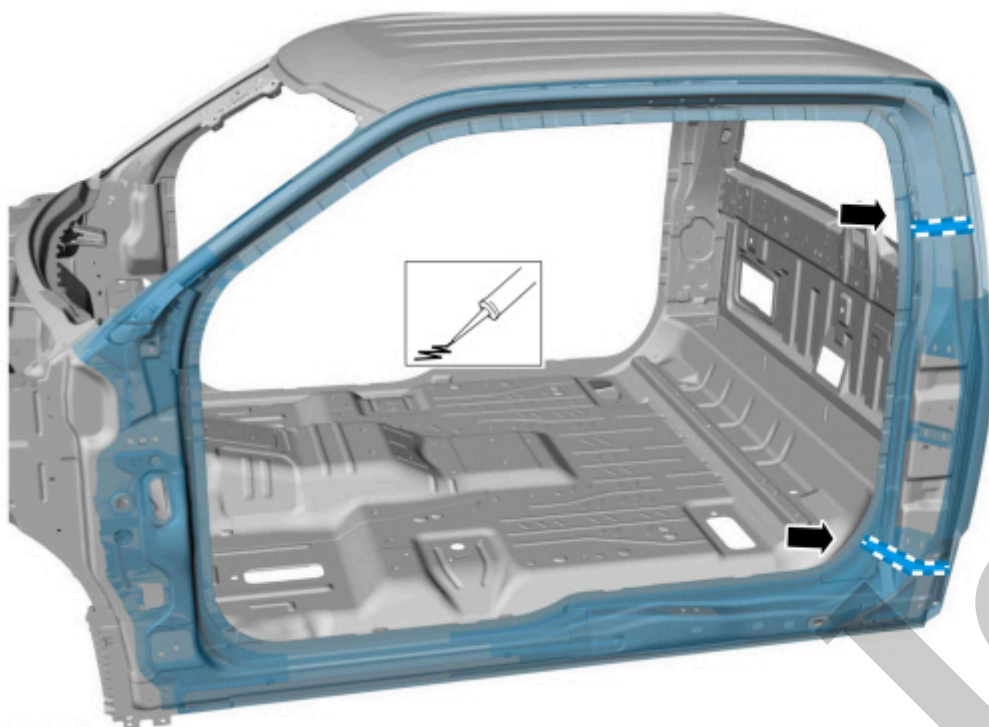


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2009 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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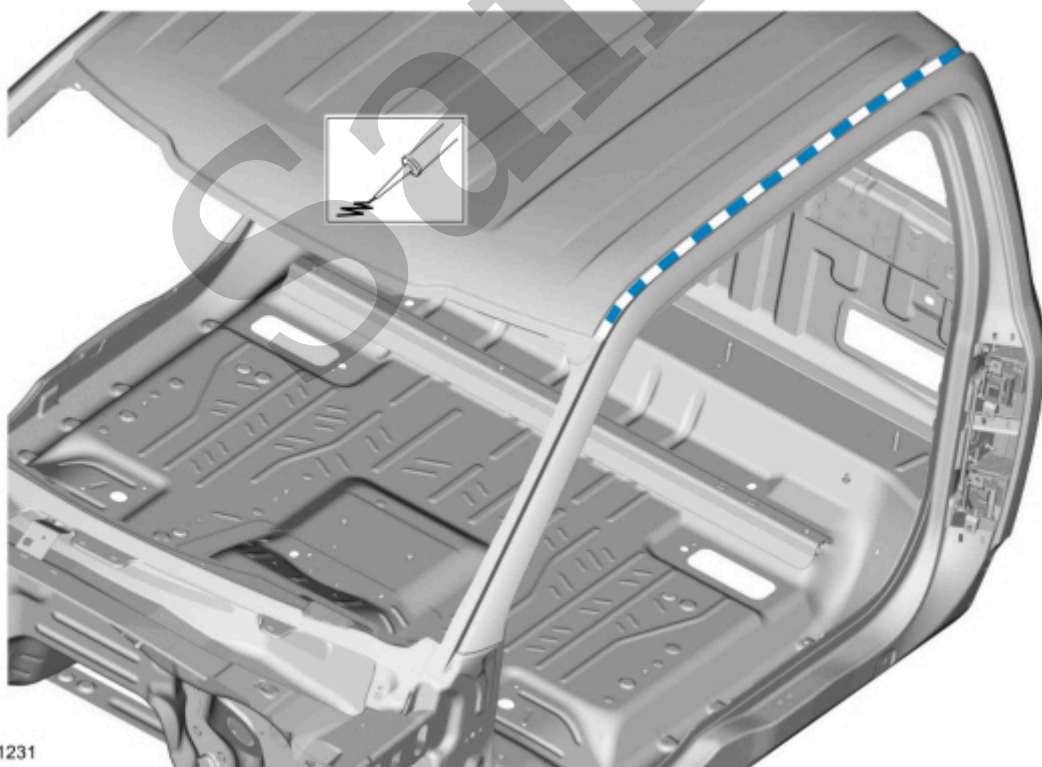


