

Your Ultimate Source for OEM Repair Manuals

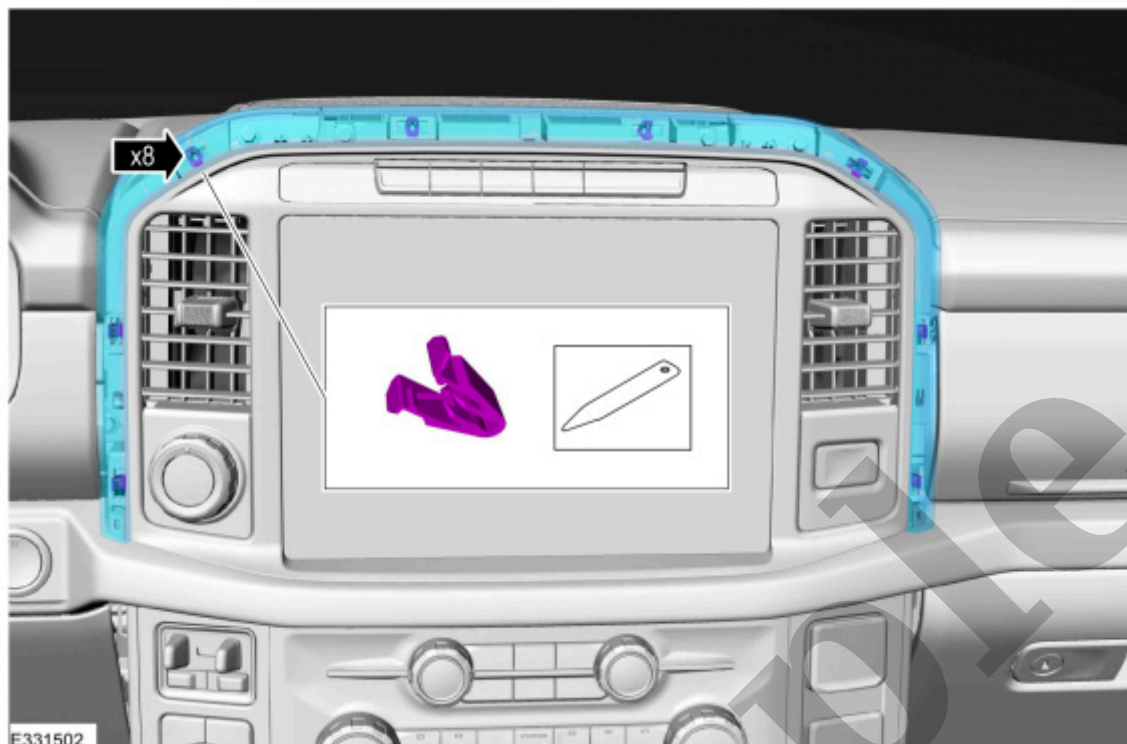
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2011 FORD Focus 5 Doors OEM Service and Repair Workshop Manual

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Release the clips and remove the upper centerstack bezel.

Remove the General Equipment: Interior Trim Remover



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

3. **NOTE**

12 inch screen is shown, 10 inch screen is similar.

