></li><li>• Is the voltage B+?</li></ul>	Yes	Go to the next step.

Step	Inspection		Action
9	<b>INSPECT POWER LIFTGATE (PLG) CONTROL MODULE POWER SUPPLY CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the rear body control module (RBCM) terminal and power liftgate (PLG) control module connectors are disconnected.</li> <li>• Inspect for continuity between rear body control module (RBCM) terminal 4F (wiring harness-side) and power liftgate (PLG) control module terminal 1AA (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between rear body control module (RBCM) terminal 4F and power liftgate (PLG) control module terminal 1AA. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to the next step.
10	<b>VERIFY THAT REPAIRS HAVE BEEN COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Connect the negative battery terminal. (See <b>NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.</b>)</li> <li>• Clear the DTC for the power liftgate (PLG) control module using the M-MDS. (See <b>CLEARING DTC [POWER LIFTGATE (PLG) CONTROL MODULE].</b>)</li> <li>• Retrieve the power liftgate (PLG) control module DTCs using the M-MDS. (See <b>DTC INSPECTION [POWER LIFTGATE (PLG) CONTROL MODULE].</b>)</li> <li>• Is the same DTC displayed?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the power liftgate (PLG) control module. (See <b>POWER LIFTGATE (PLG) CONTROL MODULE REMOVAL/INSTALLATION.</b>)</li> </ul> Go to the next step.
		No	Go to the next step.
11	<b>VERIFY IF OTHER DTCs DISPLAYED</b> <ul style="list-style-type: none"> <li>• Are any other DTCs displayed?</li> </ul>	Yes	Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See <b>DTC TABLE [POWER LIFTGATE (PLG) CONTROL MODULE].</b> )
		No	DTC troubleshooting completed.

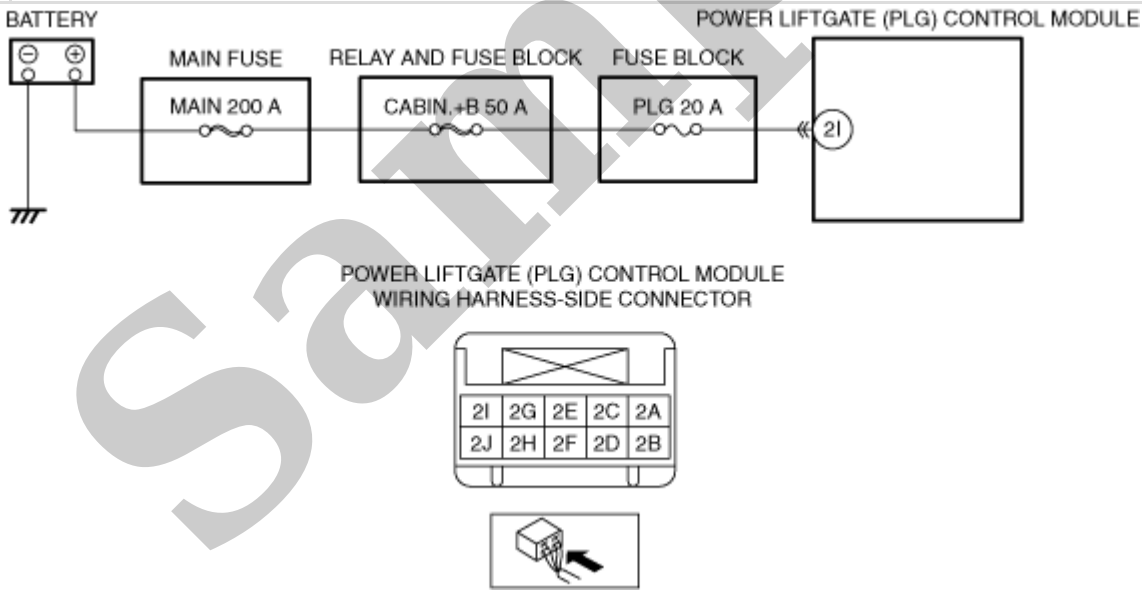


DTC U3006:13 [POWER LIFTGATE (PLG) CONTROL MODULE]

SM2898937

id0902o804980

Description	Power supply circuit malfunction
Detection condition	<ul style="list-style-type: none"><li>• Power liftgate (PLG) control module detects an open circuit in the power supply circuit for 1 s or more with the ignition switched off.</li></ul>
Fail-safe	<ul style="list-style-type: none"><li>• Stops the power liftgate (PLG) system operation.</li></ul>
Possible cause	<ul style="list-style-type: none"><li>• DTCs are stored in the PCM.</li><li>• Battery malfunction</li><li>• Generator malfunction</li><li>• Power liftgate (PLG) control module connector or terminal malfunction</li><li>• Power liftgate (PLG) control module power supply circuit malfunction<ul style="list-style-type: none"><li>— Short to ground in wiring harness between MAIN 200 A fuse and power liftgate (PLG) control module terminal 2I</li><li>— PLG 20 A fuse malfunction</li><li>— CABIN.+B 50 A fuse malfunction</li><li>— Open circuit in wiring harness between battery positive terminal and power liftgate (PLG) control module terminal 2I</li></ul></li><li>• Power liftgate (PLG) control module malfunction</li></ul>



Diagnostic Procedure

STEP	INSPECTION		ACTION
		No	<p>Inspect the PLG 20 A fuse and TAIL 20 A fuse.</p> <ul style="list-style-type: none"><li>Any fuse is blown:<ul style="list-style-type: none"><li>Refer to the wiring diagram and verify whether or not there is a common connector between MAIN 200 A fuse and power liftgate (PLG) control module terminal 2I.</li></ul></li></ul> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"><li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li><li>Repair or replace the malfunctioning part.</li></ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"><li>Repair or replace the wiring harness which has a short to ground.</li><li>Replace the fuse.</li></ul> <ul style="list-style-type: none"><li>Any fuse is damaged:<ul style="list-style-type: none"><li>Replace the fuse.</li></ul></li><li>All fuses are normal:<ul style="list-style-type: none"><li>Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and power liftgate (PLG) control module terminal 2I.</li></ul></li></ul> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"><li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li><li>Repair or replace the malfunctioning part.</li></ul>