E332833

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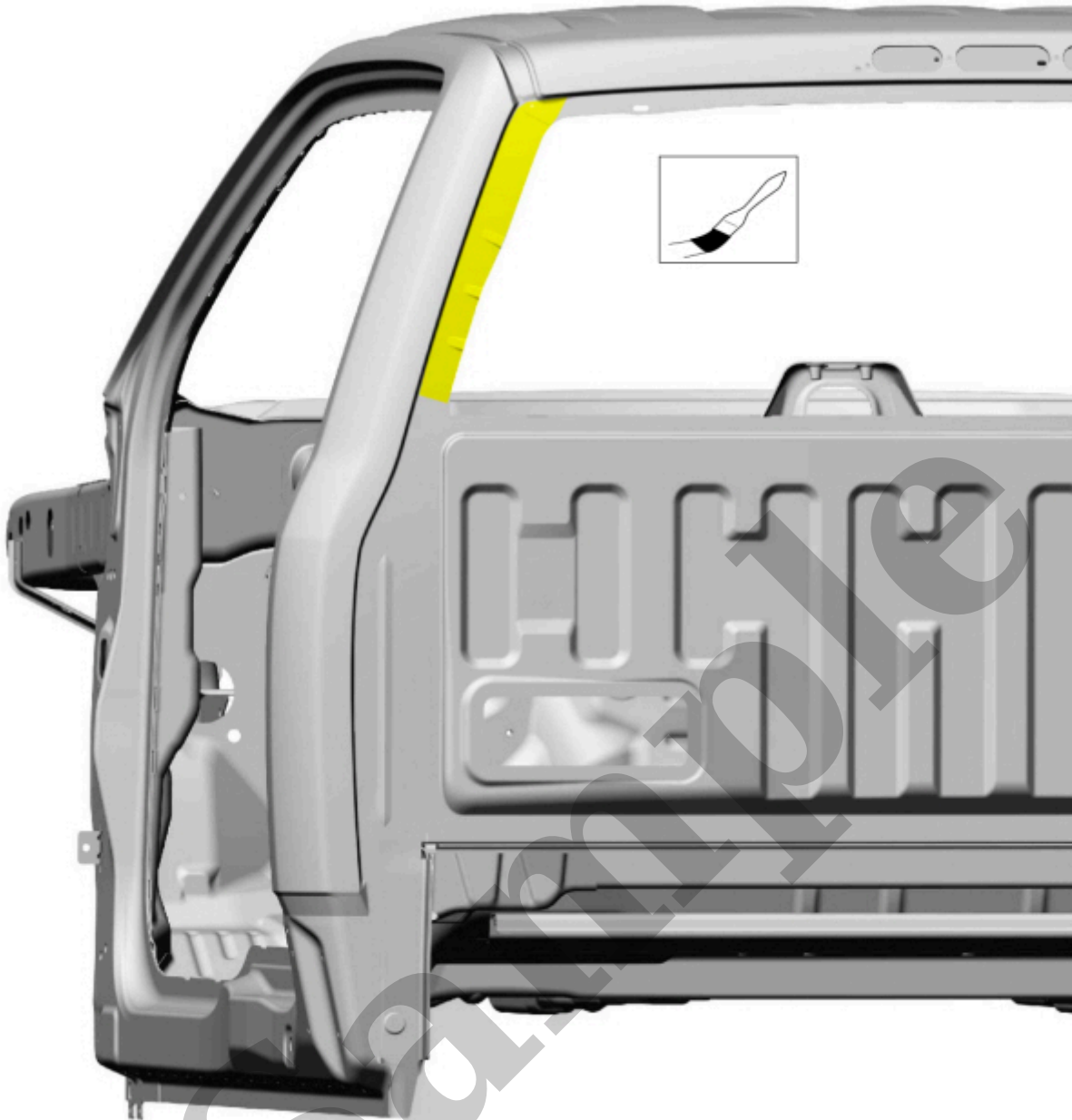
18. Apply roof ditch sealer.

