

# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

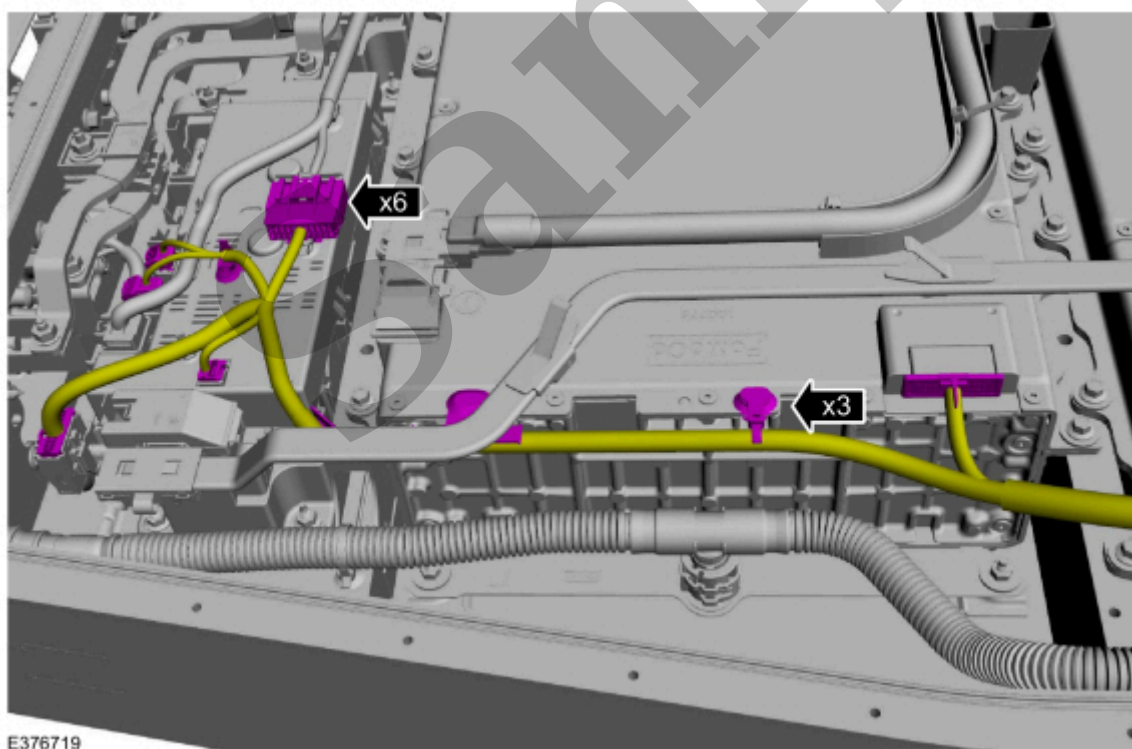
## 2014 FORD Mondeo Hatchback OEM Service and Repair Workshop Manual

[Go to manual page](#)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

9. Detach the retainers, disconnect the electrical connectors and position the wire harness aside.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

