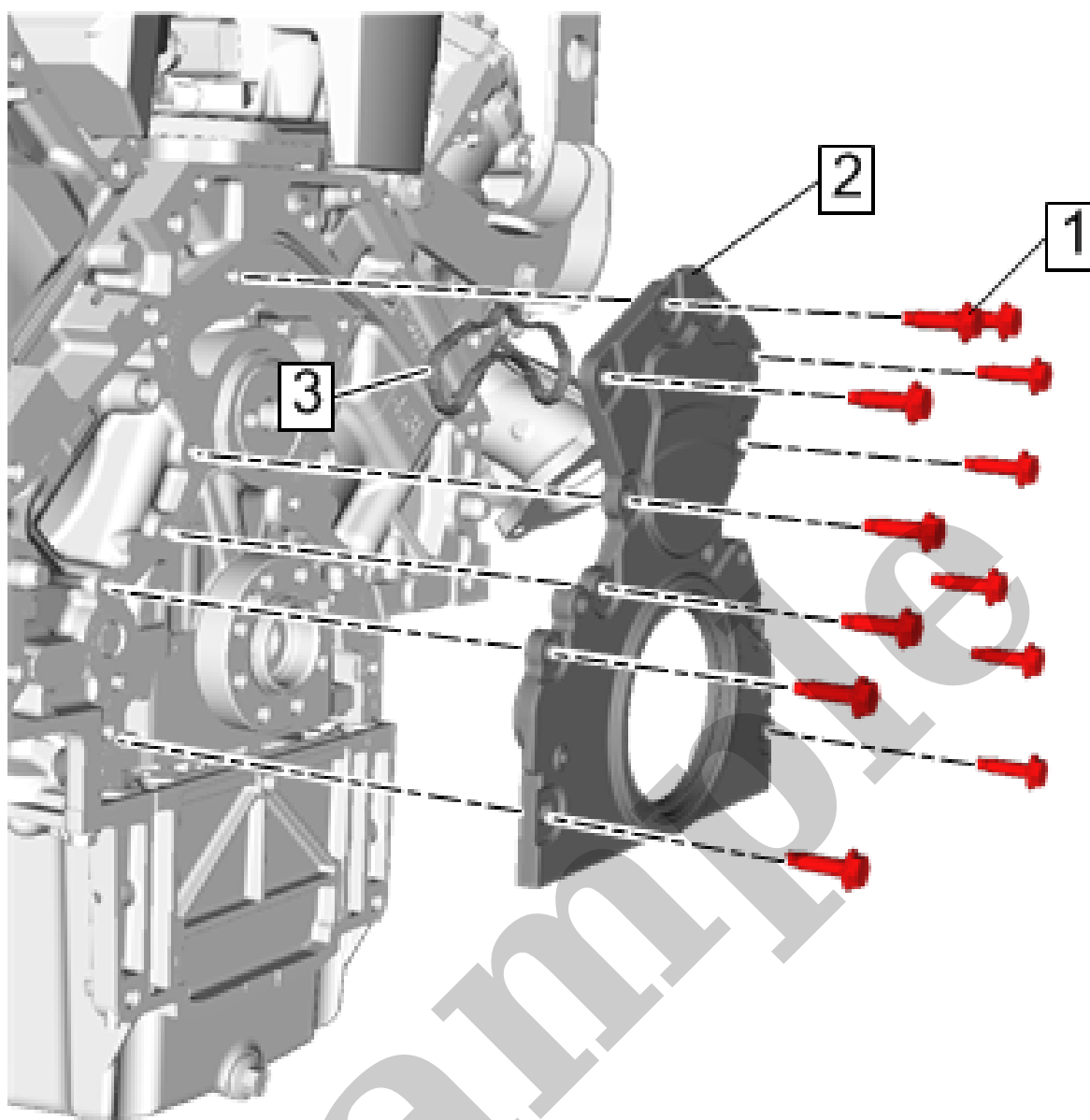


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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

