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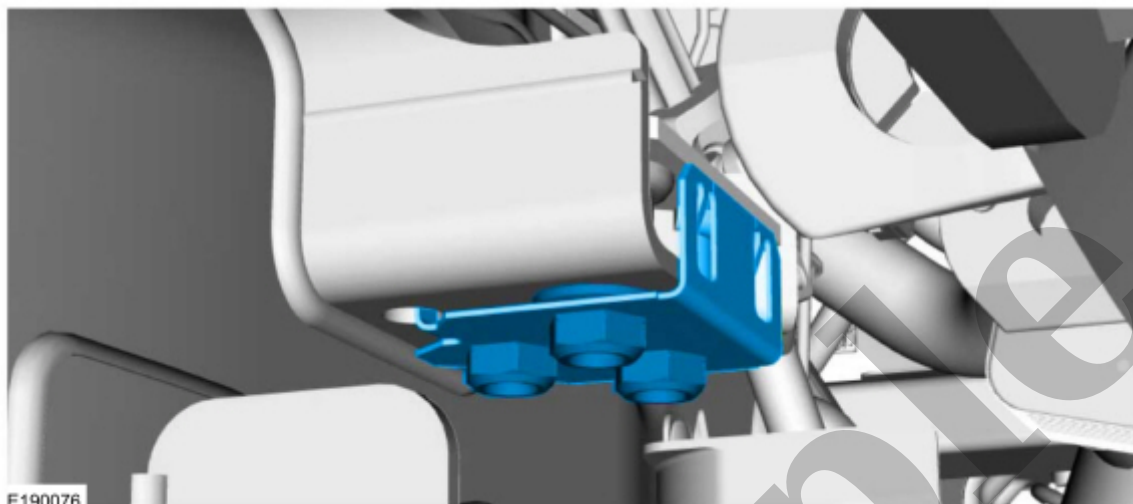
## 2013 Ford Fiesta Service and Repair Manual

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6. **NOTE**

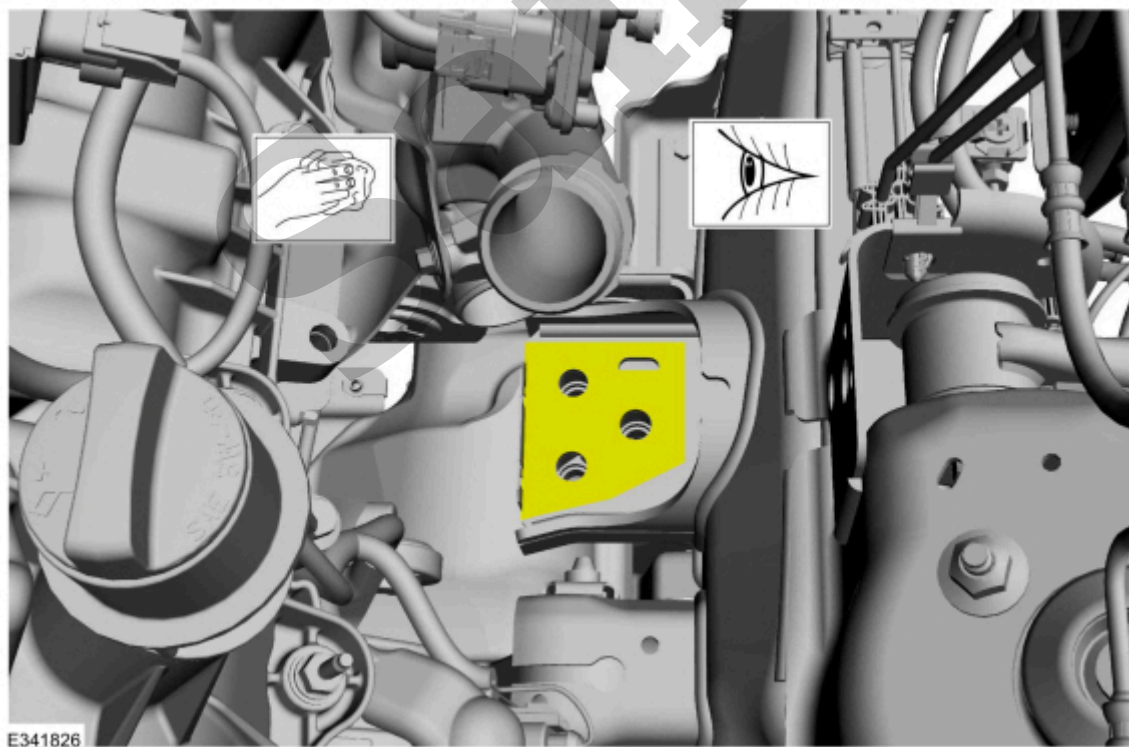
Replace the nut plate with part number W716699-S439.

