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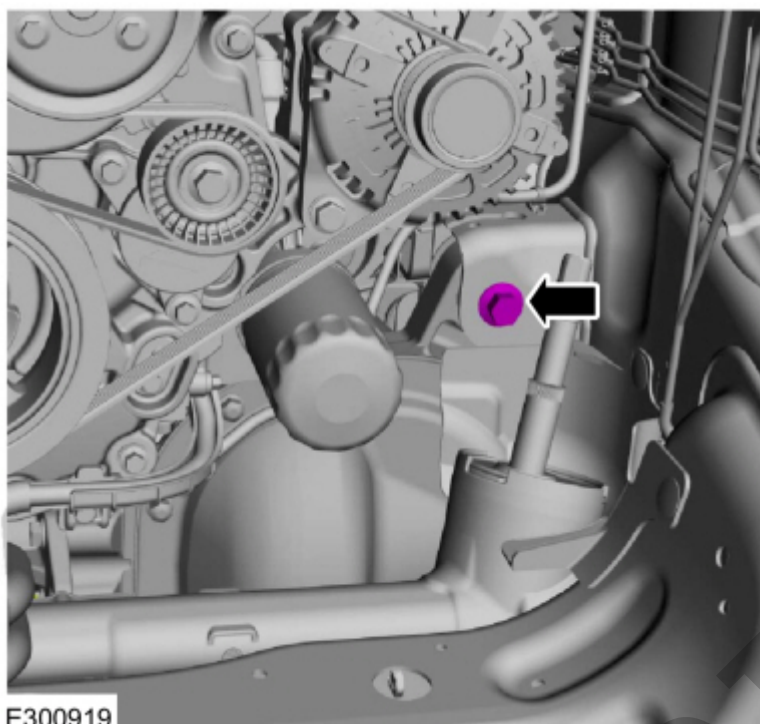
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2016 Ford Transit-350 HD Service and Repair Manual

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14. Tighten the upper front axle carrier mounting bushing bolt.

Torque : 129 lb.ft (175 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

15. Remove the adjustable stand.

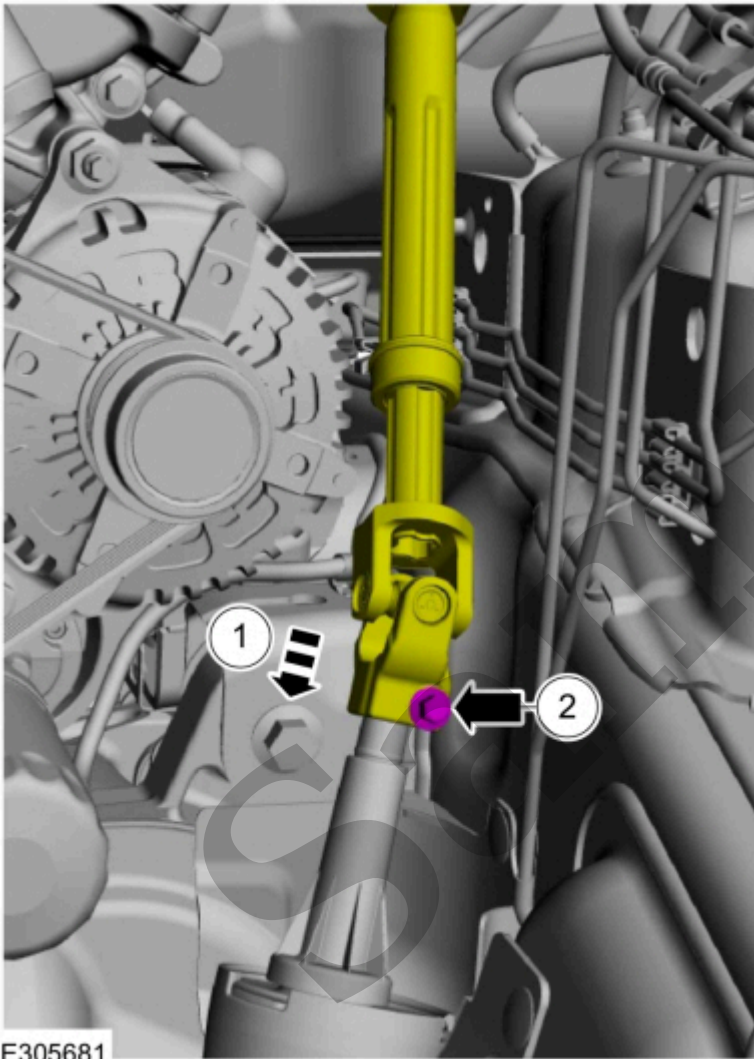
Use the General Equipment: Vehicle/Axle Stands

2. **WARNING**

Install a new steering column shaft bolt. Reuse could result in bolt failure and loss of vehicle control. Failure to follow this instruction may result in serious injury to vehicle occupant(s).

