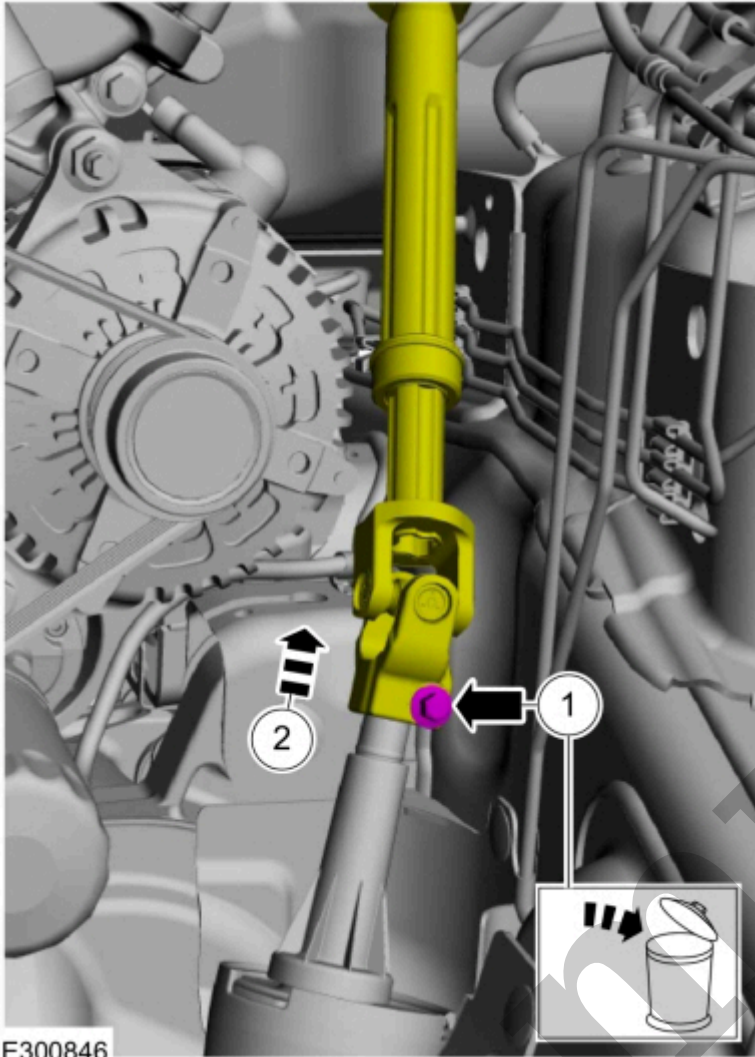


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2016 Ford Special Service Police Sedan Service and Repair Manual

