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2005 FORD F-150 Super Cab OEM Service and Repair Workshop Manual

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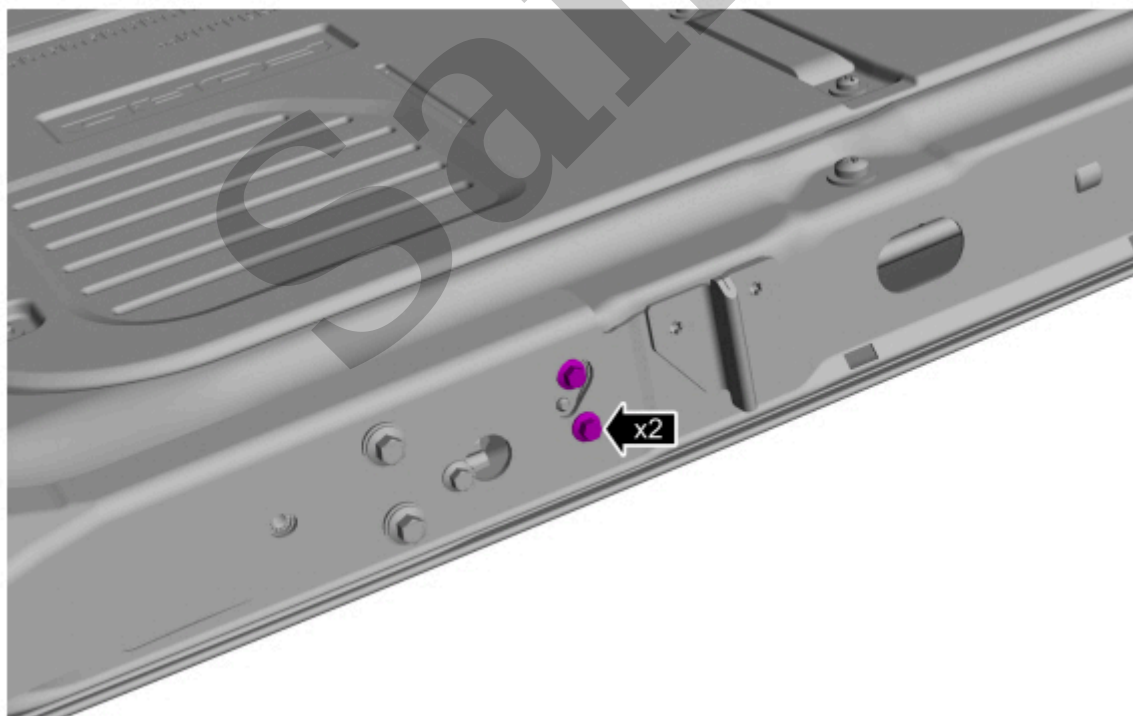


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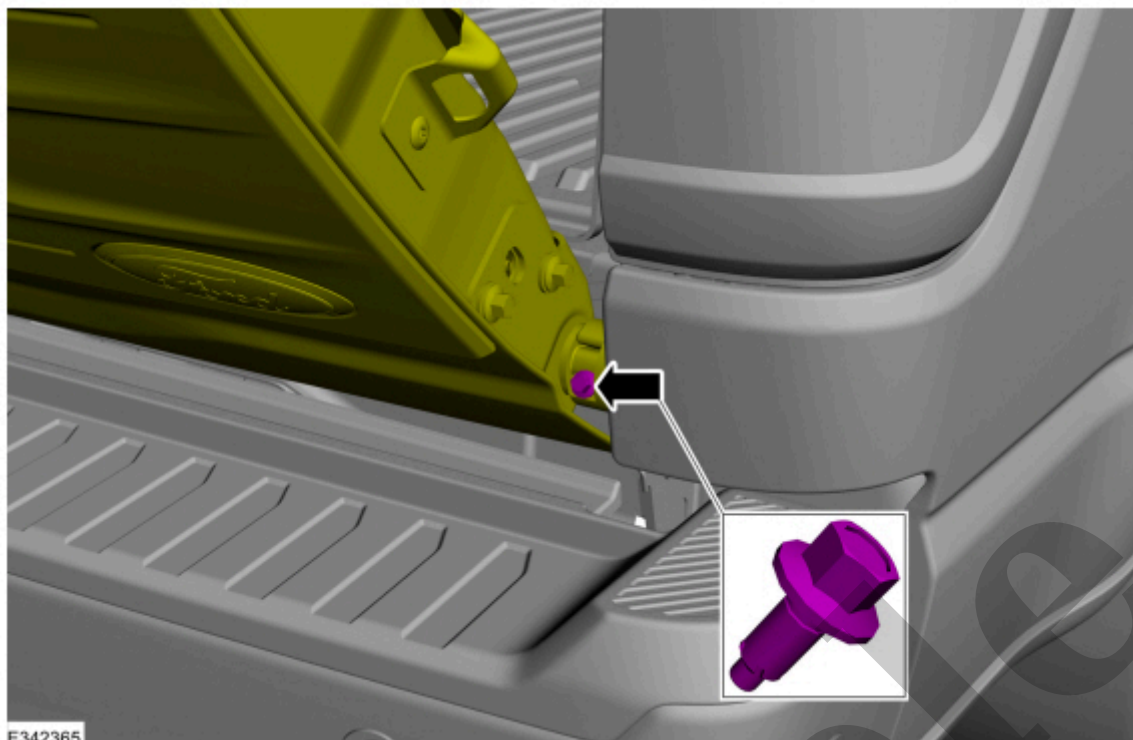
3. Tighten the clamp block bolts.

