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2009 FORD Expedition OEM Service and Repair Workshop Manual

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2. Install the axle shaft seal.

Refer to: Axle Shaft Seal(205-03 Front Drive Axle/Differential, Removal and Installation).

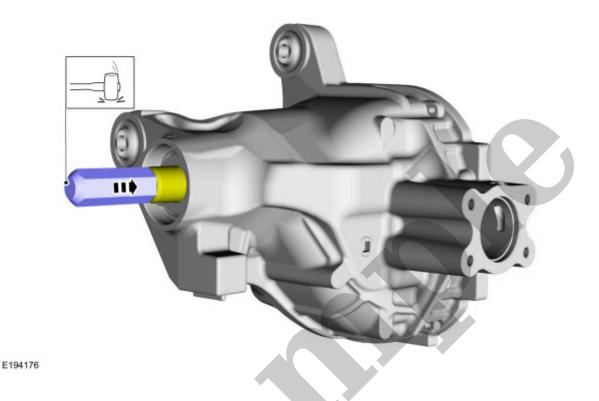
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5. Using the special tool and a soft hammer, remove the pinion gear.

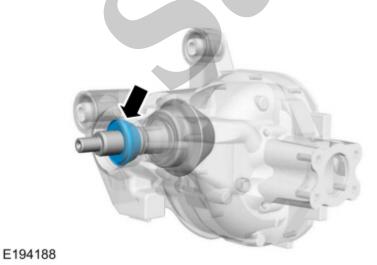
Use Special Service Tool: 205-460 Protector, Drive Pinion Thread

Use the General Equipment: Copper Hammer

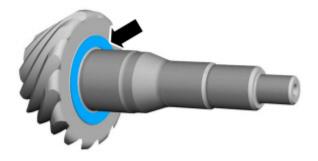


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6. Remove the outer drive pinion bearing.



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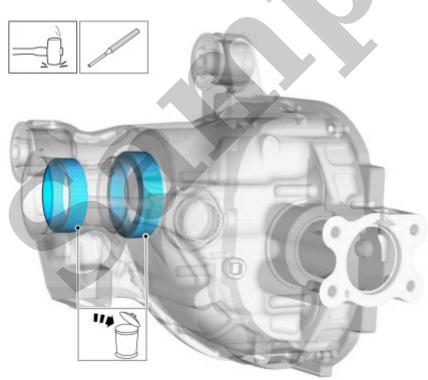
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10. Using the general equipment, remove and discard the drive pinion inner and outer bearing cups.

Use the General Equipment: Copper Hammer

Use the General Equipment: Punch



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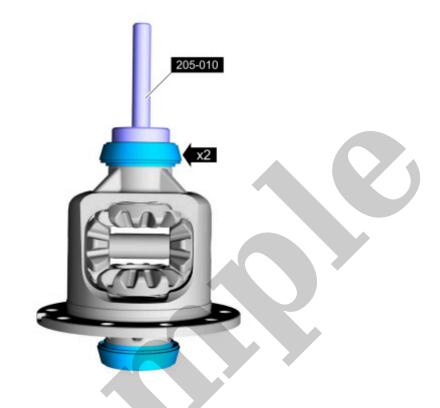
11. If necessary.

Remove and discard the drive pinion oil baffle.

## Installation

1. Using the special tools, install the new differential bearings.

Use Special Service Tool: 205-010 (T57L-4221-A2) Installer, Differential Side Bearing



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2. If removed.

Using the special tool, install the new drive pinion oil baffle.

Use Special Service Tool: 205-D044 (D81T-4221-A) Installer, Differential Carrier Bearing

#### 4. NOTICE

Use the same drive pinion bearings and the drive pinion bearing adjustment shim from the drive pinion bearing adjustment shim selection procedure for final assembly or damage to the component may occur.

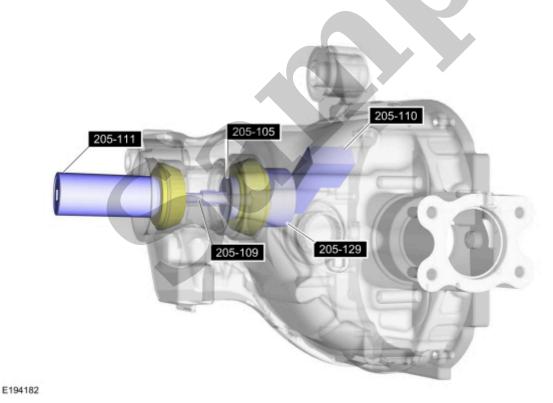
#### **NOTE**

Install new drive pinion bearings without any additional lubricant since the anti-rust oil provides adequate lubricant without upsetting the drive pinion bearing preload settings.

Assemble the special tools using the new inner and outer drive pinion bearings.

