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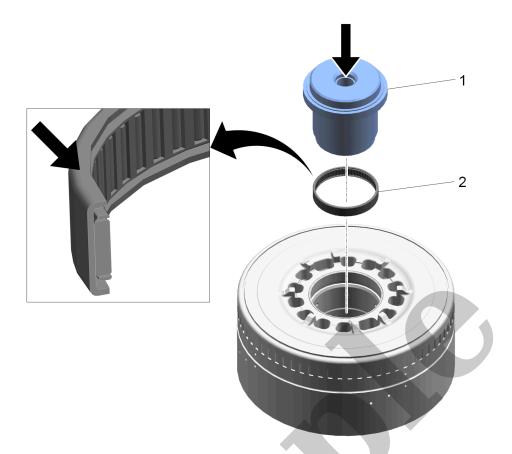
2009 CHEVROLET Celta - 3 doors OEM Service and Repair Workshop Manual

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1-2-7-8 Reverse Clutch Piston Housing Retaining Ring Special Tools • DT-35512 Bearing Installer • DT-48056 Spring Compressor Bridge • DT-50902 Adjustable Clutch Spring Compressor For equivalent regional tools, refer to Special Tools. 2 1-2-7-8 Reverse Clutch Piston Housing 3 1-2-7-8 Reverse Clutch Piston 4 1-2-7-8 Reverse Clutch Return Spring 5 1-2-7-8 Reverse Clutch Apply Ring	Callout	Component Name
 DT-35512 Bearing Installer DT-48056 Spring Compressor Bridge DT-50902 Adjustable Clutch Spring Compressor For equivalent regional tools, refer to Special Tools. 1-2-7-8 Reverse Clutch Piston Housing 1-2-7-8 Reverse Clutch Piston 1-2-7-8 Reverse Clutch Return Spring 		
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3 1-2-7-8 Reverse Clutch Piston 4 1-2-7-8 Reverse Clutch Return Spring		For equivalent regional tools, refer to Special Tools.
4 1-2-7-8 Reverse Clutch Return Spring	2	1-2-7-8 Reverse Clutch Piston Housing
	3	1-2-7-8 Reverse Clutch Piston
5 1-2-7-8 Reverse Clutch Apply Ring	4	1-2-7-8 Reverse Clutch Return Spring
	5	1-2-7-8 Reverse Clutch Apply Ring

Callout	Component Name
1	Input Sun Gear Assembly
2	1-2-7-8 Reverse Clutch Backing Plate
3	1-2-7-8 Reverse Clutch Plate Assembly (Qty: 4)
4	1-2-7-8 Reverse Clutch Plate (Qty: 3)
5	1-2-7-8 Reverse Clutch Apply Plate
6	1-2-7-8 Reverse Clutch (Waved) Plate

Callout	Component Name
1	1-2-7-8 Reverse Clutch (Waved) Plate
2	1-2-7-8 Reverse Clutch Apply Plate
3	1-2-7-8 Reverse Clutch Plate Assembly (Qty: 4)
4	1-2-7-8 Reverse Clutch Plate (Qty: 3)
5	1-2-7-8 Reverse Clutch Backing Plate
6	Input Sun Gear Assembly



Use **DT-50906** installer (1) and a press to install the bearing.

2. NOTE

1.

Note

Press on the marked side of the bearing.

1-3-5-6-7 Clutch Thrust Bearing(2) »Install