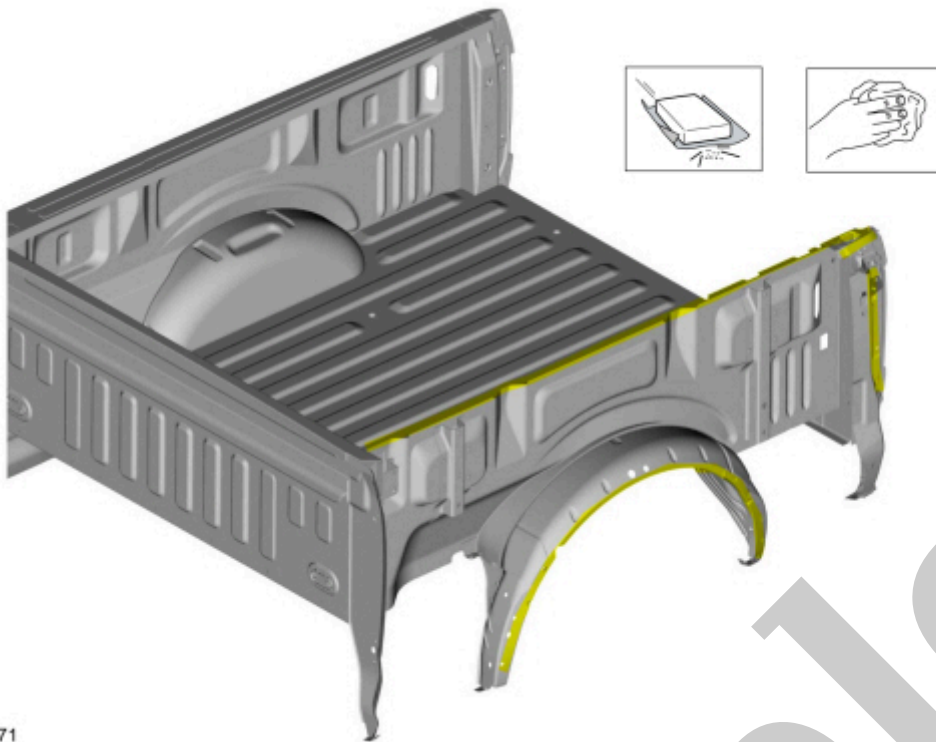


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2012 FORD F-150 Super Cab OEM Service and Repair Workshop Manual

[Go to manual page](#)

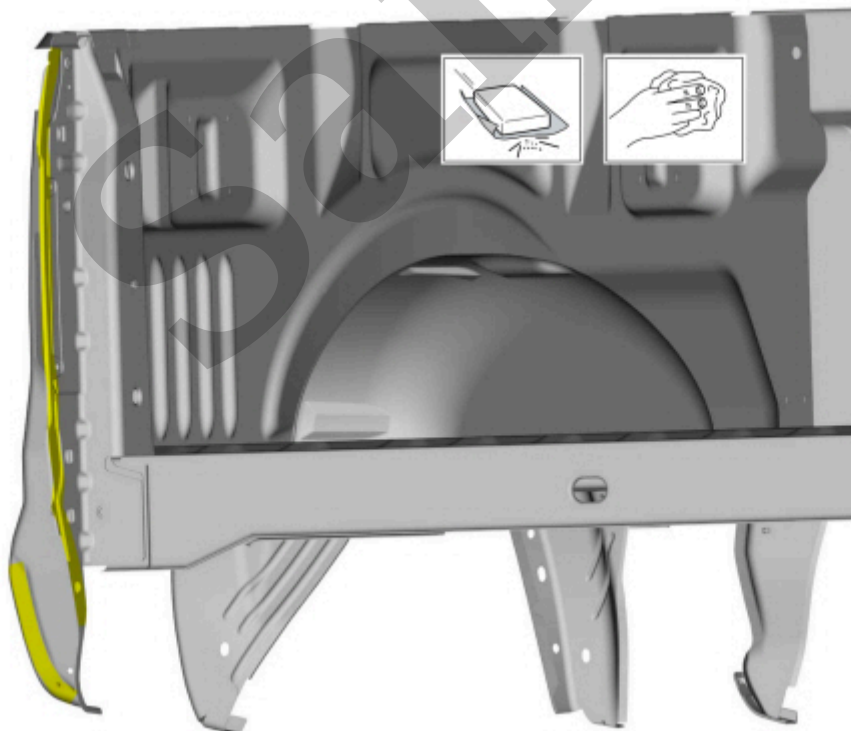


E204571

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

2. 80-120 grit sand paper.

