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2010 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

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2. Carefully remove the wiring harness from the original headliner.
3. Using a marking tool, mark the new headliner with the routing and exit points of the wiring harness from the original headliner.

4. **NOTICE**

Make sure not to damage the wiring harness when cutting the excess adhesive from the wiring harness.

Cut and remove any excess adhesive from the wiring harness.

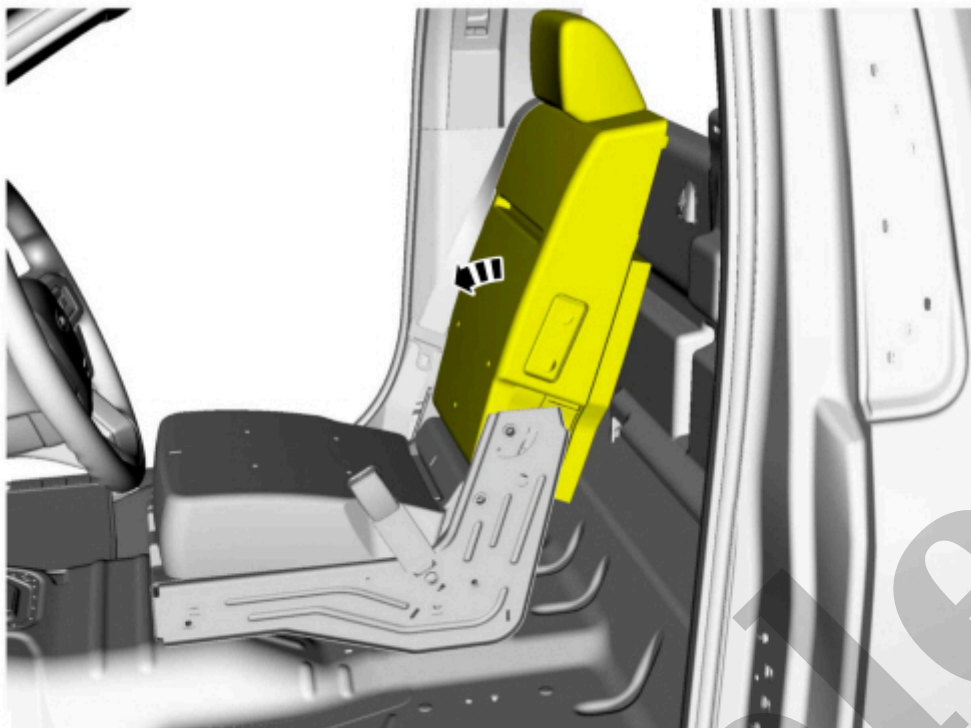
5. Position the wiring harness onto the new headliner, making sure the harness has enough length to be connected to the body / roof connectors at the tape location(s) applied earlier. Apply tape to temporarily hold the wiring harness in position on the headliner.
6. Apply the adhesive in the same location as the factory installed adhesive along the full length of the wiring harness-to-headliner to avoid any NVH (noise, vibration and harshness) concern(s).

Material : 3M™ Super-Fast Repair Adhesive / 04747

2. **NOTE**

Transfer parts as necessary.

To install, reverse the removal procedure.

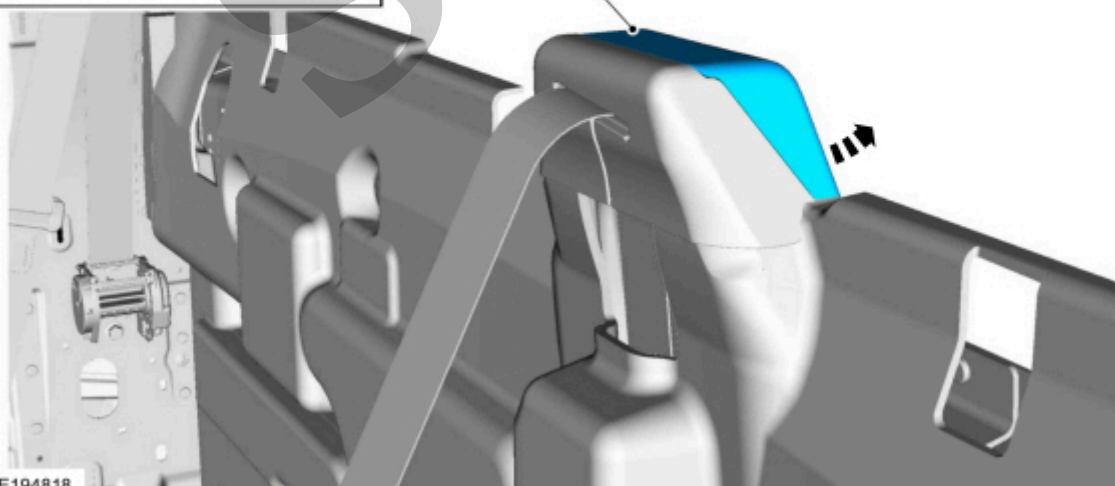
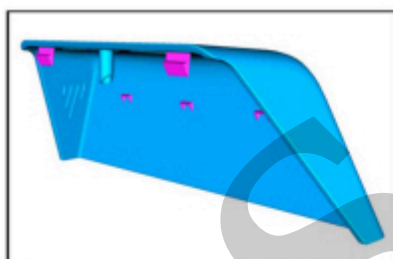


