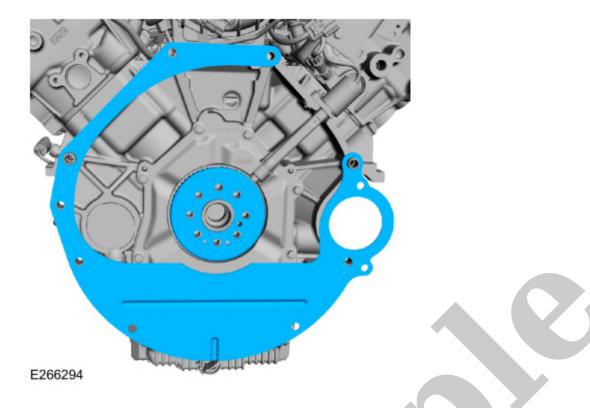


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2015 Ford Fiesta Service and Repair Manual

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68. Inspect the crankshaft sensor ring for damage. If the crankshaft sensor ring has been dropped or has any visual damage, it must be replaced.



E187615

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## **Engine - Body On**

303-01E Engine - 5.0L 32V Ti-VCT	2022 F-150
Removal	Procedure revision date: 10/27/2021

#### **Engine - Body On**

#### **NOTE**

It is recommended that this component be serviced with the vehicle body removed. If the body can be removed, refer to Engine - Body Off in this section.

#### All vehicles

1. With the vehicle in NEUTRAL, position it on a hoist.

Refer to: Jacking and Lifting - Overview(100-02 Jacking and Lifting, Description and Operation).

2. Release the fuel system pressure.

Refer to: Fuel System Pressure Release(310-00E Fuel System - General Information - 5.0L 32V Ti-VCT, General Procedures).

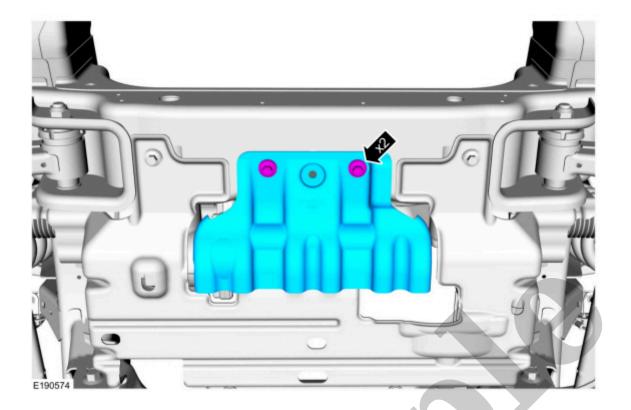
3. Disconnect the battery ground cable.

Refer to: Battery Disconnect and Connect(414-01 Battery, Mounting and Cables, General Procedures).

4. Drain the engine cooling system.

Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding(303-03E Engine Cooling - 5.0L 32V Ti-VCT, General Procedures).

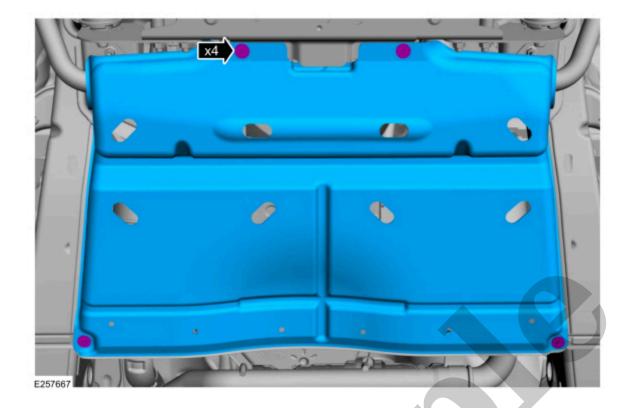
- 5. Remove the following items:
  - 1. Hood.



# 7. **NOTE**

If equipped.

Remove the fasteners and the underbody shield.

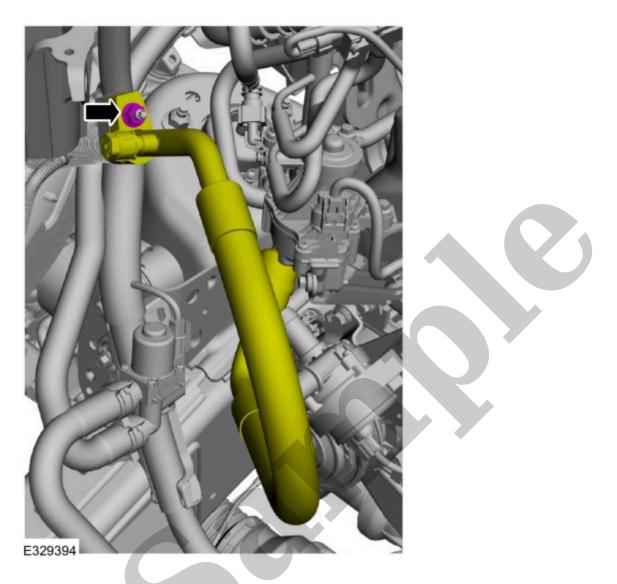


# 9. **NOTE**

If equipped.

Remove the bolts and the skid plate.