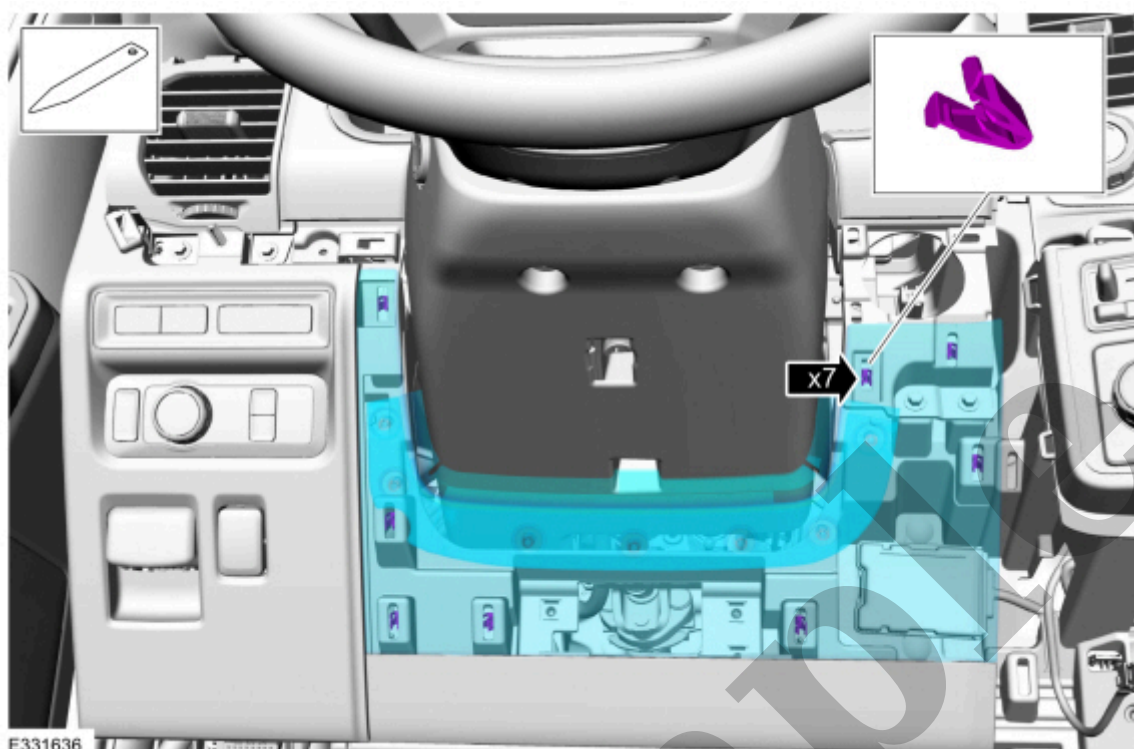
- Release the clips and remove the RH instrument center trim panel.

Remove the General Equipment: Interior Trim Remover

- On vehicles equipped with push button start disconnect the electrical connector.

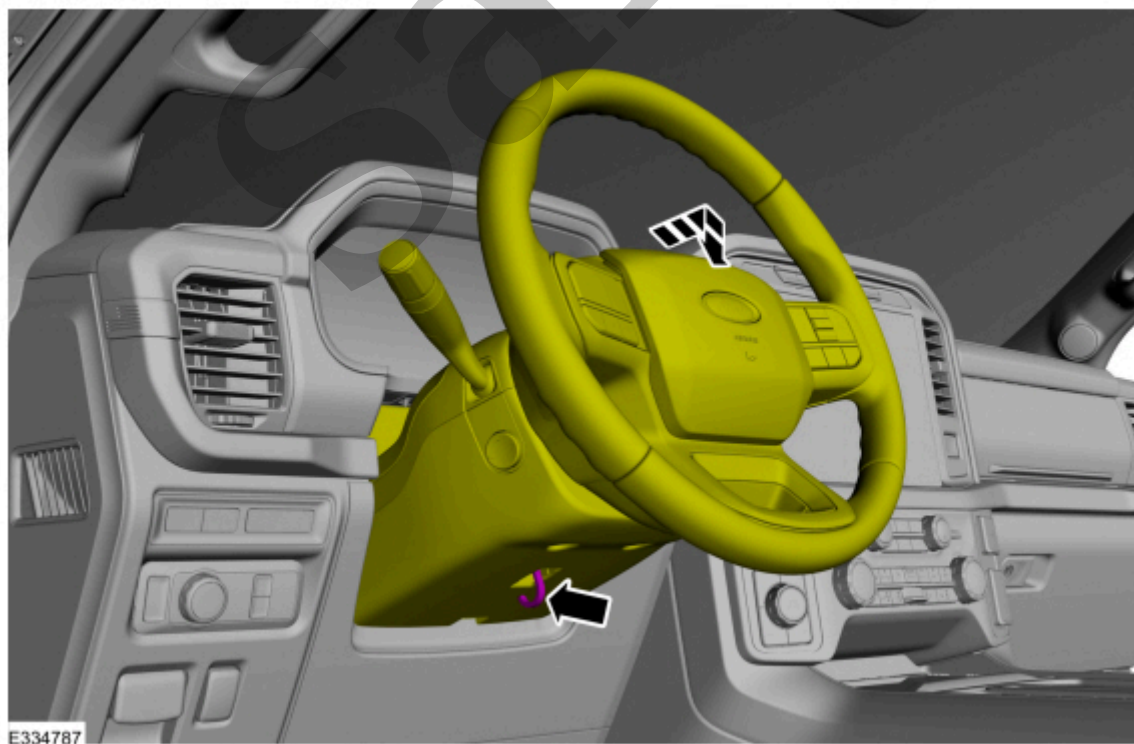
5. Release the clips and remove the lower steering column closeout panel.