Install a new steering column shaft bolt.

Torque : 22 lb.ft (30 Nm)



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18. Remove the holding device from the steering wheel.

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20. **NOTICE**

Only use hand tools when installing the engine mount studs or damage to the engine mount can occur.

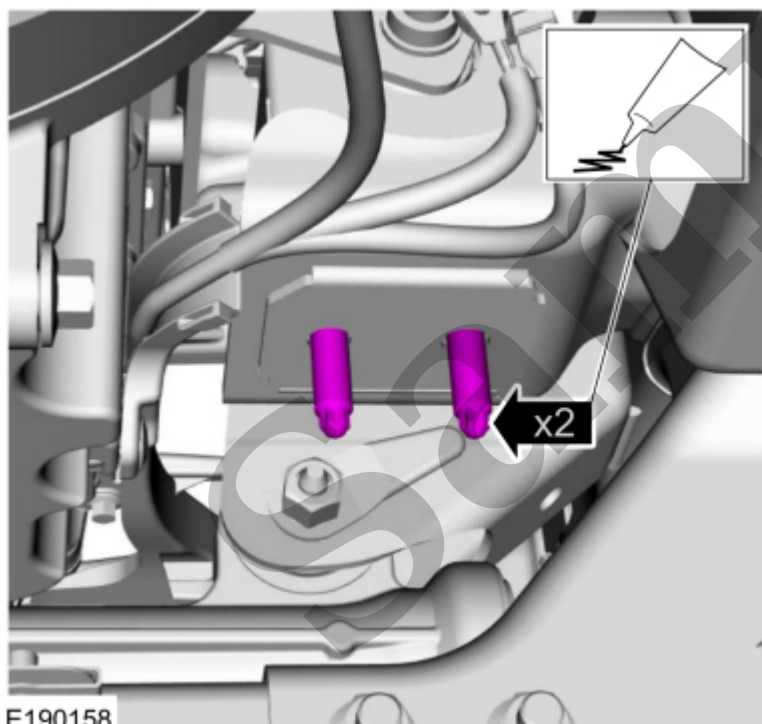
NOTE

Apply threadlock to the stud threads prior to installation.

Install the engine mount studs.

Material : Motorcraft® Threadlock 262 / TA-26 (WSK-M2G351-A6)

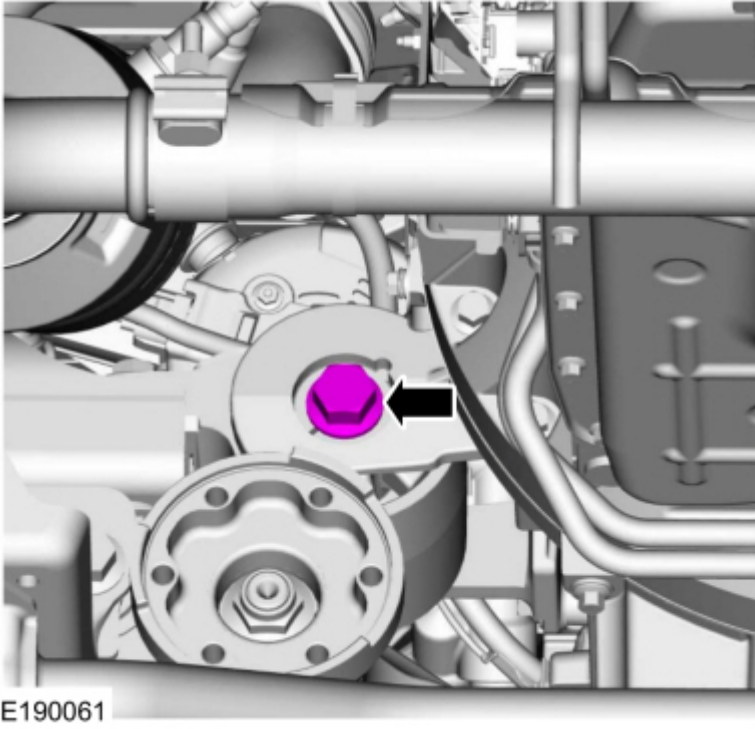
Torque : 22 lb.ft (30 Nm)