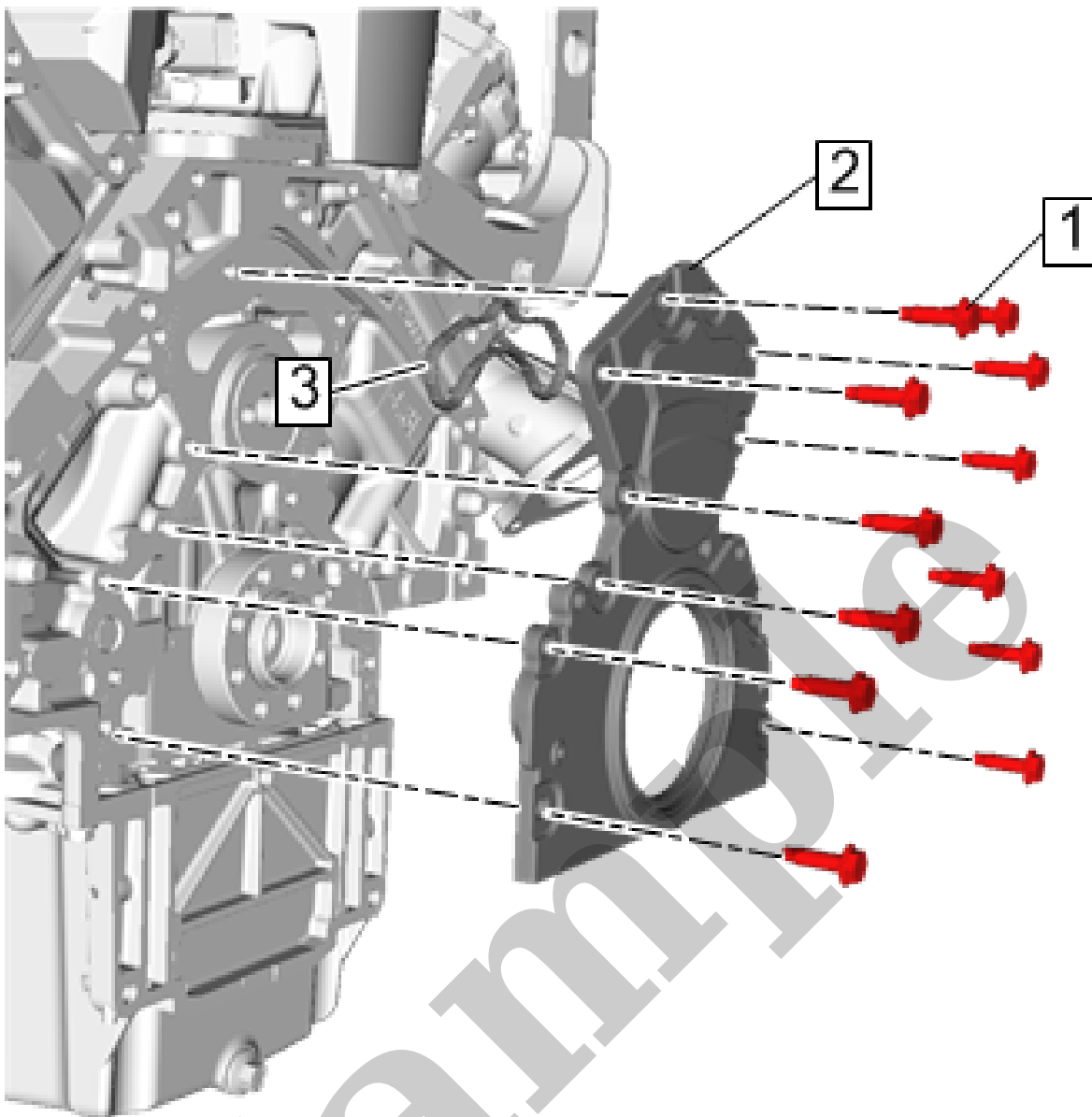
2005 CHEVROLET Celta - 5 doors OEM Service and Repair Workshop Manual

