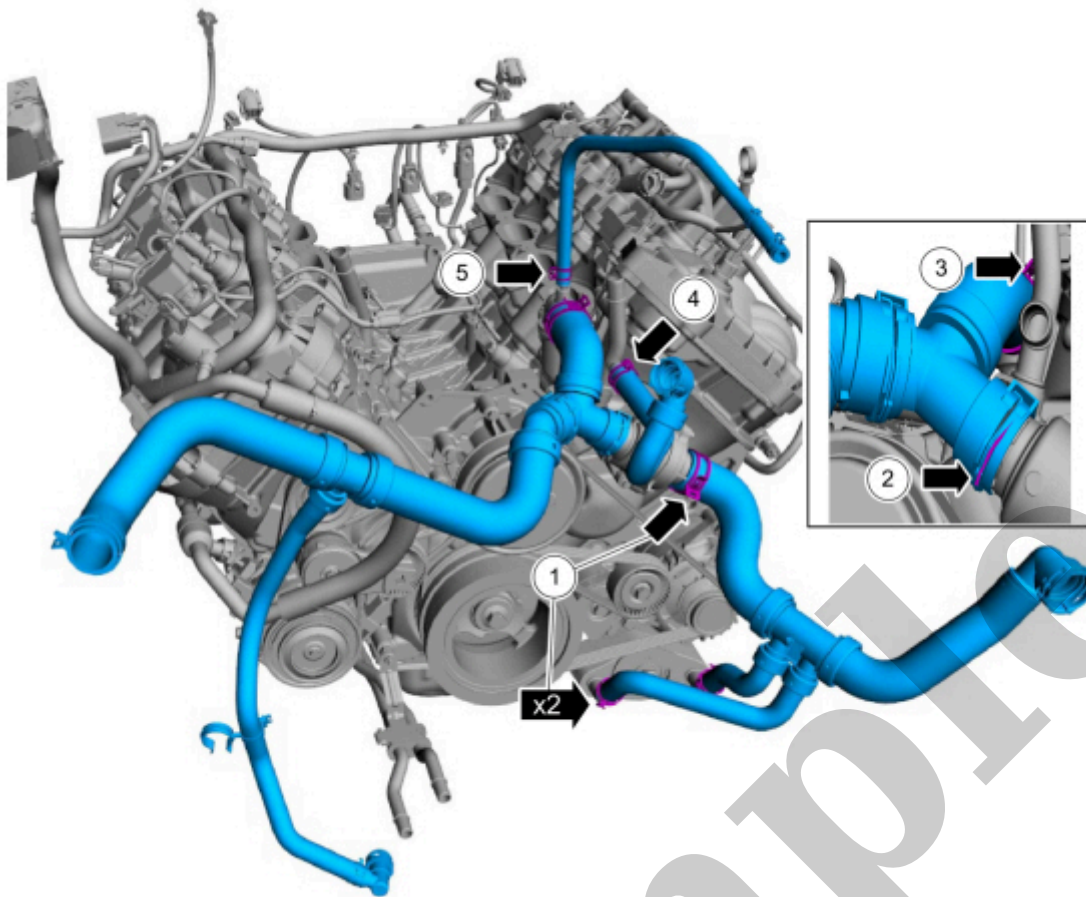


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## 2015 Ford Special Service Police Sedan Service and Repair Manual

