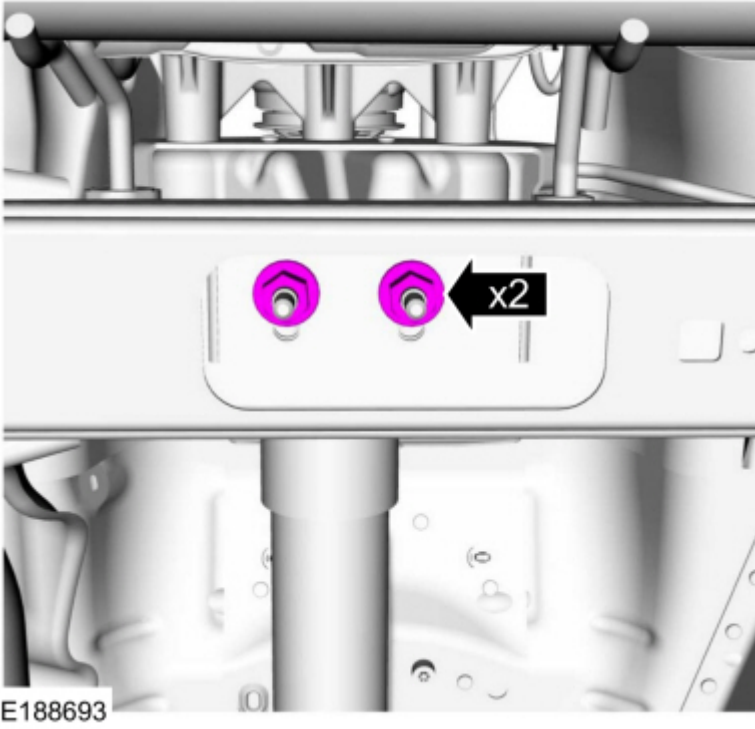


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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

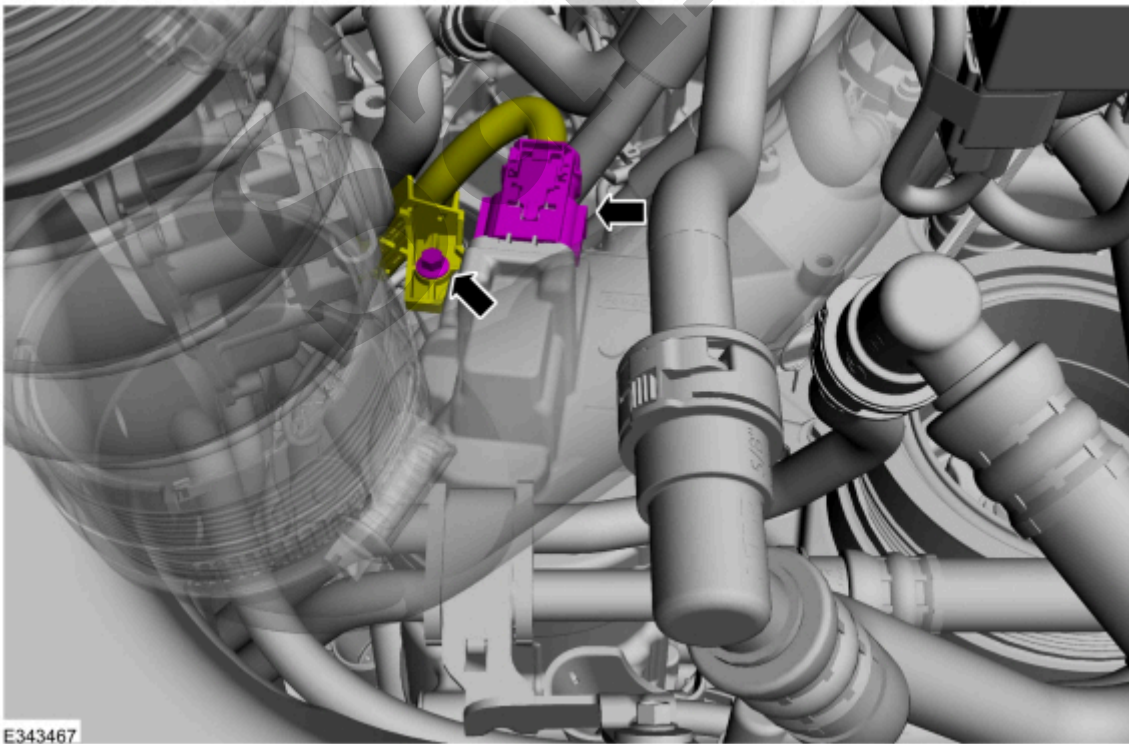
## 2013 Ford Flex Service and Repair Manual

