

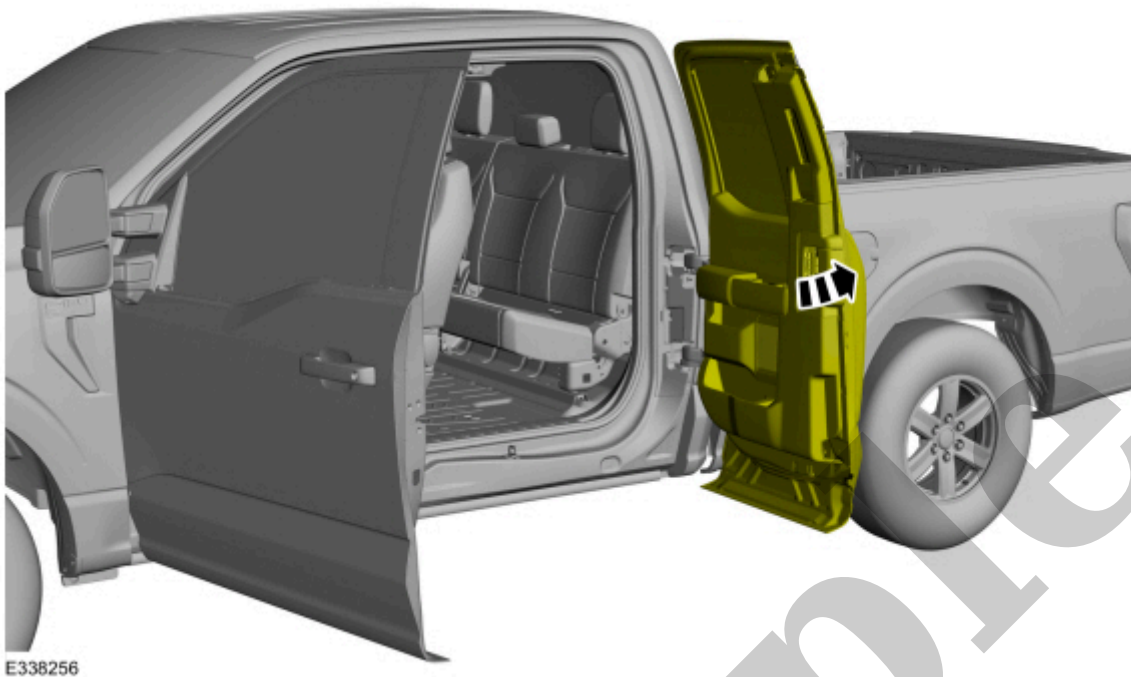
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2003 FORD Econovan OEM Service and Repair Workshop Manual

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7. Open the rear door.



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8. **NOTE**

This step is only necessary if the component has not previously been serviced.

NOTE

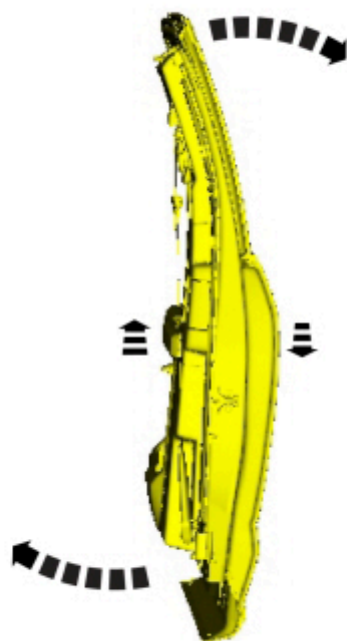
Mark the bolt head with suitable paint when replacing the factory installed bolts.

NOTE

This step is only necessary if no marking is present.

Replace the factory installed bolts with service bolts. Factory installed bolts do not allow for adjustment of the door.

Torque : 21 lb.ft (28 Nm)

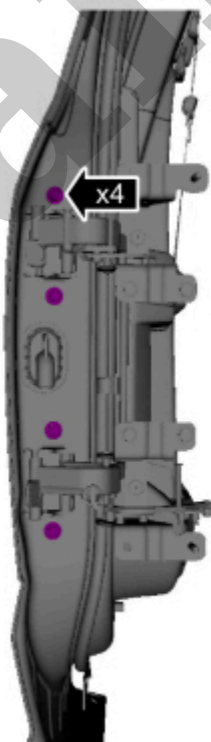


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11. Tighten the bolts.