Torque : 106 lb.in (12 Nm)



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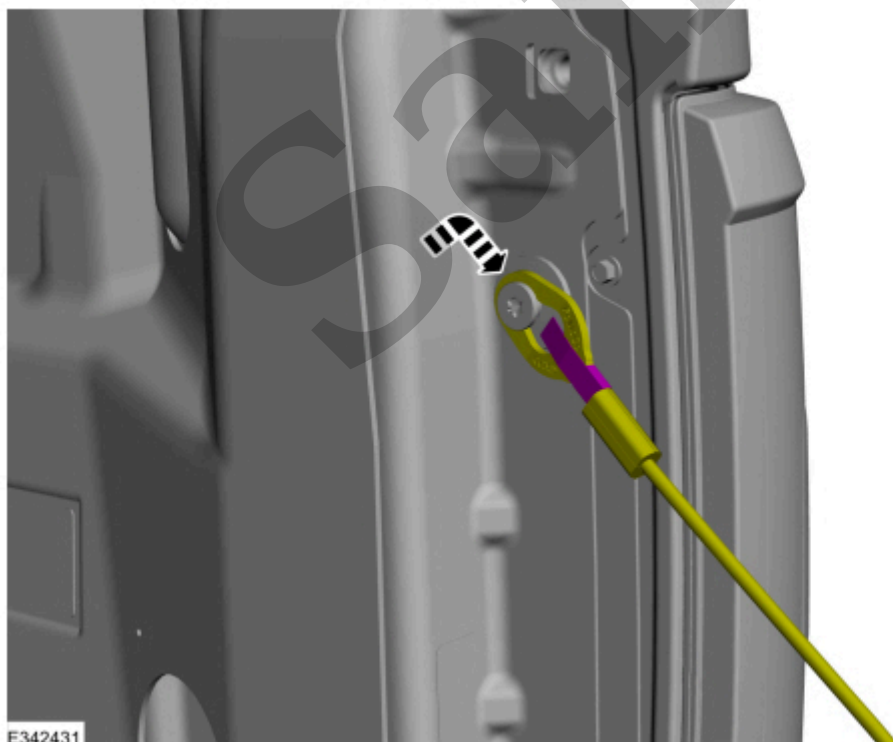
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6. On both sides.

Connect the tailgate support cable to the anchor post.