Sand to remove old adhesive and clean.



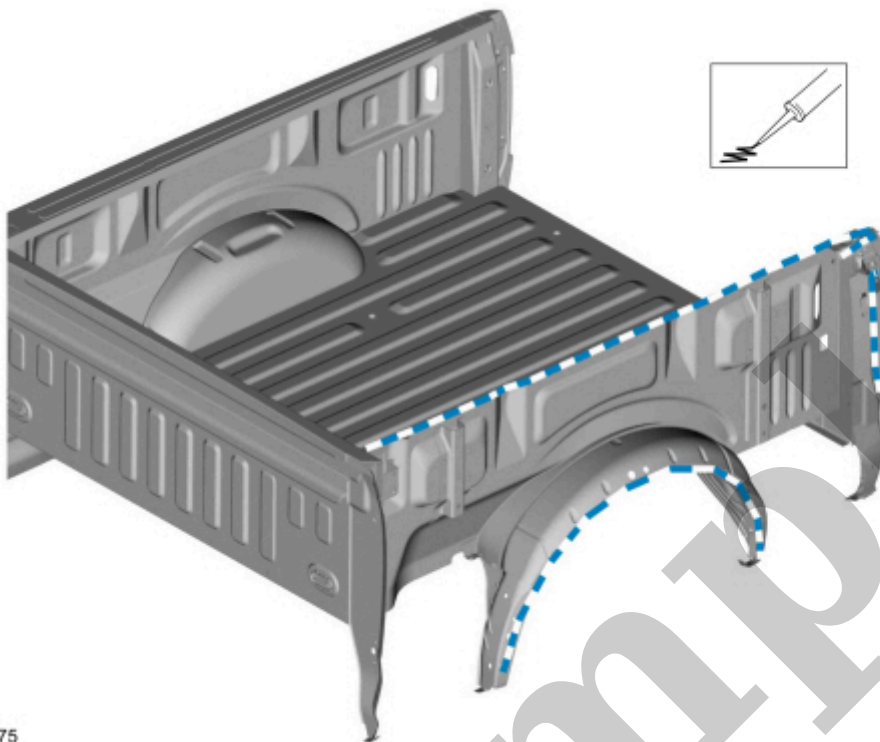
E204572

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

5. Apply adhesive.

Material : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055

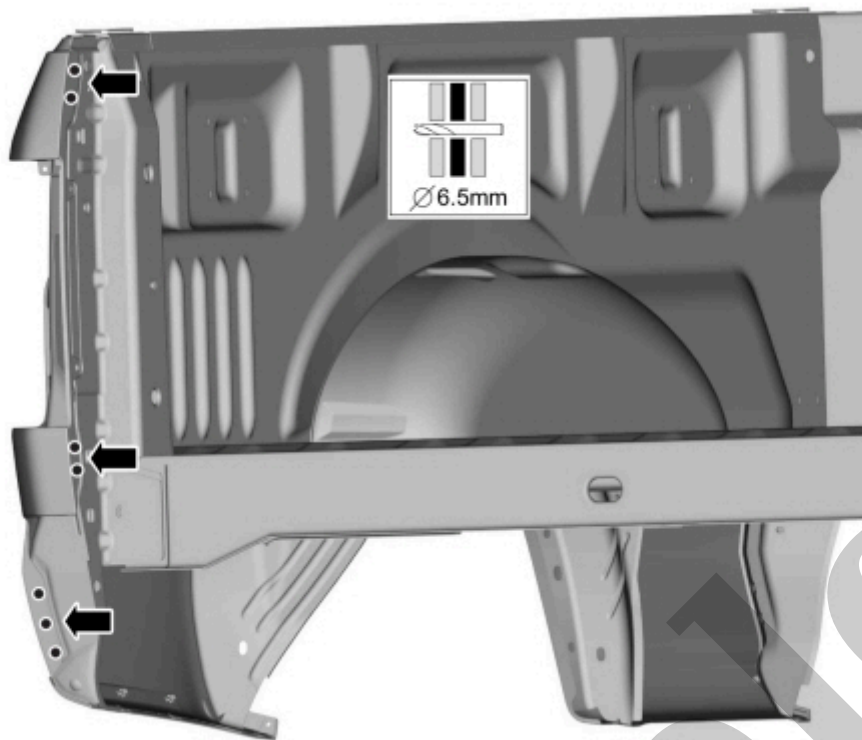


E204575

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

6. Install the replacement pickup box outer side panel and clamp in position.

Use the General Equipment: Locking Pliers



E204578

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

8. NOTE