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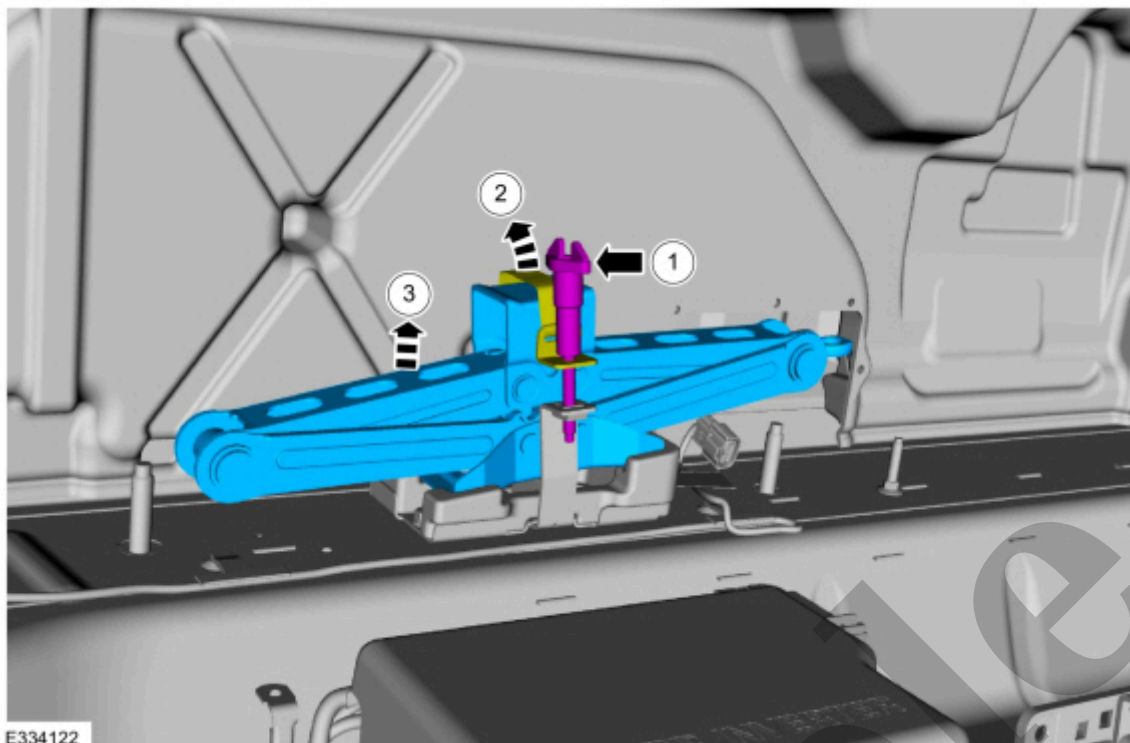
3. If equipped.

Remove the center seatbelt rear guide cover.



