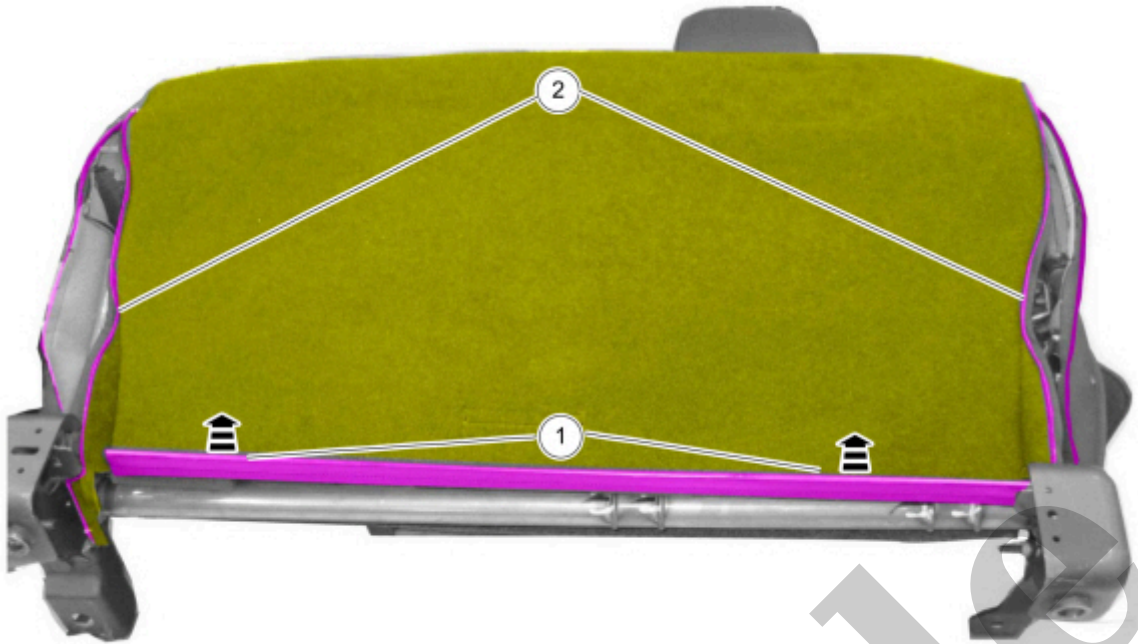


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2010 FORD Ranger Regular Cab OEM Service and Repair Workshop Manual

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E341515 I

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3. Position the rear seat latch pull strap through the rear seat cushion cover trim pocket.