Blind rivets, solid rivet fasteners or aluminum MIG (metal inert gas) plug welds may be used in place of SPR (self-piercing rivet) fasteners after enlarging holes to 6.5 mm.

Install fasteners.

Item	SPR (self-piercing rivet) Number	SPR (self-piercing rivet) Code	Henrob®, Car-OLiner®, CMO®, Chief®, Spanesi®, Wielander and Schill® Mandrel	Pro-Spot® Mandrel	Blind Rivet	Solid Rivet	Rivnut®
1	-	-	-	-	W707638-S900C	-	-

Use the General Equipment: Blind Rivet Gun

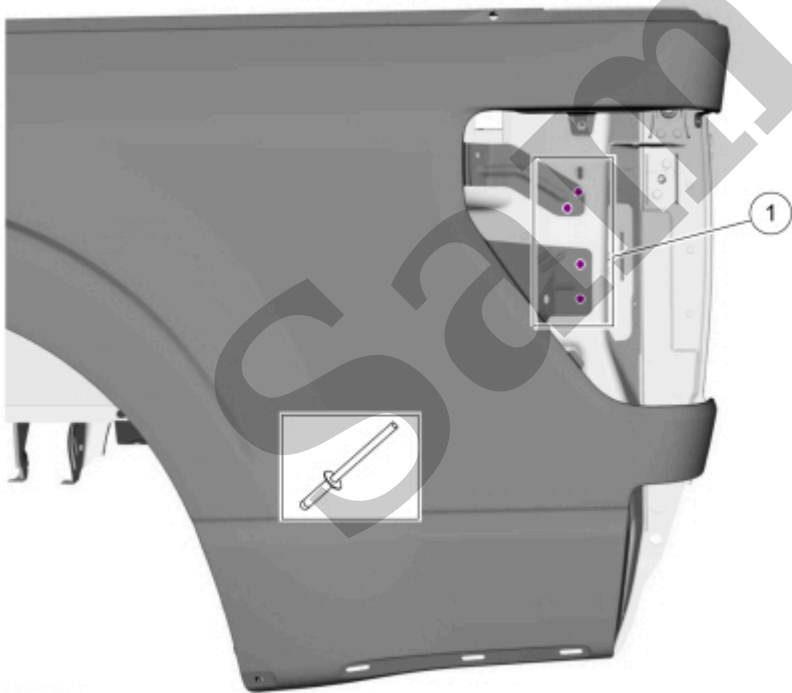
10. **NOTE**

Blind rivets, solid rivet fasteners or aluminum MIG (metal inert gas) plug welds may be used in place of SPR (self-piercing rivet) fasteners after enlarging holes to 6.5 mm.

Install fasteners.

