

Your Ultimate Source for OEM Repair Manuals

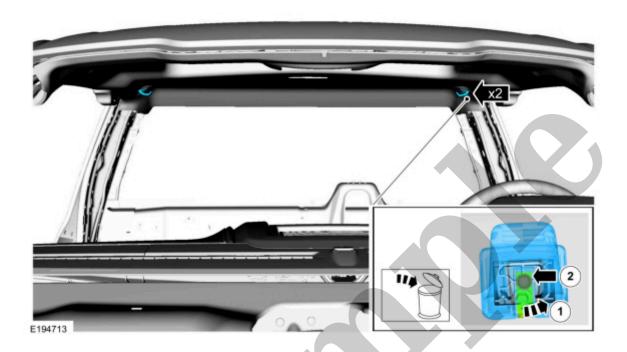
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2011 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

Go to manual page

Remove and discard the garment hooks.

- 1. Open the garment hook retainer cover.
- 2. Remove the screw and the garment hook.



Click here to learn about symbols, color coding, and icons used in this manual.

9. On LH (left-hand) side.

Disconnect the headliner wiring harness electrical connector.

11. On both sides.

Position front seats in the full forward and the backrests in the fully reclined position.

- 1. Position the front seats in the full forward position.
- 2. Position the front seat backreasts in the full reclined position.



Click here to learn about symbols, color coding, and icons used in this manual.

12. Lower the headliner.

1. Release the headliner rear clips.

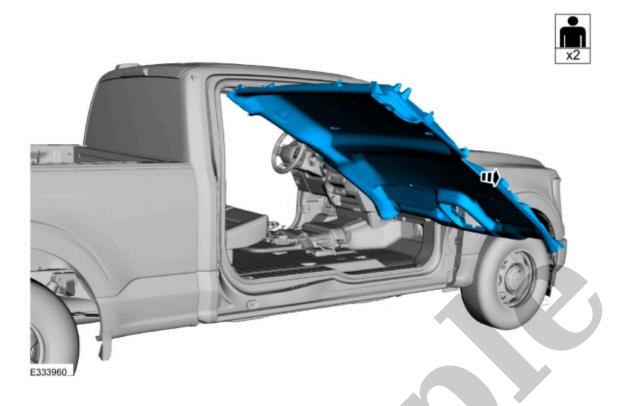
Use the General Equipment: Interior Trim Remover

2. Release the side and front clips.

Use the General Equipment: Interior Trim Remover

3. Release the headliner magnet.

Use the General Equipment: Interior Trim Remover



Click here to learn about symbols, color coding, and icons used in this manual.

Installation

1. NOTE

These steps are only necessary when installing a new component.

NOTE

When transferring the headliner harness to a new headliner note the location of each electrical connector during removal and maintain those locations when transferring the harness. If equipped with noise cancellation the microphone connectors are the same but are not interchangeable and must maintain their original locations for the system to operate correctly.

NOTE

Obtain the specified adhesive commercially. Depending on the headliner and optional wiring harness(es), the purchase of multiple tubes is suggested.

1. Using tape, mark the wire at the exit points for proper length from headliner-to-body / roof connectors.

Headliner - SuperCrew

501-05 Interior Trim and Ornamentation	2022 F-150
Removal and Installation	Procedure revision date: 09/18/2020

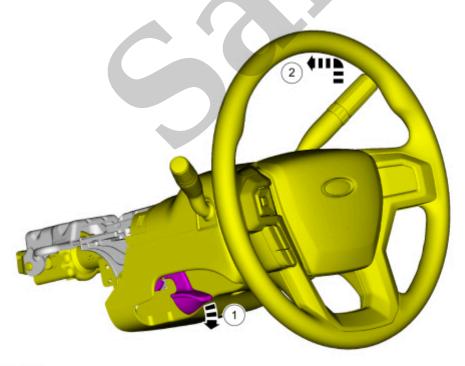
Headliner - SuperCrew

Removal

- 1. Position the steering column fully inward and upward.
 - 1. If equipped.

Release the steering column lock.

2. Position the steering column fully inward and upward.

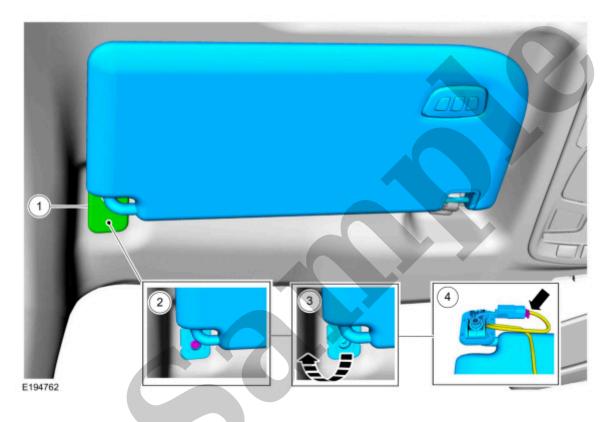


On both sides.

Remove the sun visor.

- 1. Remove the bolt cover.
- 2. Remove the bolt.
- 3. Remove the sun visor.
- 4. If equipped.

Disconnect the sun visor electrical connector.