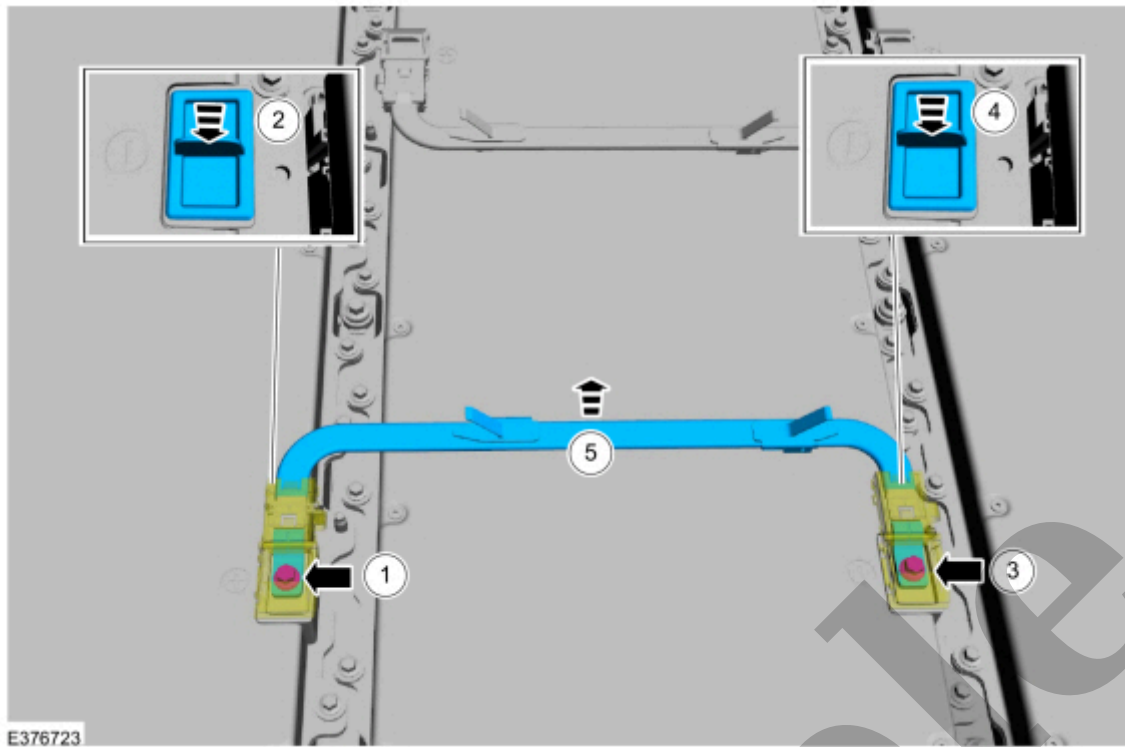
10. Detach the retainers, disconnect the electrical connector and position the wire harness aside.

- 12.
- Open the terminal cover and remove the bus bar bolt.
  - Install the battery module terminal cover.
  - Open the terminal cover and remove the bus bar bolt.
  - Install the battery module terminal cover.
  - Detach the retainers and remove the bus bar.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

- 13.
1. Open the terminal cover and remove the bus bar bolt.
  2. Install the battery module terminal cover.
  3. Detach the retainer and position the bus bar aside.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

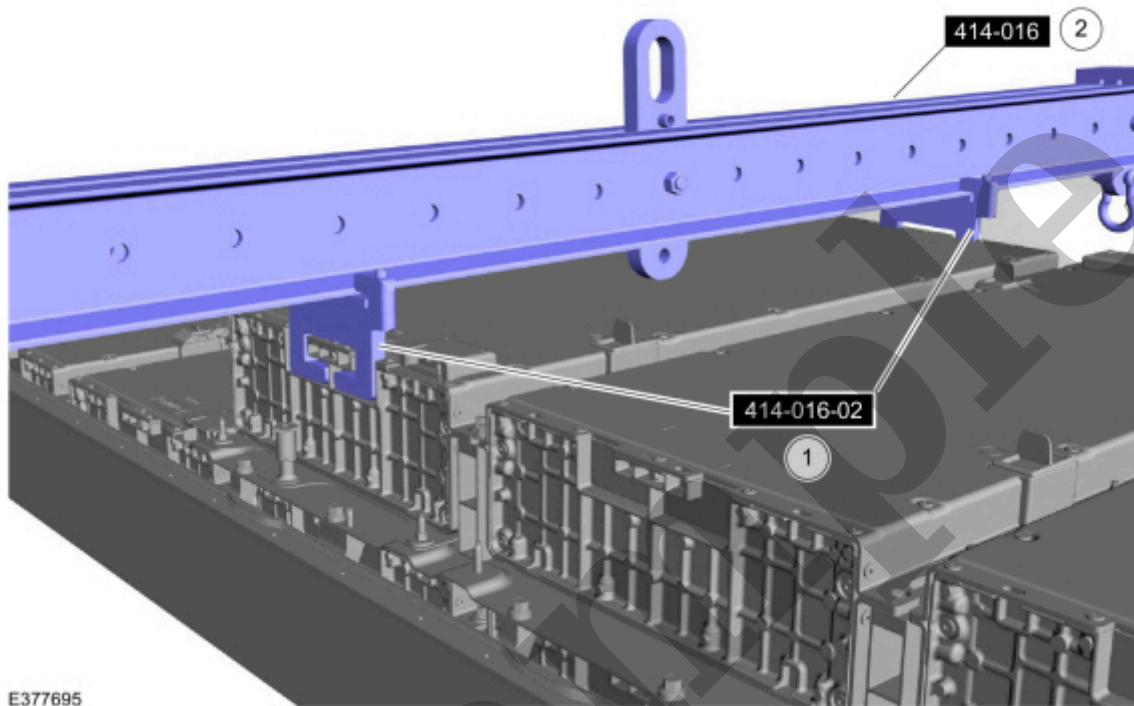
15.
  1. Open the terminal cover and remove the bus bar bolt.
  2. Install the battery module terminal cover.
  3. Open the terminal cover and remove the bus bar bolt.
  4. Install the battery module terminal cover.
  5. Remove the bus bar.