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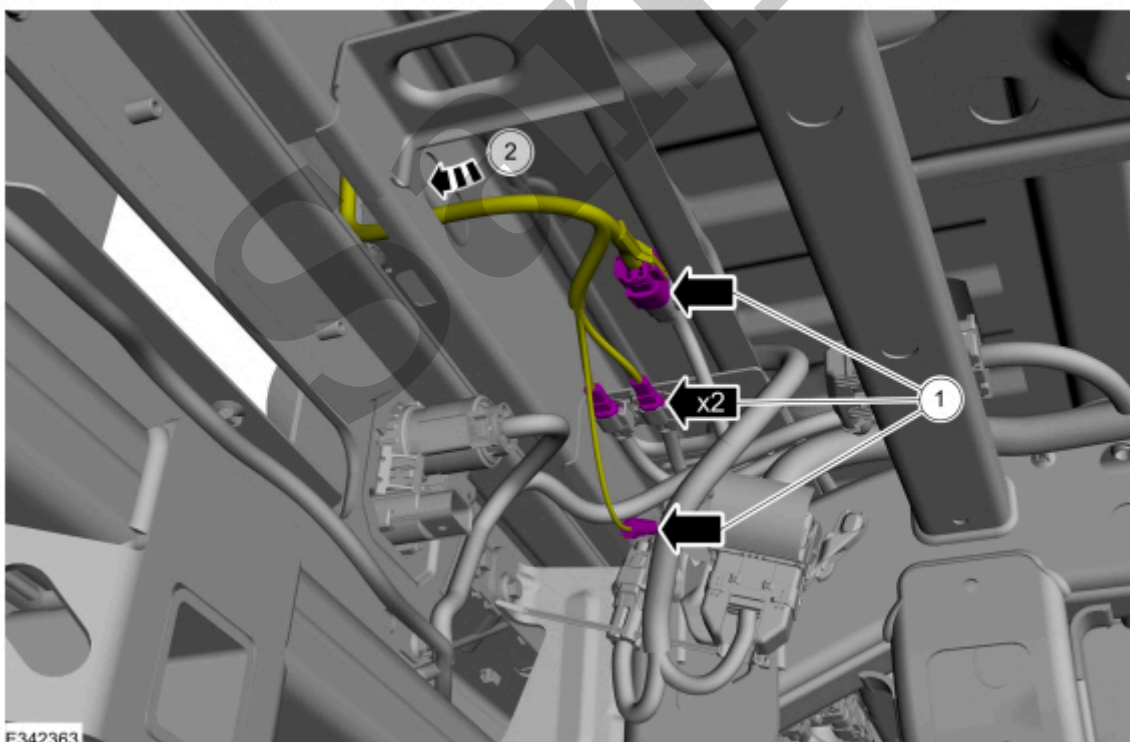
Tailgate

501-04 Pickup Bed and Platform Body	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