Torque : 21 lb.ft (28 Nm)

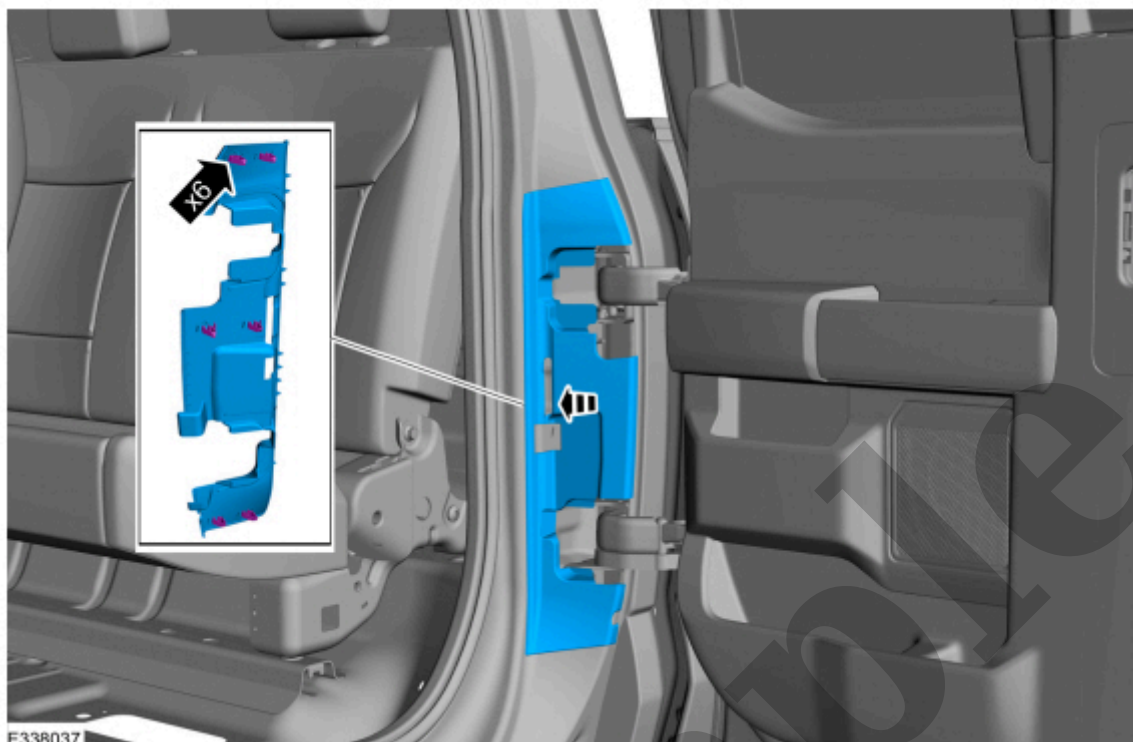


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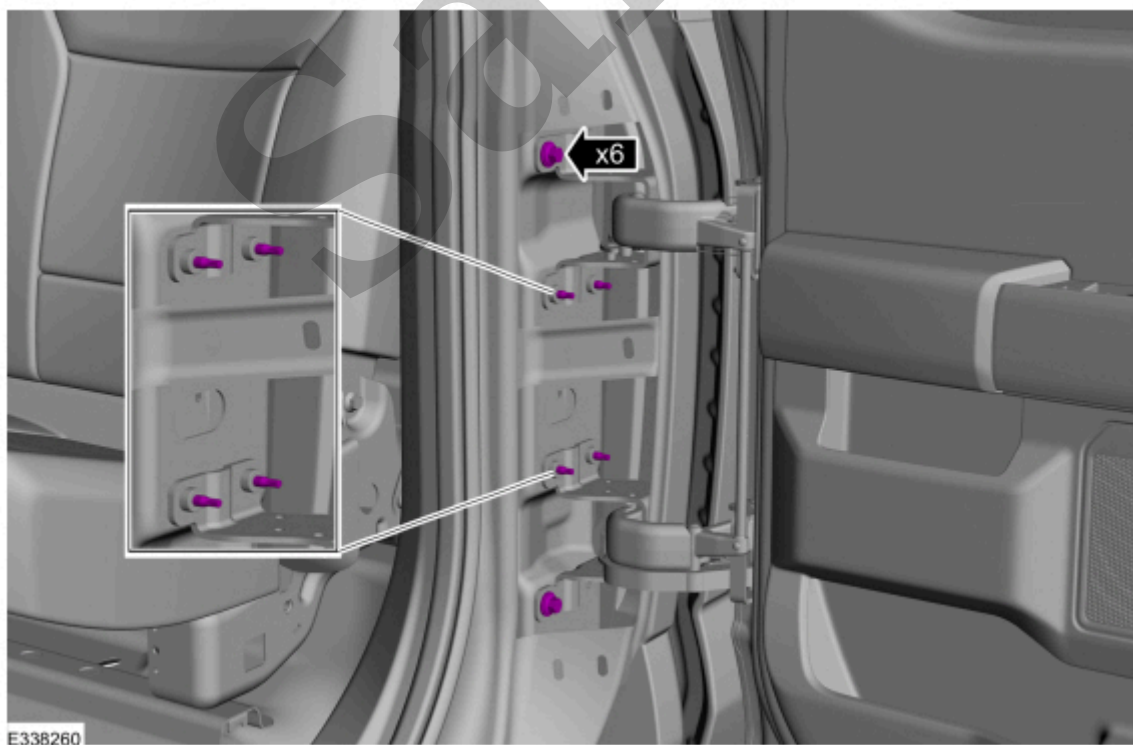