If removed, install a new engine mount-to-frame nut plate.



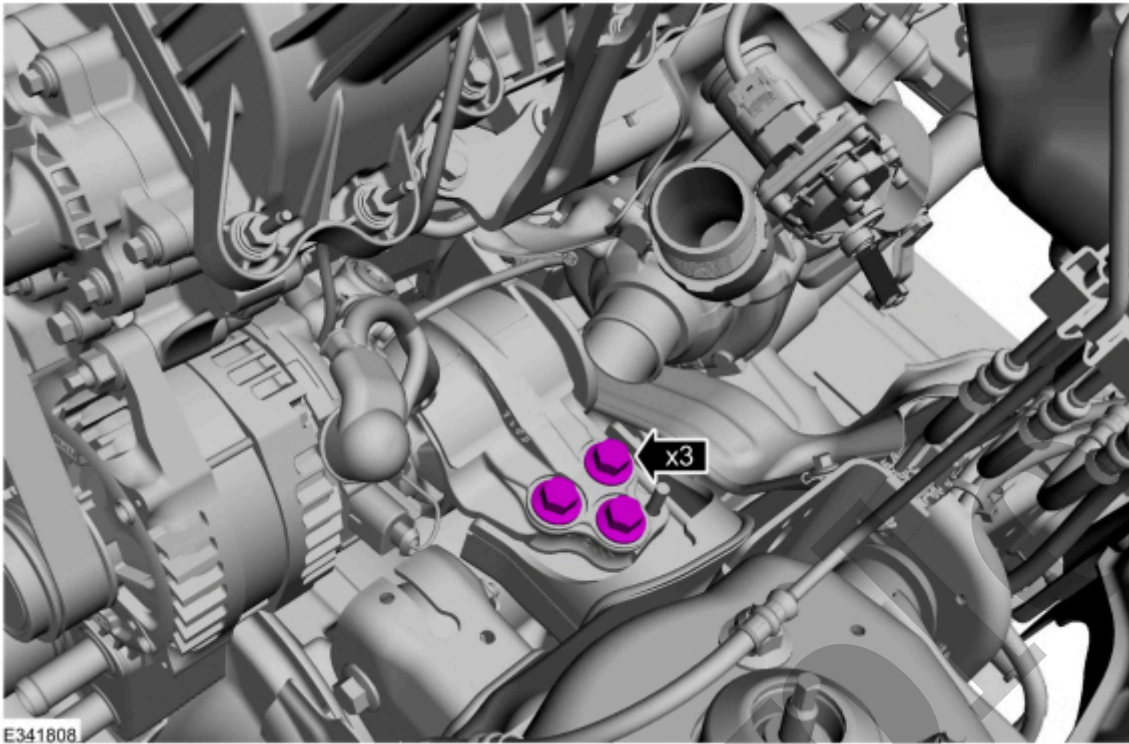
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7. Clean the engine mount-to-frame mating surfaces of any dirt or foreign material prior to installation.



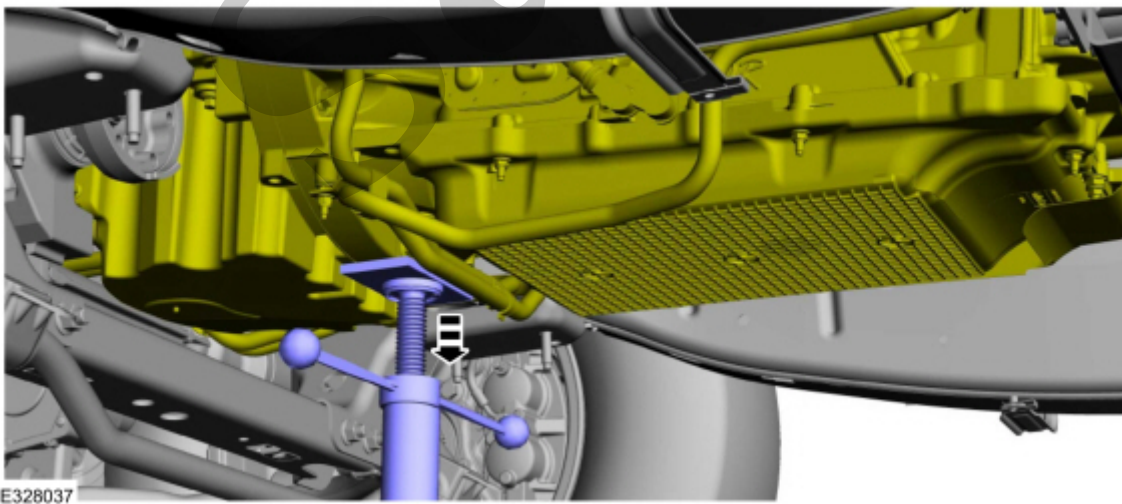
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10. Hand start the new engine mount-to-frame bolts. Do not torque at this time.