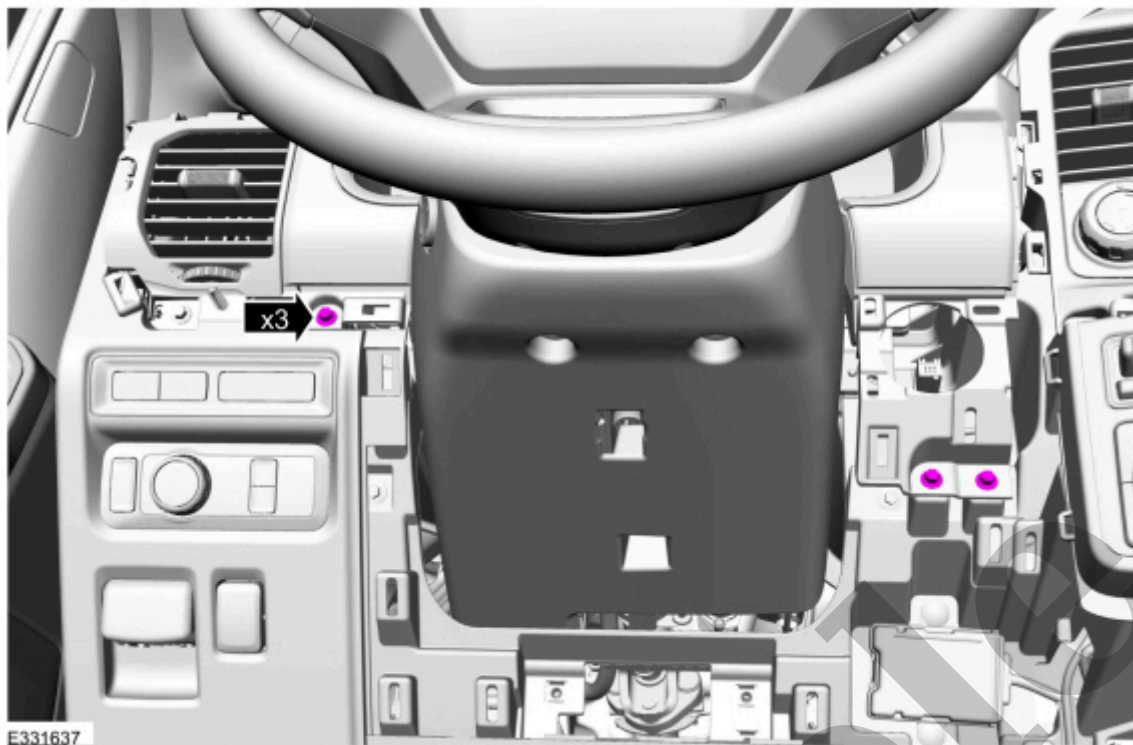
Remove the General Equipment: Interior Trim Remover



