

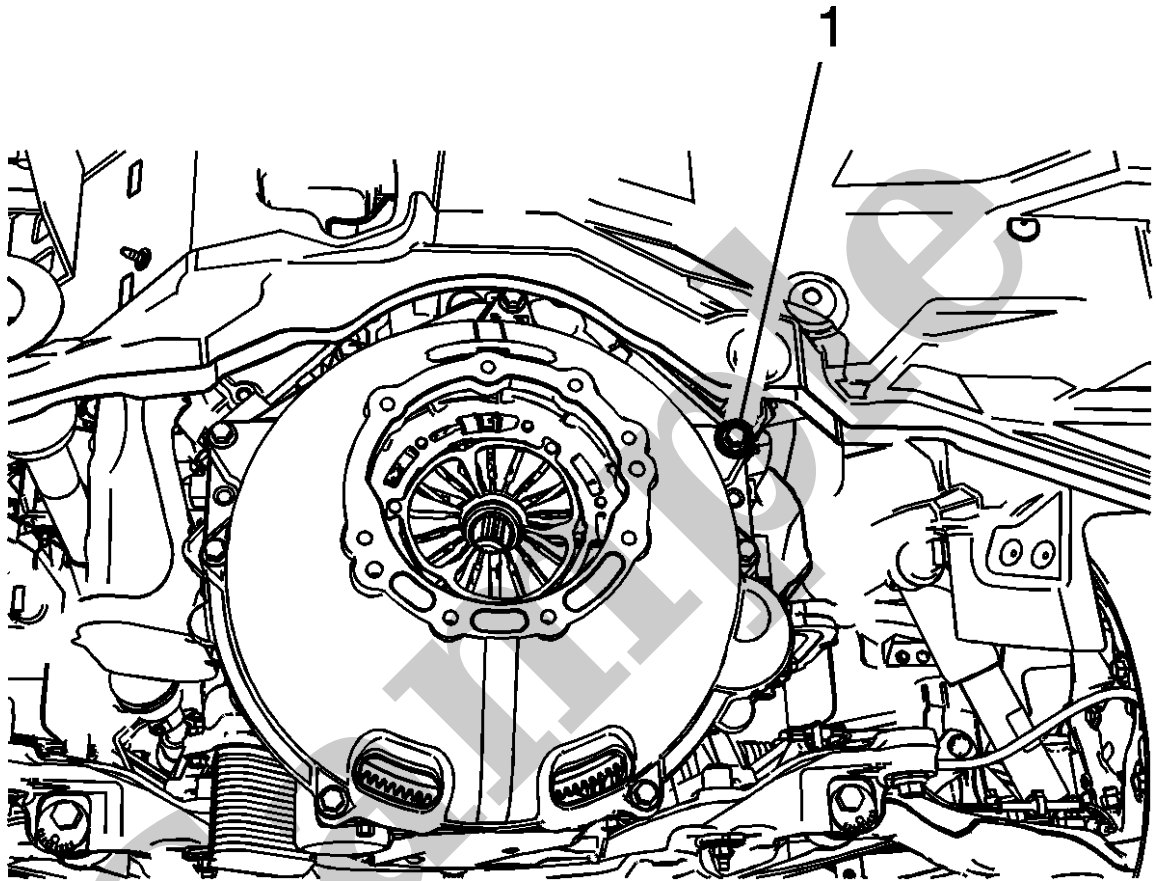
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2005 CHEVROLET Blazer 5 doors OEM Service and Repair Workshop Manual