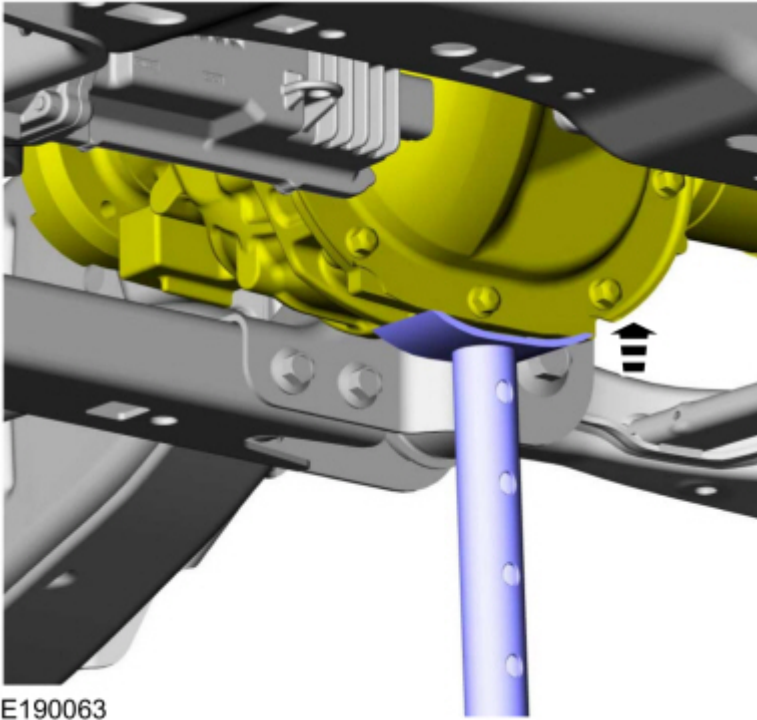
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11.
  - Using the adjustable stand, lower the engine to the installed position.  
Use the General Equipment: Vehicle/Axle Stands
  - Remove the stand.



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12. Position the stabilizer bar and install the new nuts.



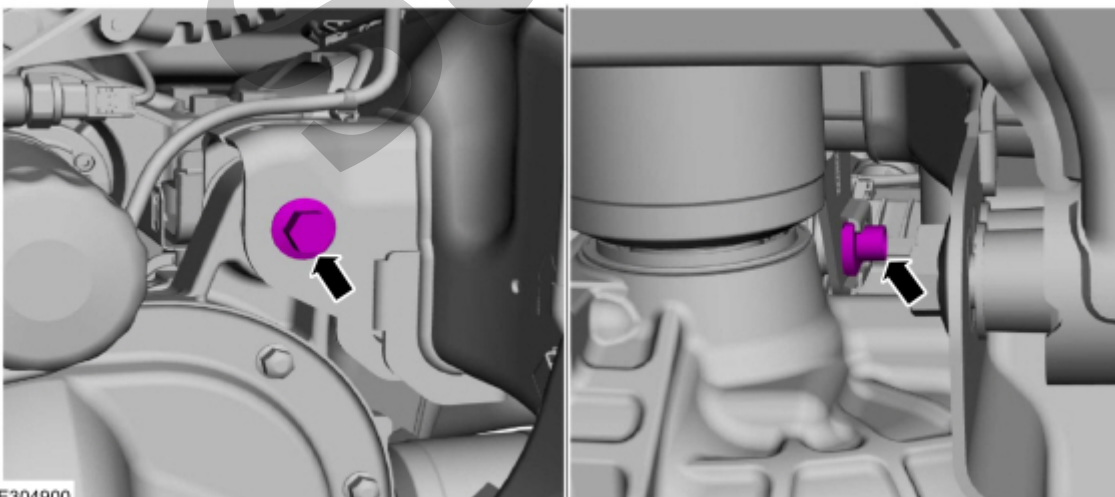
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14. **NOTE**

