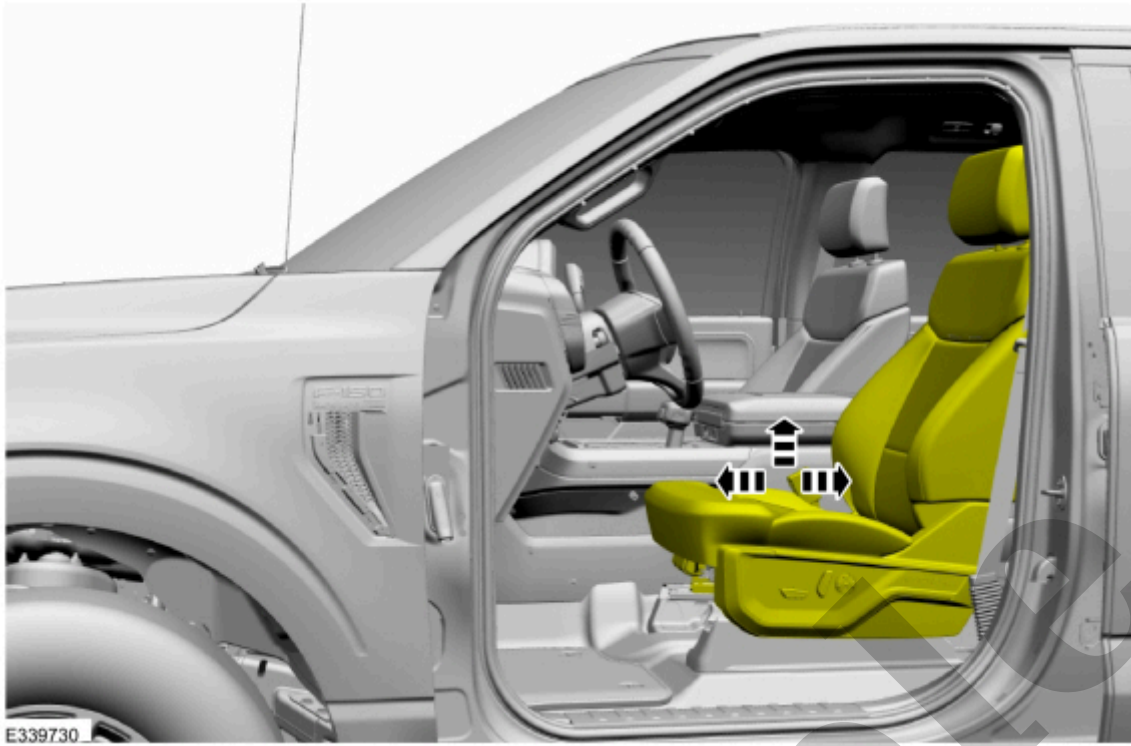


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## 2014 FORD Focus ST Estate OEM Service and Repair Workshop Manual

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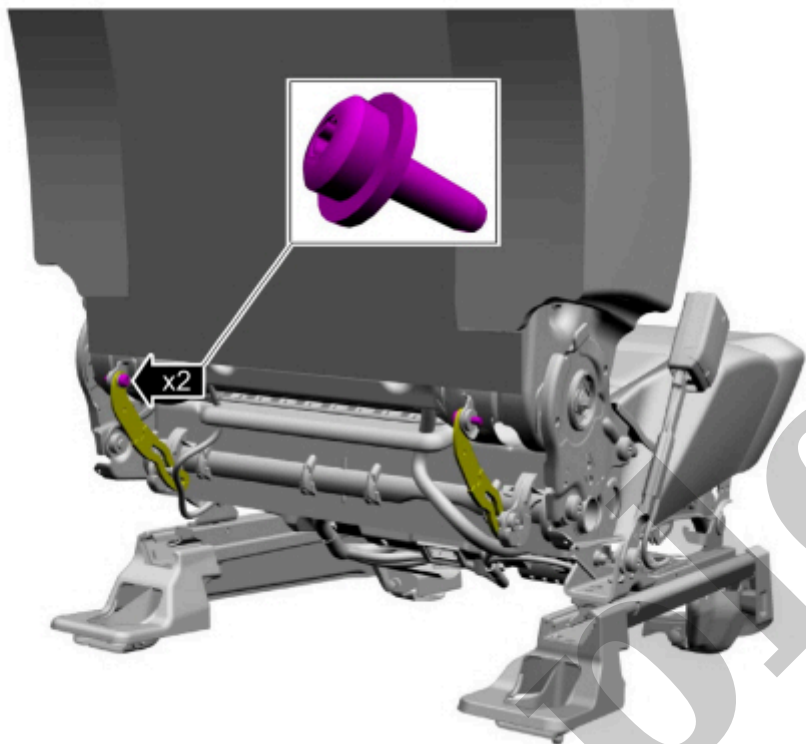
2. Depower the SRS (supplemental restraint system).

Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).

3. Detach the front seat electrical connector retainers and position the front seat wiring harnesses aside.

Remove the bolts and position the front seat track cushion adjuster arms aside.

**Torque** : 62 lb.in (7 Nm)



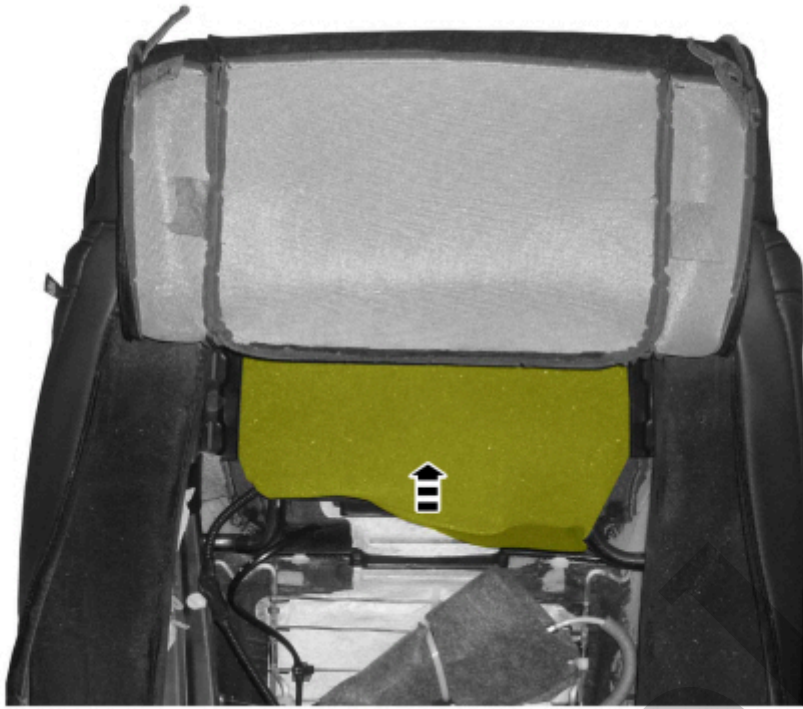
E392305

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6. Release the front seat backrest cover J-clip.