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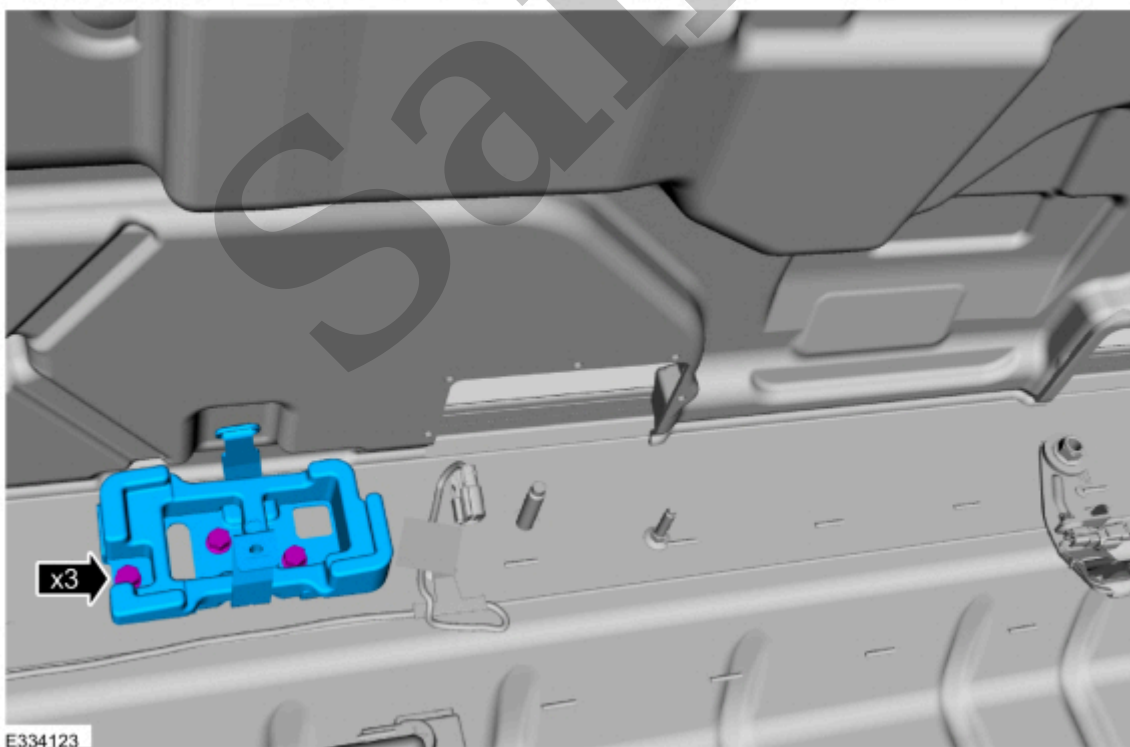
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[Click here to learn about symbols, color coding, and icons used in this manual.](#)

6. Remove the bolts and the vehicle jack bracket.

Torque : 155 lb.in (17.5 Nm)



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Loadspace Trim Panel - SuperCab/SuperCrew

501-05 Interior Trim and Ornamentation	2022 F-150
Removal and Installation	Procedure revision date: 09/18/2020

Loadspace Trim Panel - SuperCab/SuperCrew

Removal

NOTE

Removal steps in this procedure may contain installation details.

SuperCab

1. On both sides.

Remove the B-pillar trim panel.

Refer to: [B-Pillar Trim Panel - SuperCab](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

SuperCrew

2. On both sides.

Remove the C-pillar trim panel.