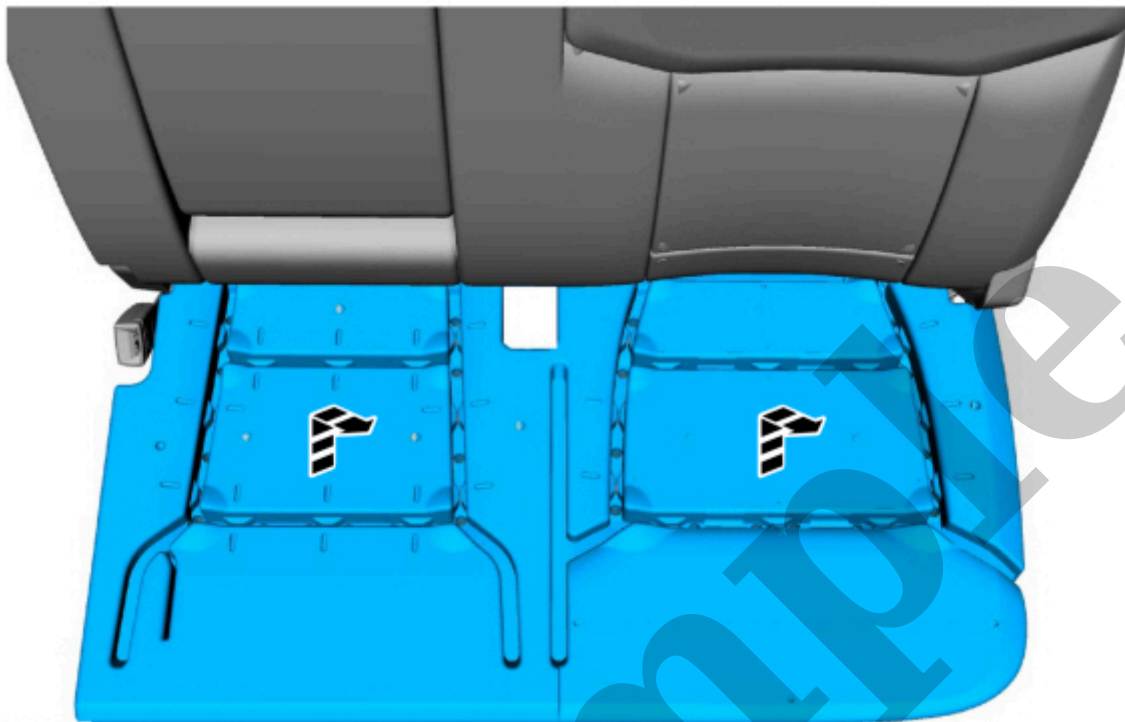
E294602

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NOTE

If equipped, note the routing of the rear seat heater mat wiring.

Remove the rear seat cushion foam.



E341505

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Installation

1. To install, reverse the removal procedure.

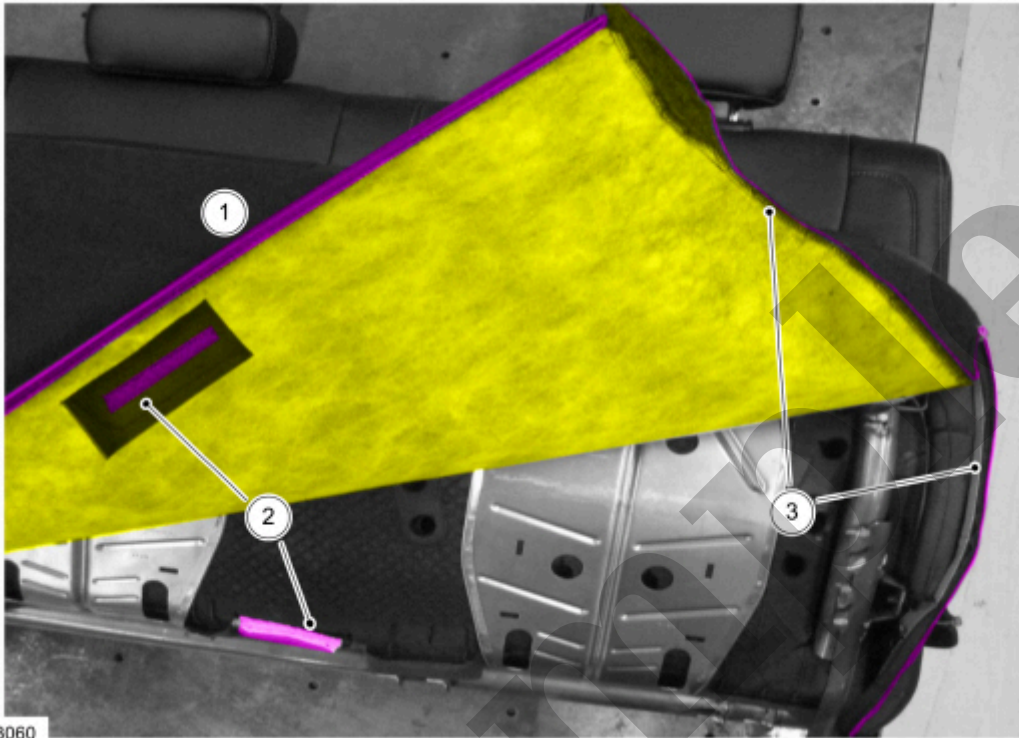
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2. Open the outboard side of the rear seat cushion cover.

1. Release the cushion cover rear J-clip.

2. Release the hook-and-loop strip.

3. Unzip and open the outboard side of the rear seat cushion cover.



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Vehicles with rear under seat storage