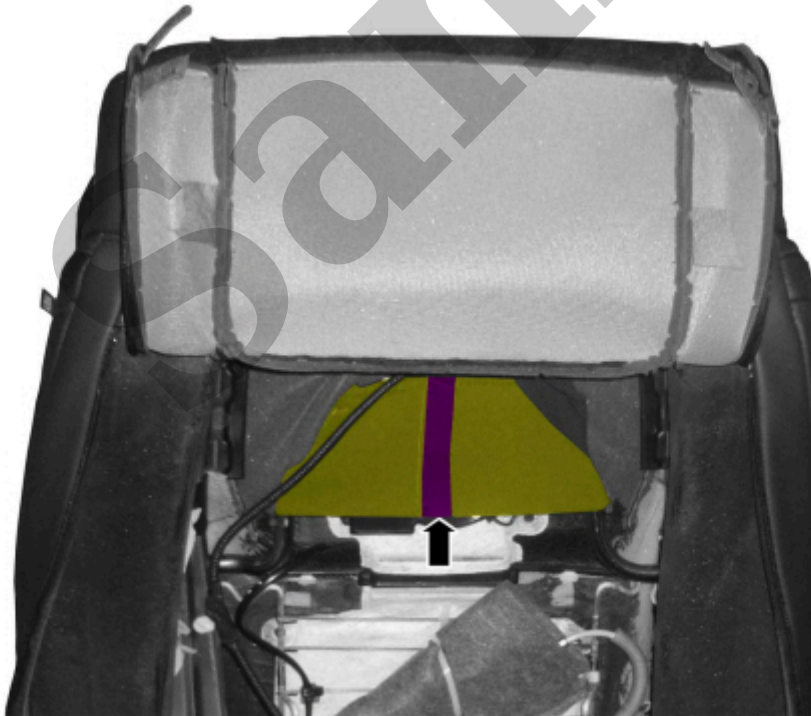
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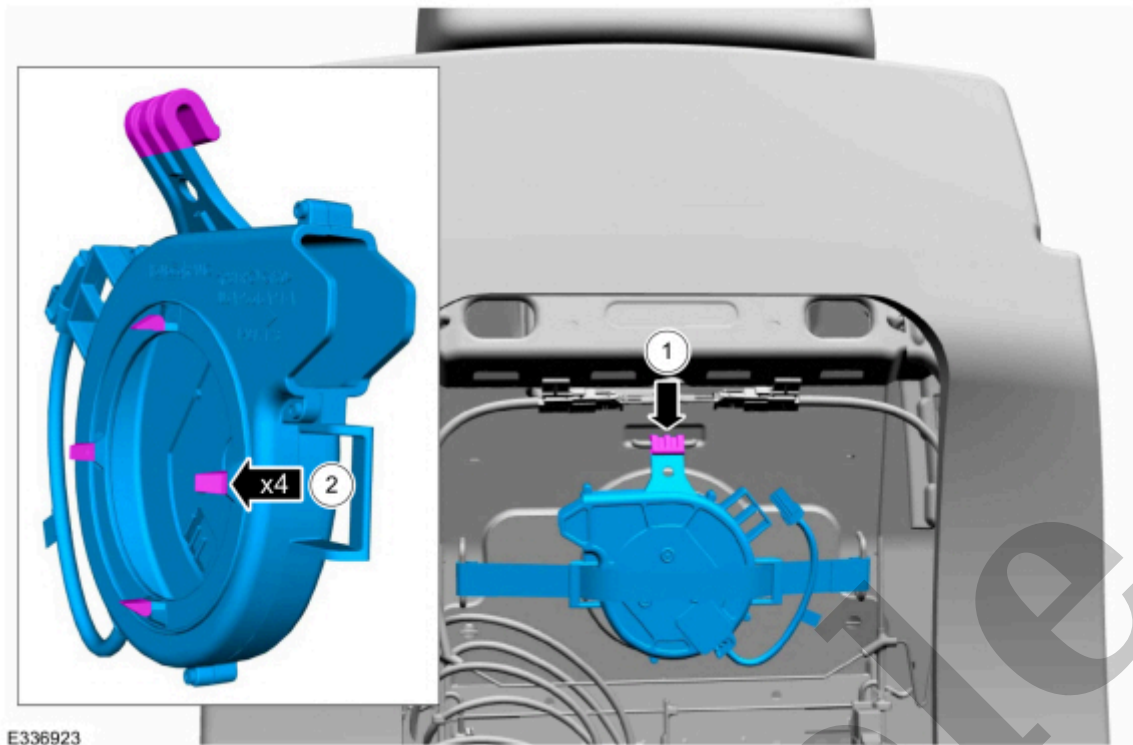
9. Release the hook-and-loop retainer and position the front seat upper backrest cover aside.



E356386

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**All seats**



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### Installation

1. To install, reverse the removal procedure.
2. Repower the SRS (supplemental restraint system).

Refer to: [Supplemental Restraint System \(SRS\) Repowering](#)(501-20B Supplemental Restraint System, General Procedures).

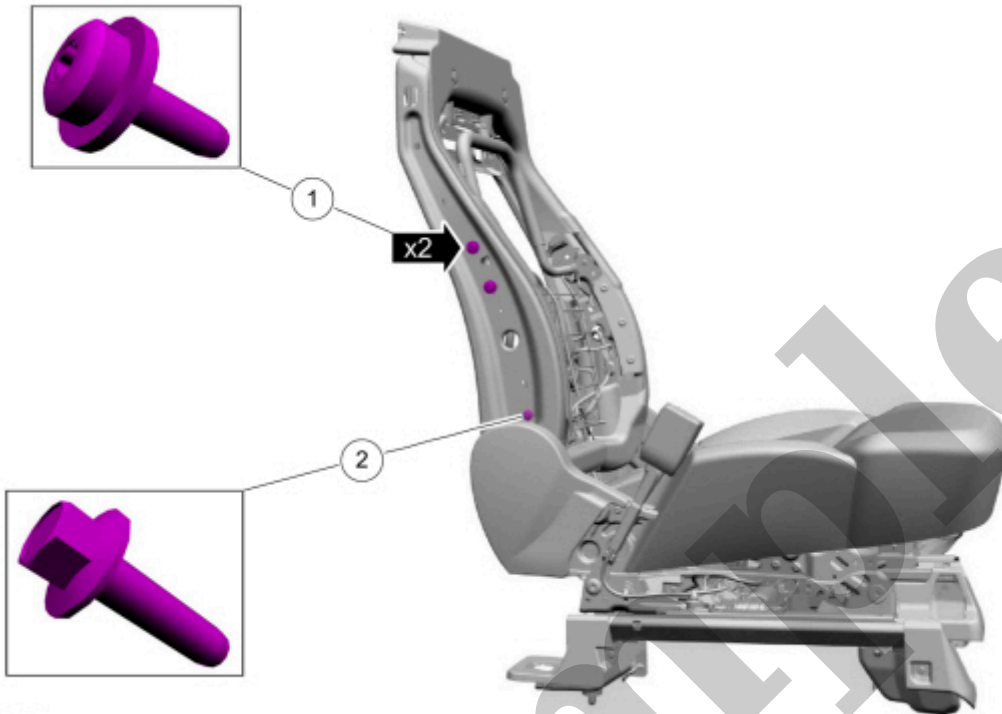
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**Torque** : 71 lb.in (8 Nm)