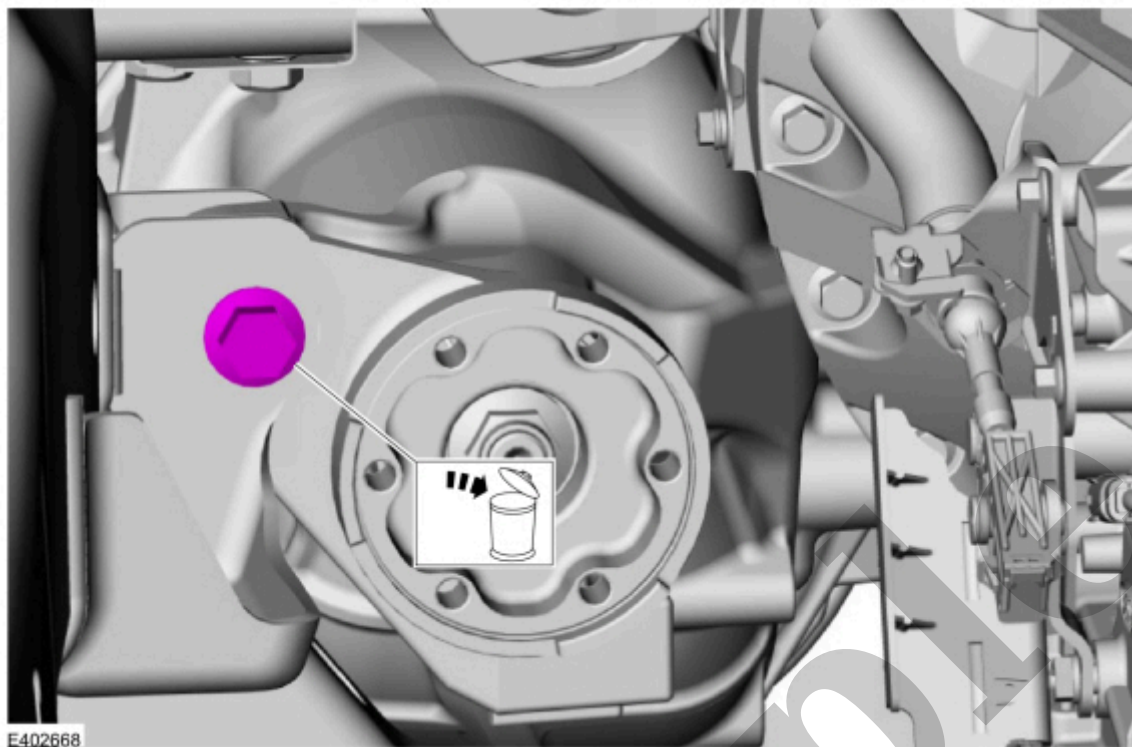
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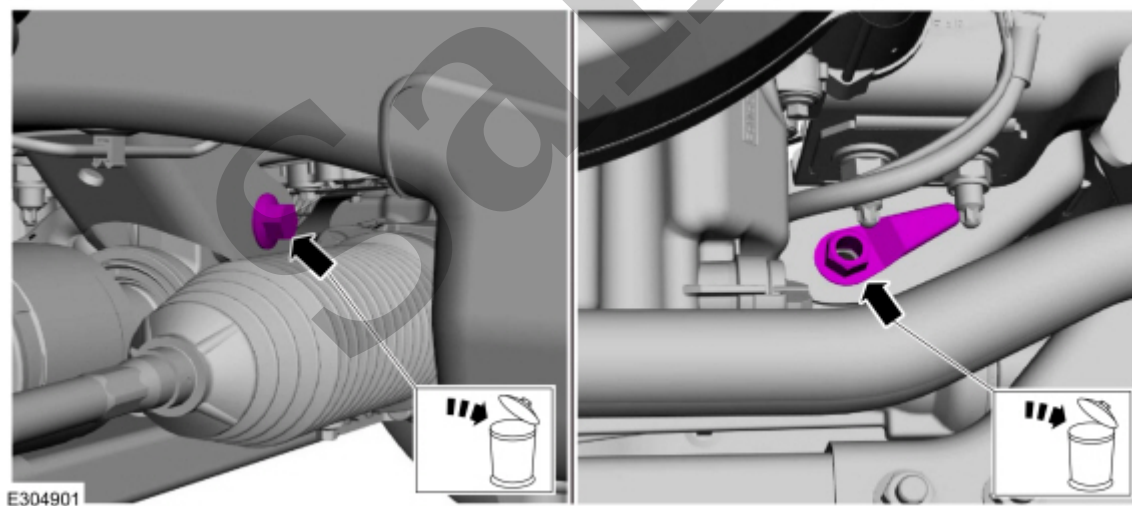
22. Remove the steering gear boot.

24. Remove and discard the lower front axle carrier mounting bushing bolt.



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25. Remove and discard the axle shaft housing carrier bushing nut and the bolt.