Tailgate

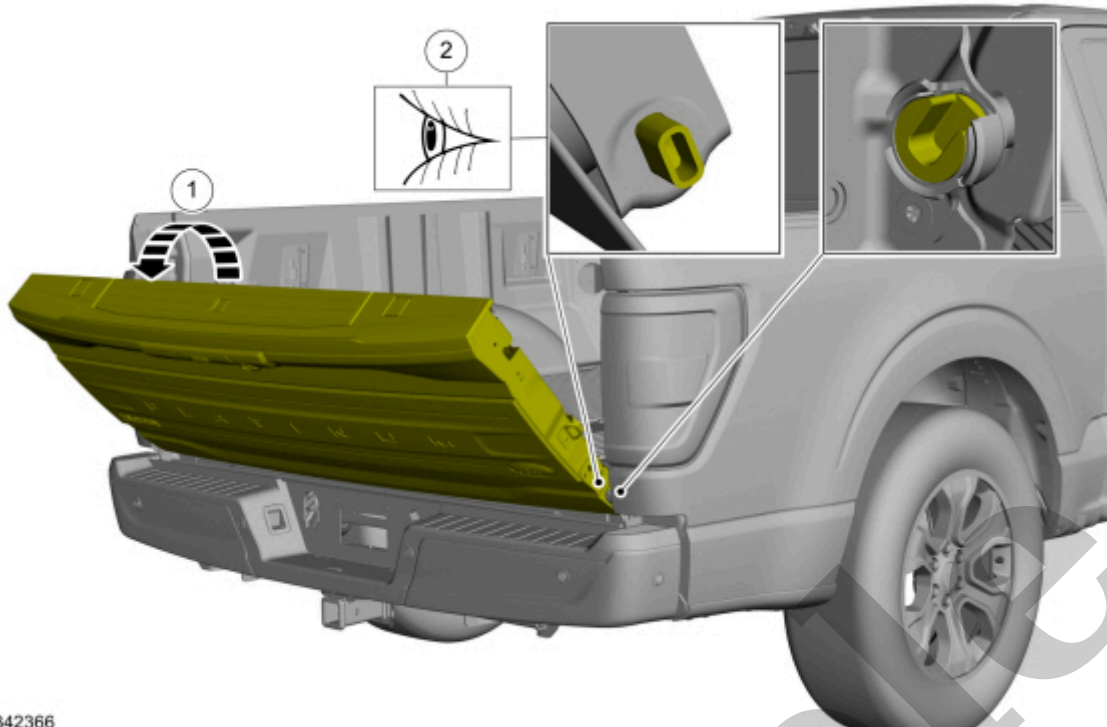
Removal

1. Disconnect the electrical connectors from the main harness.
2. Slide the harness through the box crossmember.



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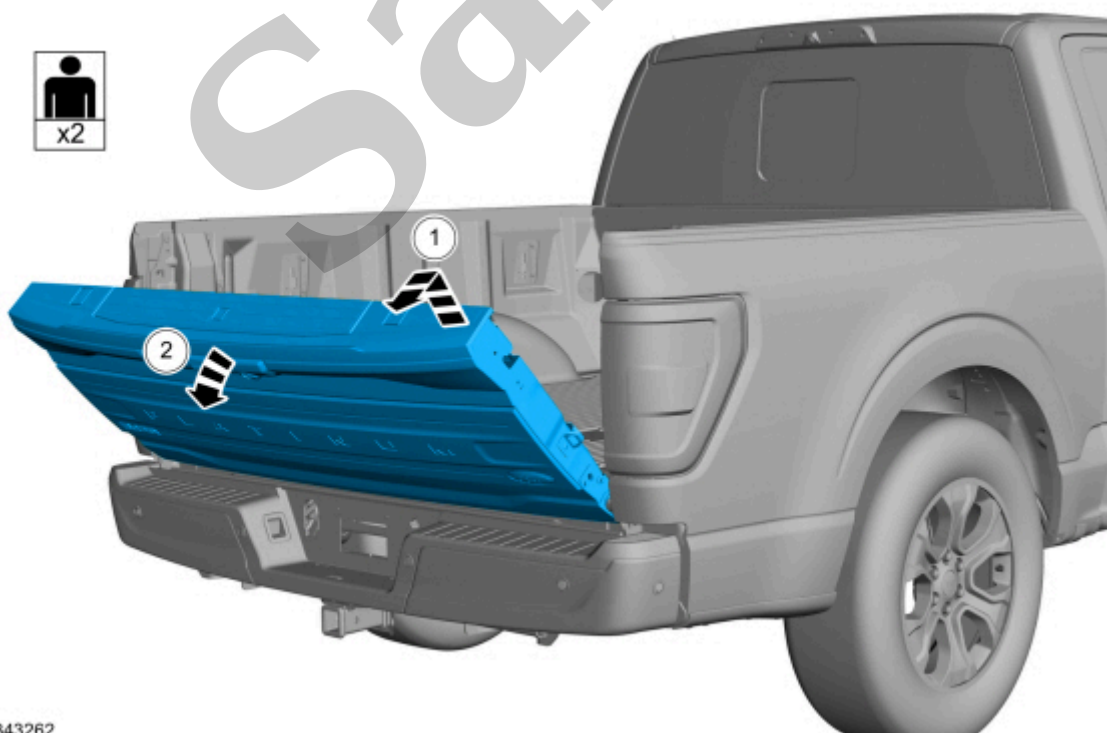
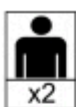
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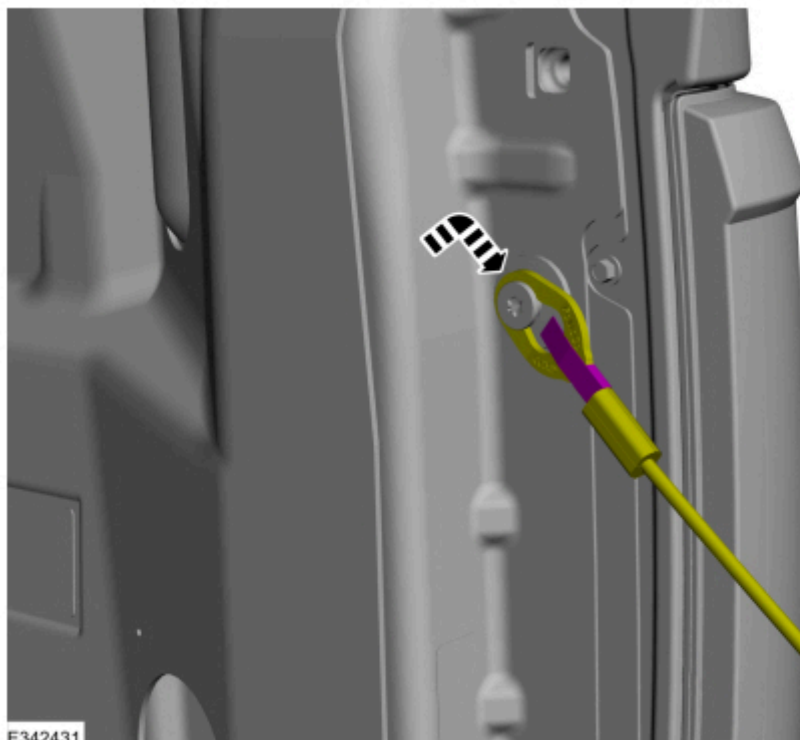
4. Remove the tailgate.

