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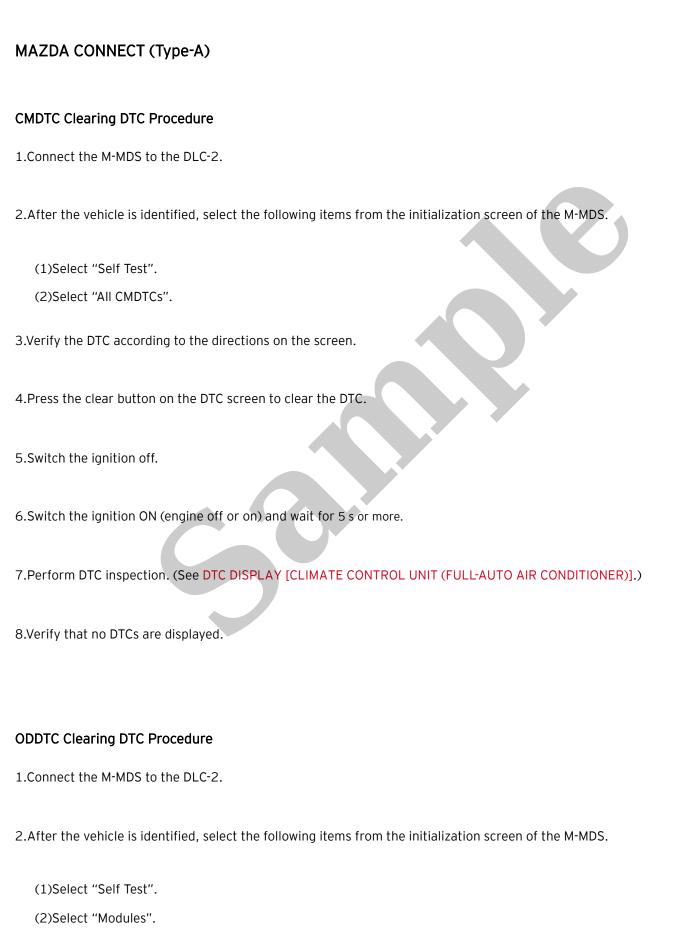
2014 MAZDA 3 / Axela Sedan OEM Service and Repair Workshop Manual

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CLEARING DTC [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)]

SM2898553

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DTC No.	Warning/indi cator light	System malfunction location	Fail-safe function	Drive cycle	Self test type ^{*1}	Memory function	Page
B1A63:12	-	Solar radiation sensor (RH) circuit short to power supply	X		C, D	Х	
B1A63:13	-	Solar radiation sensor (RH) circuit open	Х	-	D	X	(See DTC B1A63:12, B1A63:13, B1A64:12, B1A64:13 [CLIMATE CONTROL UNIT (FULL- AUTO AIR CONDITIONER)].)
B1A64:12	-	Solar radiation sensor (LH) circuit short to power supply	X	-	C, D	Х	
B1A64:13	_	Solar radiation sensor (LH) circuit open	X	-	D	Х	
B1A69:86	-	Invalid data (relative humidity) received from humidity sensor	X	-	C, D	х	(See DTC B11F5:86, B1A69:86, U210A:86 [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].)
B1B71:11	-	Evaporator temperature sensor circuit short to ground	X		C, D	Х	(See DTC B1B71:11, B1B71:13 [CLIMATE CONTROL UNIT (FULL-
B1B71:13	-	Evaporator temperature sensor circuit open	X	4-	C, D	X	AUTO AIR CONDITIONER)].)
B1C1A:12	-	Driver-side air mix actuator (potentiometer) circuit short to power supply	x		C, D	Х	
B1C1A:13	-	Driver-side air mix actuator (potentiometer) circuit open	X	-	C, D	X	(See DTC B1C1A:12, B1C1A:13, B1C1B:12, B1C1B:13 [CLIMATE CONTROL UNIT (FULL- AUTO AIR CONDITIONER)].)
B1C1B:12	G	Passenger-side air mix actuator (potentiometer) circuit short to power supply	Х	_	C, D	Х	
B1C1B:13	_	Passenger-side air mix actuator (potentiometer) circuit open	Х	-	C, D	Х	
B1C1C:12	-	Airflow mode actuator (potentiometer) circuit short to power supply	Х	-	C, D	Х	(See DTC B1C1C:12, B1C1C:13 [CLIMATE CONTROL UNIT (FULL:
B1C1C:13	-	Airflow mode actuator (potentiometer) circuit open	Х	-	C, D	X	AUTO AIR CONDITIONER)].)
U0010:88	-	Unit communication error (MS-CAN)	_	-	С	Х	(See DTC U0010:88, U0155:00 [CLIMATE CONTROL UNIT (FULL
U0155:00	_	Communication error with instrument cluster	X	-	C, D	Х	AUTO AIR CONDITIONER)].)