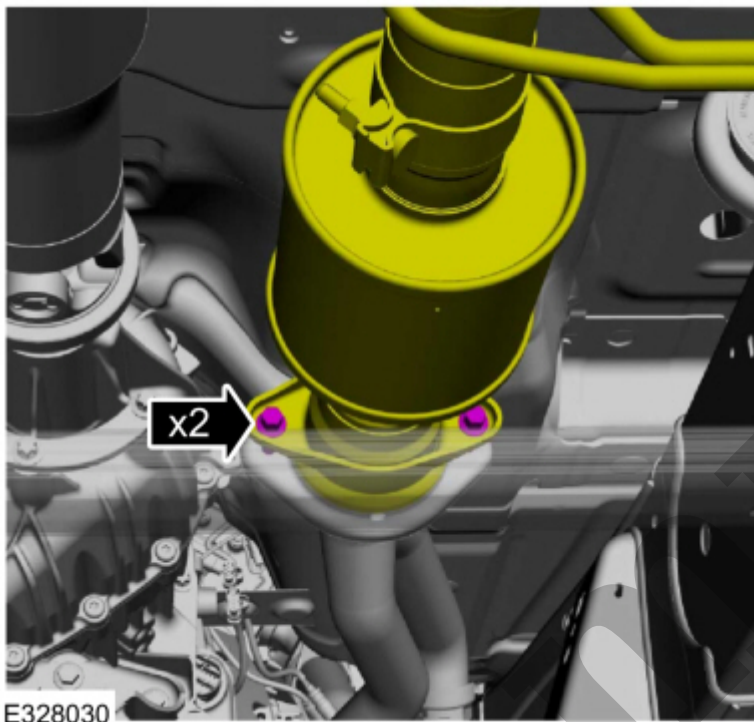
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26. **NOTE**

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4x2/4x4

28.
 - Remove the exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe bolts and separate.
 - Make sure that the mating faces are clean and free of foreign material.

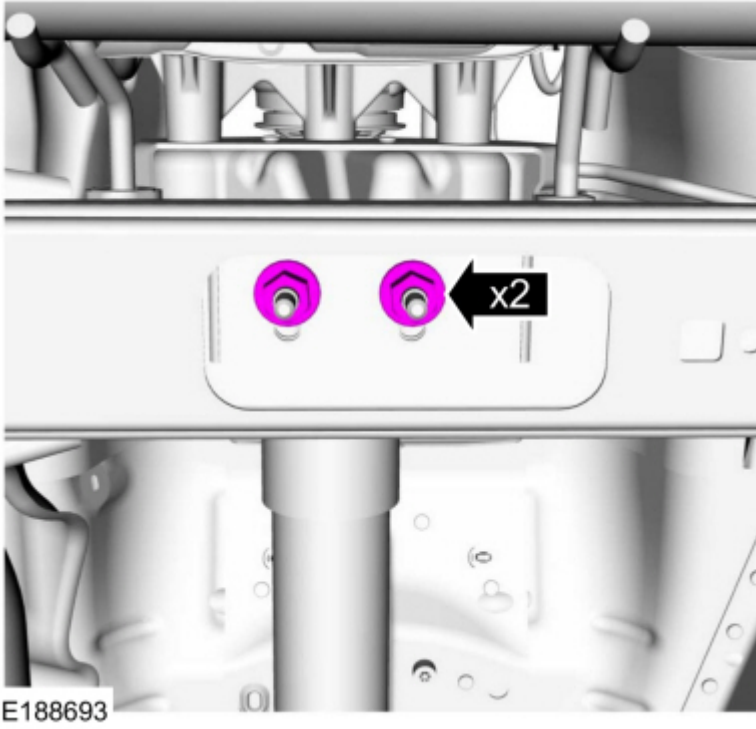


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29. NOTICE

Only use hand tools when removing the engine mount nuts, stud bolts or damage to the engine mount can occur.

Remove and discard the RH (right-hand) engine mount nuts and studs.