2. On both sides.

Remove the front seat backrest bracket lower bolt.

**Torque** : 71 lb.in (8 Nm)



E355879

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4. Remove the pin-type retainers and the front seat backrest bracket.

## Front Seat Backrest Cover - Vehicles With: Max Recline Seats

<i>501-10A Front Seats</i>	<i>2022 F-150</i>
<i>Removal and Installation</i>	<i>Procedure revision date: 04/29/2021</i>

### Front Seat Backrest Cover - Vehicles With: Max Recline Seats

#### Removal

#### WARNING

Front seat backrest trim covers installed on seats equipped with seat side airbags cannot be repaired. A new trim cover must be installed. Cleaning is permissible. Failure to follow these instructions may result in the seat side airbag deploying incorrectly and increase the risk of serious personal injury or death in a crash.

#### NOTE

Driver seat shown, passenger seat similar.

1. Remove the side airbag.

Refer to: [Side Airbag](#)(501-20B Supplemental Restraint System, Removal and Installation).

2. Route the front seat backrest wiring harnesses through the front seat backrest cover.

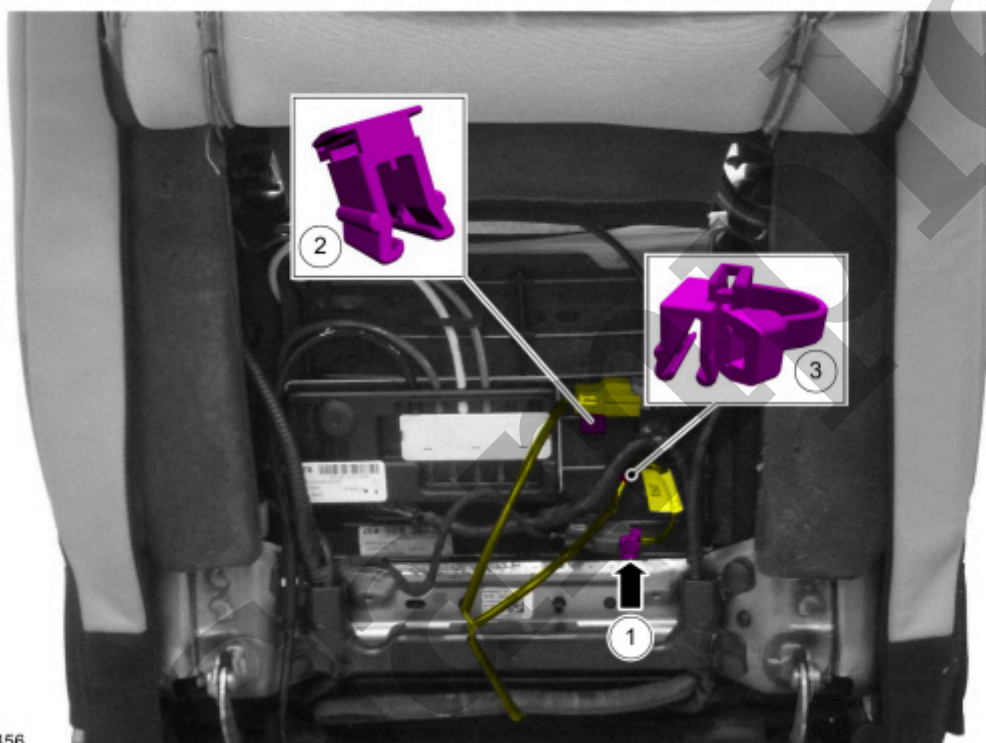
Refer to: [Front Seat Upper Backrest Cover - Vehicles With: Max Recline Seats](#)(501-10A Front Seats, Removal and Installation).

