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2003 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

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E334066

Click here to learn about symbols, color coding, and icons used in this manual.

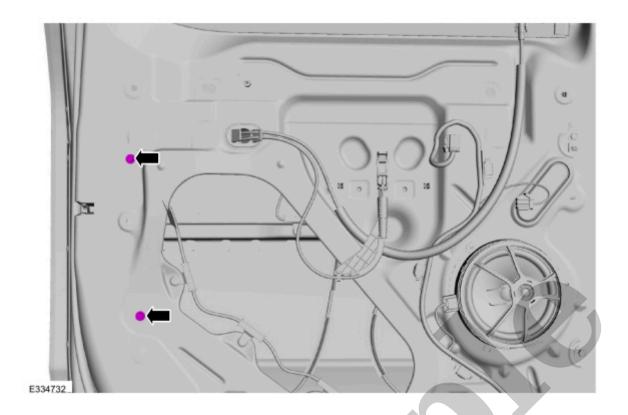
4. Remove the rear door window regulator adhesive cover.



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5. Position the rear door window regulator aside.

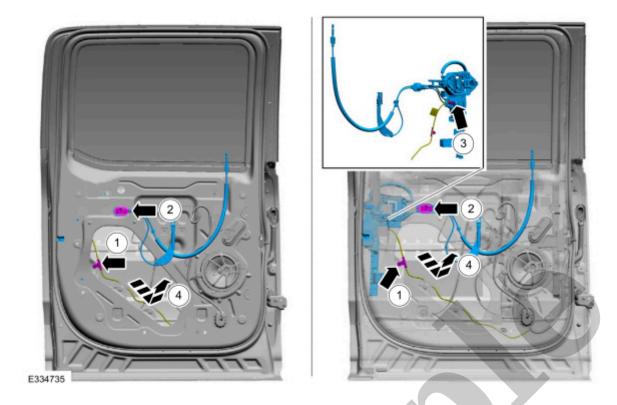


7. Remove the screw from the exterior rear door handle reinforcement.

Torque: 62 lb.in (7 Nm)



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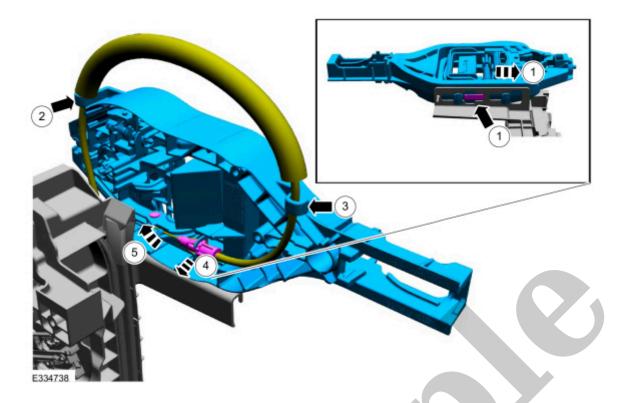


10. **NOTE**

This step is only necessary when installing a new component.

Release the cable tension by turning the release screw until the handle lever releases from the stop.

- 1. Turn the release screw until the handle lever releases from the stop.
- 2. Release the handle lever from the stop.

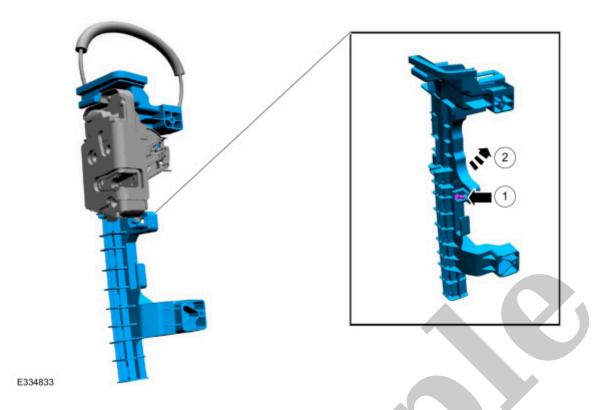


12. **NOTE**

This step is only necessary when installing a new component.

Remove the interior rear door handle cable and rear door latch lock indicator cable.