1. Lift the RH (right-hand) side of the tailgate up and out.

2. Rotate the tailgate approximately 10 degree from close and remove it from the vehicle.



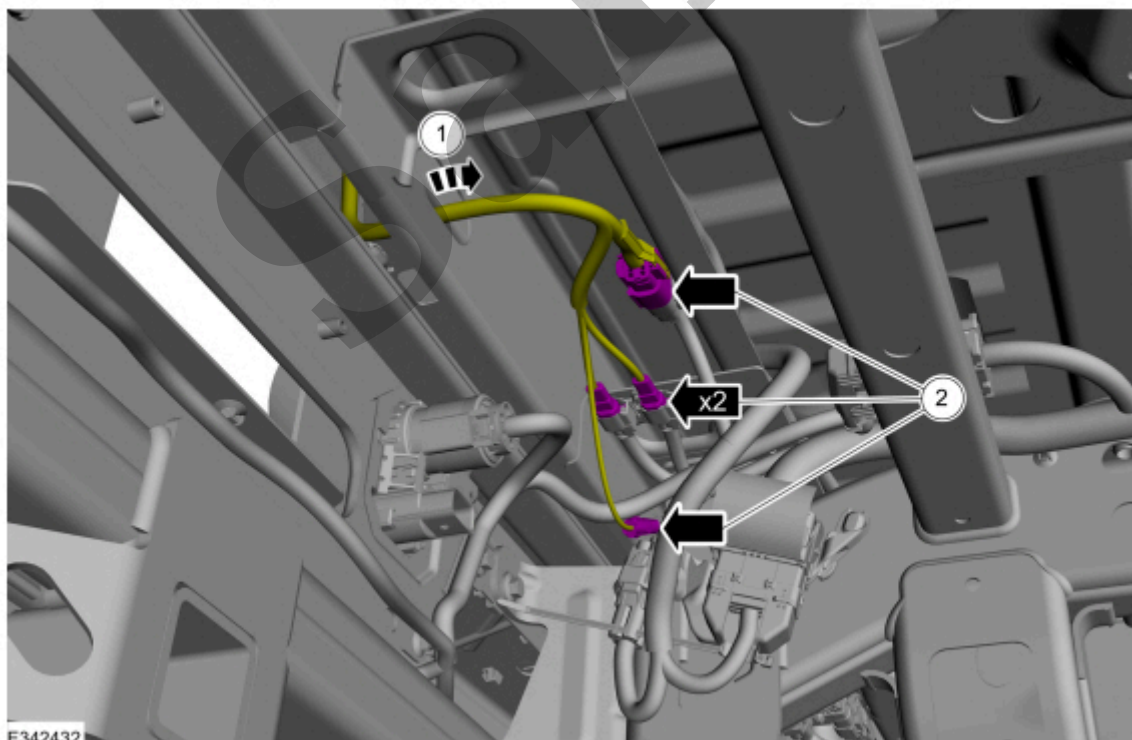
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3. 1. Slide the harness through the box crossmember.
2. Connect the electrical connectors to the main harness.



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Back Panel and Reinforcement

501-30 Rear End Sheet Metal Repairs	2022 F-150
Removal and Installation	Procedure revision date: 08/4/2021

Back Panel and Reinforcement

Removal

WARNING

Electric vehicles damaged by a crash may have compromised high voltage safety systems and present a potential high voltage electrical shock hazard. Exercise caution and wear appropriate Personal Protective Equipment (PPE) safety gear, including high voltage safety gloves and boots. Remove all metallic jewelry, including watches and rings. Isolate the HV system as directed by the Ford Emergency Response Guide for the vehicle. Failure to follow these instructions may result in serious personal injury or death.