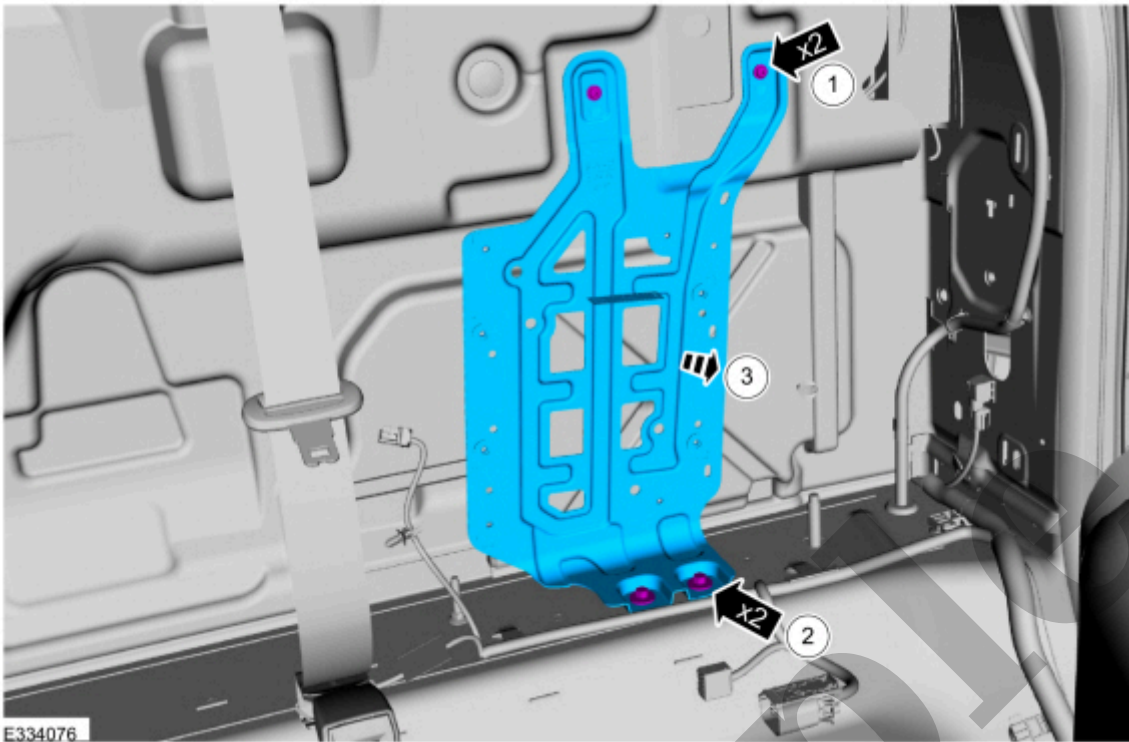
Refer to: [C-Pillar Trim Panel](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

All vehicles

3. If equipped.

Remove the subwoofer speaker.

3. Remove the DSP (audio digital signal processing module) bracket.



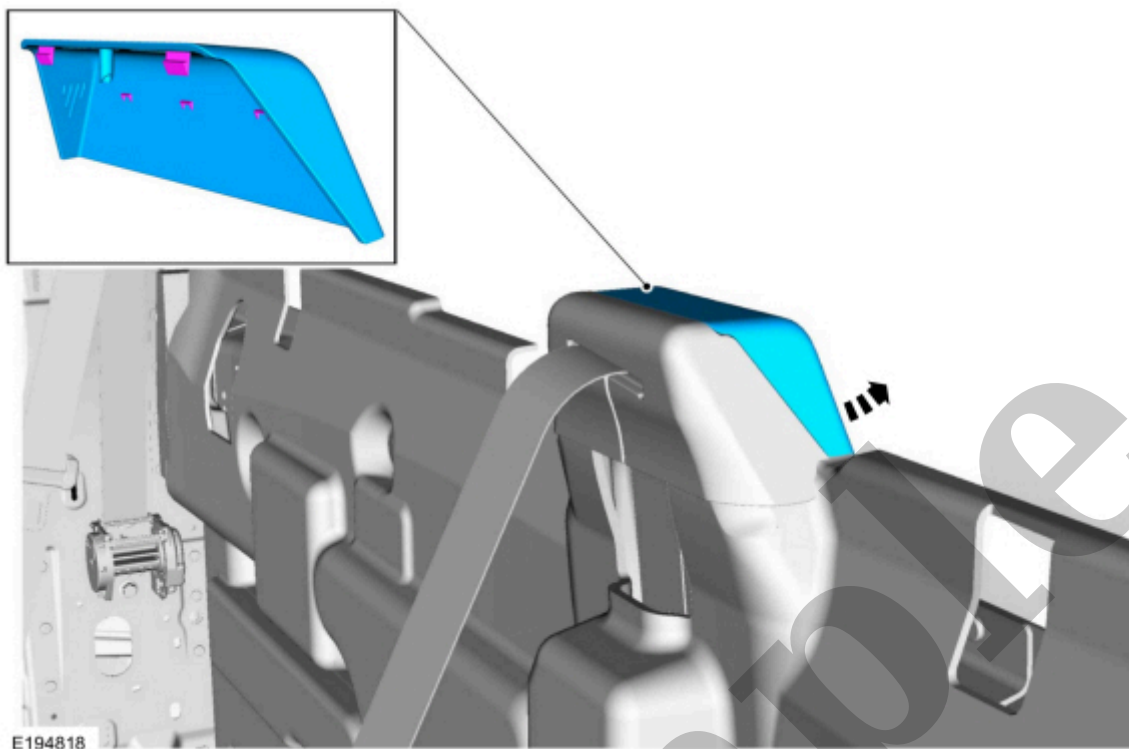
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7. Remove the vehicle jack.