3. Remove the rear seat side shield.

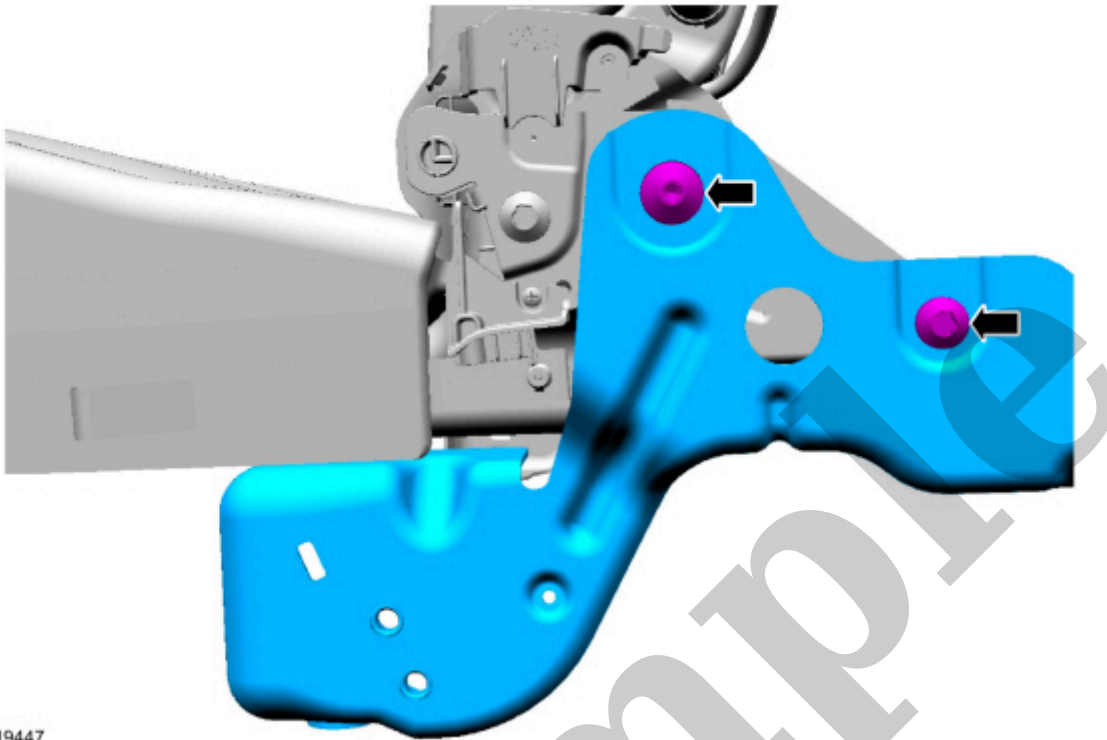
1. Remove the screw.

2. Release the retainers and remove the side shield.

All vehicles

5. Remove the bolts and the rear seat outboard riser.

Torque : 24 lb.ft (32 Nm)



E319447

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6. Remove the bolt and the rear seat latch assembly.

Torque : 24 lb.ft (32 Nm)

Rear Seat LH - SuperCab

501-10B Rear Seats	2022 F-150
Removal and Installation	Procedure revision date: 09/23/2020

Rear Seat LH - SuperCab

Removal

WARNING

The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

NOTE

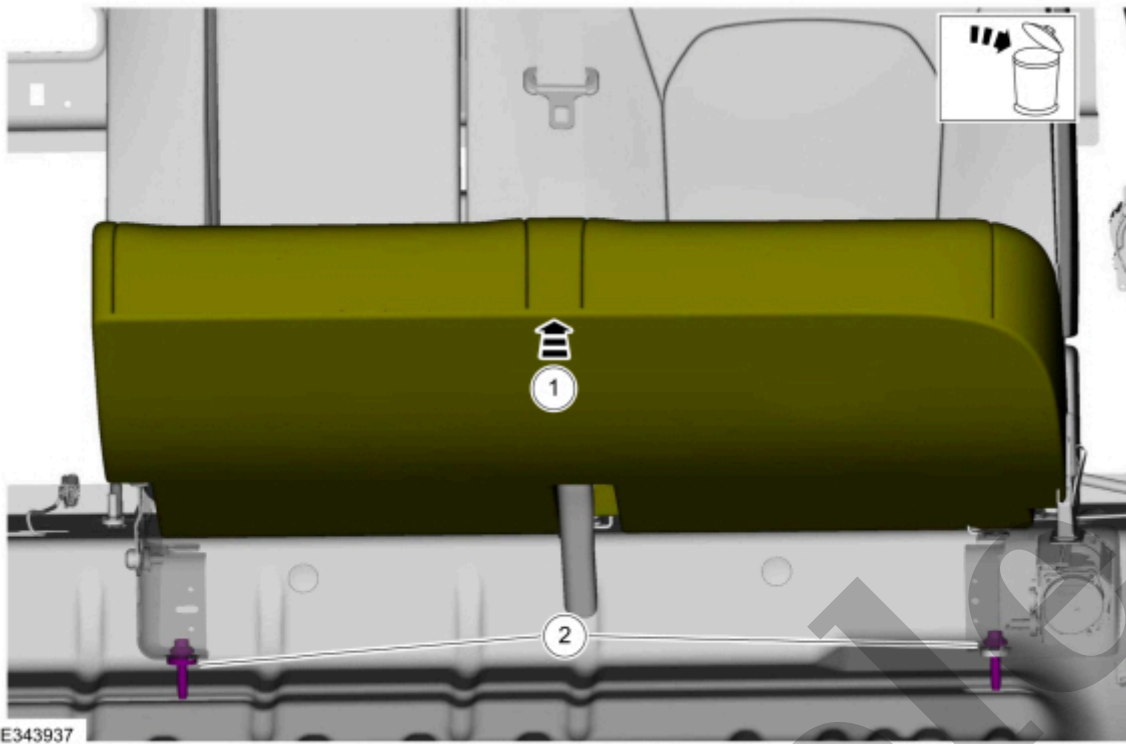
Removal steps in this procedure may contain installation details.