Item	SPR (self-piercing rivet) Number	SPR (self-piercing rivet) Code	Henrob®, Car-OLiner®, CMO®, Chief®, Spanesi®, Wielander and Schill® Mandrel	Pro-Spot® Mandrel	Blind Rivet	Solid Rivet	Rivnut®
1	-	-	-	-	W707638-S900C	-	-

Use the General Equipment: Blind Rivet Gun

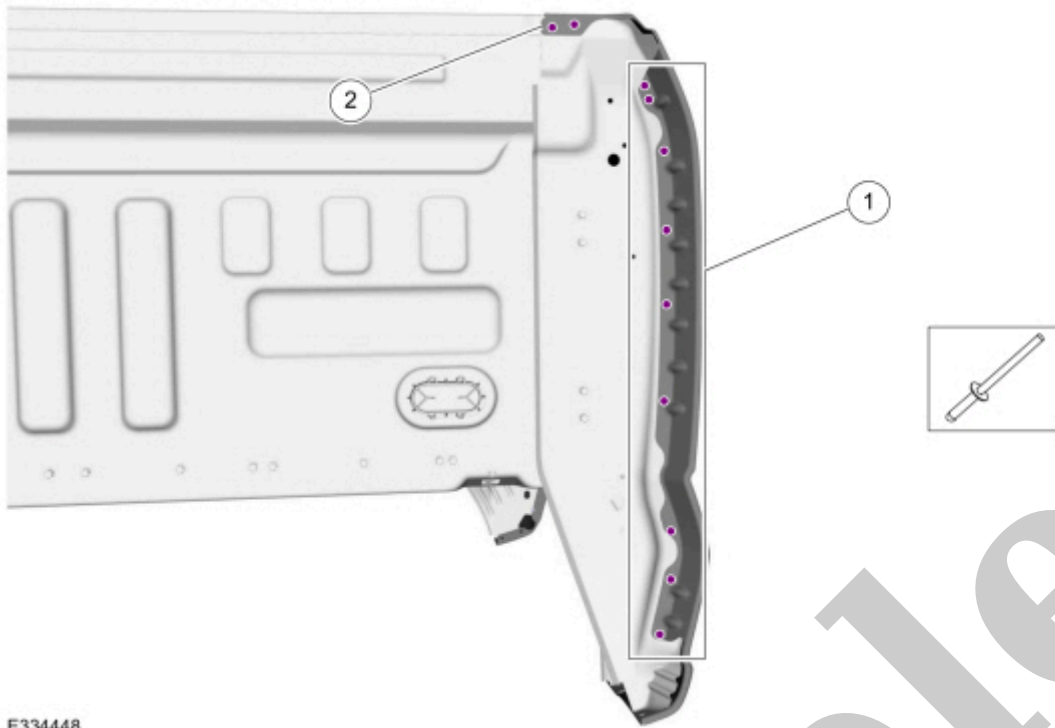


E334446

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

11. Drill for fastener installation.

Use the General Equipment: 6.5 mm Drill Bit

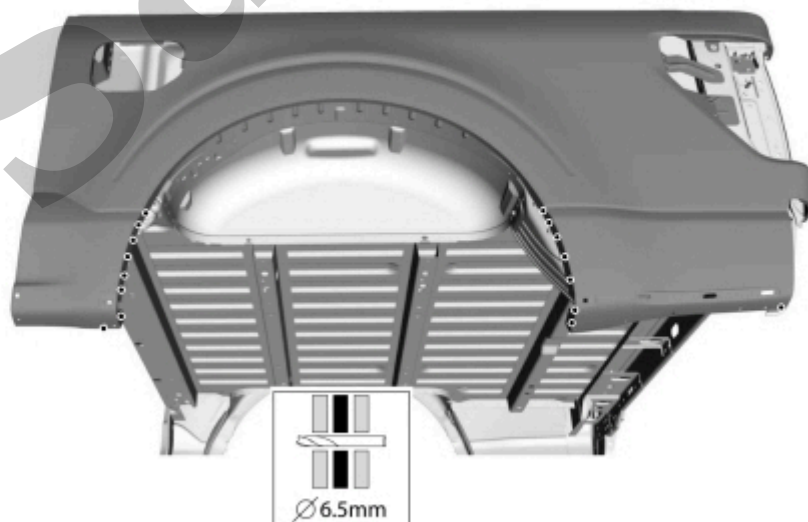


E334448

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