17. 1. Install the battery array lift adaptors.

**Use Special Service Tool** : 414-016-02 Adapter for 414-016

2. Install the battery lift fixture and position the battery array lift adaptors to the lift fixture and secure.

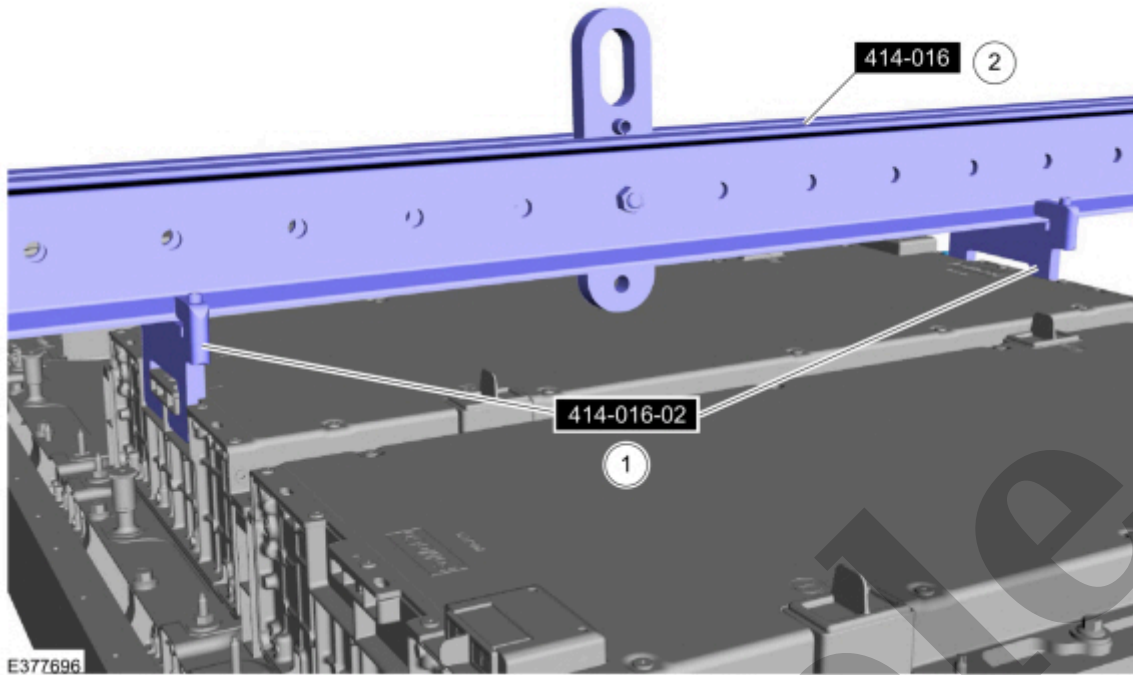
**Use Special Service Tool** : 414-016 Battery Lift Fixture