NOTICE

Battery electric vehicle (BEV), hybrid electric vehicle (HEV) and plug-in hybrid electric vehicle (PHEV) contain a high-voltage battery. Before cutting or welding near the high-voltage battery it must be removed to avoid damage.

1. **WARNING**

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

Refer to: [Health and Safety Precautions](#)(100-00 General Information, Description and Operation).

Refer to: [Loadspace Trim Panel - Regular Cab](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

Refer to: [Loadspace Trim Panel - SuperCab/SuperCrew](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

9. Remove the telematics control unit module.

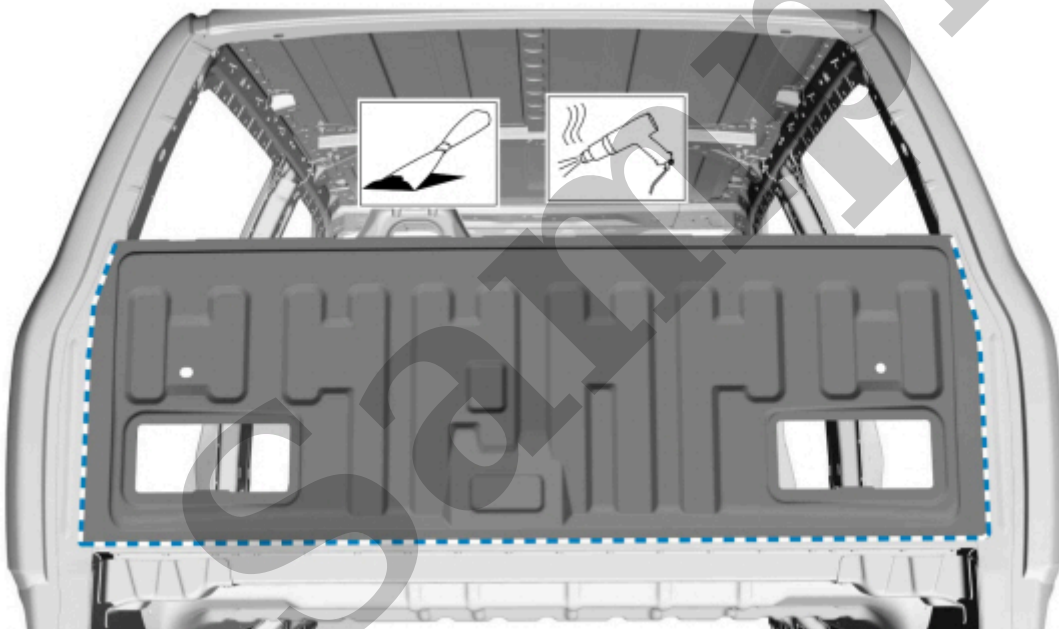
Refer to: [Telematics Control Unit \(TCU\) Module](#)(415-00 Information and Entertainment System - General Information, Removal and Installation).