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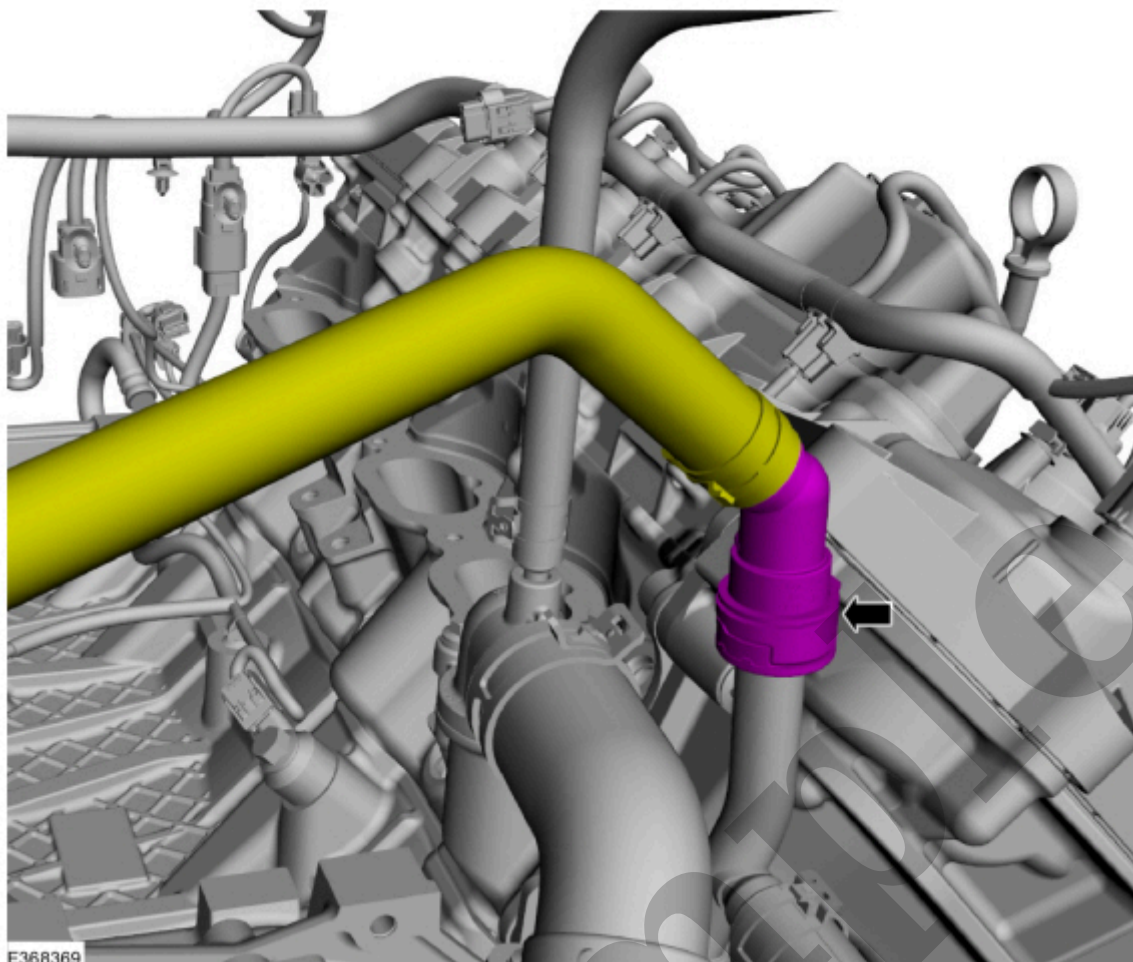


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#### All vehicles

27. 1. Connect the heater hose.
2. Attach the coolant hose retainers.



