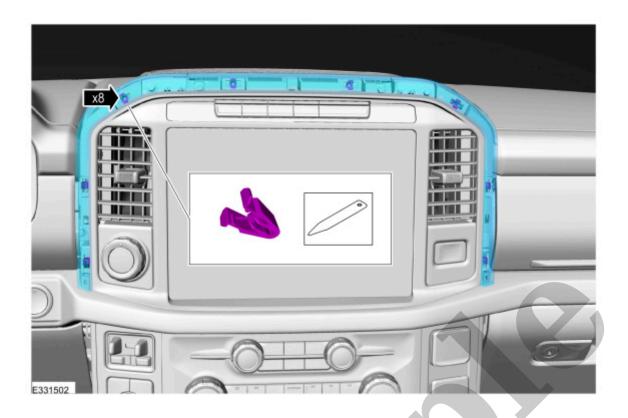


# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

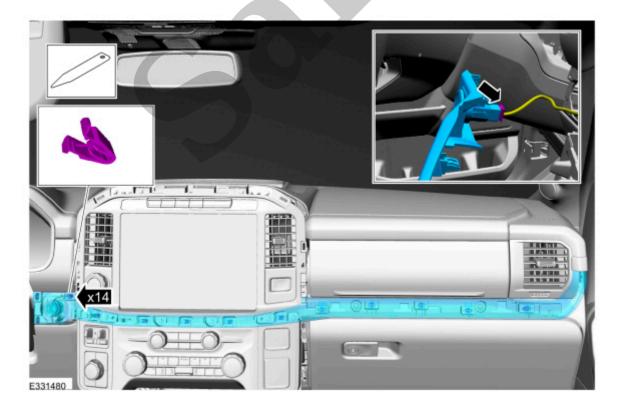
2014 FORD Galaxy OEM Service and Repair Workshop Manual

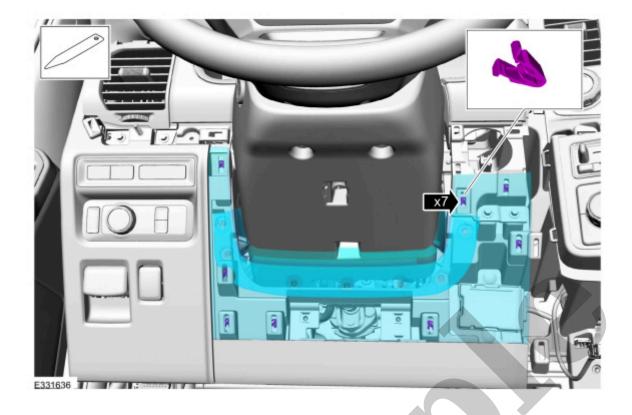
Go to manual page



- 2. Release the clips and remove the RH (right-hand) instrument center trim panel.
  - On vehicles equipped with push button start disconnect the electrical connector.

    Use the General Equipment: Interior Trim Remover





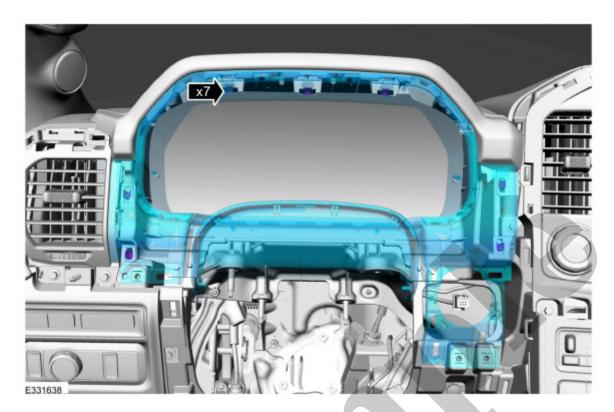
5. Fully extend and lower the steering column.



Click here to learn about symbols, color coding, and icons used in this manual.

6. Release the tabs and disconnect the gap hider from the upper steering column shroud.

8. Release the clips and remove the instrument cluster panel bezel.



Click here to learn about symbols, color coding, and icons used in this manual.

## Vehicles equipped with a floor console

9. Remove the floor console.

Refer to: Floor Console(501-12 Instrument Panel and Console, Removal and Installation).

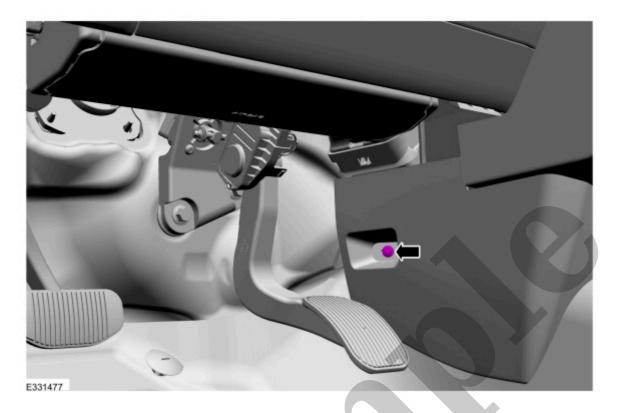
- 10. Remove the lower centerstack trim panel.
  - Remove the bolts.

**Torque**: 22 lb.in (2.5 Nm)

- Release the clips.
- Disconnect the electrical connectors.

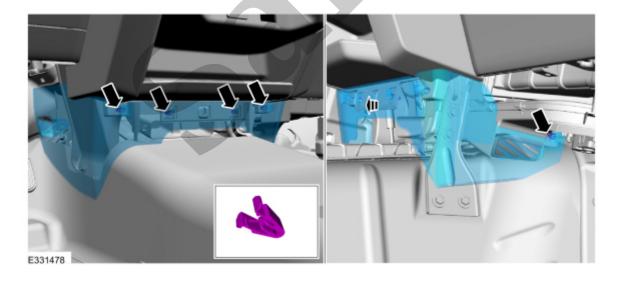
#### 12. Remove the bolt.