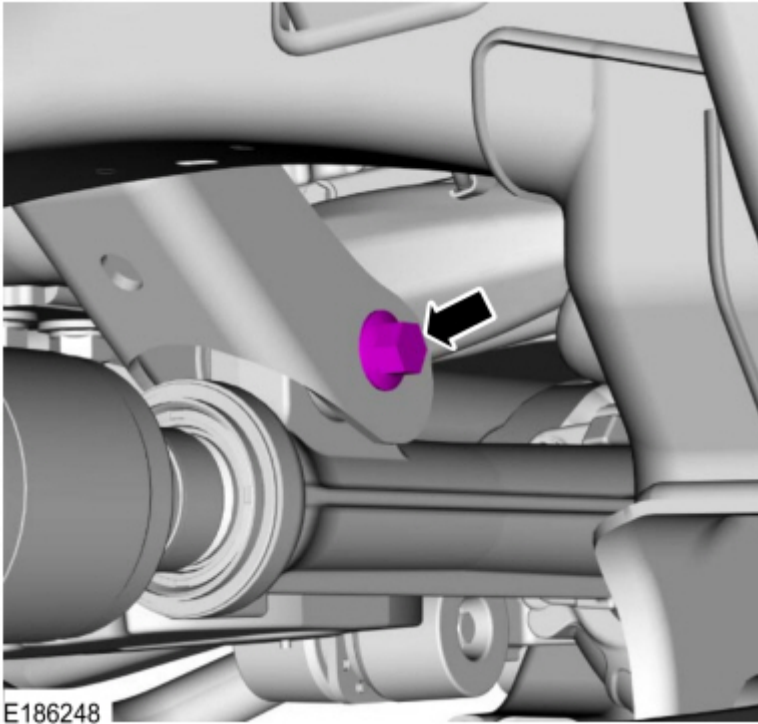
It may be necessary to reposition the axle assembly to prevent interference with the steering components when installing the bolt.

Install the new upper front axle carrier mounting bushing nut and the bolt finger tight.



E304900

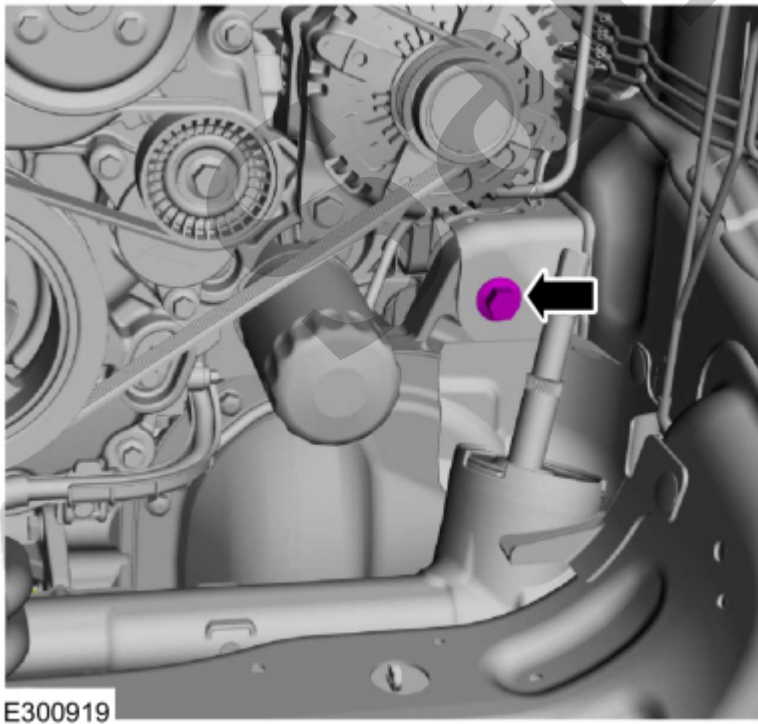
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18. Tighten the upper front axle carrier mounting bushing bolt.