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21. **NOTICE**

Only use hand tools when installing the engine mount nuts or damage to the engine mount can occur.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

4x4

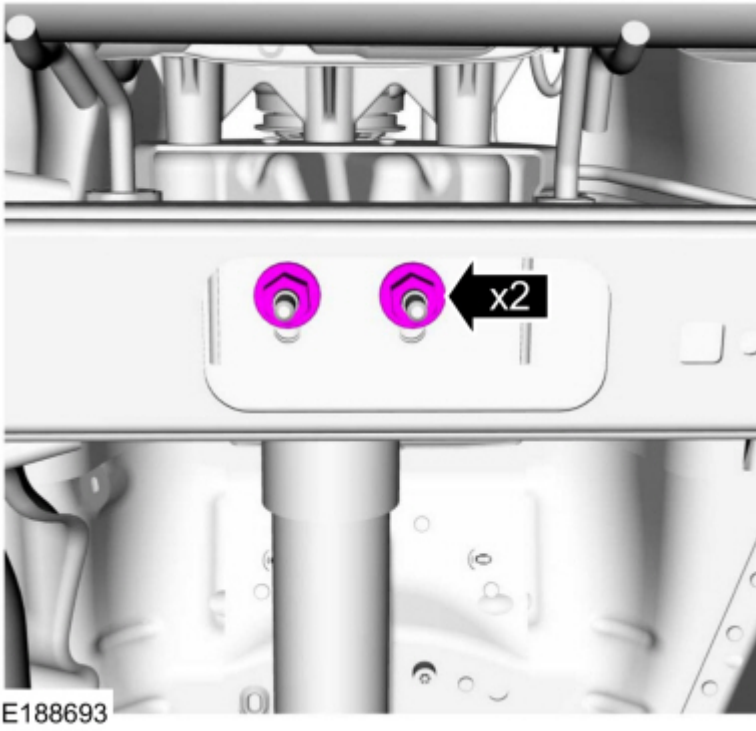
23. Install the front drive shaft.

Refer to: [Front Driveshaft](#)(205-01 Driveshaft, Removal and Installation).

4x2/4x4

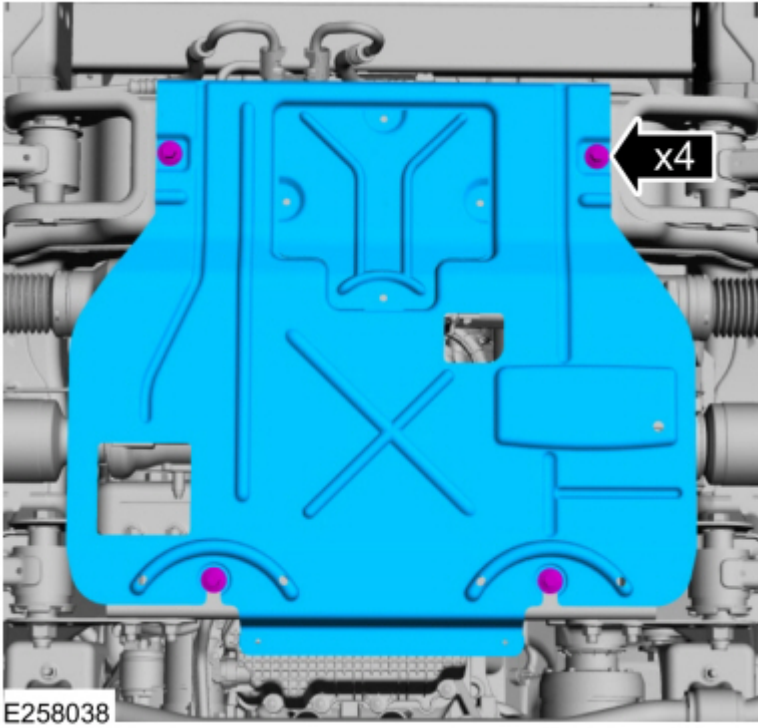
24. Install the LH (left-hand) heat shield and the bolts.