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29. **NOTICE**

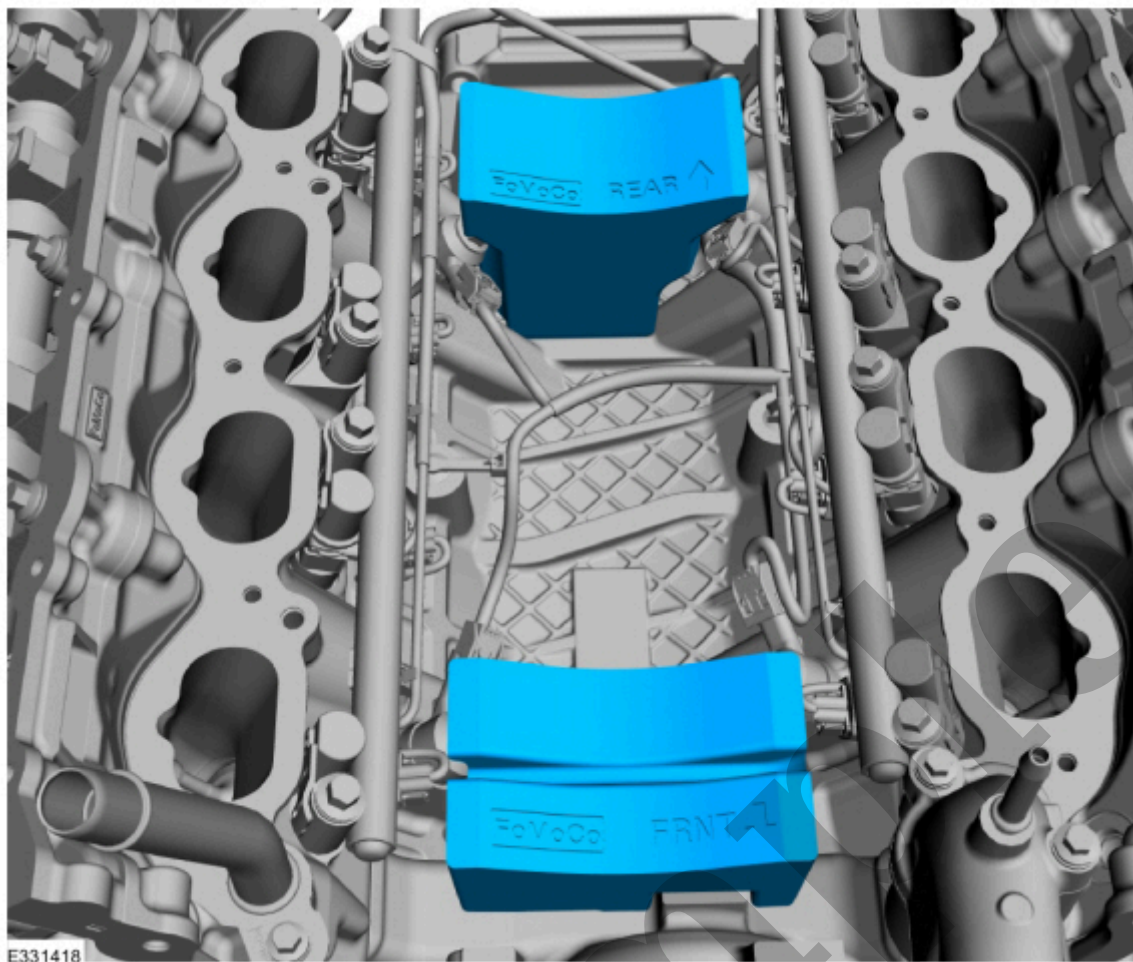
In stage 3, if the torque required to tighten any flare nut on the new high-pressure fuel tube reaches or exceeds 55 lb.ft (50 Nm), then that high pressure fuel tube must be discarded and replaced with another new high-pressure fuel tube.

***Torque :***

Stage 1: Tighten the high-pressure fuel tube flare nuts to : 71 lb.in (8 Nm)