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

18. Using a floor crane, remove the bolts, nuts, battery array number eight and cold plate.

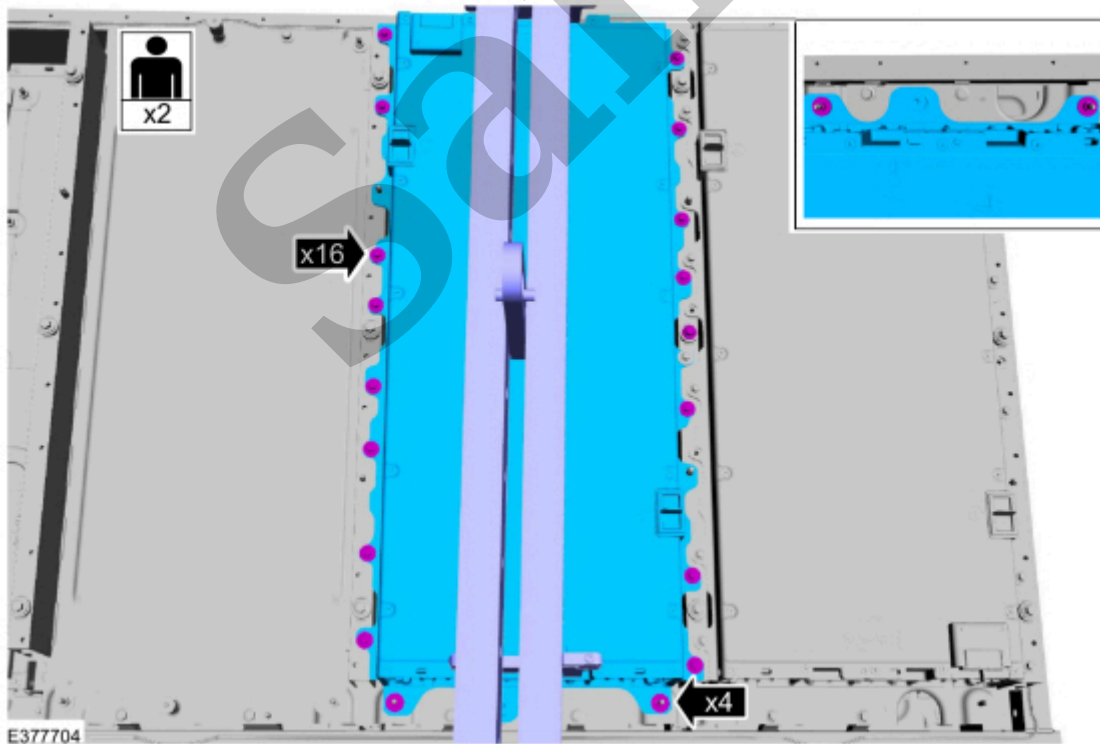
Use the General Equipment: Floor Crane



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