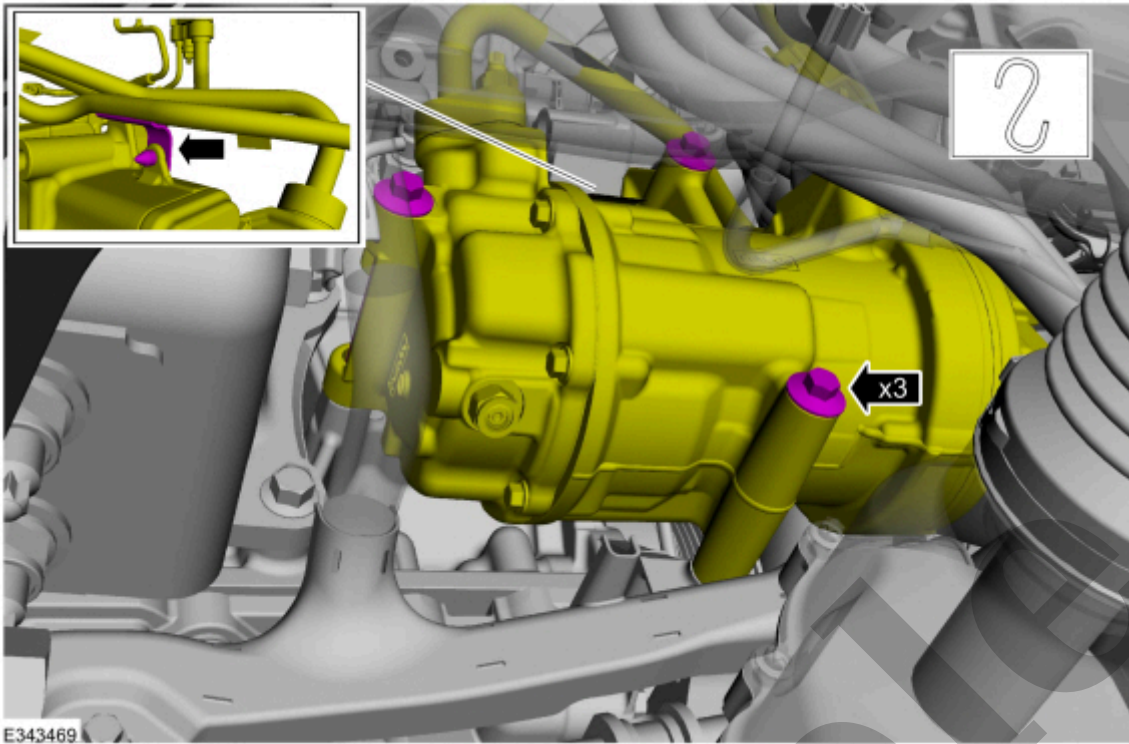
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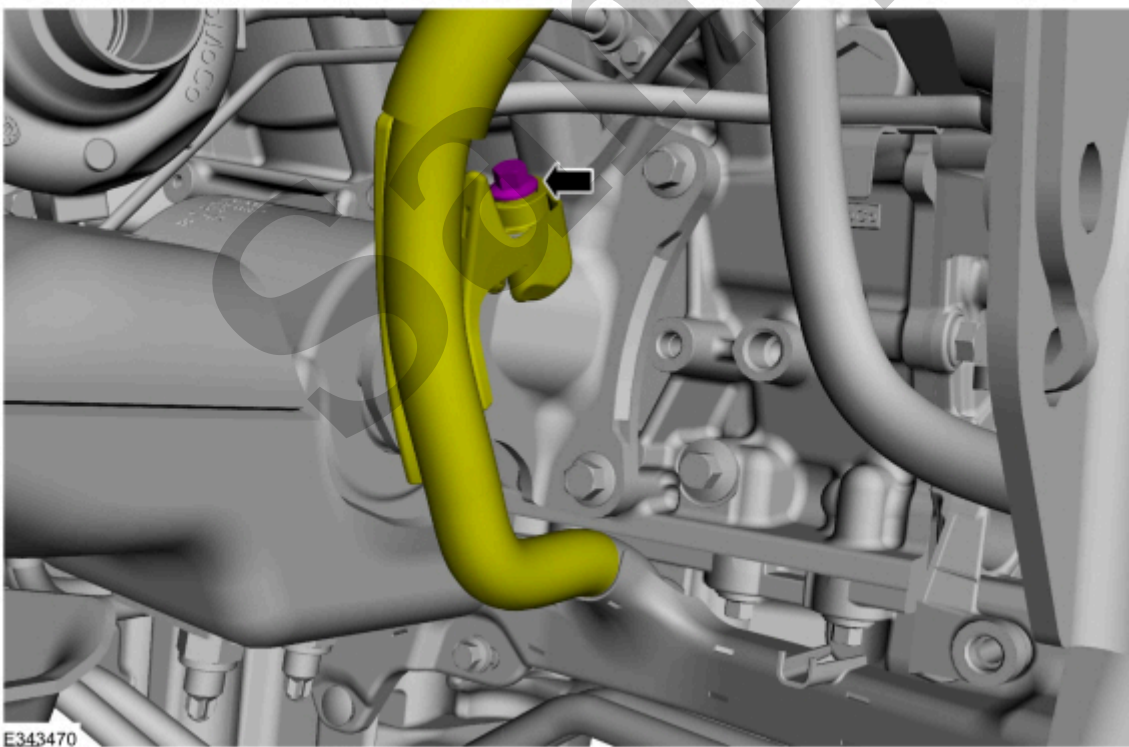
12.
  - Disconnect the A/C (air conditioning) compressor electrical connector.
  - Remove the bolt and position the wire harness and shield aside.