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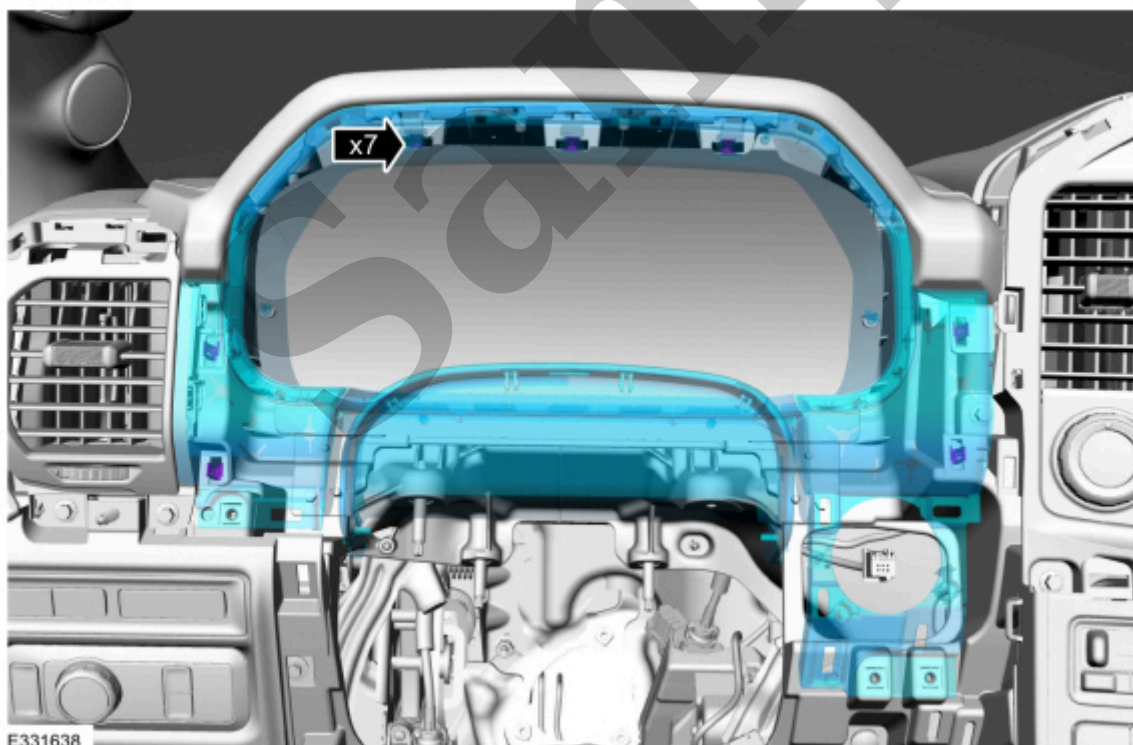
6. Fully extend and lower the steering column.





[Click here to learn about symbols, color coding, and icons used in this manual.](#)

9. Release the clips and remove the instrument cluster panel bezel.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

10. Remove the screws.

Installation

1. To install, reverse the removal procedure.
2. Using a diagnostic scan tool, complete the PMI (programmable module installation) process for the IPC (instrument panel cluster) following the on-screen instructions.

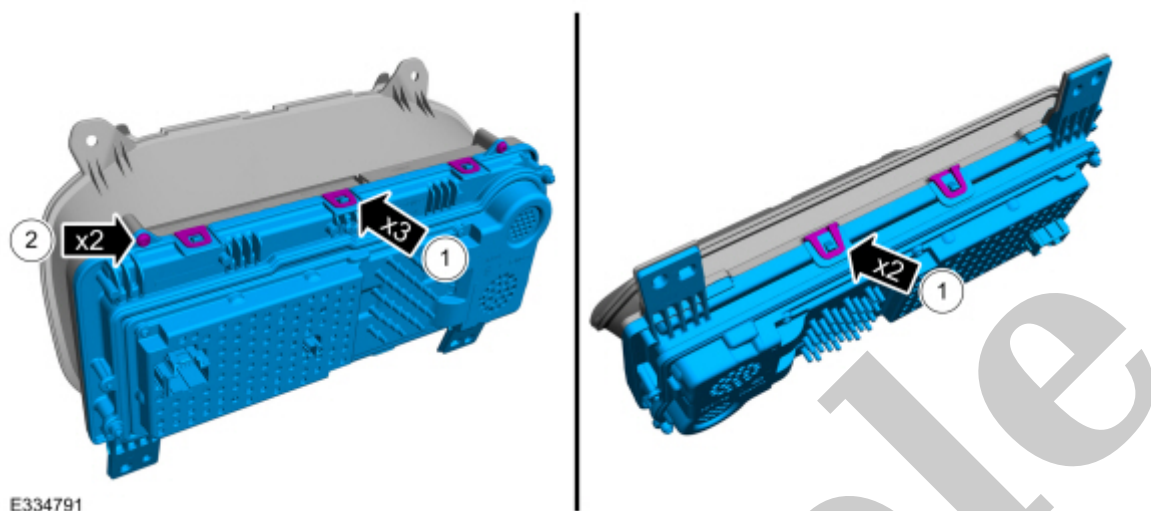
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Sample