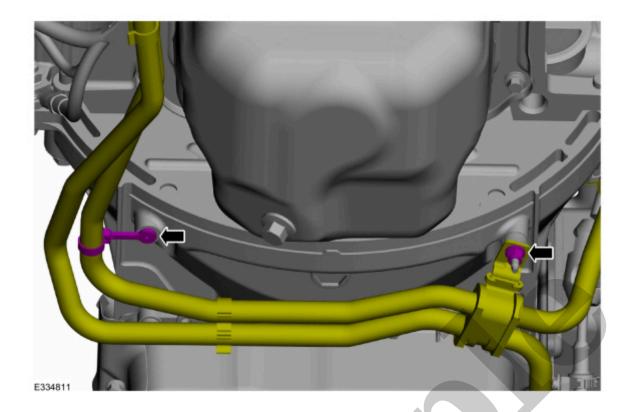
- Discard the O-ring seal.
- Make sure that all openings are sealed.



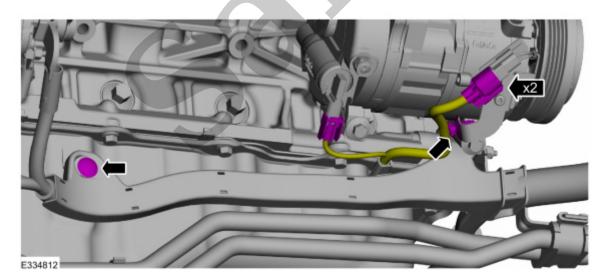
12. Remove the starter.

Refer to: Starter Motor(303-06E Starting System - 5.0L 32V Ti-VCT, Removal and Installation).

- 13. 1. Disconnect the coolant hose quick release couplings.
  - 2. Detach the coolant hose retainer.



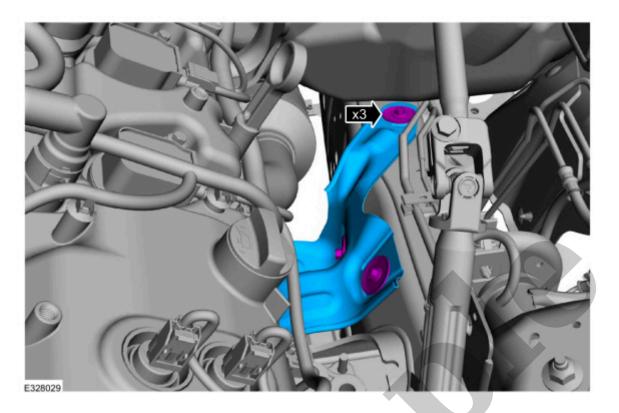
- 15. 1. Disconnect the A/C (air conditioning) compressor electrical connectors.
  - 2. Detach the wiring harness retainer.
  - 3. Remove the pin-type retainer.



Click here to learn about symbols, color coding, and icons used in this manual.

16. Remove the nut and position the wiring harness aside.

18. Remove the bolts and the LH (left-hand) heat shield.



Click here to learn about symbols, color coding, and icons used in this manual.

19. Remove and discard the engine oil filter and drain the engine oil.

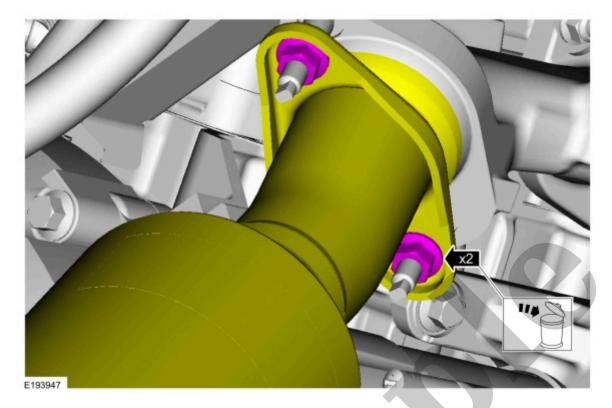
Refer to: Engine Oil Draining and Filling(303-01E Engine - 5.0L 32V Ti-VCT, General Procedures).

20. If equipped, remove the front driveshaft.

Refer to: Front Driveshaft(205-01 Driveshaft, Removal and Installation).

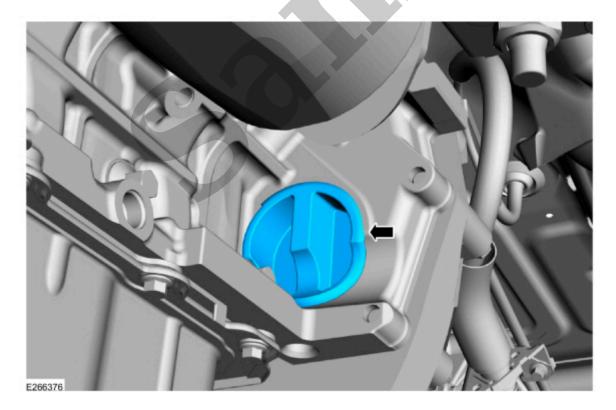
- 21. Remove the exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe bolts and separate.
  - Make sure that the mating faces are clean and free of foreign material.

• Separate the exhaust Y-pipe dual catalytic converter from the exhaust manifolds.

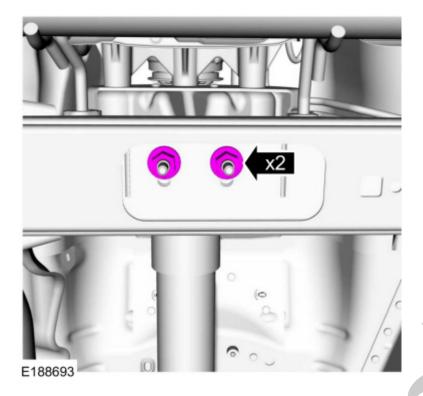


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24. Remove the cylinder block opening cover.



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## 27. NOTICE

Only use hand tools when removing the engine mount nuts, stud bolts or damage to the engine mount can occur.

Remove and discard the RH (right-hand) engine mount nuts.

• Remove the studs.