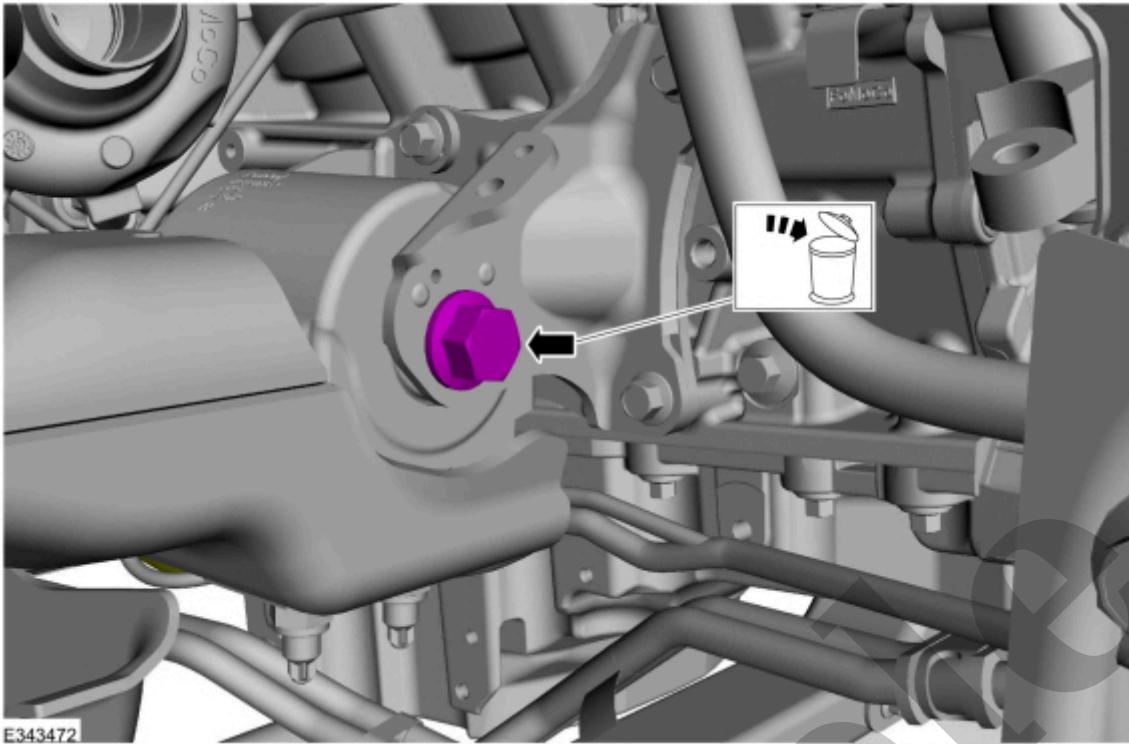
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15. Remove the bolt and position the wire harness bracket.



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16. Remove the bolt, pin-type retainer and position the wire harness aside.



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18. **NOTICE**

Only use hand tools when loosening or tightening the engine mount through bolts or damage to the engine mount-to-cylinder block bracket can occur.

**NOTE**

4x4 shown 4x2 similar.

Remove and discard the LH (left-hand) engine mount through bolt.