PID/DATA MONITOR TABLE [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)]

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With DUAL switch

PID	Unit/Conditio n	Data contents	Climate control unit terminal
A/C_SW	Off/On	Off: A/C switch is off.On: A/C switch is on.	-
AUTO_SW	Off/On	• Off: AUTO switch is off. • On: AUTO switch is on.	-
B_MT_RLY_CS	Off/On	 Off: Blower relay is off. On: Blower relay is on.	-
DEF_SW	Off/On	Off: DEFROSTER switch is off.On: DEFROSTER switch is on.	-
DUAL_SW	Off/On	Off: DUAL switch is off.On: DUAL switch is on.	-
ENG_C_TMP	°C, °F	Engine coolant temperature is displayed.	-
EVA_TMP_SEN	°C, °F	Evaporator temperature is displayed.	1E
F_REC_CS	Off/On	Off: Forced recirculate control is off.On: Forced recirculate control is on.	-
F_WIND_TEMP *1	°C, °F	Windshield temperature is displayed.	-
FRE_SW	Off/On	 Off: FRESH switch is off. On: FRESH switch is on.	-
FUEL_TYPE	_	Fuel type is displayed.	-
HC_TMP_SEN	°C, °F	Heater core temperature is displayed.	-
HUMIDITY_SEN *1	%	Relative humidity is displayed.	-
INC_TMP_SEN	°C, °F	Cabin temperature is displayed.	1A
M_DOWN_SW	Off/On	Off: MODE switch (DOWN) is off.On: MODE switch (DOWN) is on.	-
M_UP_SW	Off/On	Off: MODE switch (UP) is off.On: MODE switch (UP) is on.	-
OFF_SW	Off/On	Off: OFF switch is off.On: OFF switch is on.	-
OUT_CAR_TMP	°C, °F	Ambient temperature is displayed.	-
R/DEF_CS	Off (enable)/ Off (suspend)/ Off (inhibit)/ On	 Off (enable): Rear window defogger is off (operation enabled). Off (suspend): Rear window defogger is off (operation interrupted / indicator is kept On). Off (inhibit): Rear window defogger is off (operation disabled / indicator is turned Off). On: Rear window defogger is on. 	-
R/DEF_SW	Off/On	 Off: Rear window defogger switch is off. On: Rear window defogger switch is on.	-
REC_SW	Off/On	• Off: RECIRCULATE switch is off. • On: RECIRCULATE switch is on.	-
RLS_TEMP *1	°C, °F	Humidity sensor temperature is displayed.	_
SLR_R_SEN_L	W/m ²	Solar radiation amount is displayed.	1H
SLR_R_SEN_R	VV/111	Solar radiation amount is displayed.	1F

DTC B10FB:71 [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)]