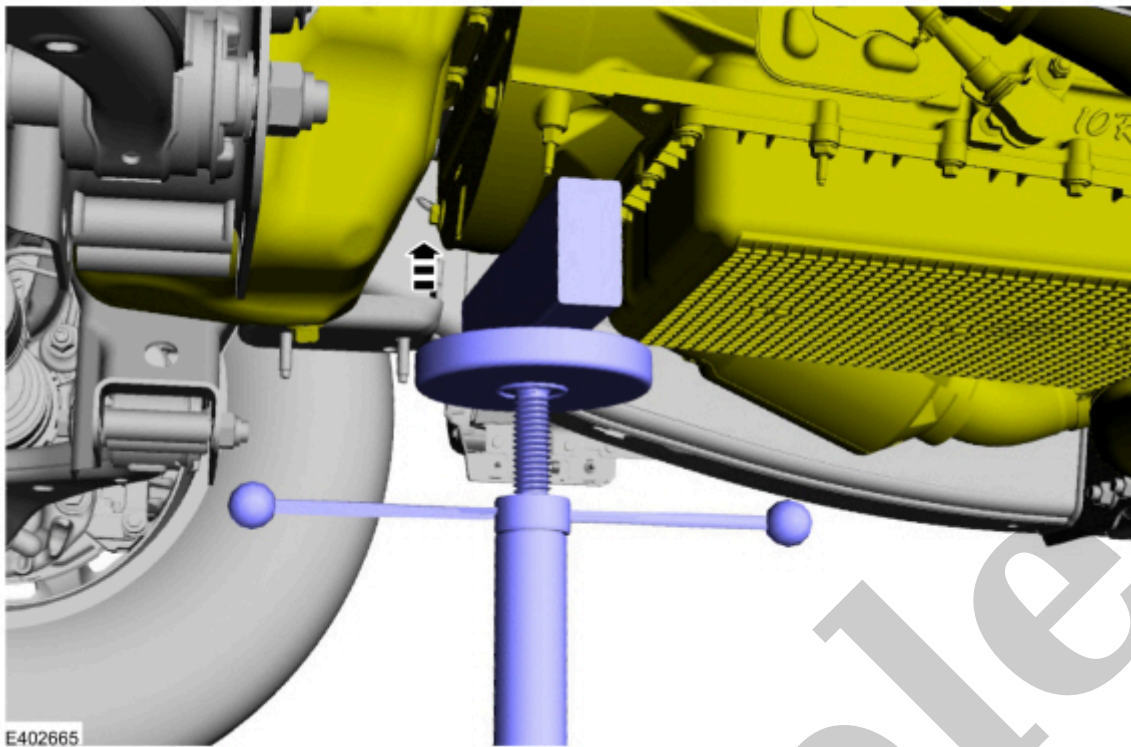


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31. **NOTICE**

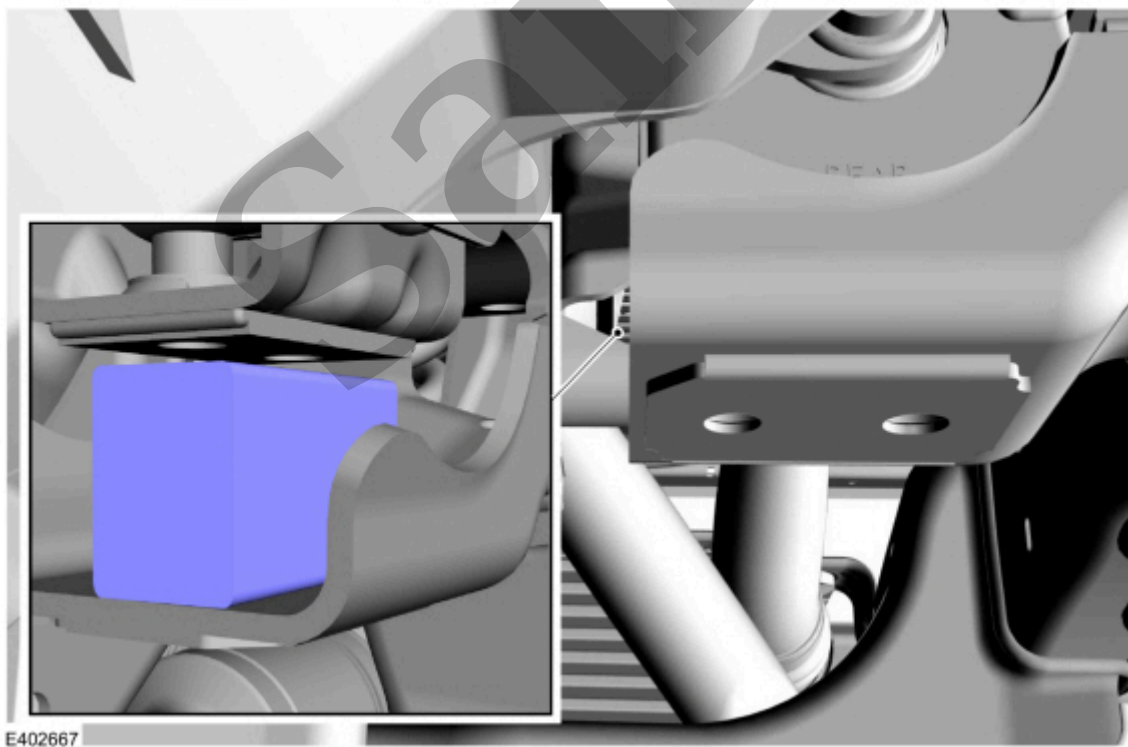
Only use hand tools when loosening the engine mount through bolts or damage to the engine mount-to-cylinder block bracket can occur.