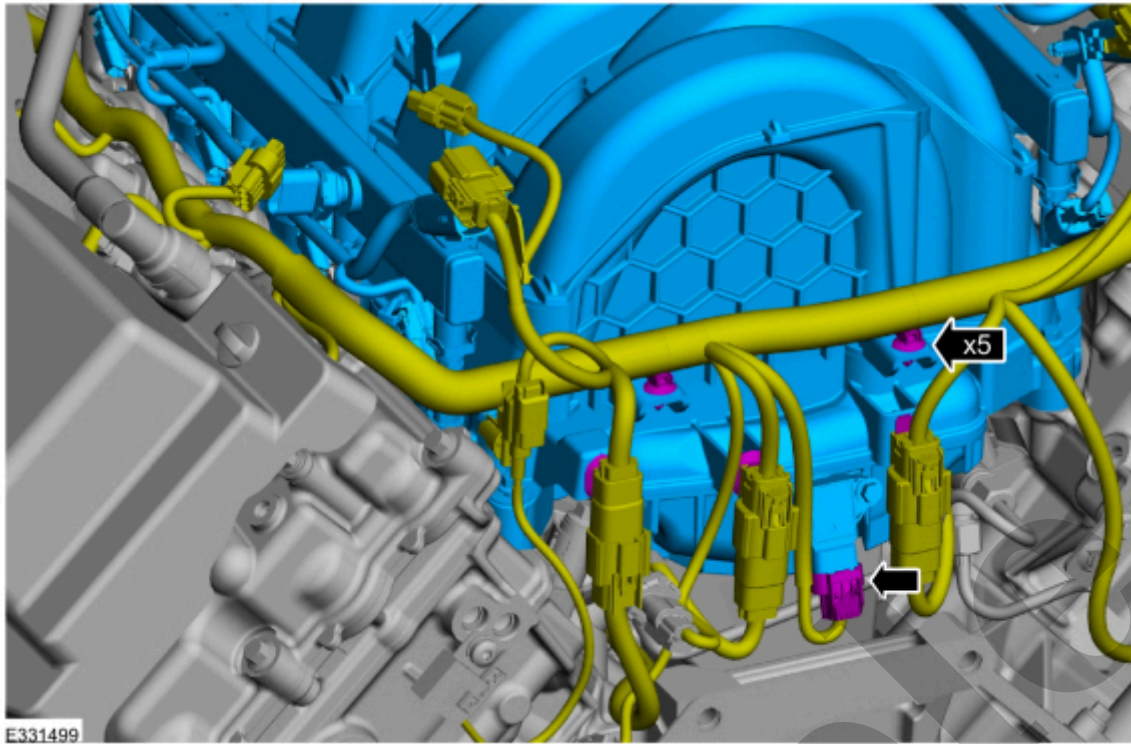
Stage 2: Tighten the high-pressure fuel tube flare nuts to : 89 lb.in (10 Nm)

Stage 3: Tighten the high-pressure fuel tube flare nuts an additional : 25°



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31. Install the gaskets.



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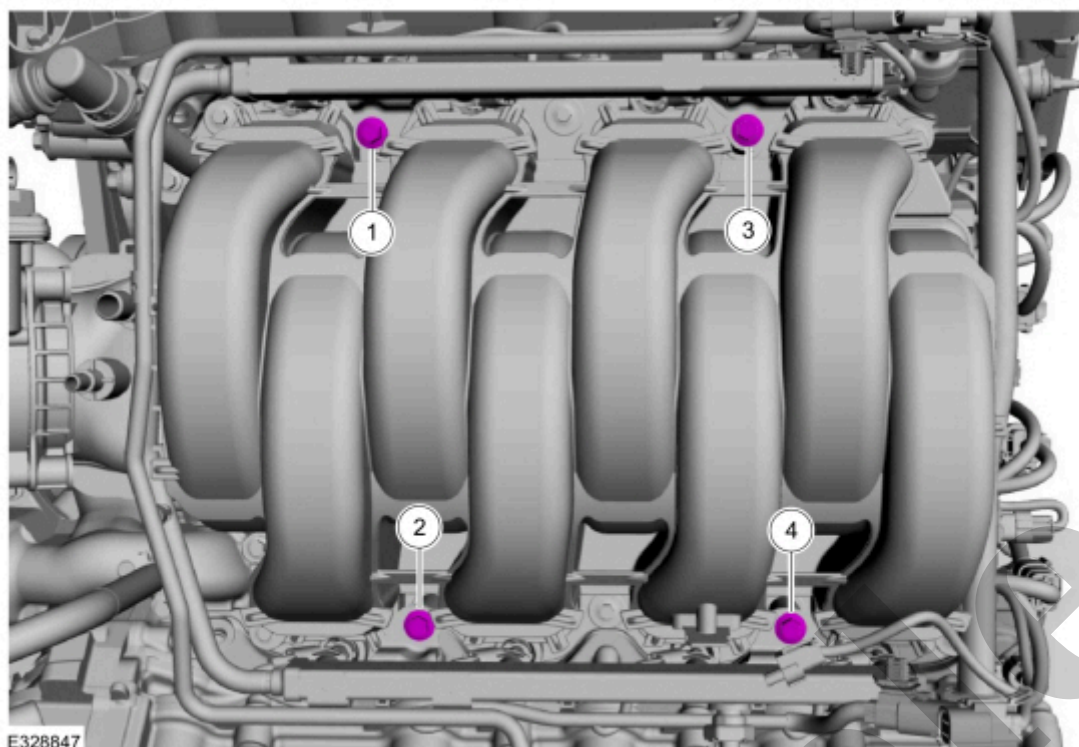
33. Tighten the intake manifold bolts.