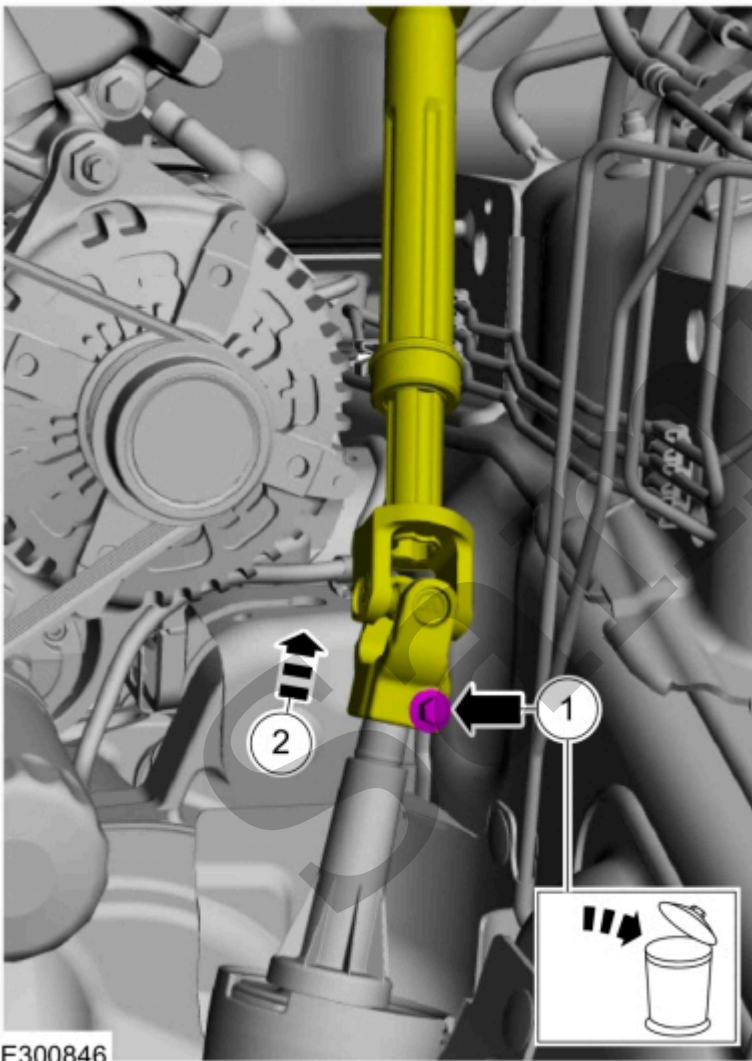
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21. 1. **WARNING**

Install a new steering column shaft bolt. Reuse could result in bolt failure and loss of vehicle control. Failure to follow this instruction may result in serious injury to vehicle occupant(s).

Remove and discard the steering column shaft bolt.

2. Separate the steering column shaft U-joint from the steering gear.

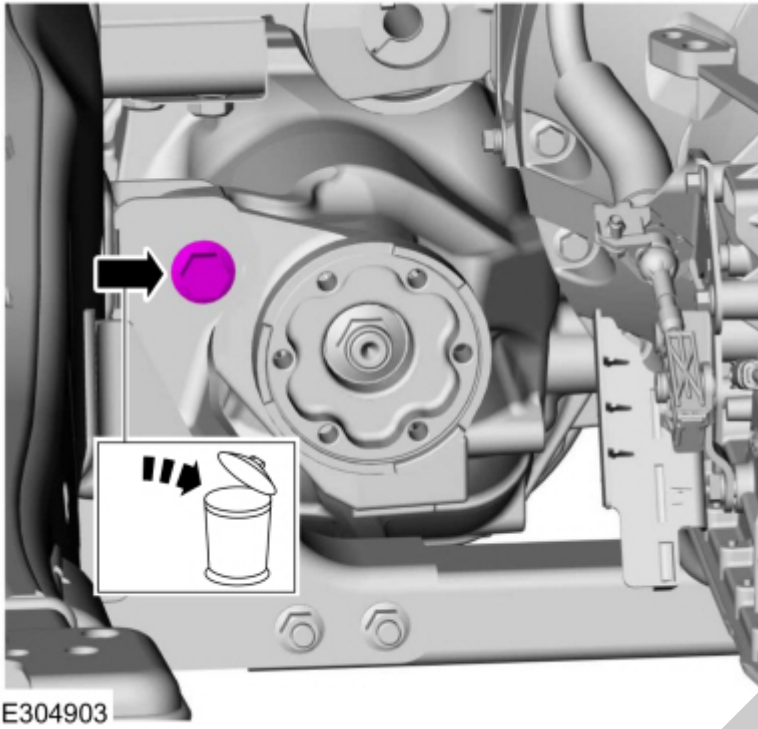


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22. Remove the steering gear boot.