Material : Roof Ditch Sealer / 3M™ 08307, LORD Fusor® 129



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21. Mask the rear window opening channel.



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23. Seam Sealing:

All seams must be sealed to production level.

Material : Seam Sealer / TA-2-B, 3M™ 08308, LORD Fusor® 803DTM



E201237

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26. Unmask the rear window glass opening channel.

Refer to: [Bodyside Moulding](#)(501-08 Exterior Trim and Ornamentation, Removal and Installation).

Refer to: [Roof Moulding](#)(501-08 Exterior Trim and Ornamentation, Removal and Installation).

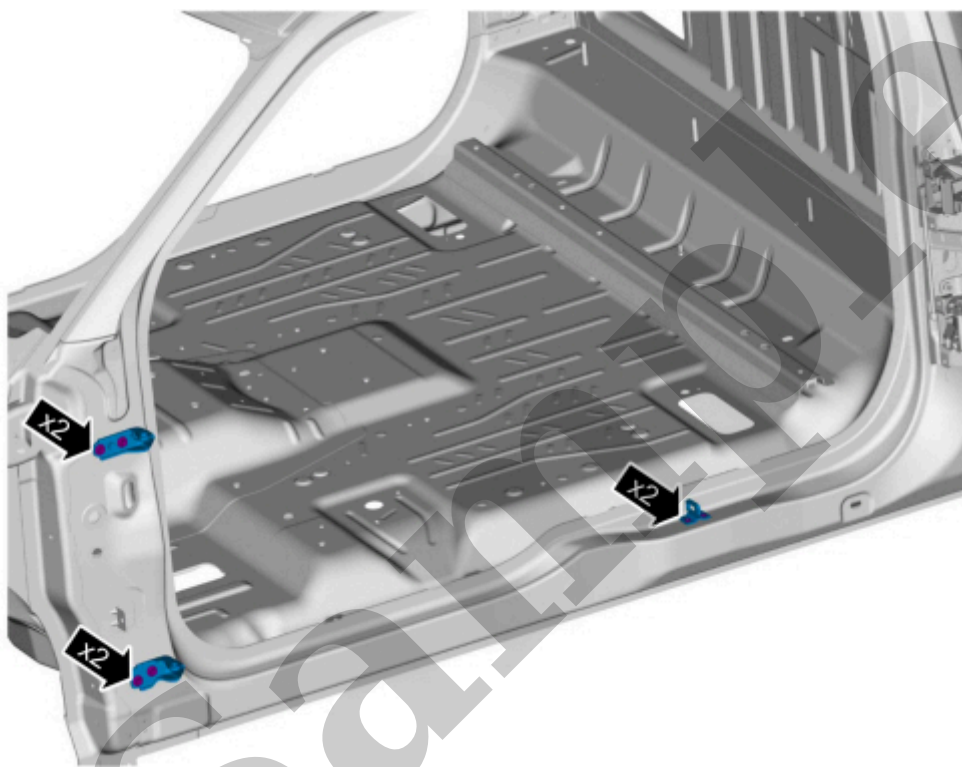
31. Install the front door hinges and rear door striker.