Remove and discard the LH (left-hand) engine mount through bolt.

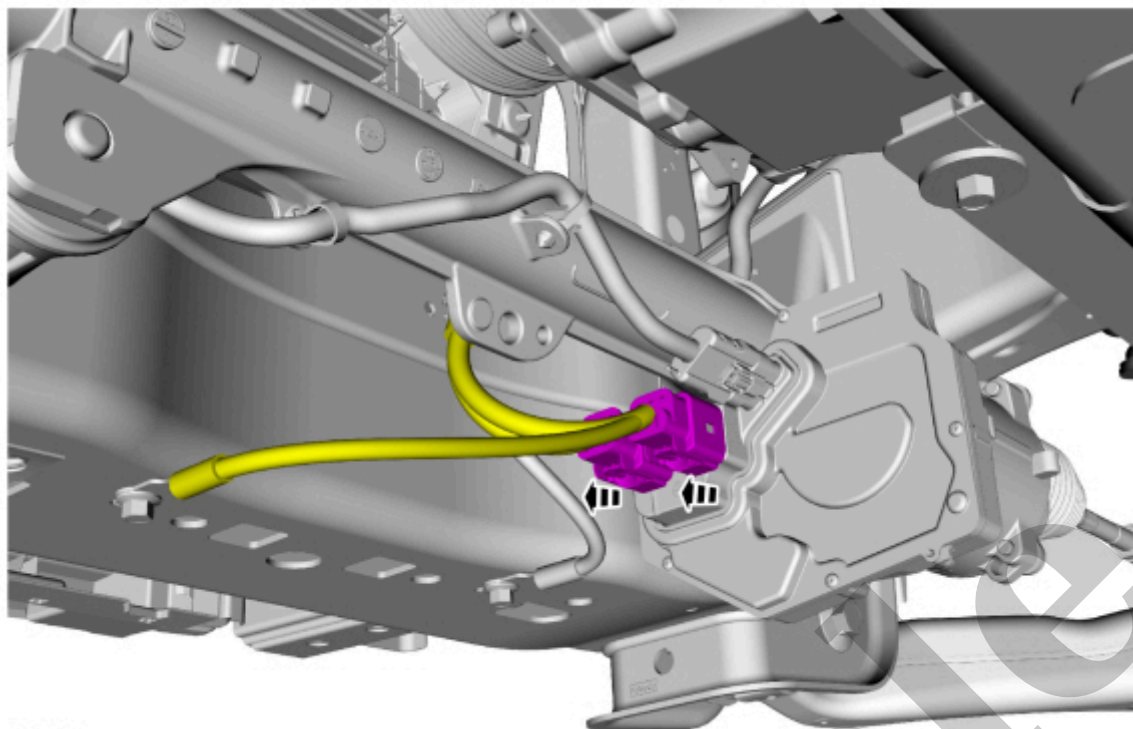


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33. Install a 38 mm (1.5 in) X 70 mm (2.75 in) X 76 mm (3 in) wood block between the RH (right-hand) engine mount and the frame perch.