Torque : 177 lb.in (20 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

- 26.
- Position the exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe and install the bolts.
 - Tighten the inner exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe bolt.
Torque : 30 lb.ft (40 Nm)
 - Tighten the outer exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe bolt.
Torque : 30 lb.ft (40 Nm)



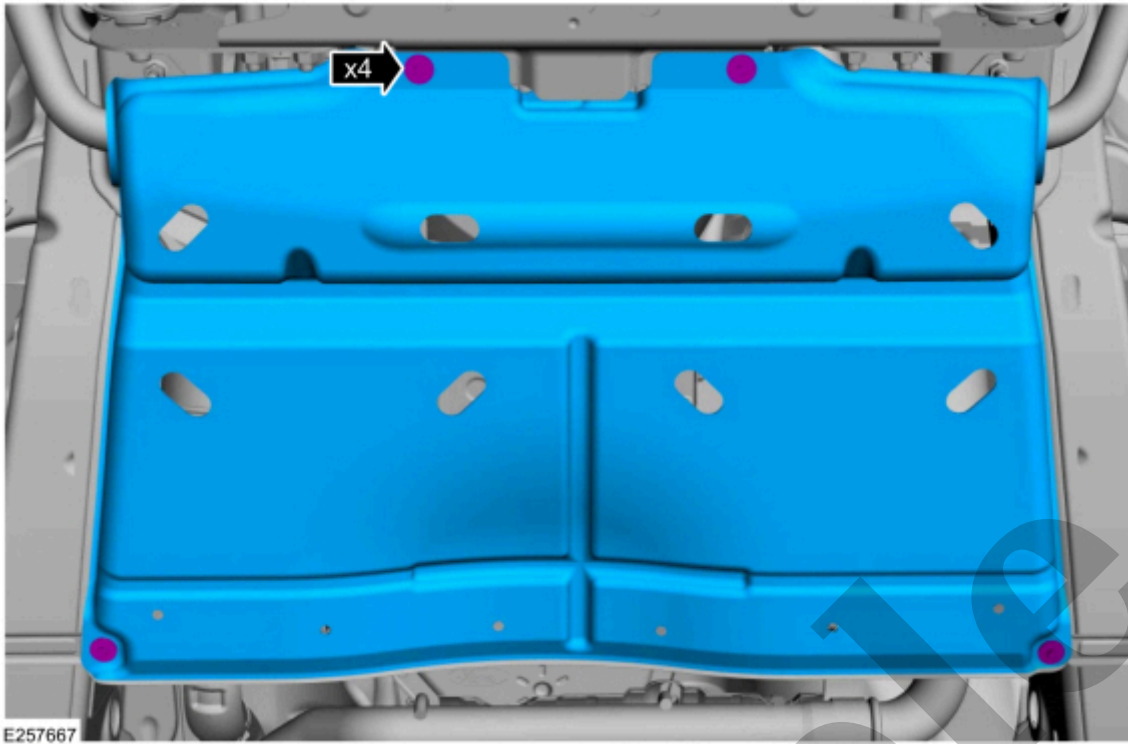
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

28. **NOTE**

If equipped.

Install the underbody shield and fasteners.

Torque : 30 lb.ft (40 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

30. Install the following items:

1. Air cleaner.

Refer to: [Air Cleaner](#)(303-12E Intake Air Distribution and Filtering - 5.0L 32V Ti-VCT, Removal and Installation).

2. Air cleaner outlet pipe.

Refer to: [Air Cleaner Outlet Pipe](#)(303-12E Intake Air Distribution and Filtering - 5.0L 32V Ti-VCT, Removal and Installation).