***Torque :***

Stage 1: 102 lb.in (11.5 Nm)

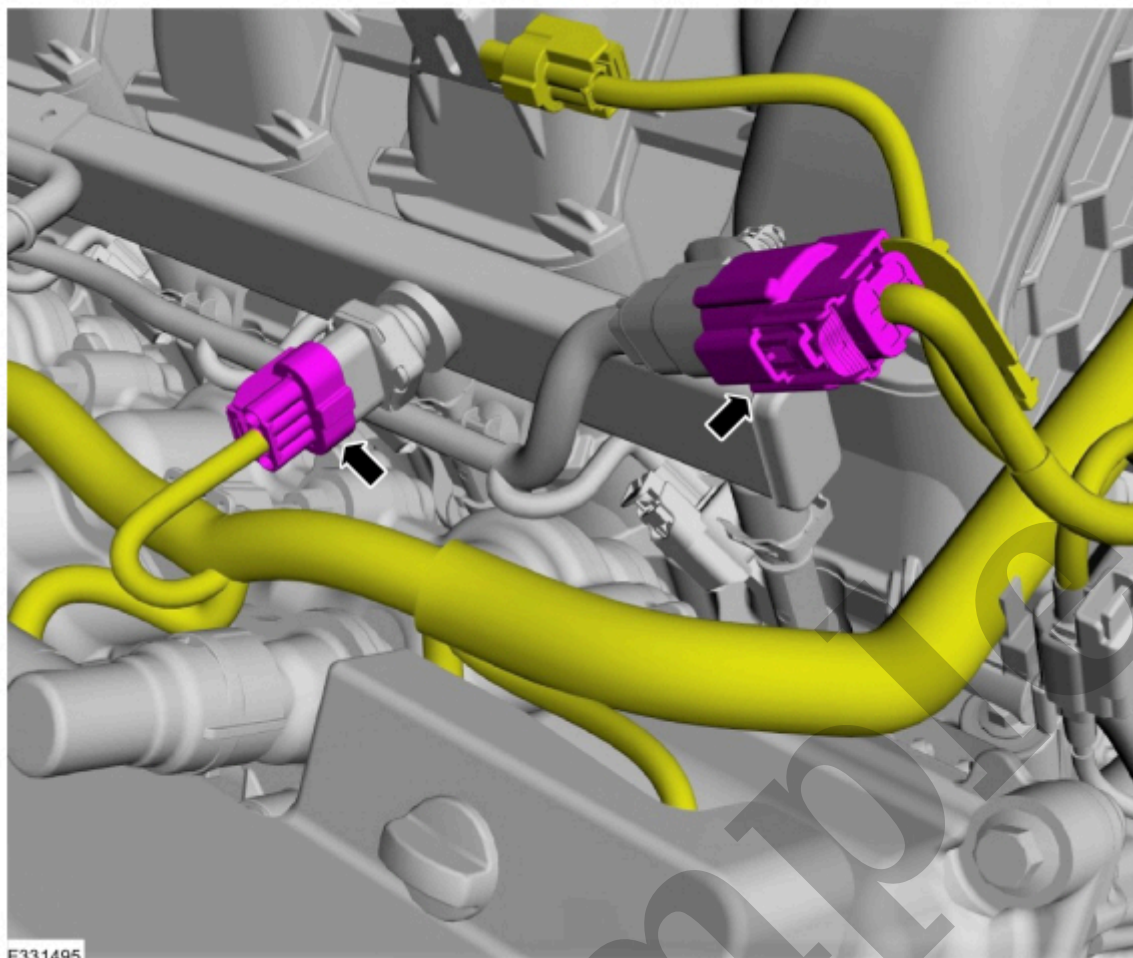
Stage 2: 35°





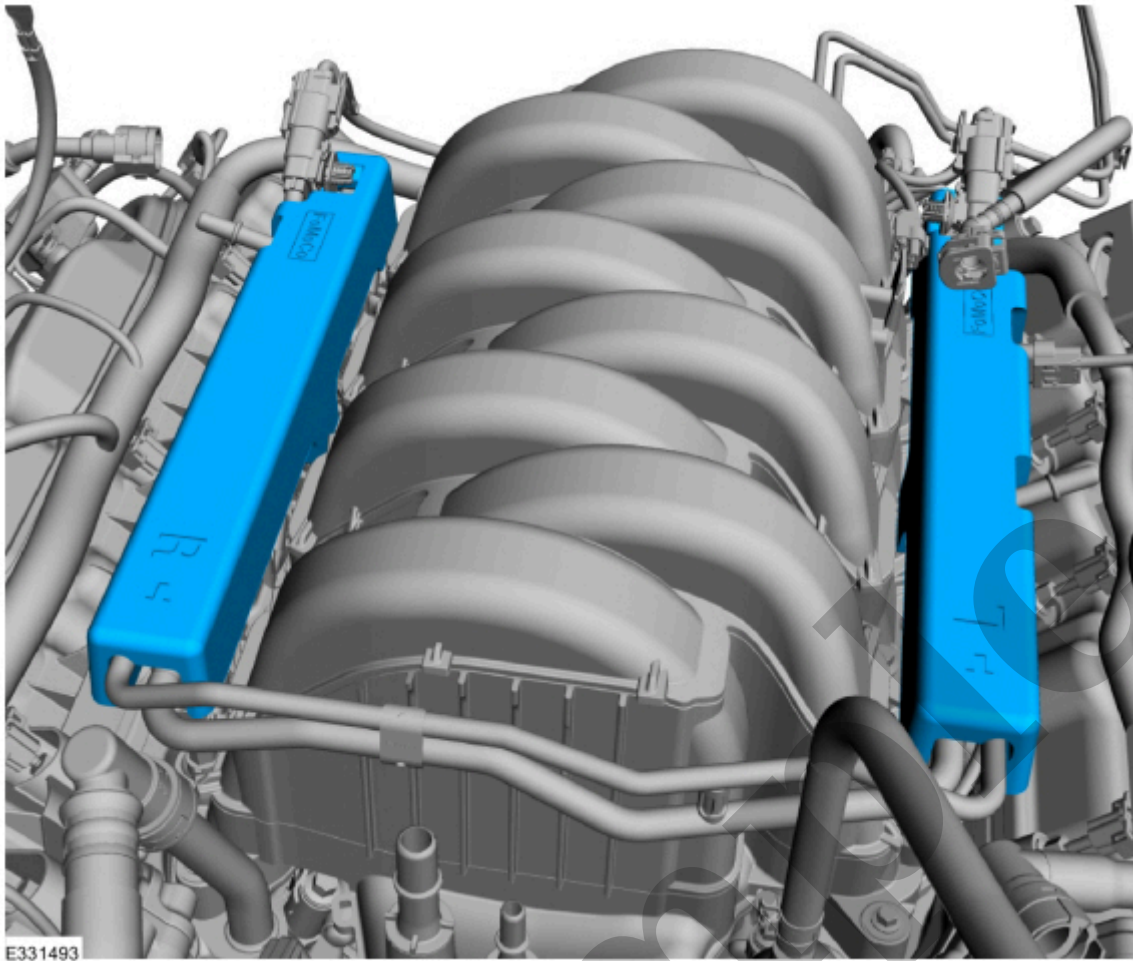
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35. Connect the RH (right-hand) fuel injector harness electrical connector.