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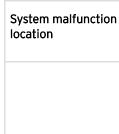
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System malfunction location	Air intake actuator motor lock
Detection condition	• After the air intake actuator drive signal is output, the air intake actuator does not stop within the target ai intake actuator opening angle range for a continuous 9 s or more.
Fail-safe function	Malfunction determined when ignition switched ON • Air intake actuator drive signal is stopped right when the malfunction is determined. Malfunction already exists when ignition switched ON • Nine seconds after the ignition is switched ON, the air intake actuator drive signal is output normally again. Afterwards, motor output is stopped during malfunction determination.
	 Connector or terminal malfunction Air intake actuator malfunction Blower unit (air intake link, air intake door) malfunction Open circuit in wiring harness between the following terminals:
	 Climate control unit terminal 1C-air intake actuator terminal C Climate control unit terminal 1D-air intake actuator terminal D Climate control unit terminal 1Q-air intake actuator terminal E Climate control unit terminal 2H-air intake actuator terminal A Climate control unit terminal 2F-air intake actuator terminal B Short to ground in wiring harness between the following terminals:
Possible cause	 Climate control unit terminal 1C-air intake actuator terminal C Climate control unit terminal 1D-air intake actuator terminal D Climate control unit terminal 2H-air intake actuator terminal A Climate control unit terminal 2F-air intake actuator terminal B Short to power supply in wiring harness between the following terminals:
	 Climate control unit terminal 1C-air intake actuator terminal C Climate control unit terminal 1D-air intake actuator terminal D Climate control unit terminal 1Q-air intake actuator terminal E Climate control unit terminal 2H-air intake actuator terminal A Climate control unit terminal 2F-air intake actuator terminal B Climate control unit malfunction

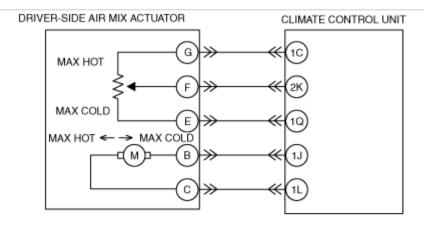
Step	Inspection	Action	
9	VERIFY THAT SAME DTC IS NOT OUTPUT AGAIN • Switch the ignition off. • Disconnect the negative battery terminal. (See NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.) • Reconnect the disconnected connectors. • Connect the negative battery terminal. (See NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.) • Clear the DTC from the climate control unit memory using the M-MDS. (See CLEARING DTC [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) • Perform the DTC inspection for the climate control unit using the M-MDS. (See	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the climate control unit. (See CLIMATE CONTROL UNIT REMOVAL/INSTALLATION [FULL-AUTO AIR CONDITIONER].) Go to the next step.
	DTC DISPLAY [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) • Is the same DTC displayed?	No	Go to the next step.
10	VERIFY THAT NO OTHER DTCs ARE PRESENT • Verify other DTCs displayed. • Are any other DTCs displayed?	Yes	Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See DTC TABLE [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].)
		No	DTC troubleshooting completed.

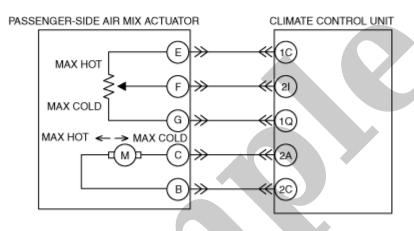
Step	Inspection	Action	
6	VERIFY THAT SAME DTC IS NOT OUTPUT AGAIN Reconnect the disconnected connectors. Connect the negative battery terminal. (See NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.) Clear the DTC from the climate control unit memory using the M-MDS. (See CLEARING DTC [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) Perform the DTC inspection for the climate control unit using the M-MDS. (See DTC DISPLAY [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) Is the same DTC displayed?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the climate control unit. (See CLIMATE CONTROL UNIT REMOVAL/INSTALLATION [FULL-AUTO AIR CONDITIONER].) Go to the next step.
		No	Go to the next step.
7	VERIFY THAT NO OTHER DTCs ARE PRESENT • Verify other DTCs displayed. • Are any other DTCs displayed?	Yes	Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See DTC TABLE [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].)
		No	DTC troubleshooting completed.