10. Position aside carpet and wiring harness as necessary.

11. Remove the sealer.

Use the General Equipment: Hot Air Gun

Use the General Equipment: Scraper for Straight Edges

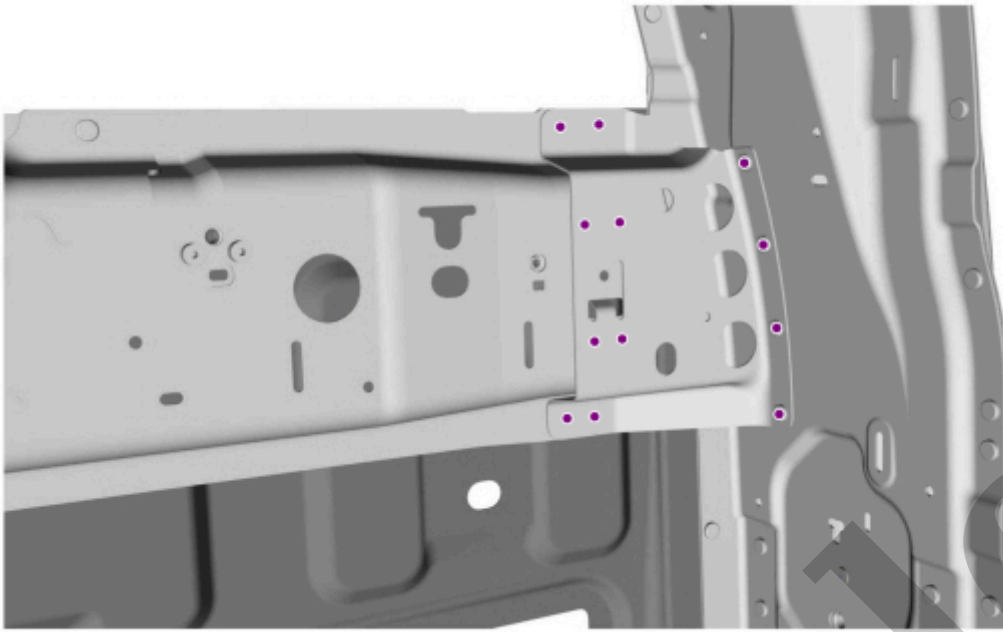


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12. On Both Sides: Regular Cab:

Remove the fasteners, position aside the wiring and remove the bracket.