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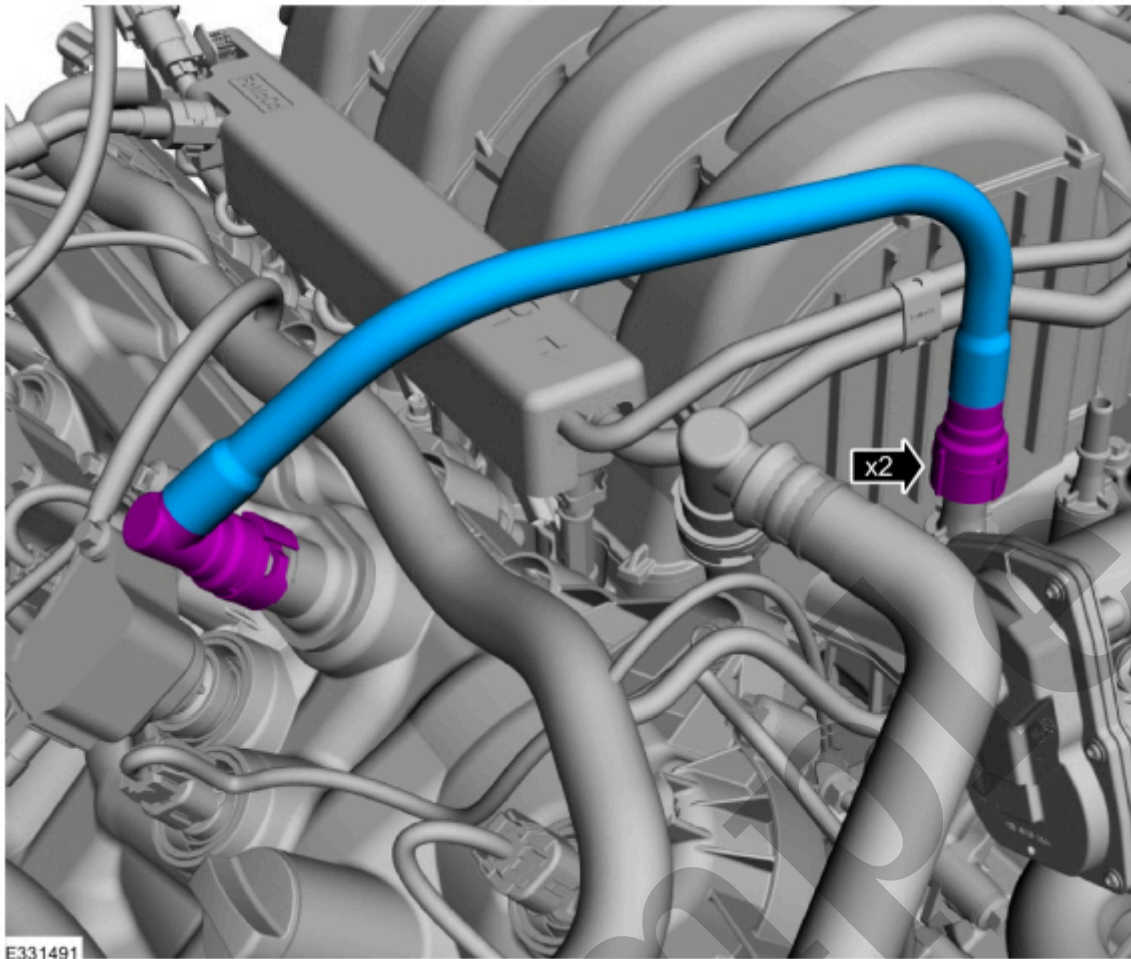
37. Connect the throttle body electrical connector.