1. Remove the rear seat RH (right-hand) .

Refer to: [Rear Seat RH - SuperCab](#)(501-10B Rear Seats, Removal and Installation).

2. Remove the rear seat LH (left-hand) seatbelt anchor bolt and position aside the seatbelt.

Torque : 30 lb.ft (40 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

4. NOTE

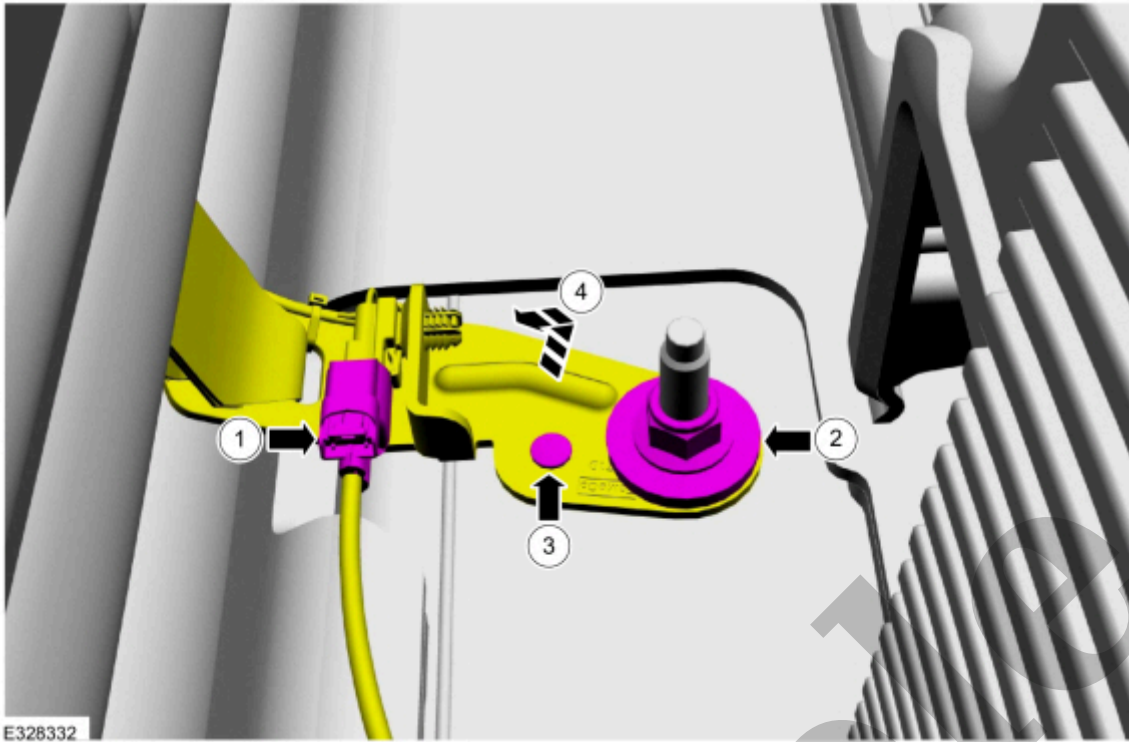
The backrest latch is only accessible when the seat cushion is raised.

NOTE

During installation the striker should be in its lowest position for the latch to engage.

Release and lower the LH (left-hand) rear seat backrest.