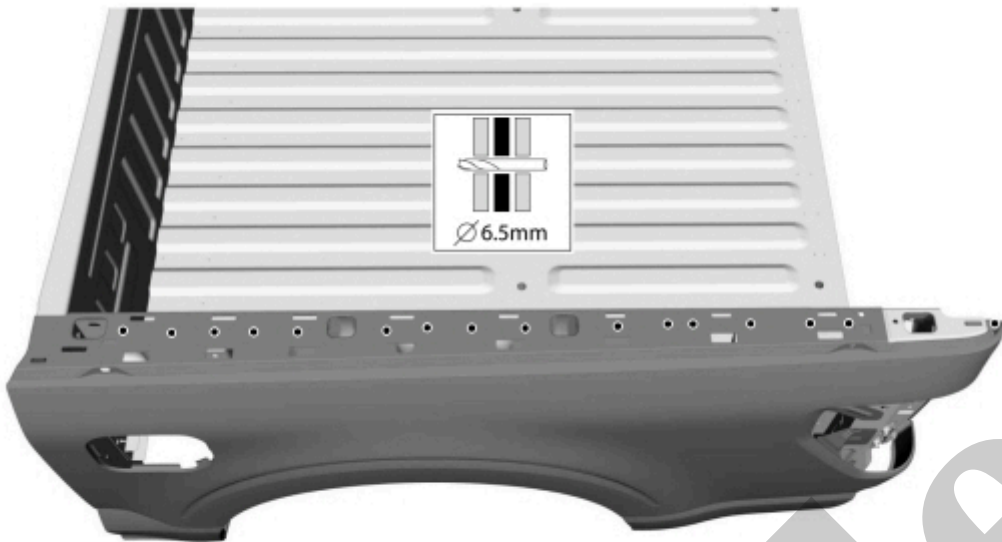
13. Drill for fastener installation.

Use the General Equipment: 6.5 mm Drill Bit



E334449

[Click here to learn about symbols, color coding, and icons used in this manual.](#)



E334536

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

16. NOTE

Blind rivets, solid rivet fasteners or aluminum MIG (metal inert gas) plug welds may be used in place of SPR (self-piercing rivet) fasteners after enlarging holes to 6.5 mm.

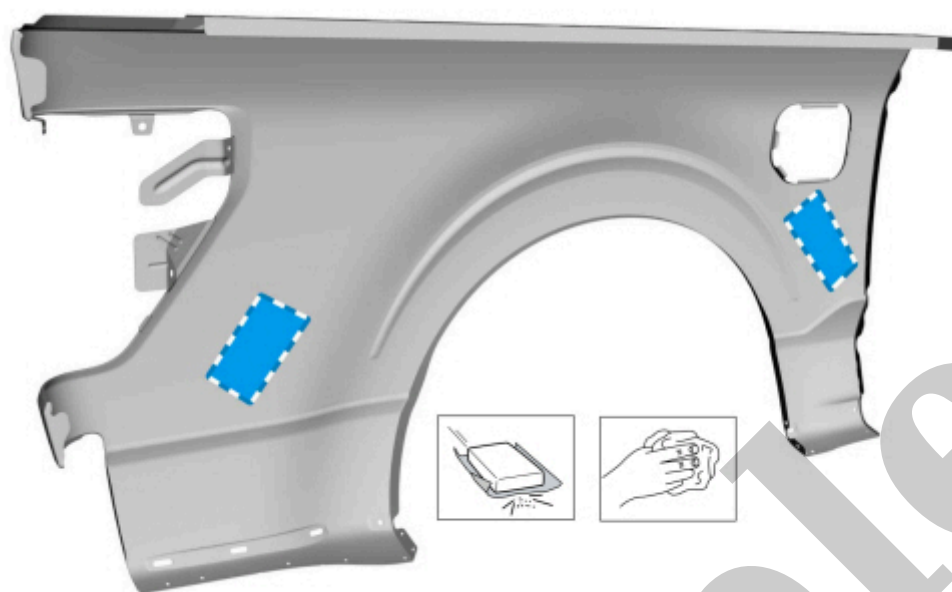
Install fasteners.