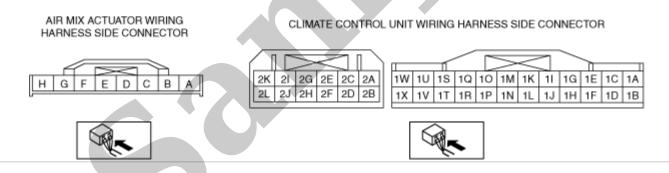




- B1081:71: Driver-side air mix actuator motor lock
- B1082:71: Passenger-side air mix actuator motor lock







Diagnostic procedure

Step	Inspection	Action	
1	VERIFY RELATED DTC • Switch the ignition off. • Perform the DTC inspection for the climate control unit using the M-MDS. (See DTC DISPLAY [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) • Is DTC B1C1A:12, B1C1A:13,		Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See DTC TABLE [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].)
	B1C1B:12, B1C1B:13 or U200D:11 also present?	No	Go to the next step.

DTC B1086:71 [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)]

SM2898559

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System malfunction location	Airflow mode actuator motor lock
Detection condition	• After the airflow mode actuator drive signal is output, the airflow mode actuator does not stop within the target mode actuator opening angle range for a continuous 9 s or more.
Fail-safe function	 Malfunction determined when ignition switched ON Airflow mode actuator drive signal is stopped right when the malfunction is determined. Malfunction already exists when ignition switched ON Nine seconds after the ignition is switched ON, the airflow mode actuator drive signal is output normally again. Afterwards, motor output is stopped during malfunction determination.
	 Connector or terminal malfunction Airflow mode actuator malfunction A/C unit (airflow mode main link, airflow mode door) malfunction Open circuit in wiring harness between the following terminals:
	 Climate control unit terminal 1C-airflow mode actuator terminal B Climate control unit terminal 1B-airflow mode actuator terminal C Climate control unit terminal 1Q-airflow mode actuator terminal A Climate control unit terminal 2B-airflow mode actuator terminal F Climate control unit terminal 2D-airflow mode actuator terminal D Short to ground in wiring harness between the following terminals:
Possible cause	 Climate control unit terminal 1C-airflow mode actuator terminal B Climate control unit terminal 1B-airflow mode actuator terminal C Climate control unit terminal 2B-airflow mode actuator terminal F Climate control unit terminal 2D-airflow mode actuator terminal D Short to power supply in wiring harness between the following terminals:
	— Climate control unit terminal 1C-airflow mode actuator terminal B — Climate control unit terminal 1B-airflow mode actuator terminal C — Climate control unit terminal 1Q-airflow mode actuator terminal A — Climate control unit terminal 2B-airflow mode actuator terminal F — Climate control unit terminal 2D-airflow mode actuator terminal D • Climate control unit malfunction

Step	Inspection	Action	
9	VERIFY THAT SAME DTC IS NOT OUTPUT AGAIN • Switch the ignition off. • Disconnect the negative battery terminal. (See NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.) • Reconnect the disconnected connectors. • Connect the negative battery terminal. (See NEGATIVE BATTERY TERMINAL DISCONNECTION/CONNECTION.) • Clear the DTC from the climate control unit memory using the M-MDS. (See CLEARING DTC [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) • Perform the DTC inspection for the climate control unit using the M-MDS. (See	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the climate control unit. (See CLIMATE CONTROL UNIT REMOVAL/INSTALLATION [FULL-AUTO AIR CONDITIONER].) Go to the next step.
	DTC DISPLAY [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].) • Is the same DTC displayed?	No	Go to the next step.
10	VERIFY THAT NO OTHER DTCs ARE PRESENT • Verify other DTCs displayed. • Are any other DTCs displayed?	Yes	Repair or replace the malfunctioning part according to the applicable DTC troubleshooting. (See DTC TABLE [CLIMATE CONTROL UNIT (FULL-AUTO AIR CONDITIONER)].)
		No	DTC troubleshooting completed.