**Torque** : 129 lb.ft (175 Nm)



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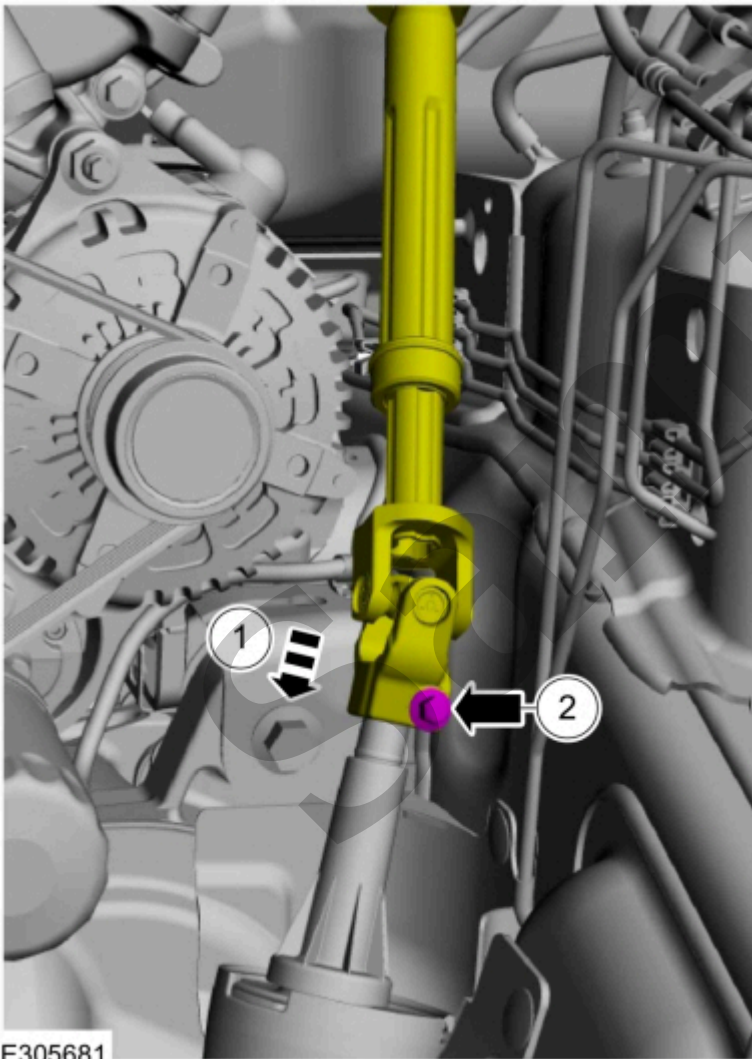
21. 1. Position back the steering column shaft U-joint to the steering gear.

2. **WARNING**

Install a new steering column shaft bolt. Reuse could result in bolt failure and loss of vehicle control. Failure to follow this instruction may result in serious injury to vehicle occupant(s).

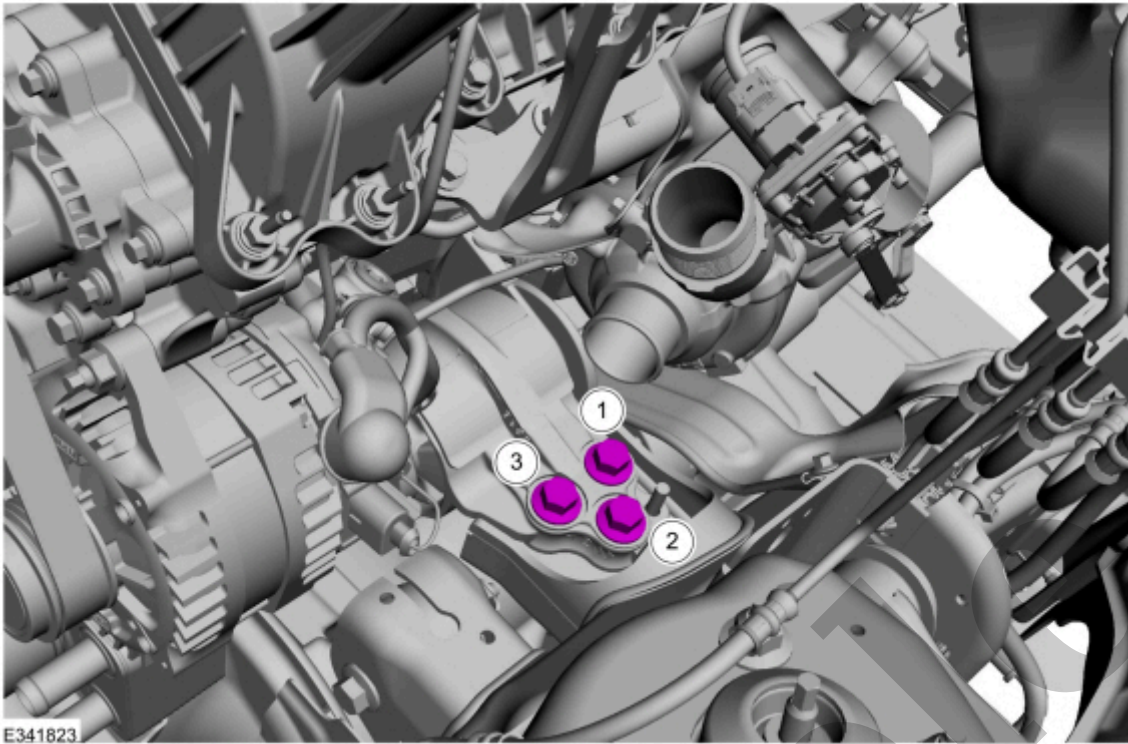
Install a new steering column shaft bolt.