1. Remove the vehicle jack tie down retainer.
2. Position the vehicle jack tie down aside.
3. Remove the vehicle jack.

9. If equipped.

Remove the center seatbelt rear guide cover.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

10. If equipped.

Remove the center seatbelt front guide cover.

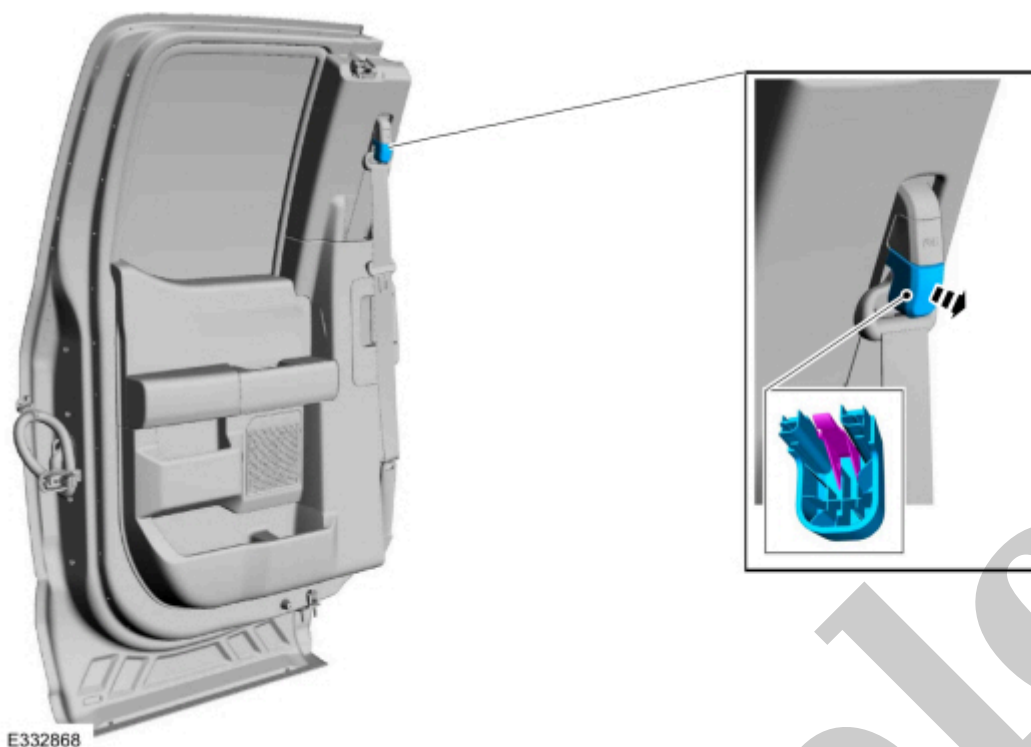
1. Remove the retainer.
2. Position the center seatbelt through the slot and remove the center seatbelt front guide cover.