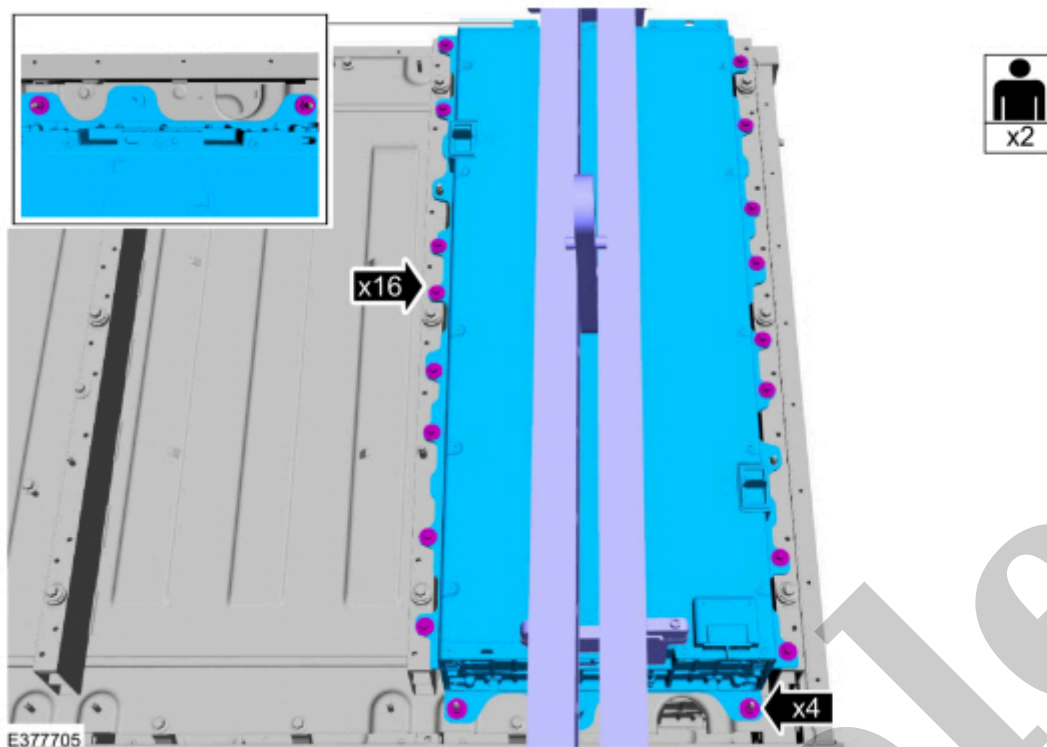
20. Using a floor crane, remove the bolts, nuts, battery array number seven and cold plate.

Use the General Equipment: Floor Crane



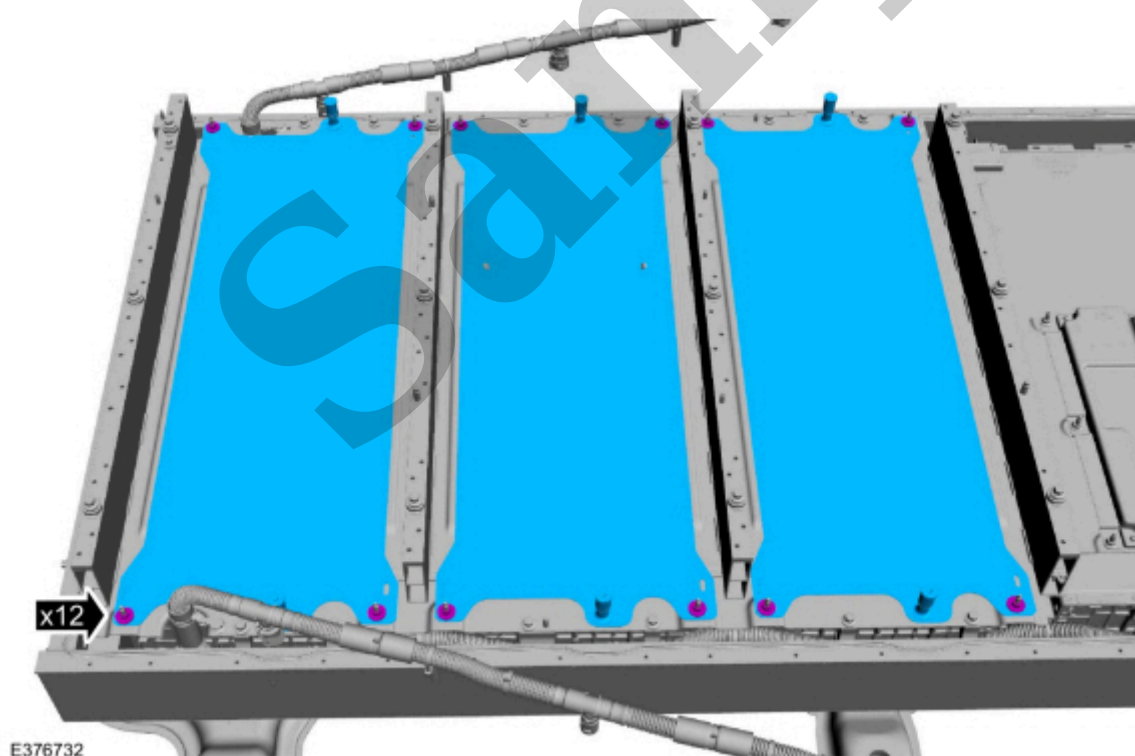
[Click here to learn about symbols, color coding, and icons used in this manual.](#)