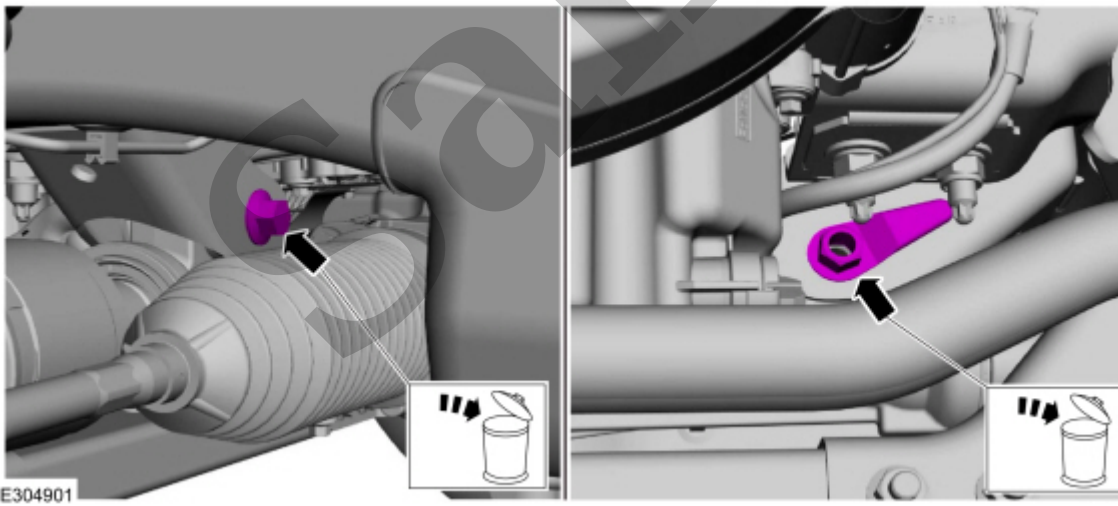


24. Remove and discard the lower front axle carrier mounting bushing bolt.



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25. Remove and discard the axle shaft housing carrier bushing nut and the bolt.



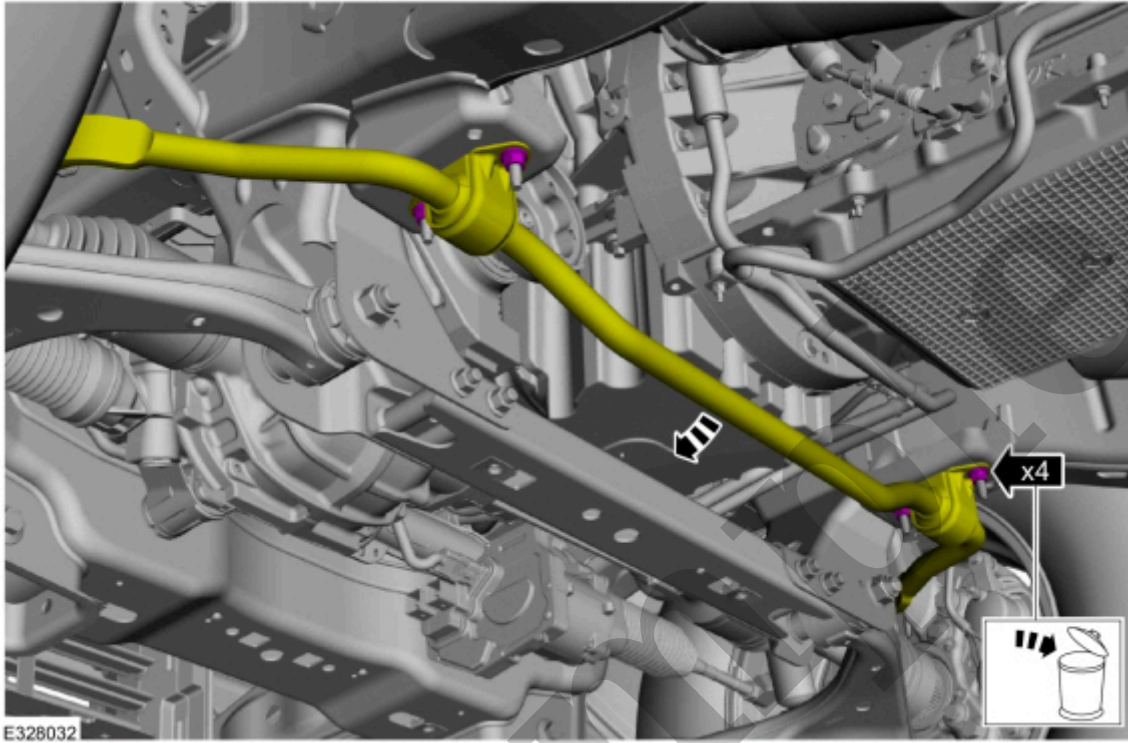
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26. **NOTE**