- Front door hinges:

Torque : 21 lb.ft (28 Nm)

- Rear door striker:

Torque : 159 lb.in (18 Nm)



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32. Install the rear door hinge.

Torque : 21 lb.ft (28 Nm)

Sample

Refer to: [High Voltage System Health and Safety Precautions - Overview](#)(100-00 General Information, Description and Operation).

NOTICE

Body side sectioning is prohibited within 50 mm of door hinge, door striker and restraints anchoring points.

NOTE

Partial outer panel replacement is possible and reasonable depending on damage. The following procedure assumes full outer panel replacement. Removal and installation steps may be adjusted according to damage as necessary.

2. Possible sectioning points.

Refer to: [Complete Panel Replacement/Partial Replacement](#)(501-25 Body Repairs - General Information, Description and Operation).

Refer to: [Body Panel Sectioning](#)(501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, General Procedures).

3. Depower the SRS (supplemental restraint system) .

Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).

4. Remove the front fender.

Refer to: [Fender](#)(501-02 Front End Body Panels, Removal and Installation).

5. Remove the front and rear doors.

Refer to: [Front Door - Regular Cab/SuperCrew](#)(501-03 Body Closures, Removal and Installation).

Refer to: [Rear Door - SuperCrew](#)(501-03 Body Closures, Removal and Installation).

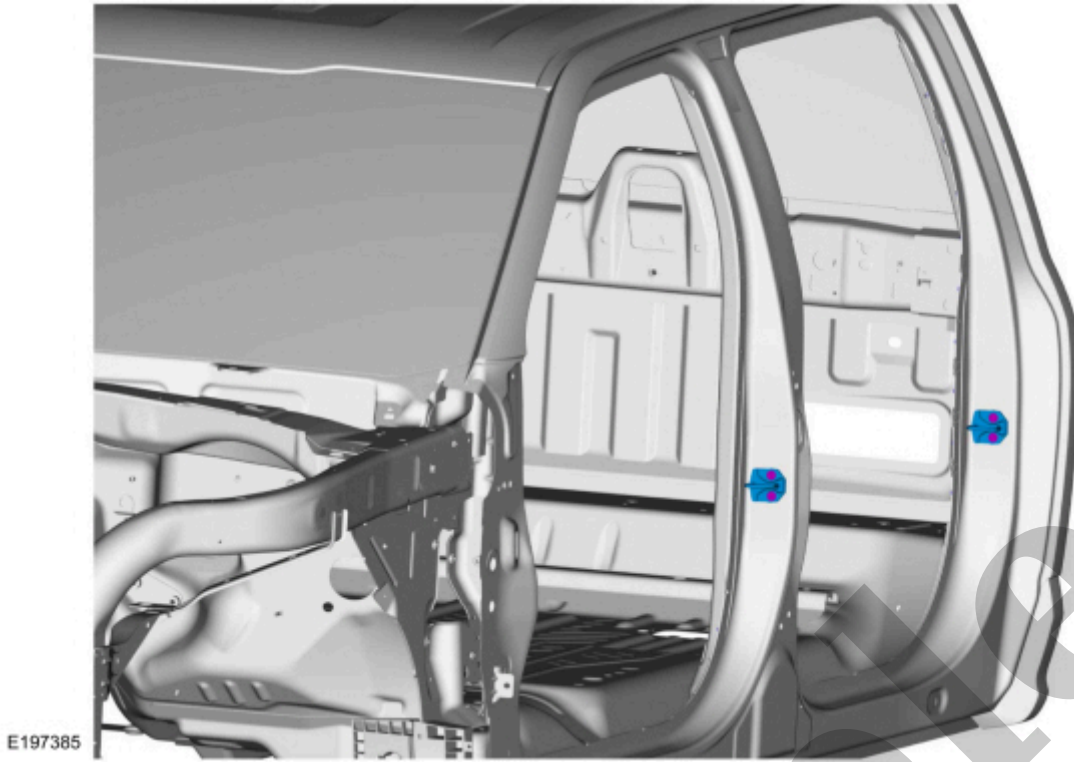
6. Remove the pickup bed.