Item	SPR (self-piercing rivet) Number	SPR (self-piercing rivet) Code	Henrob®, Car-OLiner®, CMO®, Chief®, Spanesi®, Wielander and Schill® Mandrel	Pro-Spot® Mandrel	Blind Rivet	Solid Rivet	Rivnut®
1	-	-	-	-	W707638-S900C	-	-

Use the General Equipment: Blind Rivet Gun

17.

19. Install NVH (noise, vibration and harshness) pads as noted during removal.

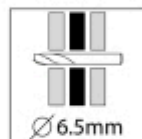


E334534

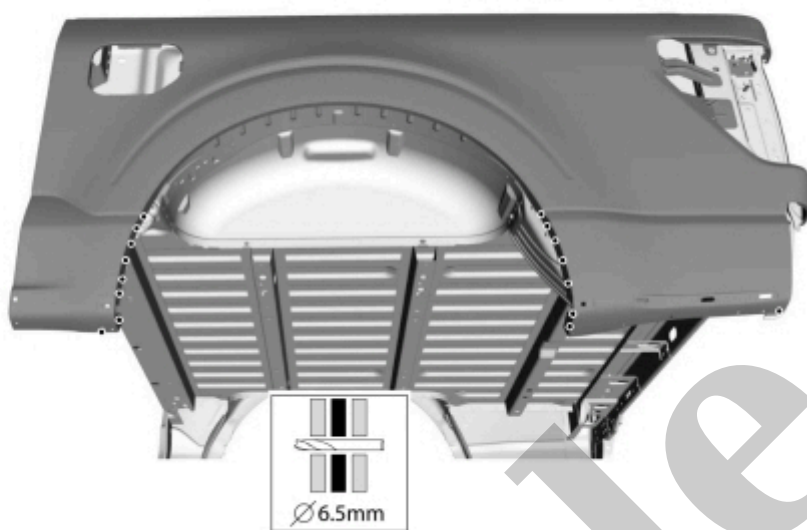
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