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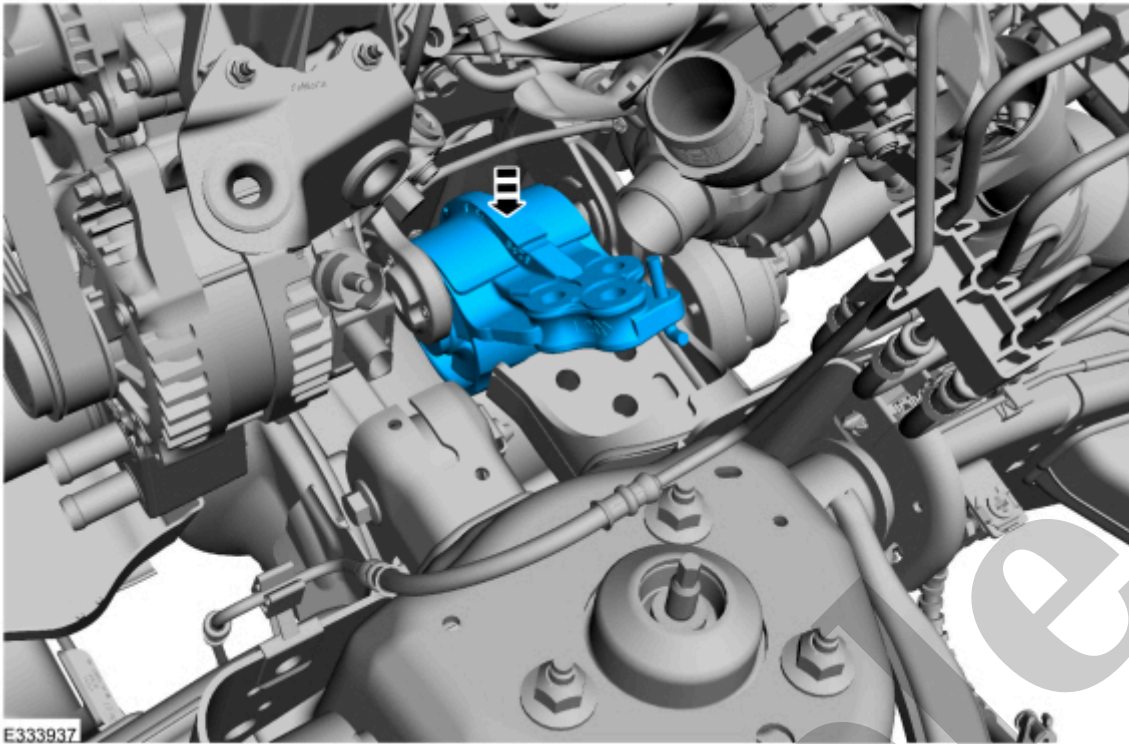
#### 4x2/4x4

28.
  - Remove and discard the stabilizer bar bracket nuts.
  - Allow the stabilizer bar to swing downward.



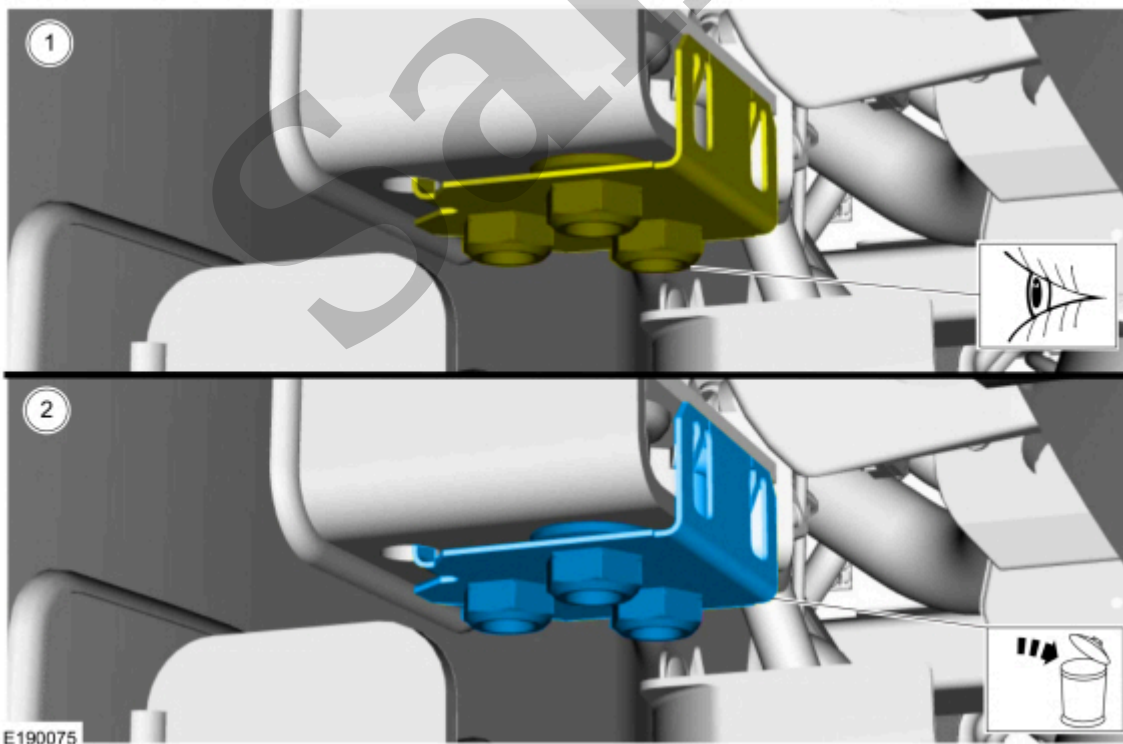
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29.
  - Position an adjustable stand under the rear of the engine.  
Use the General Equipment: Vehicle/Axle Stands
  - Raise the engine 63.5 mm (2.5 in).

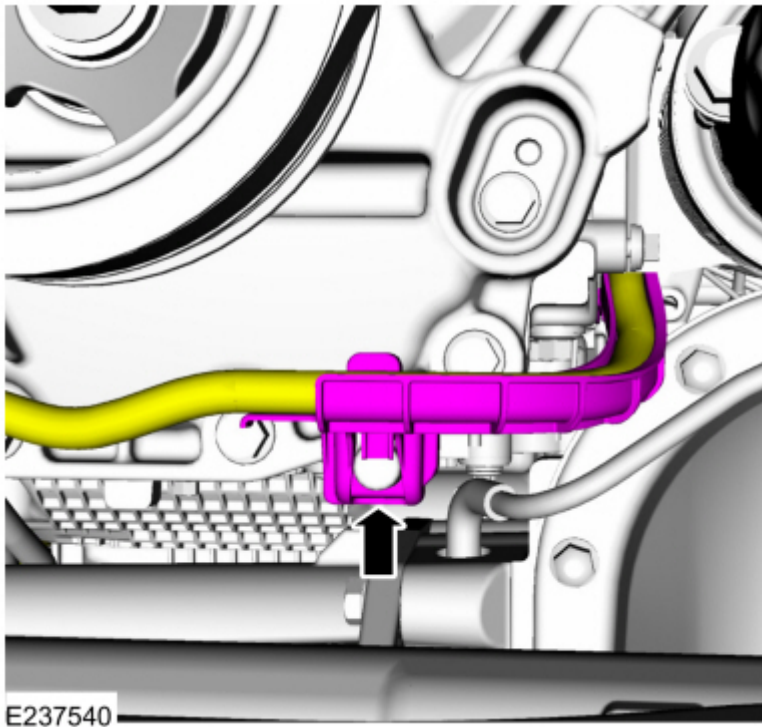


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32.
  1. Inspect the engine mount-to-frame nut plate for thread damage.
  2. If the nut plate is damaged, remove and discard the engine mount-to-frame nut plate.