1. 1. Position the IPC (instrument panel cluster) lens and engage the locking tabs.

2. Install the screws.

Torque : 10 lb.in (1.1 Nm)



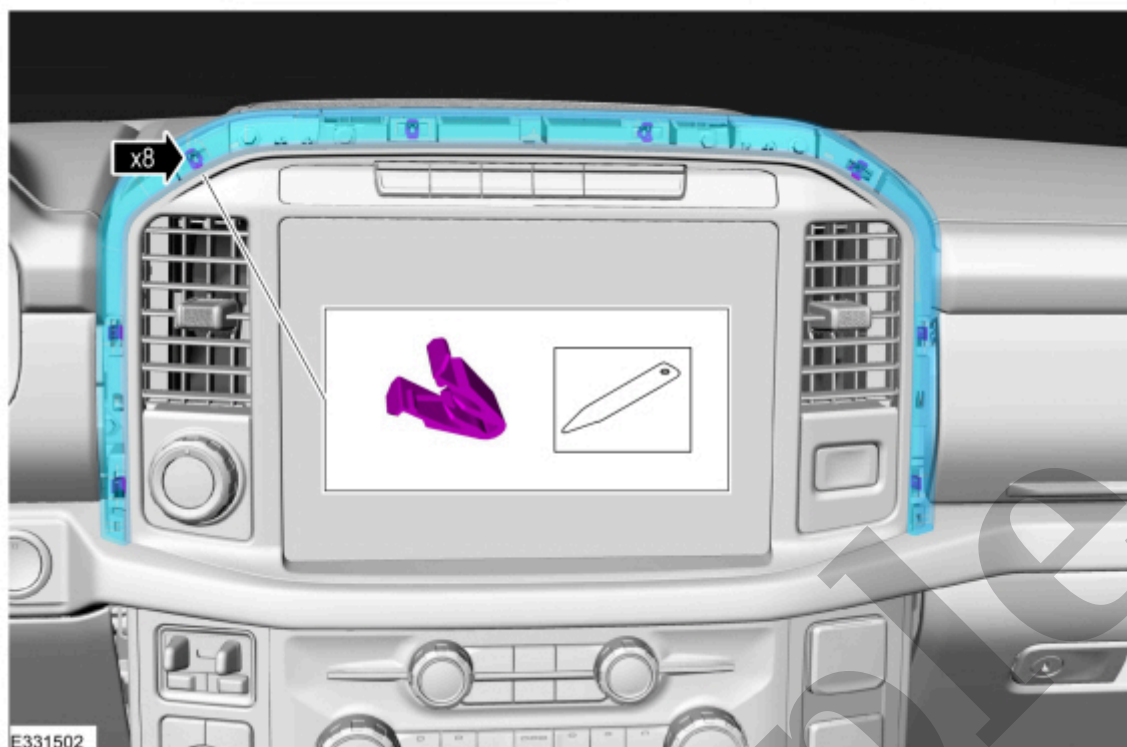
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2. Install the IPC (instrument panel cluster) .

Refer to: [Instrument Panel Cluster \(IPC\)](#)(413-01 Instrumentation, Message Center and Warning Chimes, Removal and Installation).