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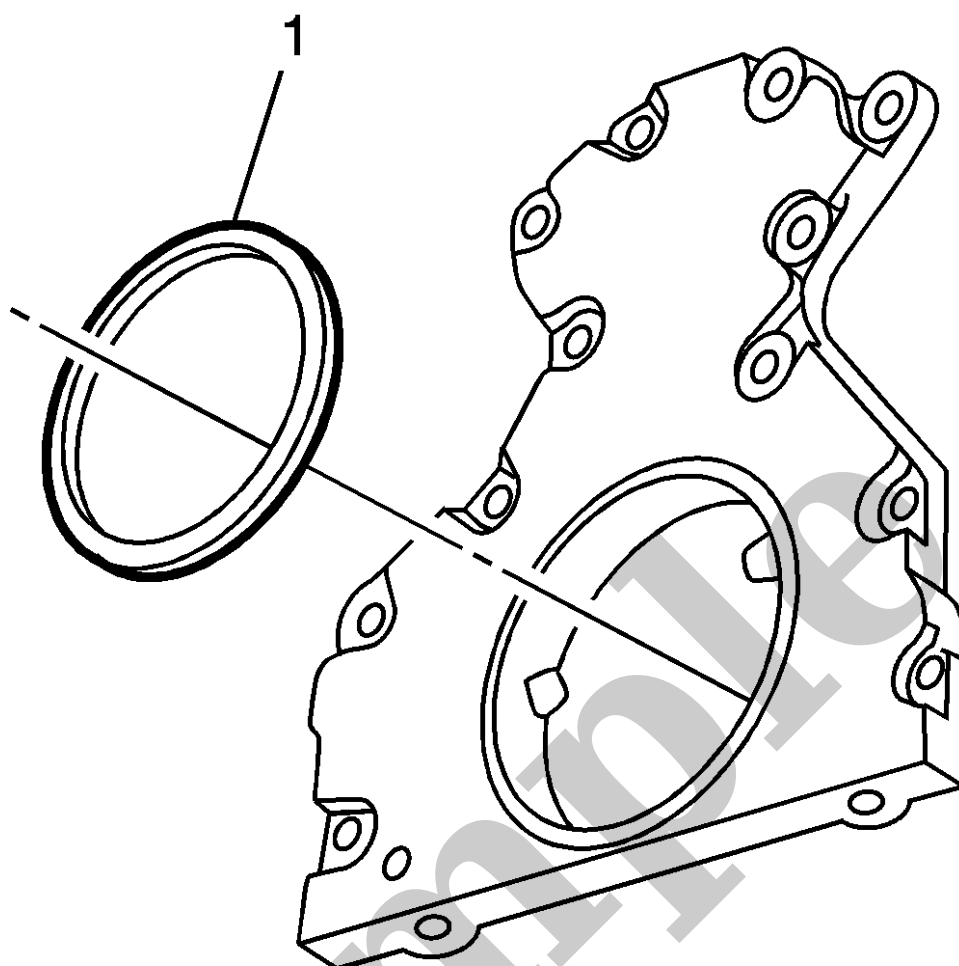


- 4.
- Crankshaft Rear Oil Seal Housing Bolt(1) »Remove[12x]
5. Crankshaft Rear Oil Seal Housing(2) »Remove
6. Crankshaft Rear Oil Seal Housing Gasket(3) »Remove and DISCARD

Installation Procedure



2. Crankshaft Rear Oil Seal Housing(2) »Install— [Crankshaft Rear Oil Seal Housing Installation](#)
3. Crankshaft Rear Oil Seal »Install NEW— [Crankshaft Rear Oil Seal Replacement](#)
4. Oil Pan »Install— [Oil Pan Replacement](#)
5. Install the automatic transmission flex plate or the engine flywheel. [Automatic Transmission Flex Plate Replacement](#) or [Flywheel Replacement](#)



3.

Remove the crankshaft rear oil seal (1) from the rear cover. Refer to [Crankshaft Rear Oil Seal Removal](#)

Installation Procedure



YOUR CURRENT VEHICLE

Cylinder Head Replacement - Left Side

Cylinder Head Replacement - Left Side (LT1)

Removal Procedure

1. Drain the coolant system. Refer to [Cooling System Draining and Filling](#).
2. Remove the fuel injector rail. Refer to [Fuel Injection Fuel Rail Assembly Replacement - Bank 1](#).
3. Remove the exhaust manifold. Refer to [Exhaust Manifold Replacement - Left Side](#).
4. Remove the ground wire bolt from the rear of the cylinder head and position the ground wire away.
5. Remove the valve rocker arms and push rods. Refer to [Valve Rocker Arm and Push Rod Replacement](#).