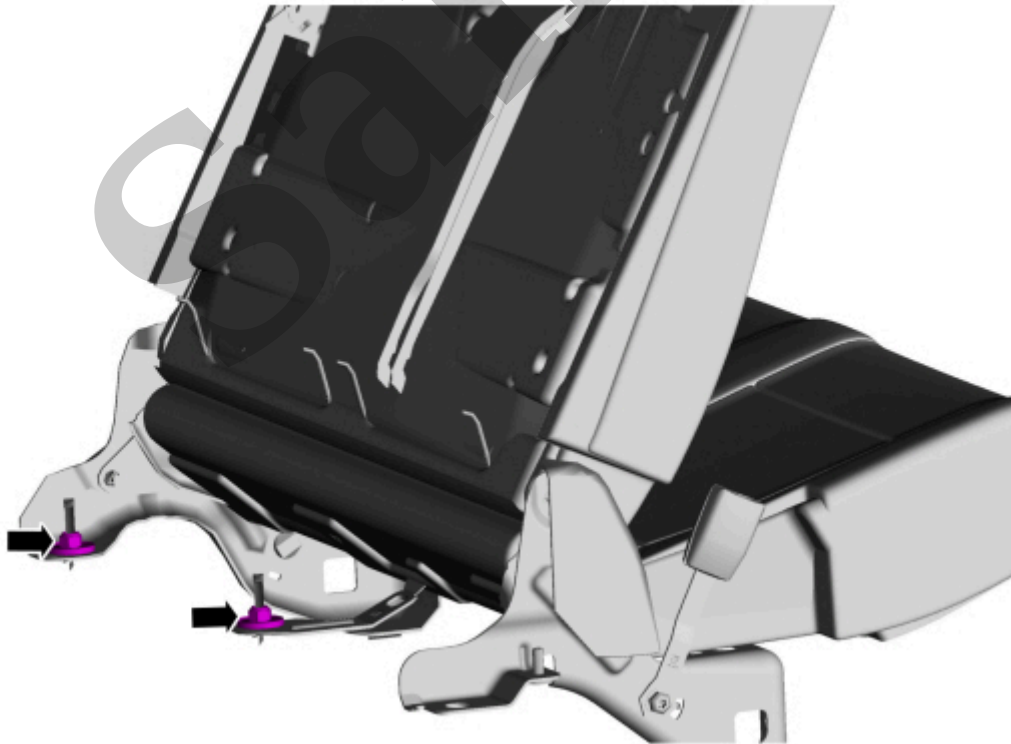
1. Raise the rear seat cushion.
2. Release the rear seat backrest latch.
3. Lower the rear seat backrest.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

7. Remove the rear seat LH (left-hand) rear nuts.

Torque : 59 lb.ft (80 Nm)



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Rear Seat LH - SuperCrew

501-10B Rear Seats	2022 F-150
Removal and Installation	Procedure revision date: 09/23/2020

Rear Seat LH - SuperCrew

Removal

NOTE

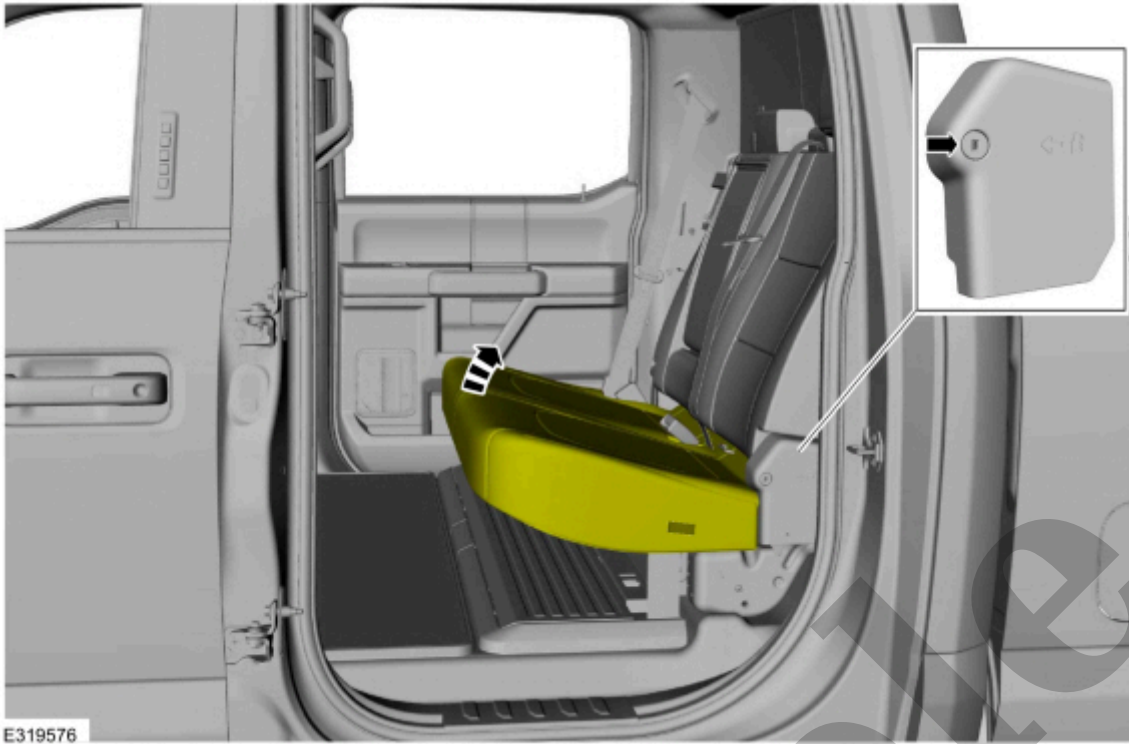
Removal steps in this procedure may contain installation details.