[Click here to learn about symbols, color coding, and icons used in this manual.](#)

23. Remove the nuts and the cooling plates.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

24. Remove the nuts and the BECM (battery energy control module) .

26. 1. Open the terminal cover and remove the bus bar bolt.
2. Install the battery module terminal cover.
3. Remove the bus bar.

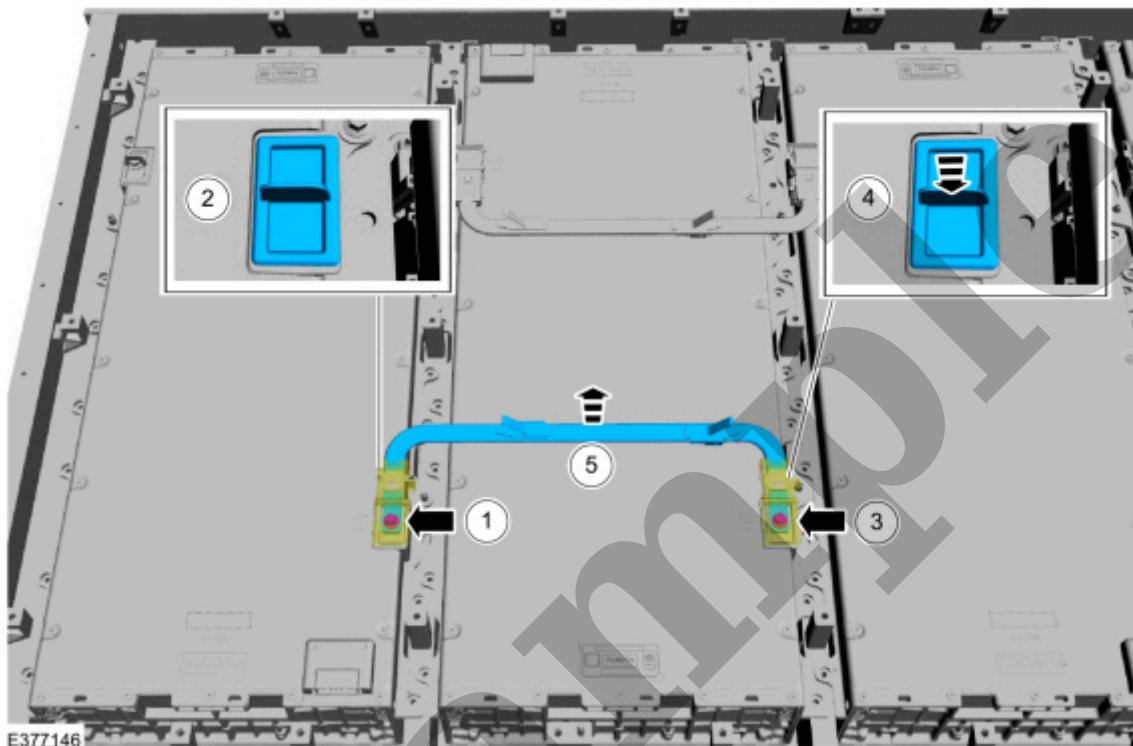


[Click here to learn about symbols, color coding, and icons used in this manual.](#)