20. Drill for plug welds.

Use the General Equipment: 6.5 mm Drill Bit



E334447

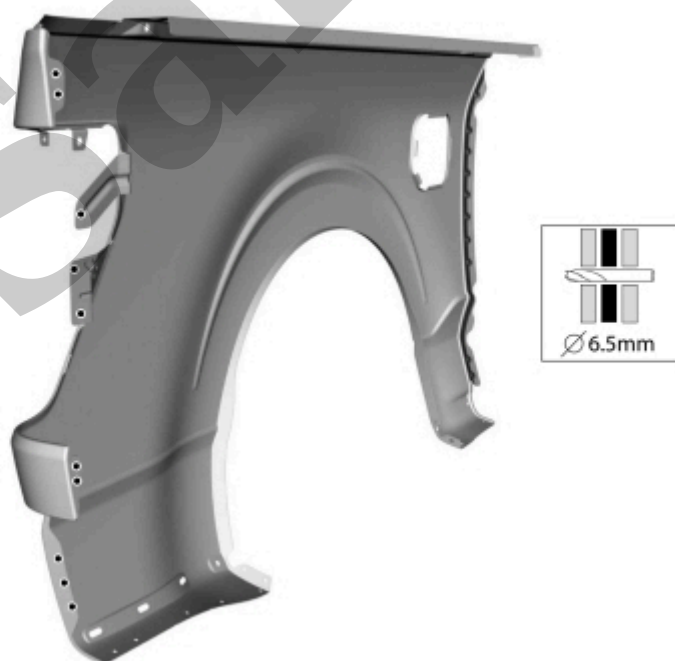


E334449

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

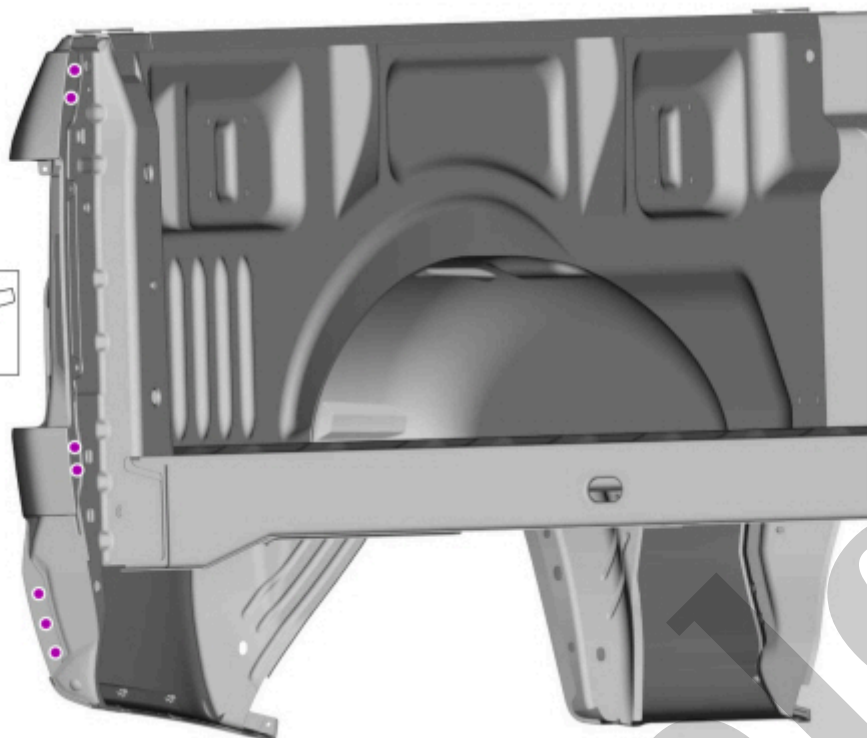
23. Drill for plug welds.

Use the General Equipment: 6.5 mm Drill Bit



E334445

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

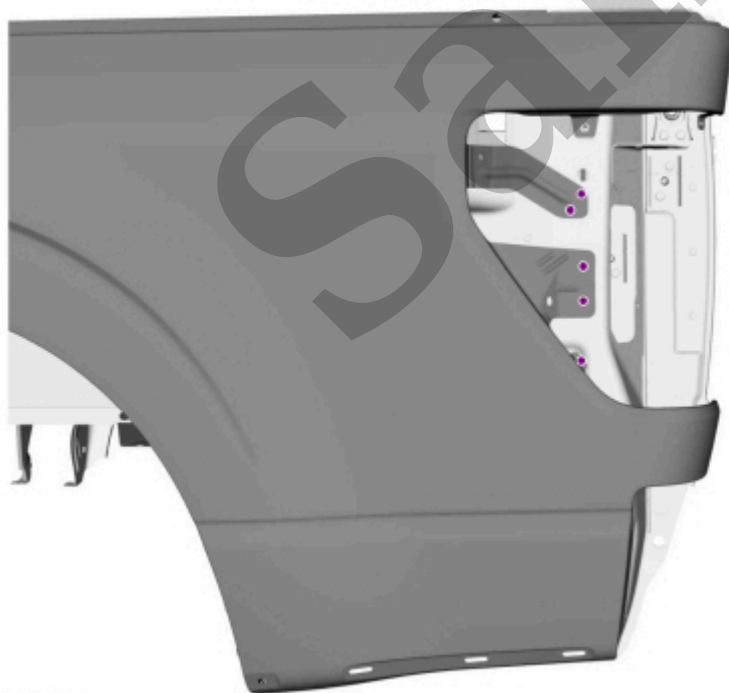
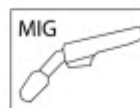


E259886

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

26. Install aluminum MIG (metal inert gas) plug welds.

Use the General Equipment: MIG/MAG Welding Equipment



E334455

[Click here to learn about symbols, color coding, and icons used in this manual.](#)