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E332552

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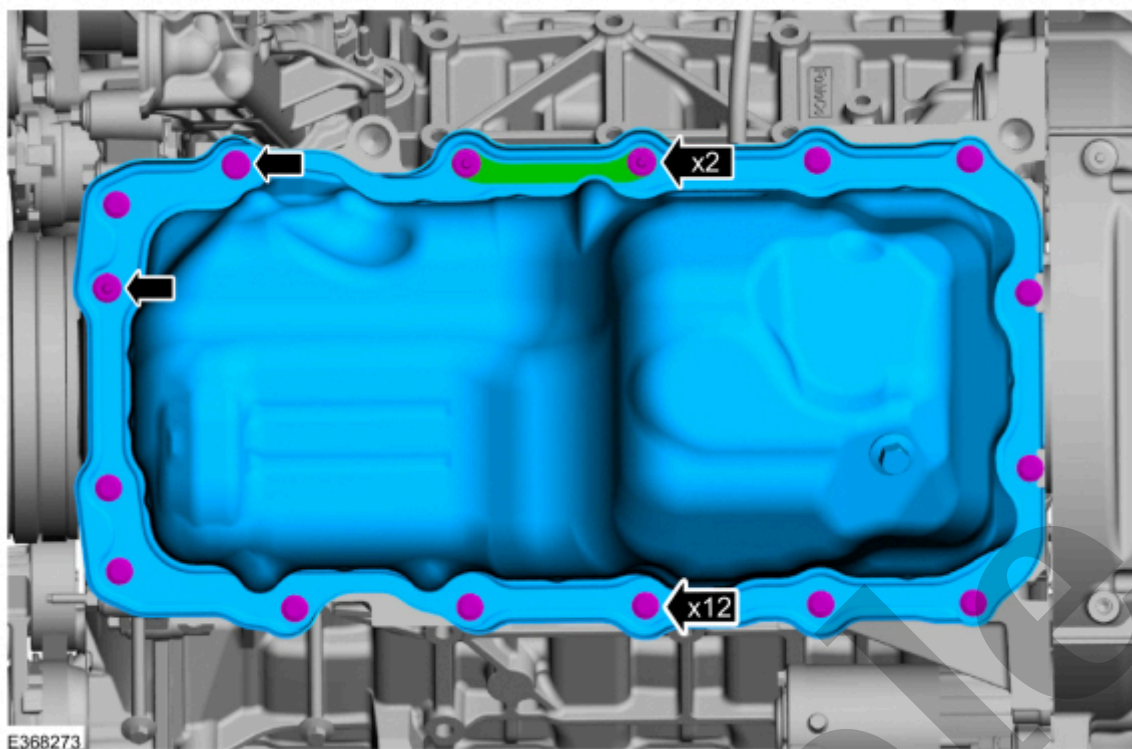
36. 1. Using an adjustable stand, support the steering gear.

Use the General Equipment: Vehicle/Axle Stands

2. Remove and discard the steering gear bolts.

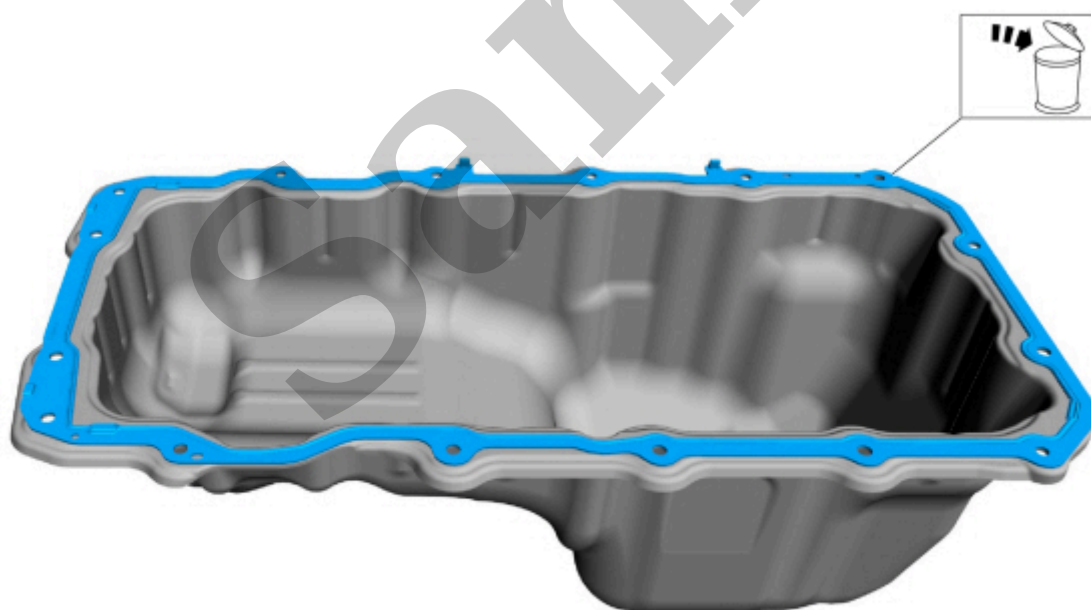
3. Using an adjustable stand, lower the steering gear.