Refer to: [Pickup Bed](#)(501-04 Pickup Bed and Platform Body, Removal and Installation).

7. Remove the front and rear door scuff plates.

8. Remove the door opening weatherstrips.

9. Remove the A-pillar, B-pillar and C-pillar trim panels.



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12. Remove the cab corner moulding and roof trim moulding.

Refer to: [Roof Moulding](#)(501-08 Exterior Trim and Ornamentation, Removal and Installation).

Refer to: [Bodyside Moulding](#)(501-08 Exterior Trim and Ornamentation, Removal and Installation).

13. Remove the windshield and rear window.

Refer to: [Fixed Glass](#)(501-11 Glass, Frames and Mechanisms, General Procedures).

14. Remove the side curtain air bag.

Refer to: [Side Curtain Airbag - SuperCrew](#)(501-20B Supplemental Restraint System, Removal and Installation).

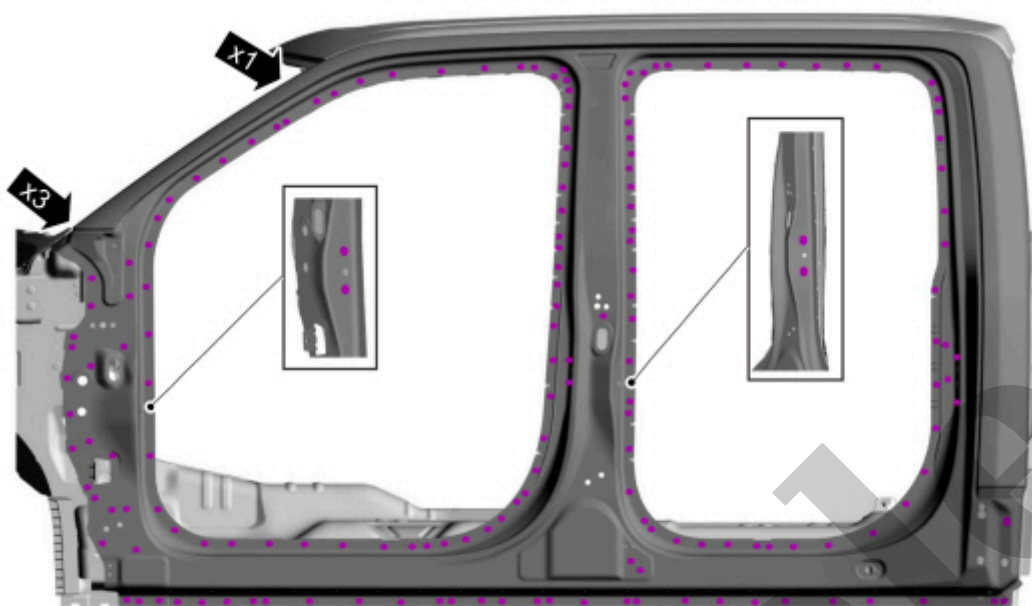
15. Remove the roof ditch sealer.

Use the General Equipment: Hot Air Gun

Use the General Equipment: Scraper for Straight Edges

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



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18. Remove the SPR (self-piercing rivet) fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander