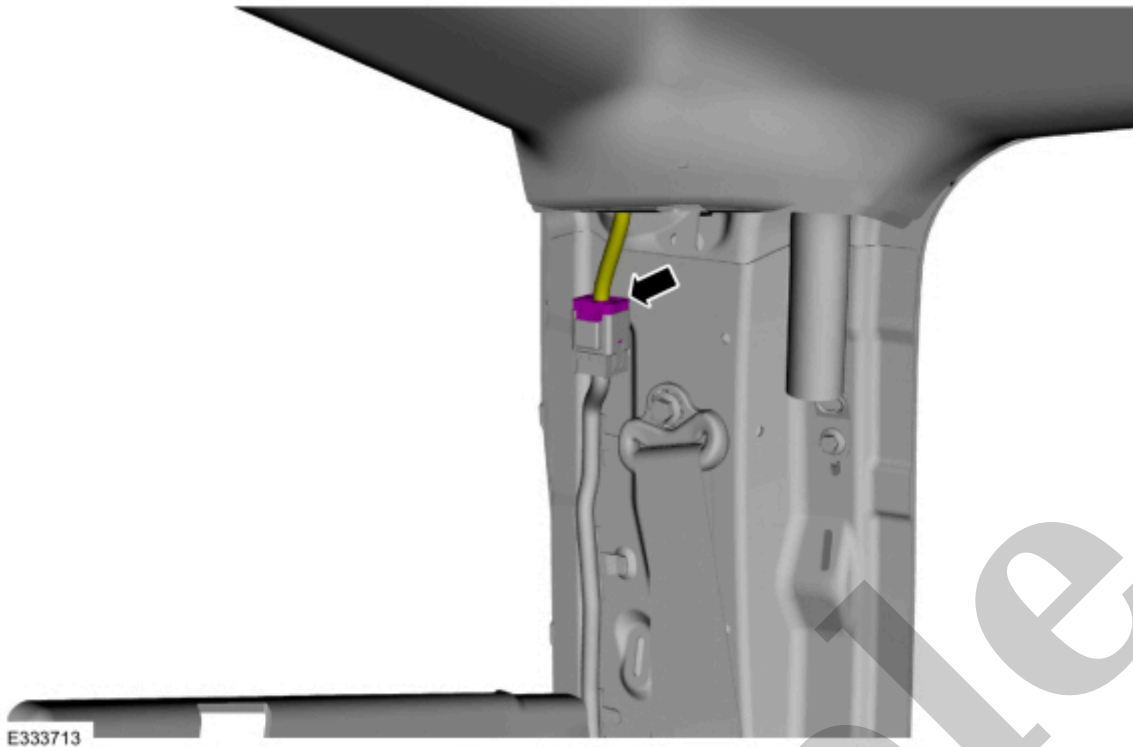


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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2004 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

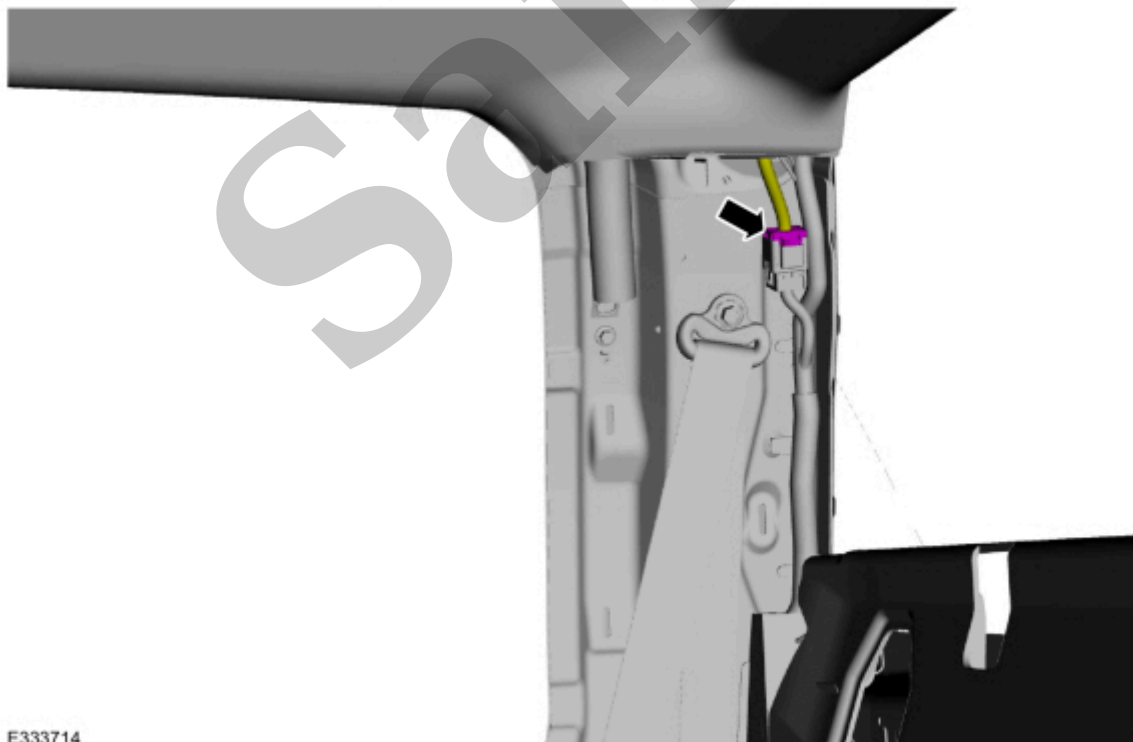
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9. On RH (right-hand) side.

Disconnect the headliner wiring harness electrical connector.



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11. Vehicles Without: Panoramic Roof Opening Panel

Lower the headliner.

1. Release the headliner rear clips.

Use the General Equipment: Interior Trim Remover

2. Release the headliner front and side clips.

Use the General Equipment: Interior Trim Remover

3. Release the headliner magnet.

Use the General Equipment: Interior Trim Remover

Sample



Headliner - Regular Cab

<i>501-05 Interior Trim and Ornamentation</i>	<i>2022 F-150</i>
<i>Removal and Installation</i>	<i>Procedure revision date: 09/18/2020</i>

Headliner - Regular Cab

Removal

1. Remove the following items:
 1. On both sides.
Remove the A-pillar trim panel.
Refer to: [A-Pillar Trim Panel](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).
 2. On both sides.
Remove the B-pillar trim panel.
Refer to: [B-Pillar Trim Panel - Regular Cab](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

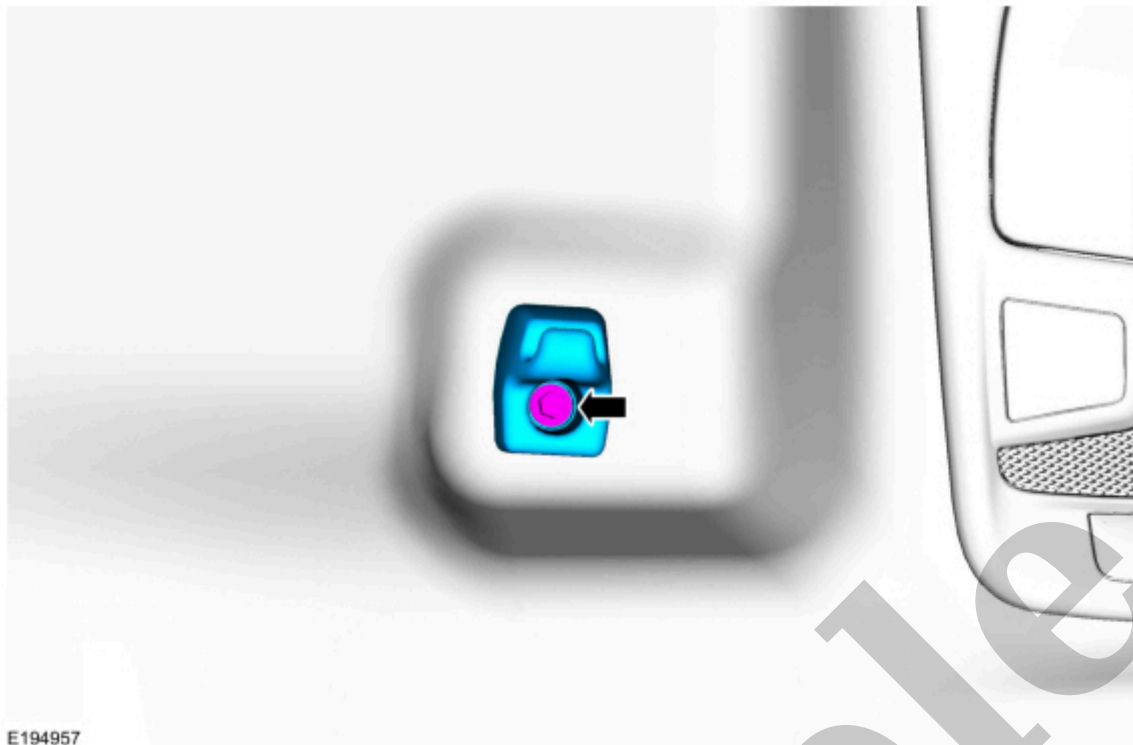
2. **NOTE**

LH (left hand) side shown, RH (right hand) side similar.

On both sides.

Remove the sun visor.

1. Remove the bolt cover.
2. Remove the bolt.

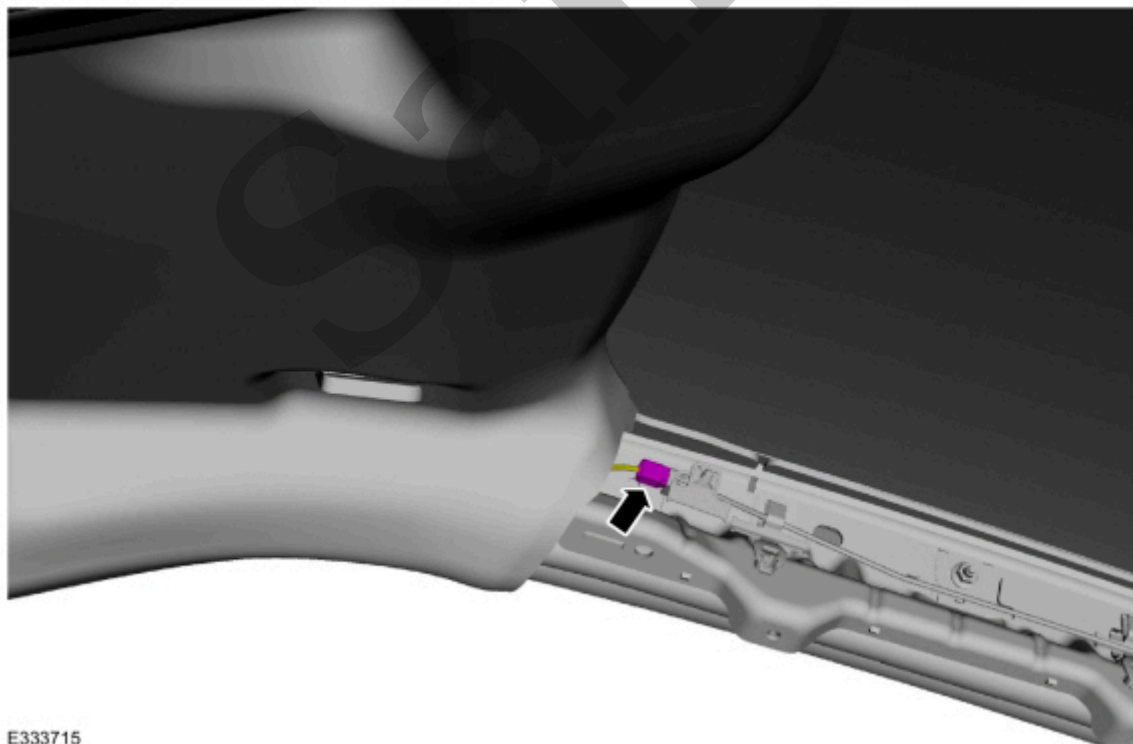


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4. On LH (left-hand) side.

Disconnect the headliner wiring harness electrical connector.



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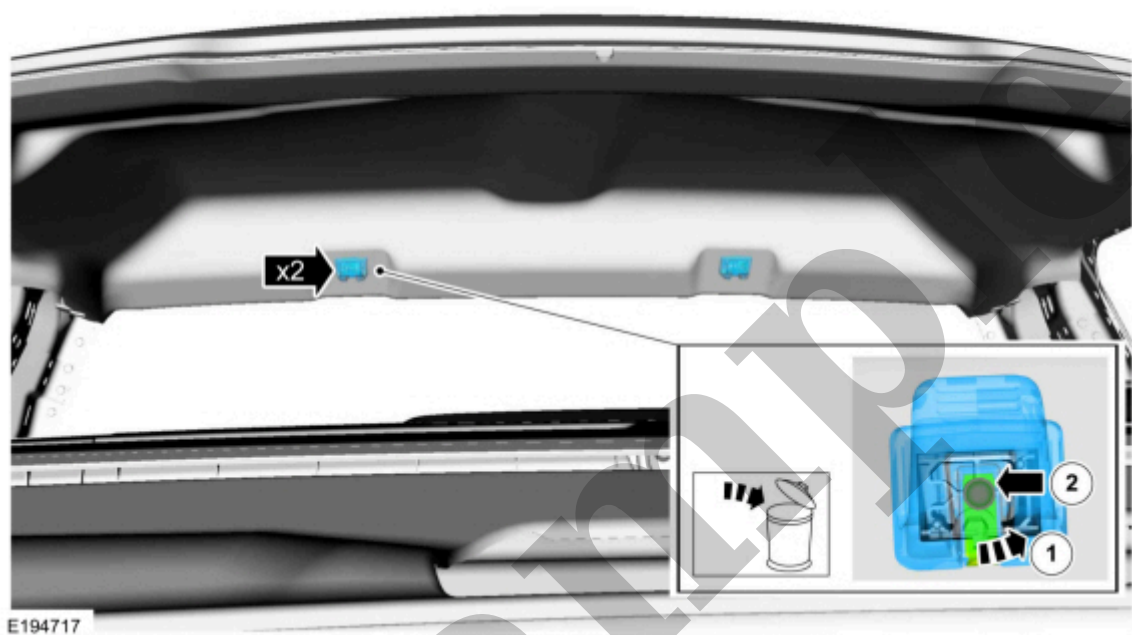
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7. On both sides.

Remove and discard the garment hooks.

1. Open the garment hook retainer cover.
2. Remove the screw and the garment hook.



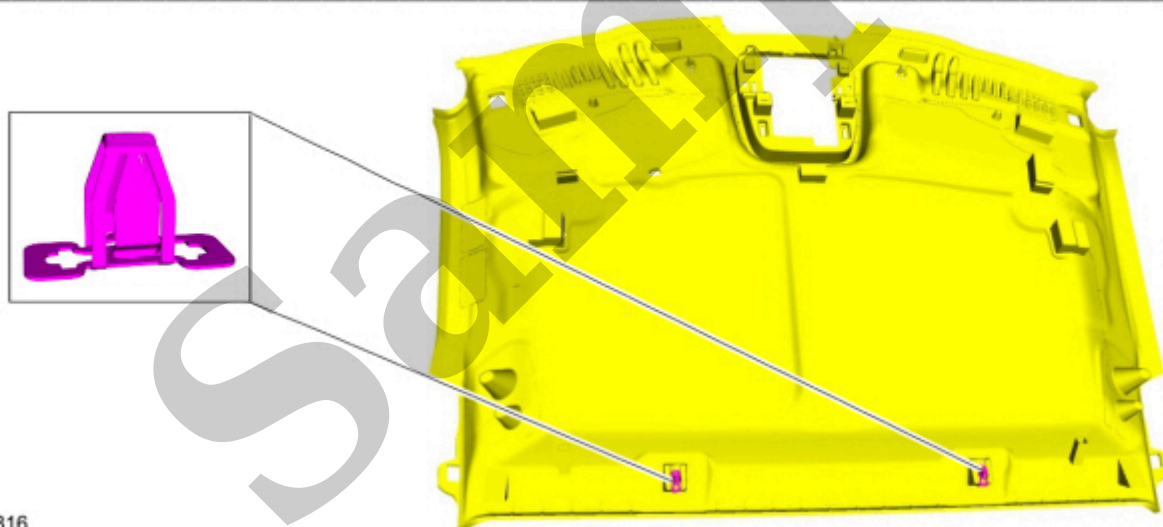
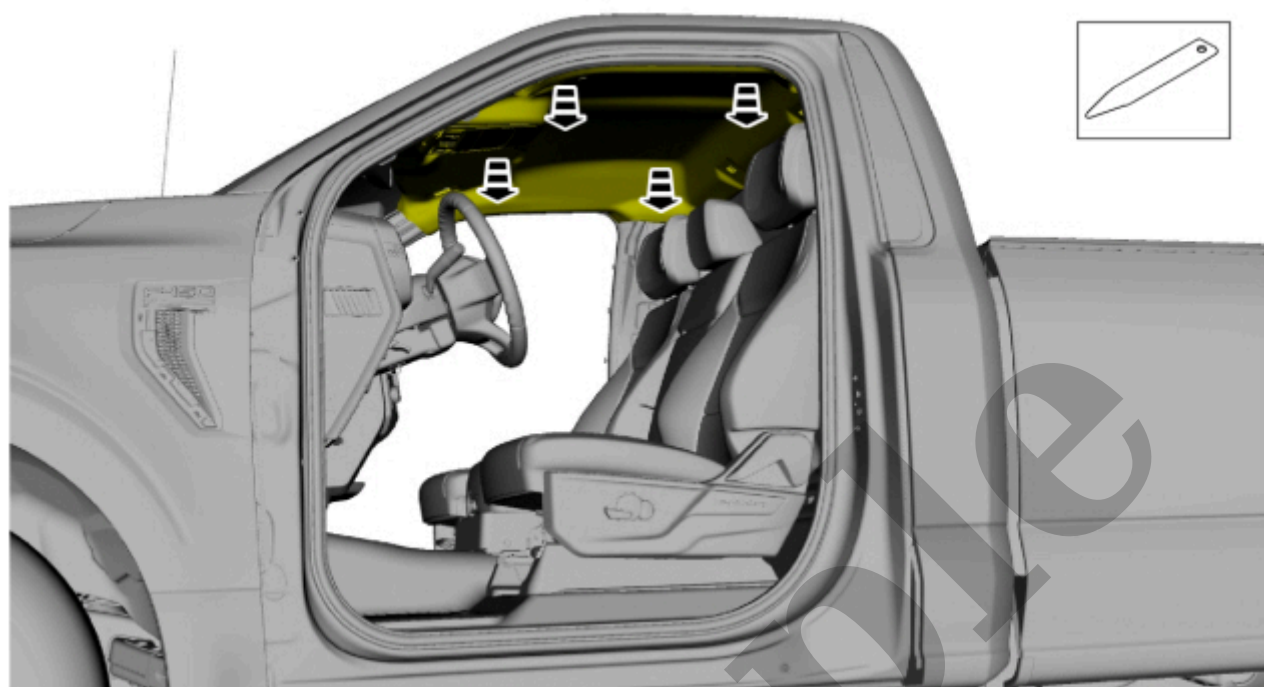
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8. On LH (left-hand) side.

Disconnect the headliner wiring harness electrical connector.

10. Release the rear clips and lower the headliner.

Use the General Equipment: Interior Trim Remover



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11. Remove the headliner.

2. Carefully remove the wiring harness from the original headliner.
3. Using a marking tool, mark the new headliner with the routing and exit points of the wiring harness from the original headliner.

4. **NOTICE**

Make sure not to damage the wiring harness when cutting the excess adhesive from the wiring harness.

Cut and remove any excess adhesive from the wiring harness.

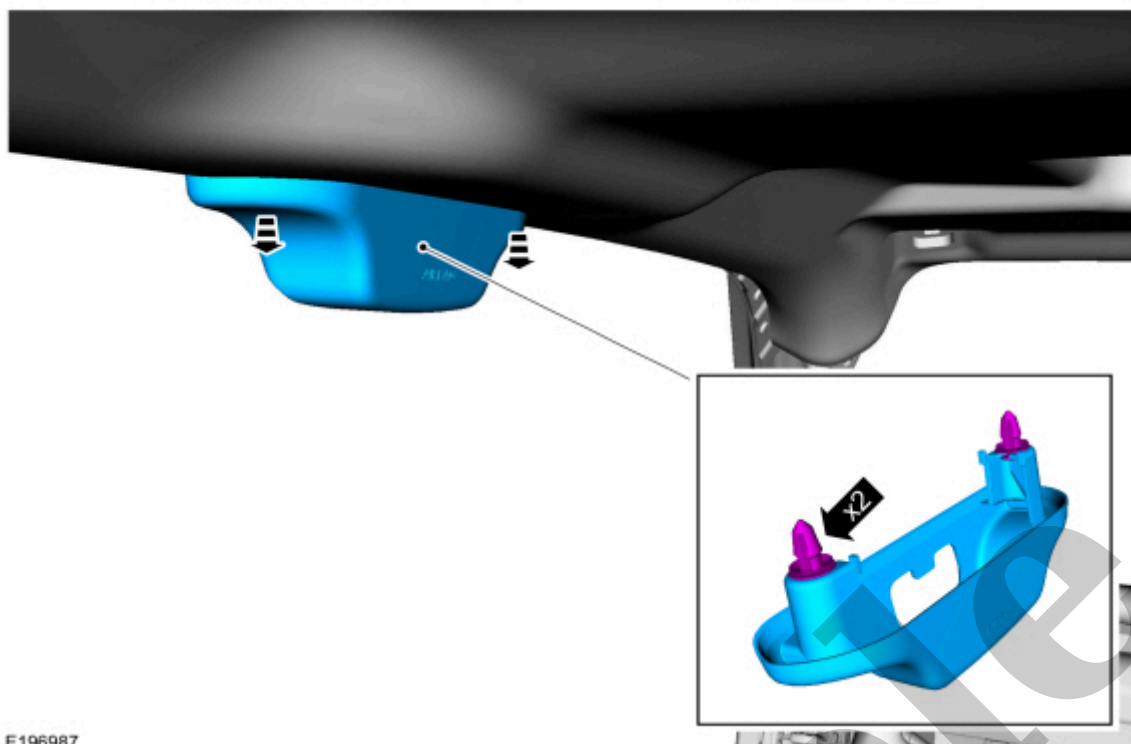
5. Position the wiring harness onto the new headliner, making sure the harness has enough length to be connected to the body / roof connectors at the tape location(s) applied earlier. Apply tape to temporarily hold the wiring harness in position on the headliner.
6. Apply the adhesive in the same location as the factory installed adhesive along the full length of the wiring harness-to-headliner to avoid any NVH (noise, vibration and harshness) concern(s).

Material : 3M™ Super-Fast Repair Adhesive / 04747

2. **NOTE**

Transfer parts as necessary.

To install, reverse the removal procedure.



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3. **NOTE**

LH (left hand) side shown, RH (right hand) side similar.

On both sides.

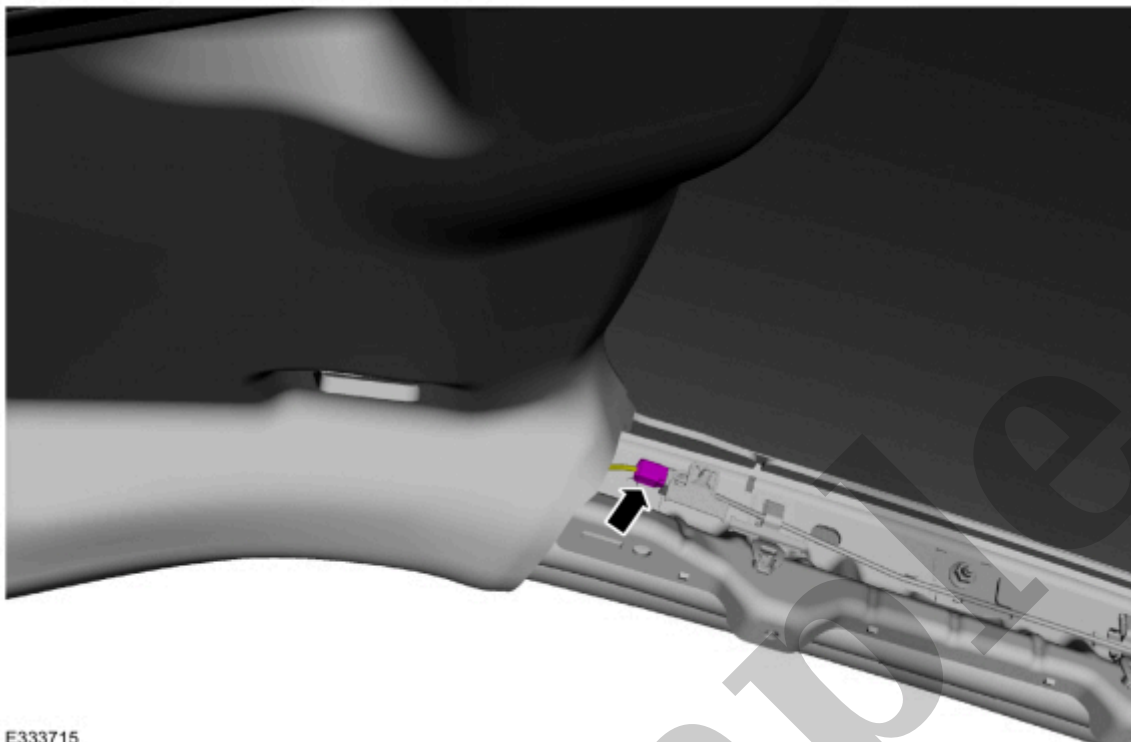
Remove the sun visor.

1. Remove the bolt cover.
2. Remove the bolt.
3. Remove the sun visor.
4. If equipped.

Disconnect the sun visor electrical connector.

5. On LH (left-hand) side.

Disconnect the headliner wiring harness electrical connector.



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6. Release the clips and remove the windshield interior trim panel.

Use the General Equipment: Interior Trim Remover