Use the General Equipment: Vehicle/Axle Stands

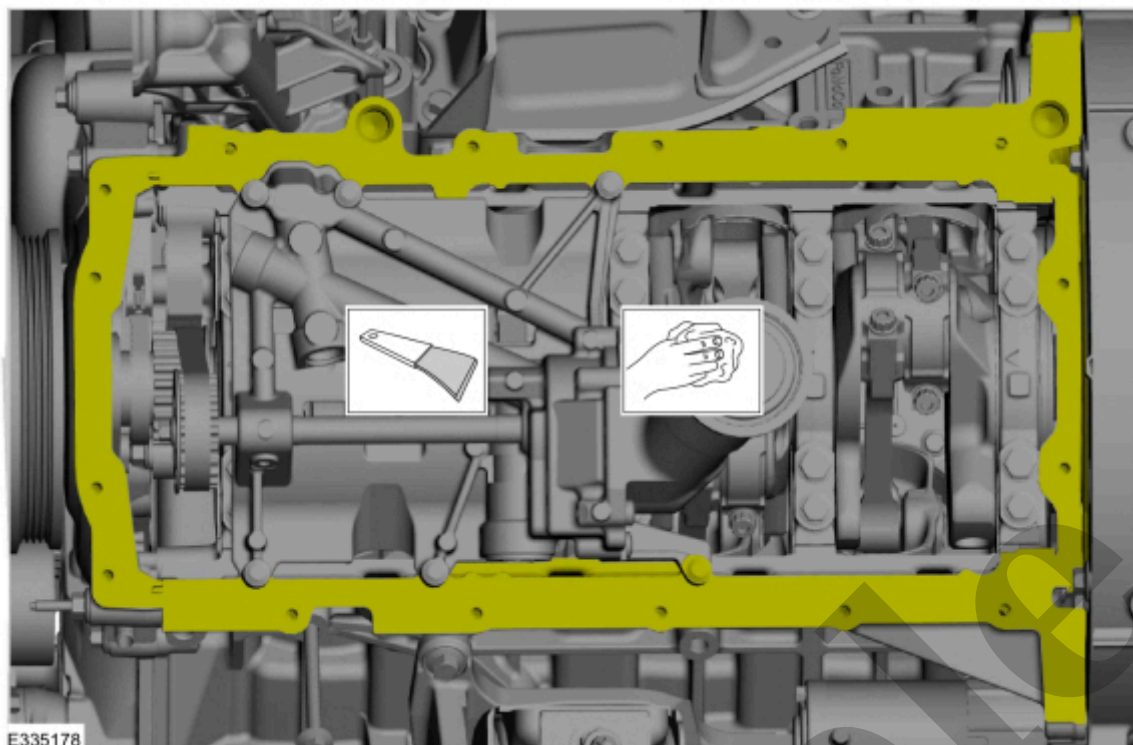


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39. Remove and discard the oil pan gasket.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