**Use Special Service Tool**: 205-105 (T76P-4020-A3) Adapter for 205-S127, 205-109 (T76P-4020-A9) Adapter for 205-S127, 205-110 (T76P-4020-A10) Gauge Block, 205-111 (T76P-4020-A11) Handle, 205-129 (T79P-4020-A18) Disc, Guage

Torque: 19 lb.in (2.2 Nm)



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5. Rotate the special tools several half turns to ensure correct seating of the drive pinion bearings.

Use Special Service Tool: 205-110 (T76P-4020-A10) Gauge Block

### NOTE

7.

Drive pinion bearing adjustment shims must be flat and clean.

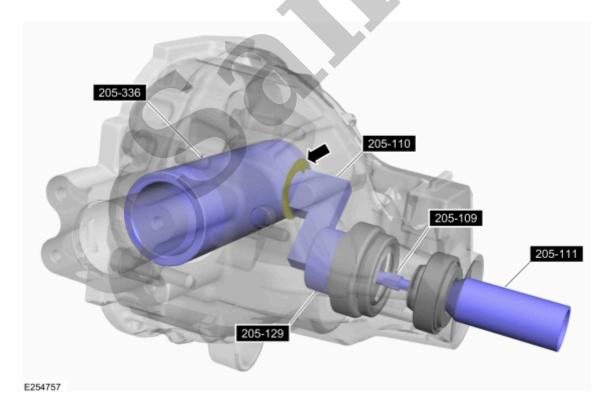
#### NOTE

A slight drag should be felt for correct drive pinion bearing adjustment shim selection. Do not attempt to force the drive pinion bearing adjustment shim between the gauge block and the gauge tube. This will minimize selection of a drive pinion bearing adjustment shim thicker than required, which results in a deep tooth contact in final assembly of integral axle assemblies.

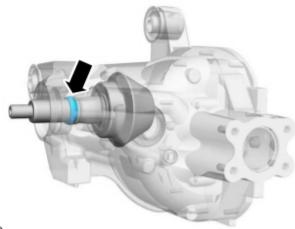
Use a drive pinion bearing adjustment shim as a gauge for drive pinion bearing adjustment shim selection.

After the correct drive pinion bearing adjustment shim thickness has been determined, remove all
of the Adapters.

**Use Special Service Tool**: 205-109 (T76P-4020-A9) Adapter for 205-S127, 205-110 (T76P-4020-A10) Gauge Block, 205-111 (T76P-4020-A11) Handle, 205-129 (T79P-4020-A18) Disc, Guage, 205-336 (T93P-4020-A) Gauge Tube, Drive Pinion



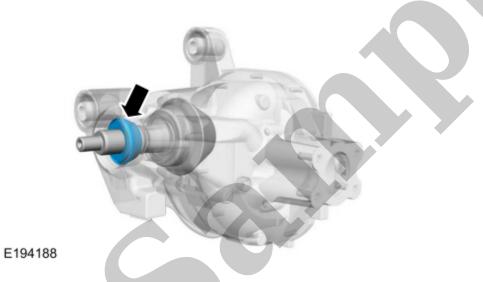
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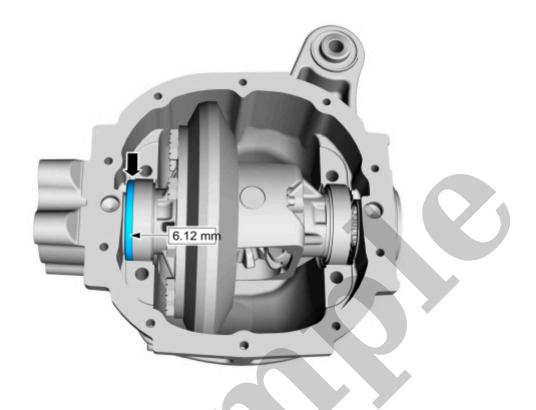
11. Install the outer drive pinion bearing.



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12. Install the outer drive pinion oil slinger.

15. Install a 6.12 mm (0.241 in) differential bearing shim on the LH (left-hand) side of the differential bearing.



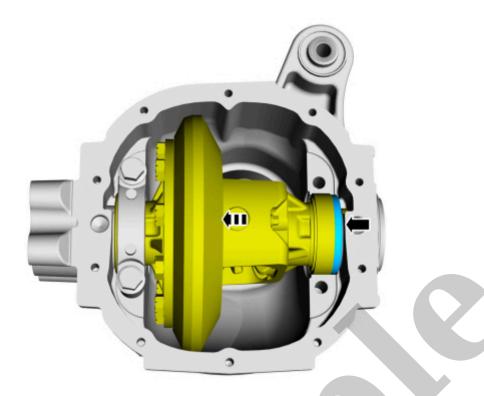
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## 16. **NOTE**

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Apply pressure toward the left side to make sure the left differential bearing cap is seated.

Install the LH (left-hand) differential bearing cap and loosely install the differential bearing cap bolts.



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- 18. 1. Install the RH (right-hand) differential bearing cap and bolts.
  - 2. Tighten the differential bearing cap bolts.

**Torque**: 77 lb.ft (105 Nm)