**Torque** : 22 lb.ft (30 Nm)



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22. Remove the holding device from the steering wheel.



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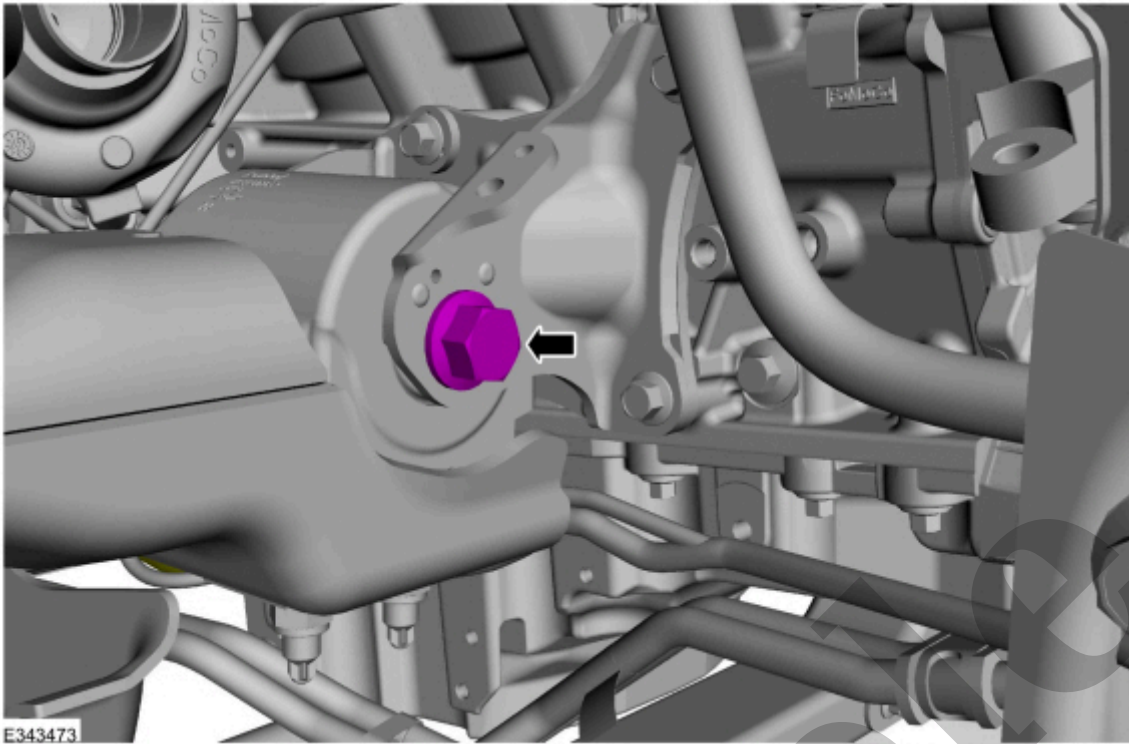
24. Lower the engine to the installed position.

25. **NOTICE**

Only use hand tools when loosening or tightening the engine mount through bolts or damage to the engine mount-to-cylinder block bracket can occur.

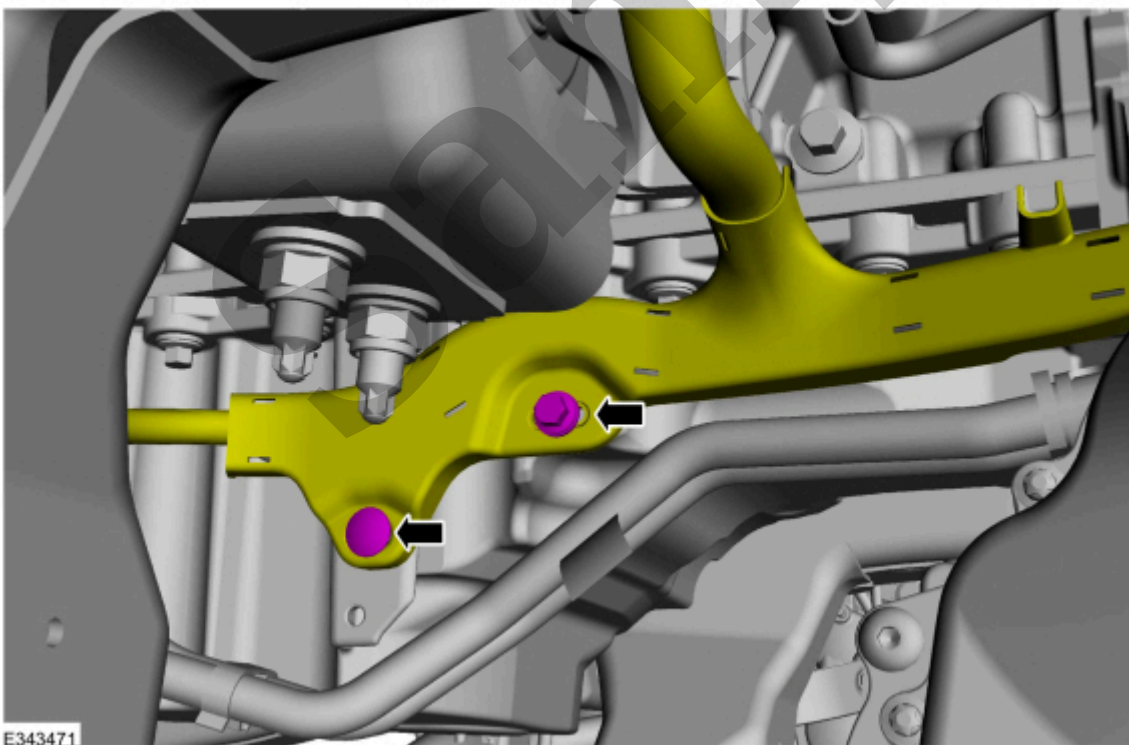
Install the new LH (left-hand) engine mount through bolt.

**Torque** : 258 lb.ft (350 Nm)



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27. Position the wire harness back and install the retainers.



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28. Position the wire harness bracket back and install the bolt.

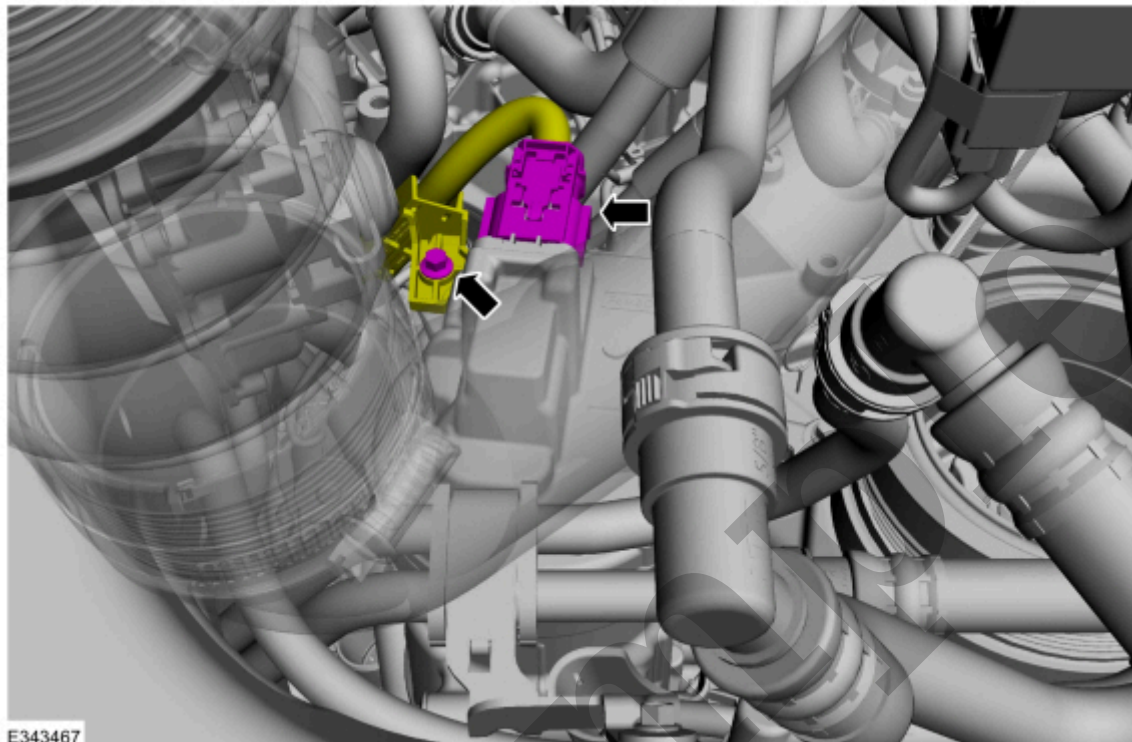


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30. • Position the wire harness and shield back and install the bolt.