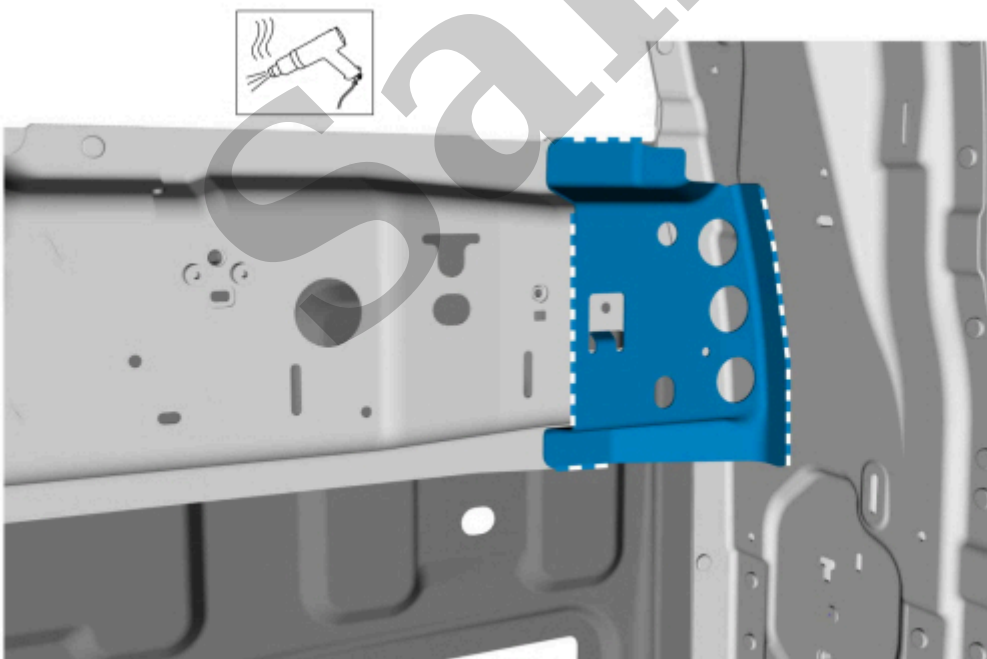


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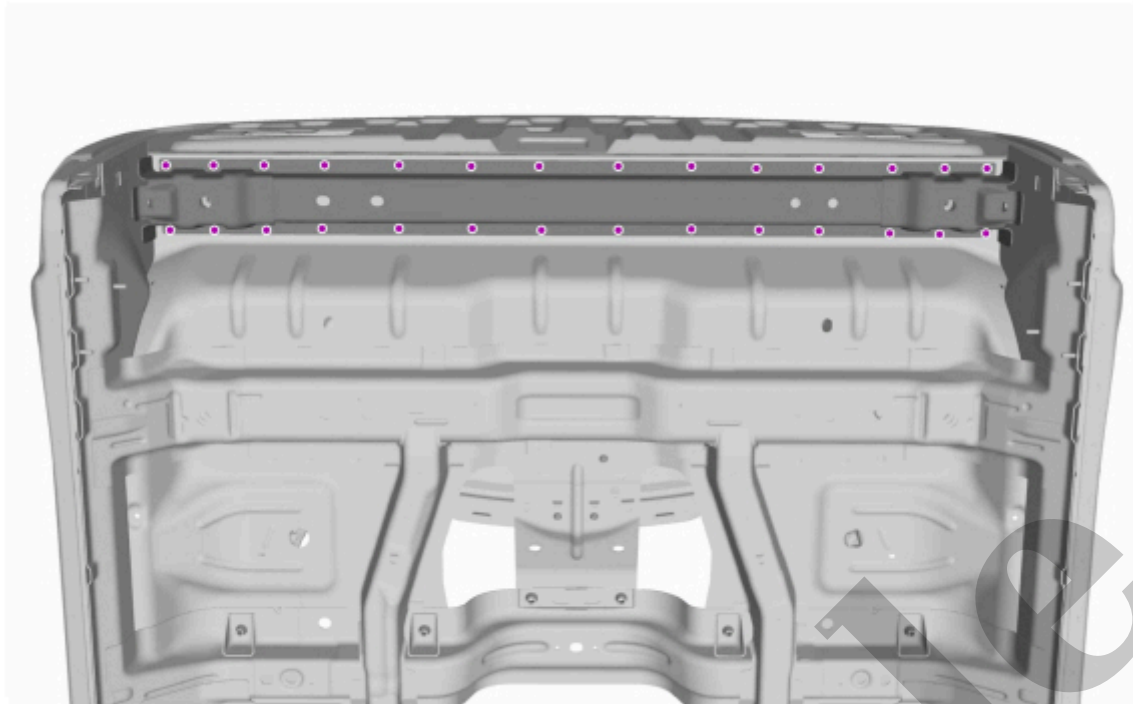
14. On Both Sides:

Remove the reinforcement.



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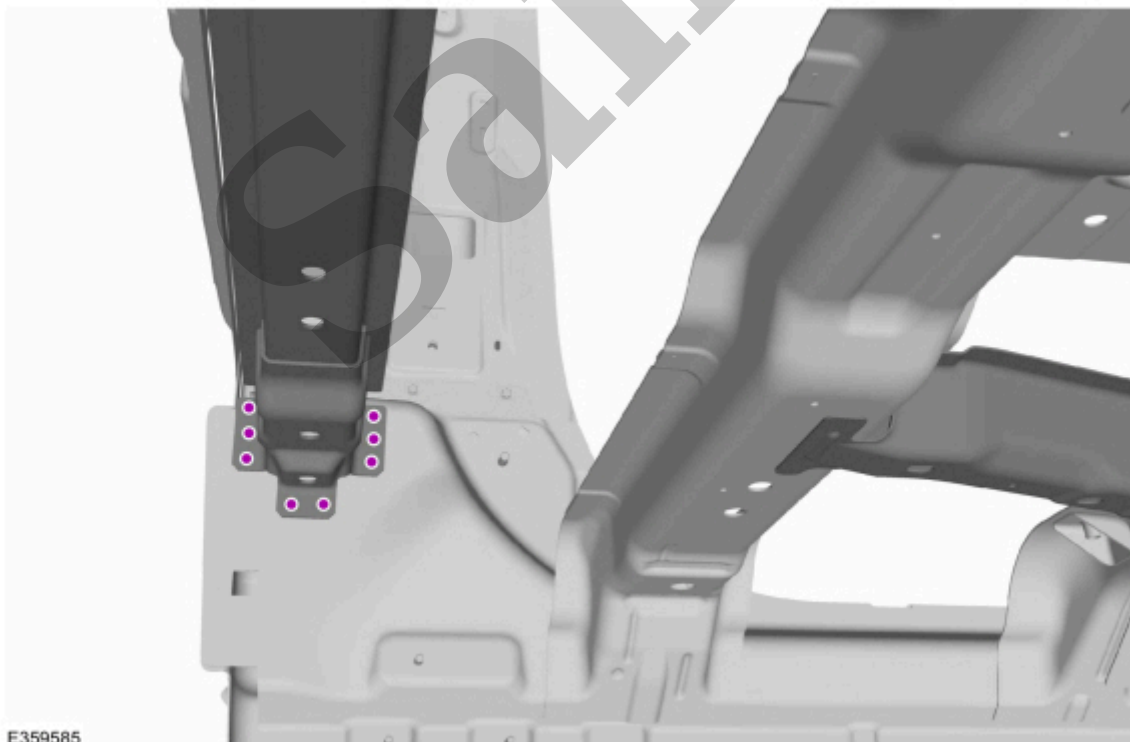


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17. Remove the SPR (self-piercing rivet) fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer



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