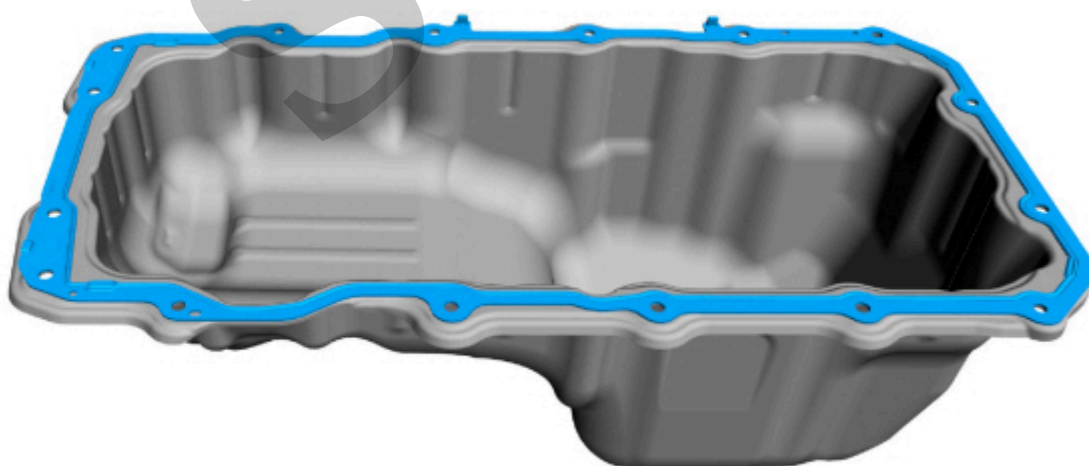


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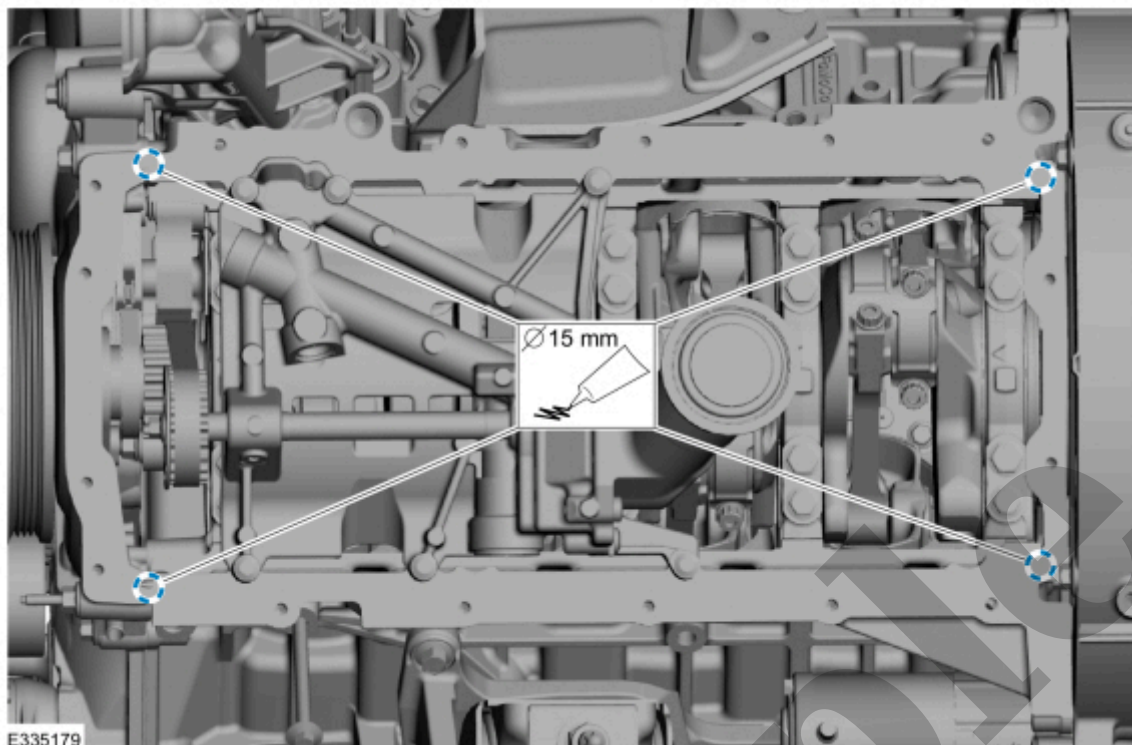
Installation

4x2/4x4

1. Install a new oil pan gasket.



Material : Motorcraft® High Performance Engine RTV Silicone / TA-357 (WSE-M4G323-A6)



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4. **NOTE**

The oil pan is secured with 4 different type fasteners, install the fasteners in the positions noted prior to removing the oil pan.

Install the oil pan, bracket and the fasteners.

Torque :

Stage 1: 18 lb.in (2 Nm)

Stage 2: 89 lb.in (10 Nm)

Stage 3: 45°