27. Detach the retainers, disconnect the electrical connectors and remove the wire harness.

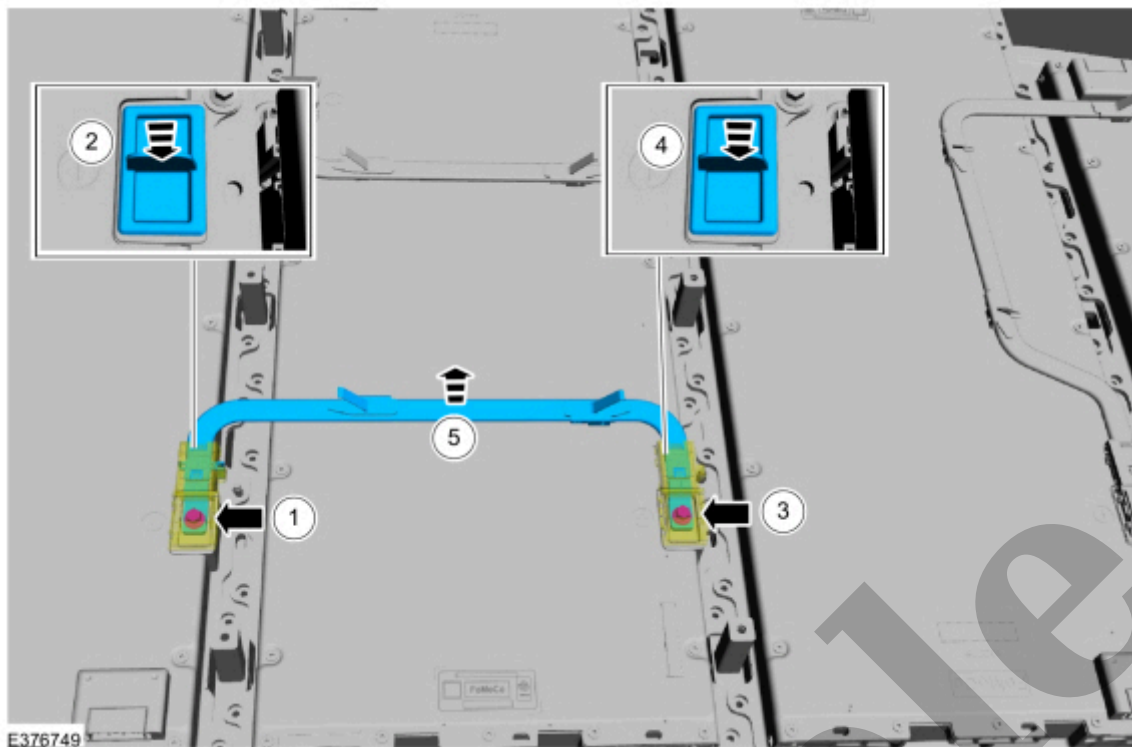


- 29.
1. Open the terminal cover and remove the bus bar bolt.
  2. Install the battery module terminal cover.
  3. Open the terminal cover and remove the bus bar bolt.
  4. Install the battery module terminal cover.
  5. Remove the bus bar.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

- 30.
1. Open the terminal cover and remove the bus bar bolt.
  2. Install the battery module terminal cover.
  3. Open the terminal cover and remove the bus bar bolt.
  4. Install the battery module terminal cover.
  5. Remove the bus bar.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

32. 1. Open the terminal cover and remove the bus bar bolt.
2. Install the battery module terminal cover.
3. Open the terminal cover and remove the bus bar bolt.
4. Install the battery module terminal cover.
5. Remove the bus bar.