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Remove the General Equipment: Interior Trim Remover



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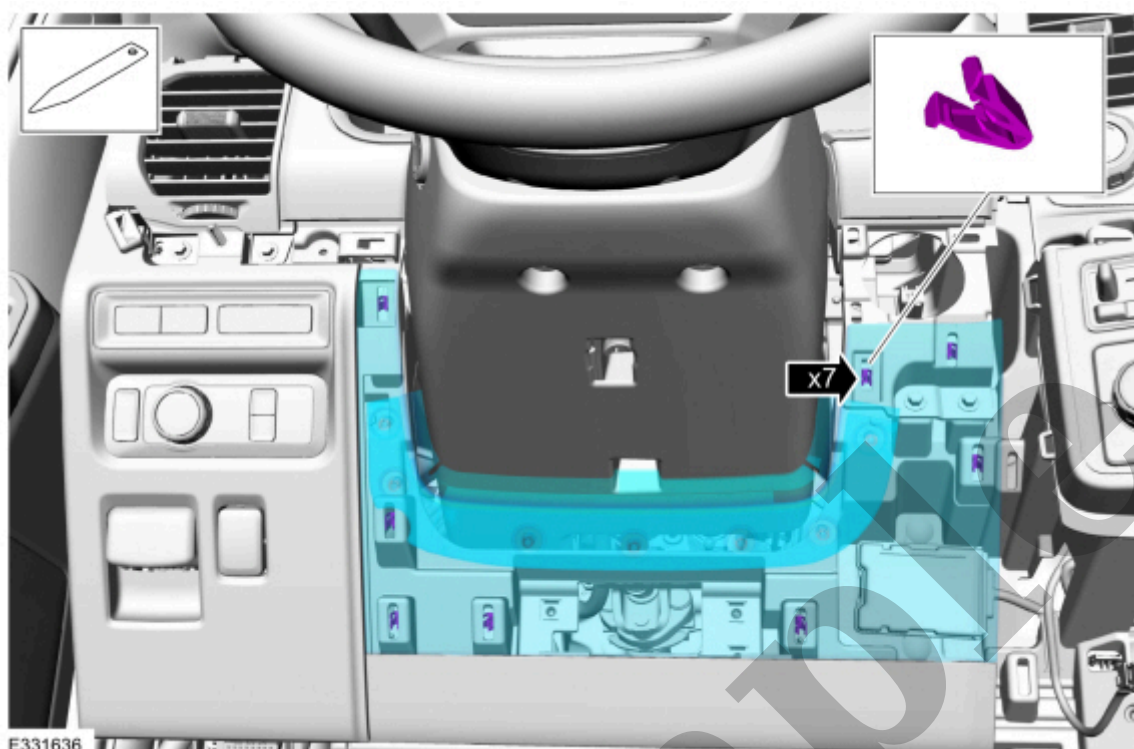
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Remove the General Equipment: Interior Trim Remover