5. Remove the front head restraint guide sleeves.

Refer to: [Front Head Restraint Guide Sleeve](#)(501-10A Front Seats, Removal and Installation).

#### **With multi-contour seats**

6. 1. Disconnect the front seat backrest heater mat electrical connector.
2. Detach the front seat backrest wiring harness retainer.
3. Detach the front seat backrest heater mat wiring harness retainer.



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#### **Without multi-contour seats**

7. 1. Disconnect the front seat backrest heater mat electrical connector.
2. Detach the front seat backrest heater mat wiring harness retainer.
3. Detach the front seat backrest heater mat wiring harness retainer.



### 9. NOTE

This step is necessary only when installing a new component.

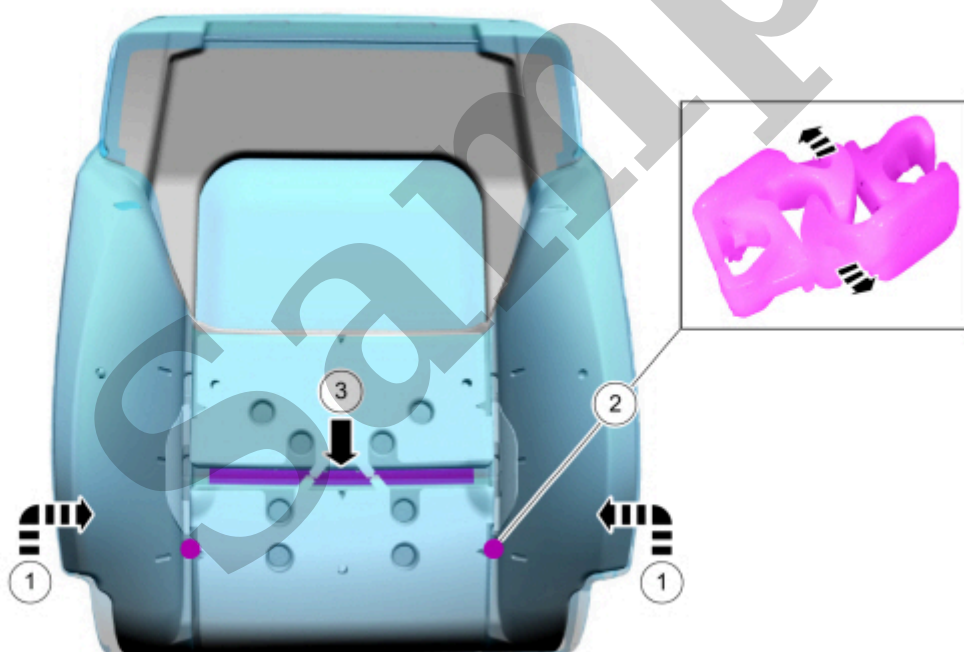
Remove the front seat backrest cover.

1. Invert the front seat backrest cover.
2. Release the retainer.

### 3. NOTICE

Use care when separating the front seat backrest cover from the hook-and-loop strips, or the hook-and-loop strips can be torn from the front seat backrest foam.

Release the front seat backrest hook-and-loop strip.



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## Installation

### 1. WARNING

## Front Seat Backrest Cover - Vehicles With: Multi-Contour Seats

<b>501-10A Front Seats</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 10/2/2020</b>

### Front Seat Backrest Cover - Vehicles With: Multi-Contour Seats

#### Removal

#### WARNING

Front seat backrest trim covers installed on seats equipped with seat side airbags cannot be repaired. A new trim cover must be installed. Cleaning is permissible. Failure to follow these instructions may result in the seat side airbag deploying incorrectly and increase the risk of serious personal injury or death in a crash.

#### NOTE

Driver seat shown, passenger seat similar.

1. Remove the side airbag.

Refer to: [Side Airbag](#)(501-20B Supplemental Restraint System, Removal and Installation).

2. Remove the front head restraint guide sleeves.

Refer to: [Front Head Restraint Guide Sleeve](#)(501-10A Front Seats, Removal and Installation).

3. Remove the front seat backrest blower motor.

Refer to: [Front Seat Backrest Blower Motor](#)(501-10A Front Seats, Removal and Installation).

4. Detach the front seat backrest cover upper J-clip.