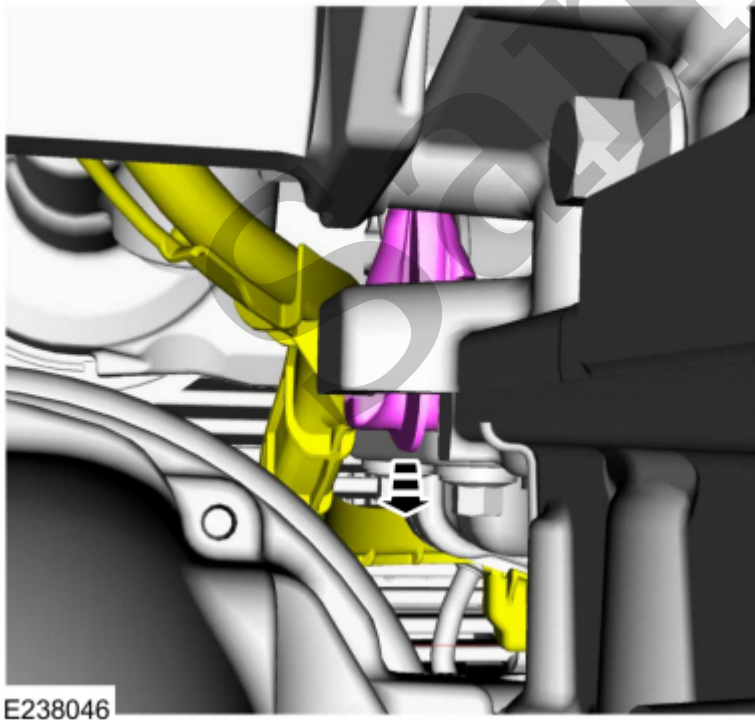






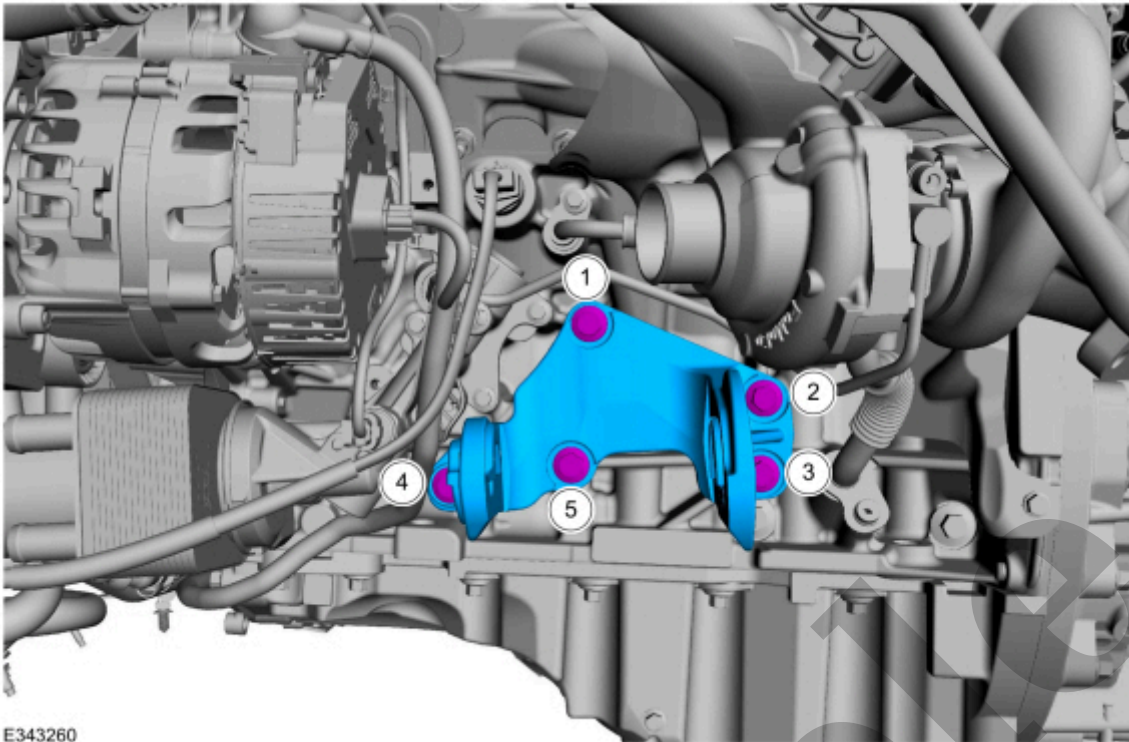
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35. Detach the generator wiring harness retainer from the engine block.



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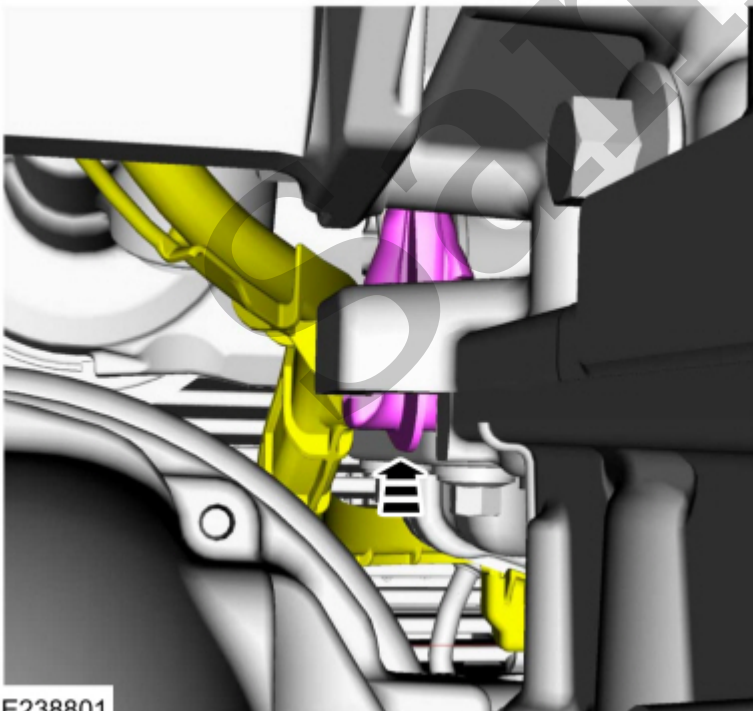
36. Remove the bolts and the LH (left-hand) engine mount-to-cylinder block bracket. Discard the bolts.



E343260

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3. Attach the generator wiring harness retainer to the engine block.



E238801

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4. Attach the generator wiring harness to the engine front cover.