- 1. Remove the screw, the rear door latch lock indicator cable and the interior rear door handle cable access cover.
- 2. Remove the rear door latch lock indicator cable.
- 3. Remove the interior rear door handle cable.

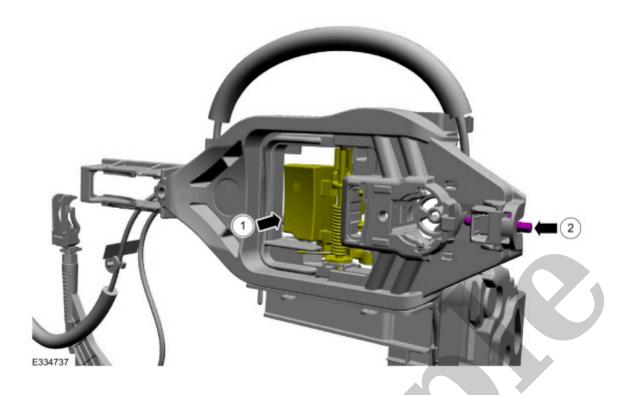


14. **NOTE**

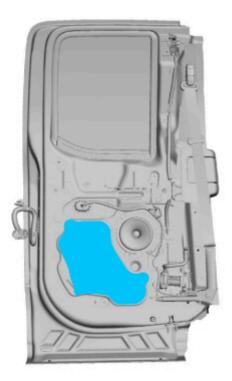
This step is only necessary when installing a new component.

Remove the exterior rear door handle reinforcement to rear door latch cable.

- 1. Remove the exterior rear door handle reinforcement to rear door latch cable screw.
- 2. Remove the exterior rear door handle reinforcement to rear door latch cable access cover.
- 3. Remove the exterior rear door handle reinforcement to rear door latch cable from the mounting bracket.
- 4. Remove the exterior rear door handle reinforcement to rear door latch cable end.



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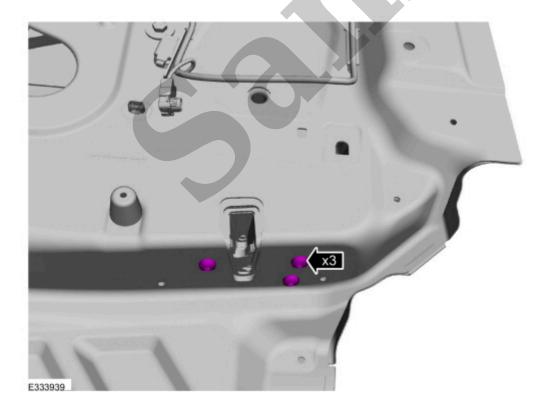


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3. Remove the rear door lower latch bolts.

Torque: 106 lb.in (12 Nm)



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Rear Door Upper Latch - SuperCab

501-14 Handles, Locks, Latches and Entry Systems	2022 F-150
Removal and Installation	Procedure revision date: 03/4/2021

Rear Door Upper Latch - SuperCab

Removal

NOTE

Left hand (LH) shown, right hand (RH) similar.

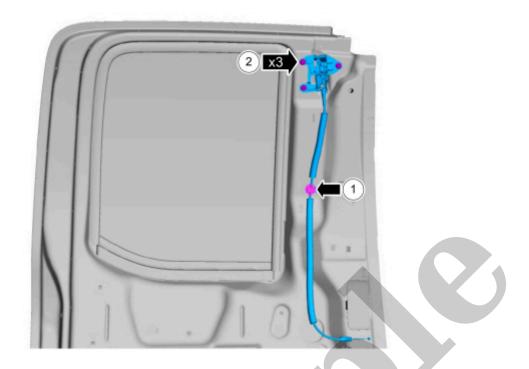
NOTE

Removal steps in this procedure may contain installation details.

1. Remove the rear door trim panel.

Refer to: Rear Door Trim Panel - SuperCab(501-05 Interior Trim and Ornamentation, Removal and Installation).

- 2. Disconnect the rear door upper latch cable.
 - 1. Remove the rear door upper latch cable from the cable bracket.
 - 2. Remove the rear door upper latch cable end from the interior rear door handle.



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Installation

1. To install, reverse the removal procedure.

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