31. Fill and bleed the engine cooling system.

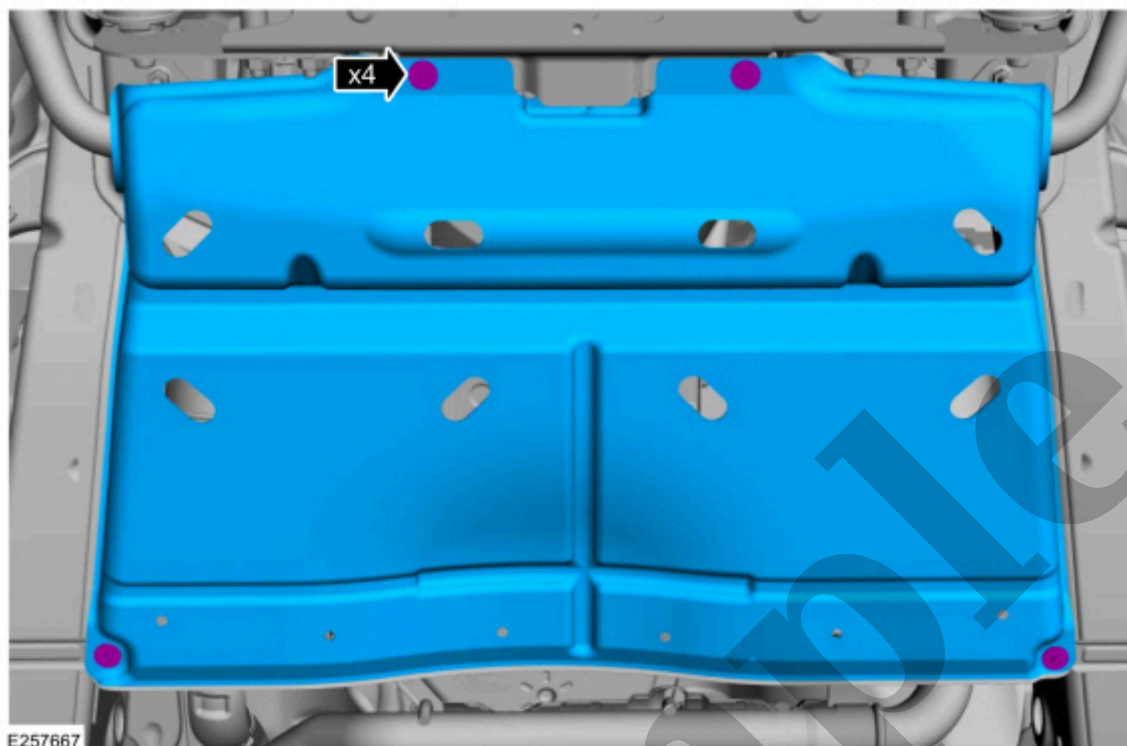
Refer to: [Engine Cooling System Draining, Vacuum Filling and Bleeding](#)(303-03E Engine Cooling - 5.0L 32V Ti-VCT, General Procedures).

32. Start engine and check exhaust system for leaks.

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If equipped.

Remove the bolts and the underbody shield.

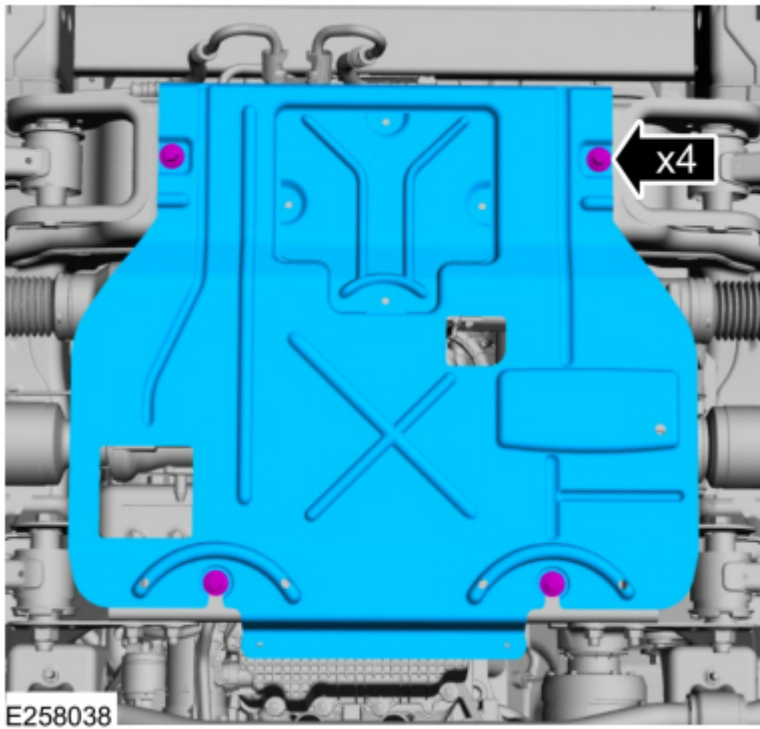


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6. **NOTE**

If equipped.

Remove the bolts and the underbody shield.



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8. Remove the A/C compressor belt.

Refer to: [Air Conditioning \(A/C\) Compressor Belt](#)(303-05E Accessory Drive - 5.0L 32V Ti-VCT, Removal and Installation).

9.
 1. Disconnect the A/C (air conditioning) compressor electrical connectors.
 2. Detach the wiring harness retainer.