1. Remove the rear seat RH (right-hand) .

Refer to: [Rear Seat RH - SuperCrew](#)(501-10B Rear Seats, Removal and Installation).

2. Remove the rear seat LH (left-hand) seatbelt anchor bolt and position aside the seatbelt.

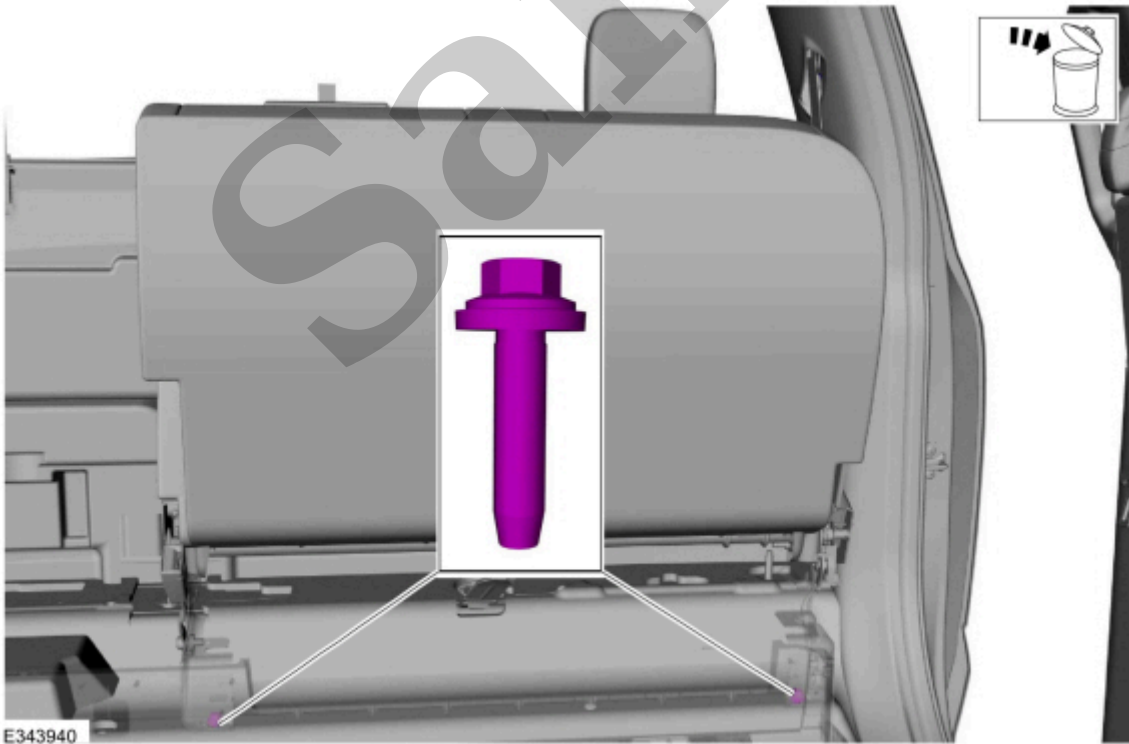
Torque : 30 lb.ft (40 Nm)



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4. Remove and discard the rear seat LH (left-hand) front bolts.

Torque : 35 lb.ft (47.5 Nm)



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