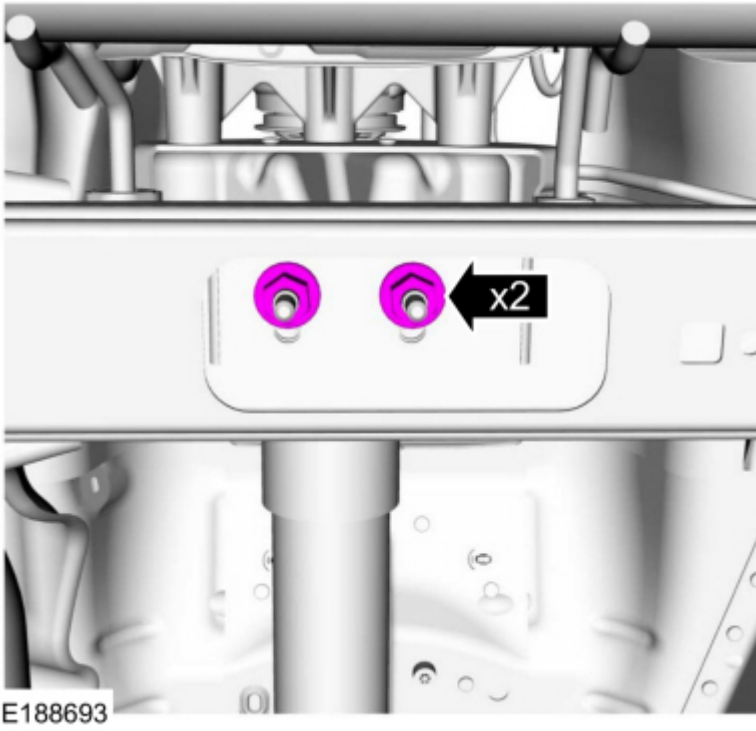
**Torque** : 53 lb.in (6 Nm)

- Connect the A/C (air conditioning) compressor electrical connector.



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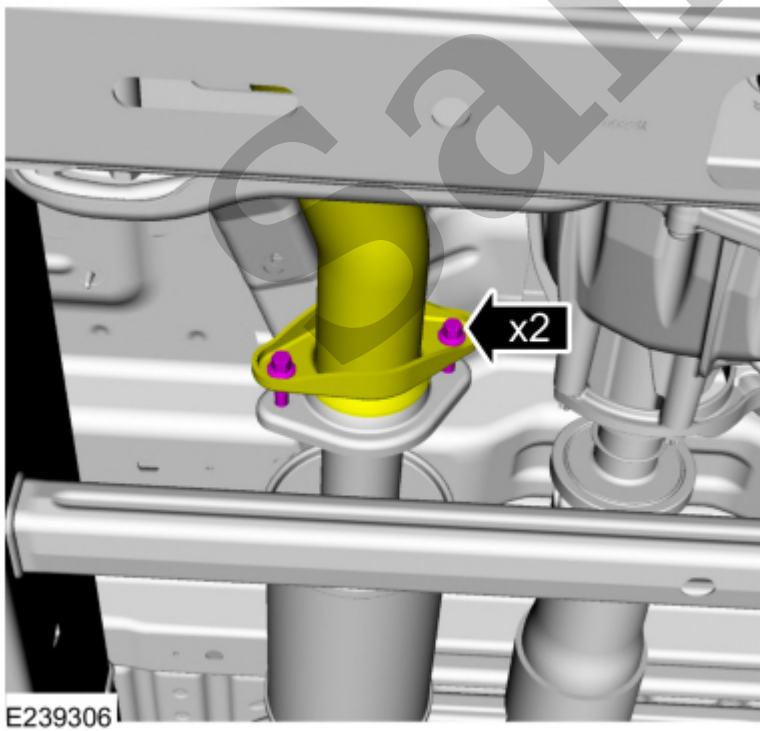
31. Connect the A/C (air conditioning) compressor electrical connector.



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33. Position the exhaust Y-pipe dual catalytic converter-to-exhaust intermediate pipe and install the bolts.

**Torque** : 46 lb.ft (63 Nm)



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