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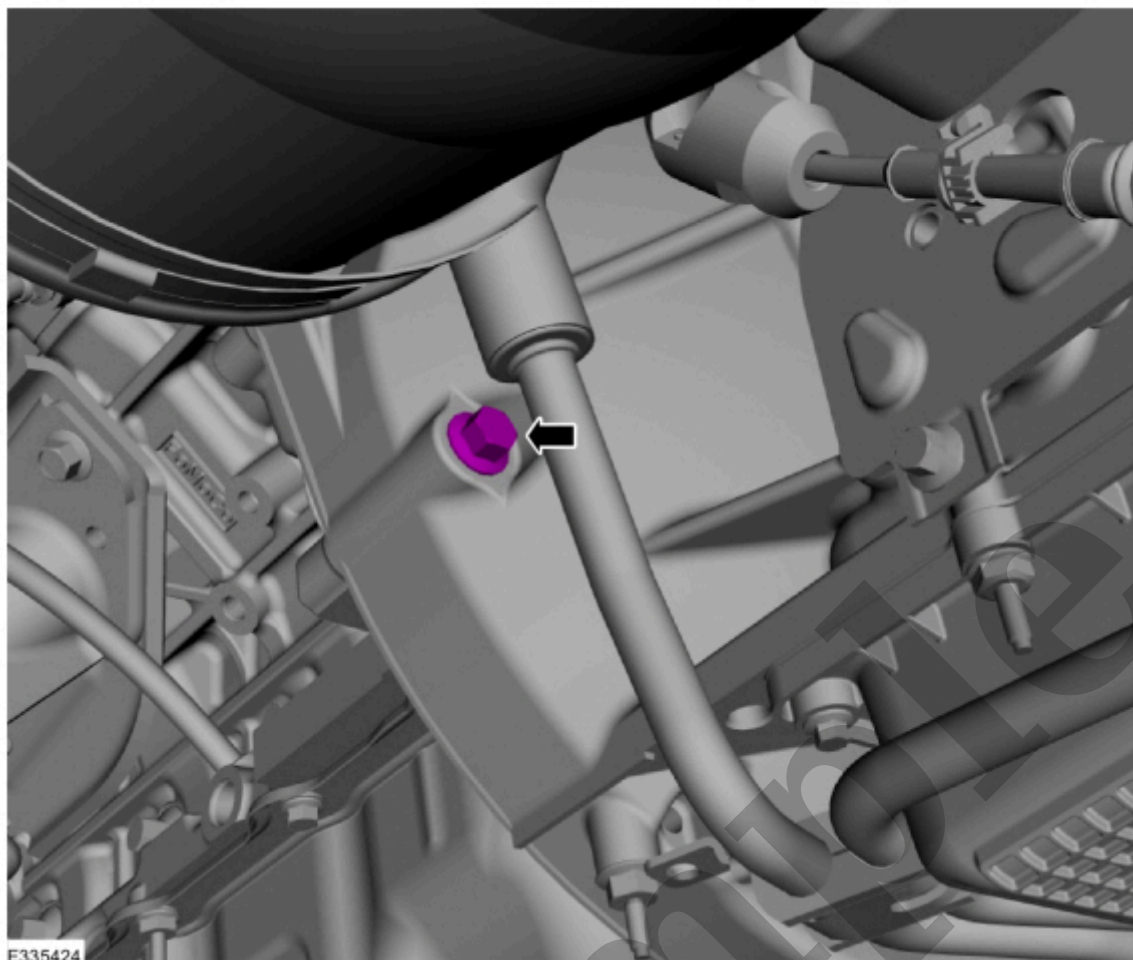
39.
  1. Follow directions to connect the quick release coupling type 1. Connect the fuel supply tube.  
Refer to: [Quick Release Coupling](#)(310-00E Fuel System - General Information - 5.0L 32V Ti-VCT, General Procedures).
  2. Follow directions to connect the quick release coupling type 2. Connect the fuel jumper tube.  
Refer to: [Quick Release Coupling](#)(310-00E Fuel System - General Information - 5.0L 32V Ti-VCT, General Procedures).





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41.
  1. Slide the EVAP (evaporative emission) canister purge valve onto the intake manifold.
  2. Follow directions to connect the quick release coupling type 2. Connect the EVAP (evaporative emission) canister purge valve tube.  
  
Refer to: [Quick Release Coupling](#)(310-00E Fuel System - General Information - 5.0L 32V Ti-VCT, General Procedures).
  3. Follow directions to connect the quick release coupling type 2. Connect the EVAP (evaporative emission) canister purge valve tube.  
  
Refer to: [Quick Release Coupling](#)(310-00E Fuel System - General Information - 5.0L 32V Ti-VCT, General Procedures).
  4. Connect the EVAP (evaporative emission) canister purge valve electrical connector.



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44. Install the RH (right-hand) bellhousing bolt.

**Torque** : 35 lb.ft (48 Nm)