**Torque**: 22 lb.in (2.5 Nm)



Click here to learn about symbols, color coding, and icons used in this manual.

13. Release the clips and remove the instrument panel lower trim panel.



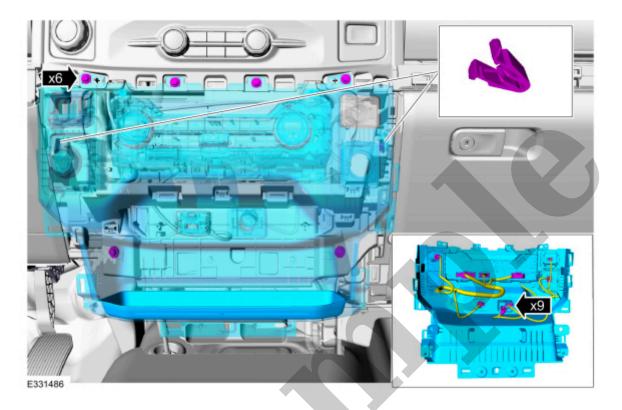
Click here to learn about symbols, color coding, and icons used in this manual.

14. Release the clips and remove the LH (left-hand) lower centerstack trim panel.

• Remove the bolts.

**Torque**: 22 lb.in (2.5 Nm)

- Release the clips.
- Disconnect the electrical connectors.



Click here to learn about symbols, color coding, and icons used in this manual.

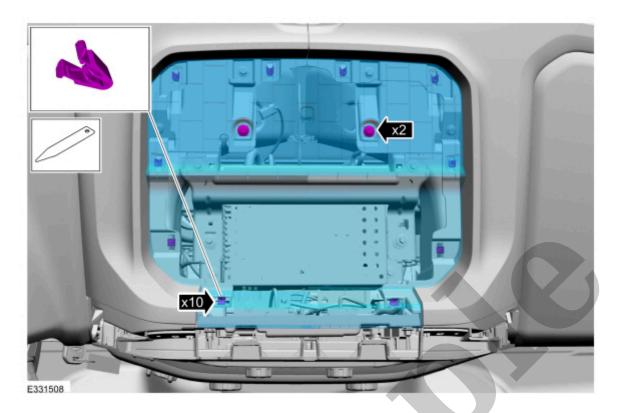
## Vehicles equipped with an instrument panel center speaker

17. Remove the instrument panel center speaker.

Refer to: Instrument Panel Center Speaker - Vehicles With: 8 Inch Center Display Screen/12 Inch Center Display Screen(415-00 Information and Entertainment System - General Information, Removal and Installation).

18. Remove the screws, release the clips and remove the instrument panel center speaker mounting plate.

20. Remove the screws, release the clips and remove the upper instrument panel tray.

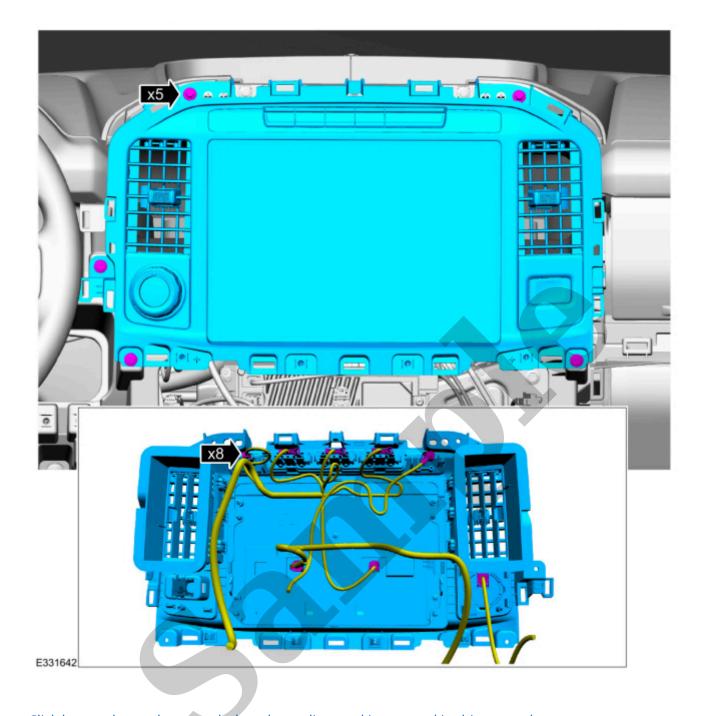


Click here to learn about symbols, color coding, and icons used in this manual.

## All vehicles

21. Remove the bolts.

**Torque**: 55 lb.in (6.2 Nm)



23. Release the clips and remove the driver status monitor camera.

Use the General Equipment: Interior Trim Remover

# **Passenger Side Driver Status Monitor LED**

419-04B Interior Camera System	2022 F-150
Removal and Installation	Procedure revision date: 10/9/2020

## **Passenger Side Driver Status Monitor LED**

## Removal

## NOTE

Removal steps in this procedure may contain installation details.

## All vehicles

1. Release the clips and remove the upper centerstack bezel.

Use the General Equipment: Interior Trim Remover

3. Release the clips and remove the LH (left-hand) instrument center trim panel.

Use the General Equipment: Interior Trim Remover



Click here to learn about symbols, color coding, and icons used in this manual.

4. Release the clips and remove the lower steering column closeout panel.

Use the General Equipment: Interior Trim Remover