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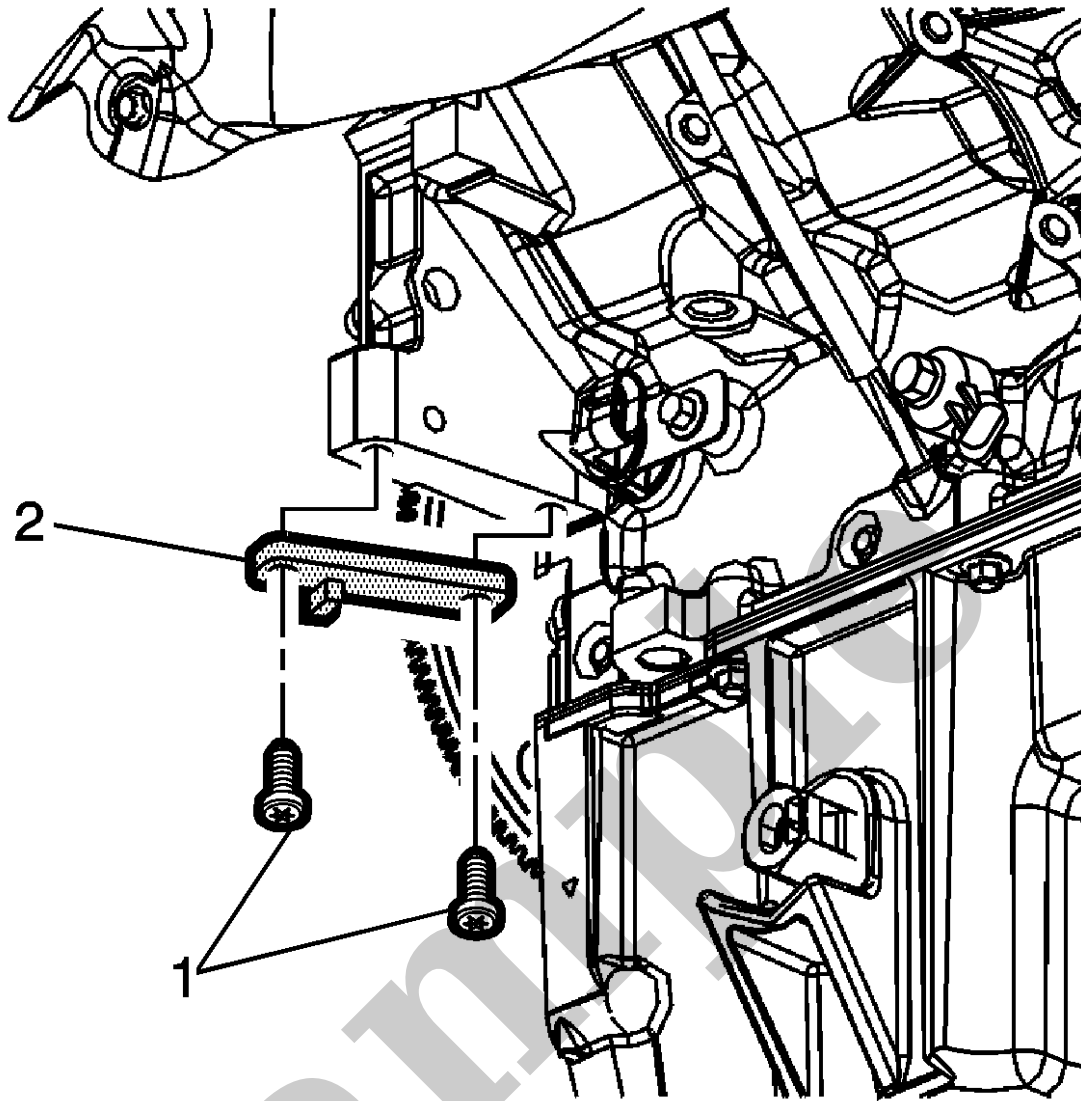
1. Tighten the flex plate bolts (1-8) a first pass in sequence to **15 N·m (11 lb ft)** .
2. Tighten the flex plate bolts (1-8) a second pass in sequence to **30 N·m (22 lb ft)** .
3. Tighten the flex plate bolts (1-8) a final pass in sequence an additional **45 degrees** using **EN-45059 angle meter** .



3. Install the eight bell housing bolts (1) and tighten to **50 N·m (37 lb ft)** .
4. reposition the engine harness channel and install the two bolts. Tighten bolts to 10 N·m (89 lb in).
5. Install the automatic transmission. Refer to [Transmission Replacement](#).

Callout	Component Name
Drive Belt Replacement - Accessory	
1	<div>Camshaft Position Actuator Fasteners (Qty: 3)</div> <div>CAUTION</div> <div>Caution Refer to Fastener Caution.</div> <div>Tighten</div> <div>10 N·m (89 lb in)</div>
2	<div>Camshaft Position Actuator Magnet</div> <div>Procedure Unplug the camshaft position actuator magnet electrical connector.</div>
3	<div>Camshaft Position Actuator Magnet Gasket</div> <div>NOTE</div> <div>Note Replace with NEW gasket</div>

Callout	Component Name
Supercharger Belt Idler Pulley Replacement	
1	<div>Camshaft Position Actuator Fasteners (Qty: 3)</div> <div>CAUTION</div> <div>Caution Refer to Fastener Caution.</div> <div>Tighten</div> <div>10 N·m (89 lb in)</div>
2	<div>Camshaft Position Actuator Magnet</div> <div>Procedure Unplug the camshaft position actuator magnet electrical connector.</div>
3	<div>Camshaft Position Actuator Magnet Gasket</div> <div>NOTE</div> <div>Note Replace with NEW gasket</div>



2.

CAUTION

Caution

Refer to [Fastener Caution](#).

NOTE

Note

Ensure that the teeth of the **EN-42386-A flywheel holding tool** mesh with the teeth of the engine flywheel.

Install the **EN-42386-A flywheel holding tool** (2) and bolts. Use one M10–1.5 x 120 mm and one M10–1.5 x 45 mm bolt for proper tool installation. Tighten the **EN-42386-A flywheel holding tool** bolts (1) to