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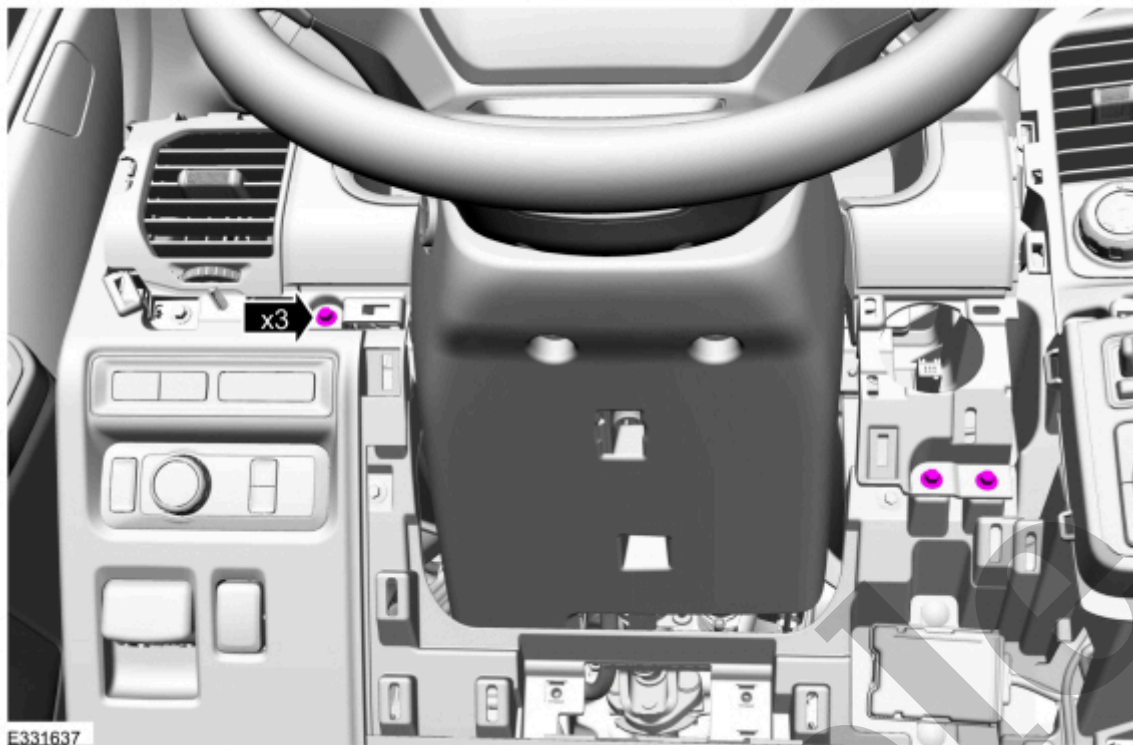
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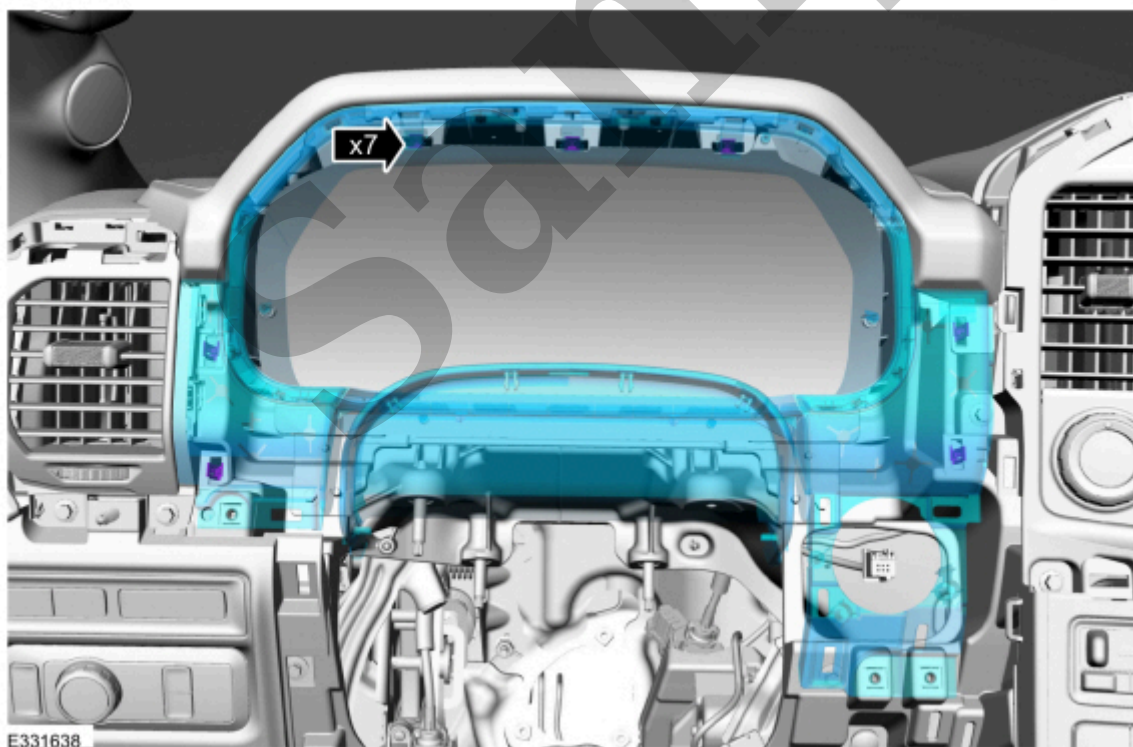
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