Installation

1. To install, reverse the removal procedure.

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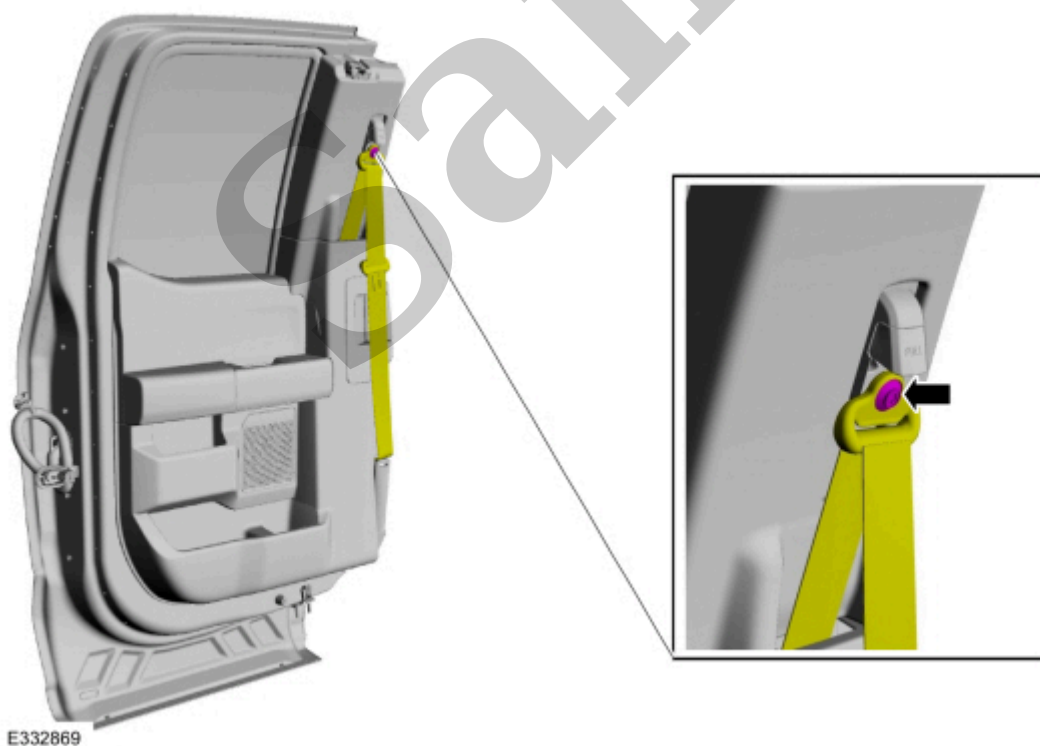
Sample



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2. Remove the front seatbelt retractor and pretensioner D-ring bolt.

Torque : 30 lb.ft (40 Nm)

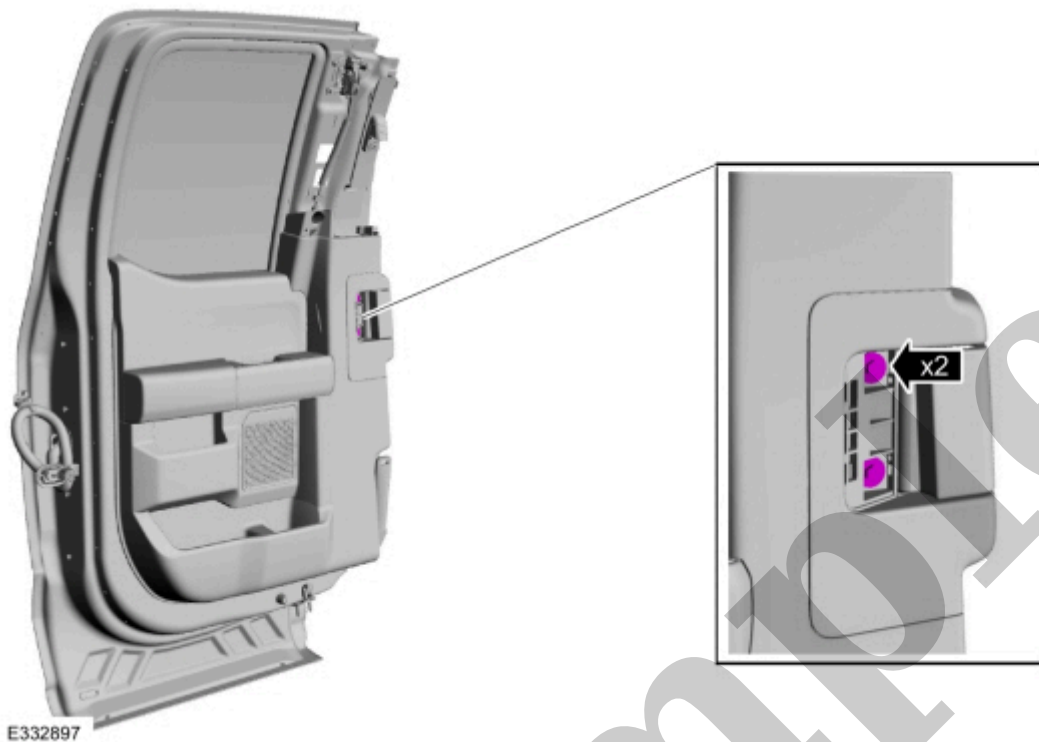


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[Click here to learn about symbols, color coding, and icons used in this manual.](#)

5. Remove the rear door lower trim panel bolts.

Torque : 62 lb.in (7 Nm)



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6. Remove the rear door lower trim panel bolt.

Torque : 8 lb.in (0.9 Nm)