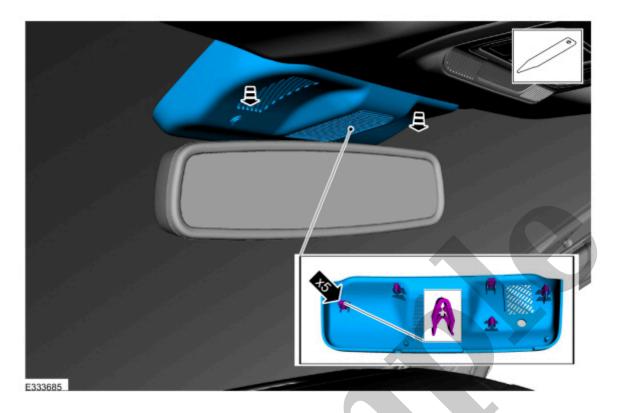
Click here to learn about symbols, color coding, and icons used in this manual.

4. On both sides.

Remove the bolt and the sun visor clip.

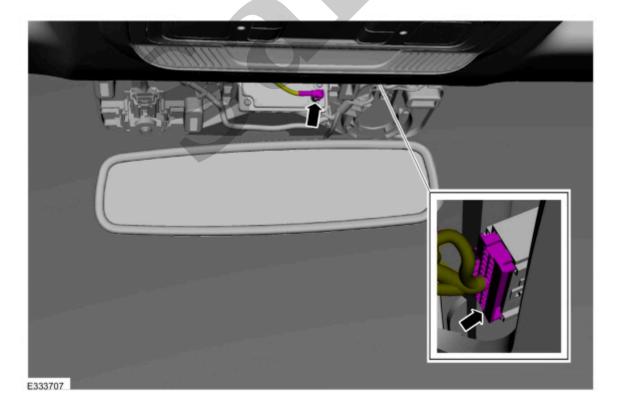
6. Release the clips and remove the windshield interior trim panel.

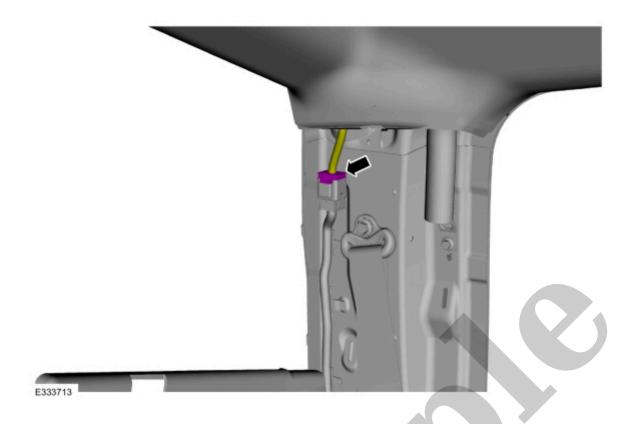
Use the General Equipment: Interior Trim Remover



Click here to learn about symbols, color coding, and icons used in this manual.

7. Disconnect the headliner wiring harness electrical connectors.

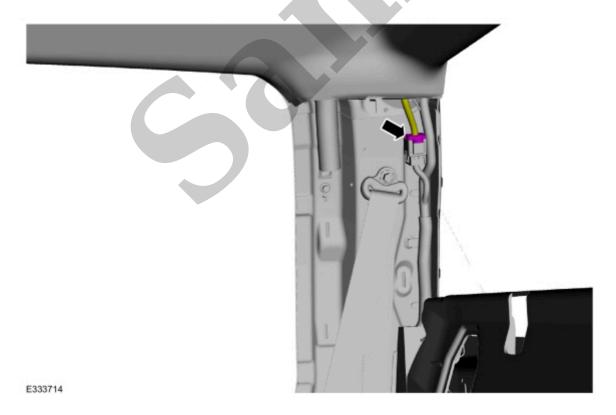




Click here to learn about symbols, color coding, and icons used in this manual.

10. On RH (right-hand) side.

Disconnect the headliner wiring harness electrical connector.



Click here to learn about symbols, color coding, and icons used in this manual.

Click here to learn about symbols, color coding, and icons used in this manual.

Vehicles Without: Panoramic Roof Opening Panel

- 12. Lower the headliner.
 - 1. Release the headliner rear clips.

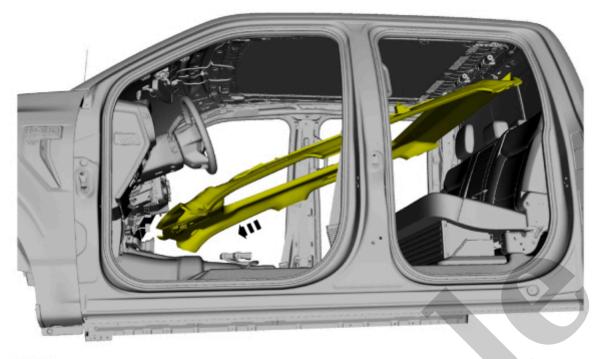
Use the General Equipment: Interior Trim Remover

2. Release the headliner front and side clips.

Use the General Equipment: Interior Trim Remover

3. Release the headliner magnet.





E333787

Click here to learn about symbols, color coding, and icons used in this manual.

14. **NOTE**

The headliner does allow for some minor flexing to fit it out of the passenger front door opening.

Remove the headliner.