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14. Remove the rear body access trim panel.



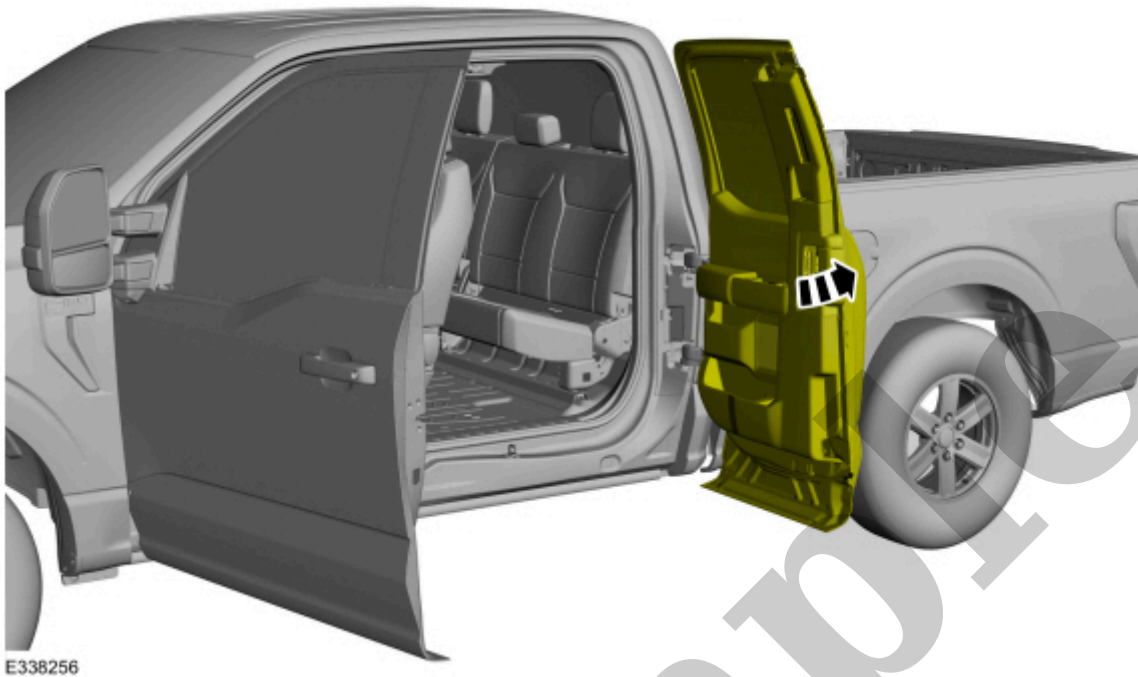
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15. Loosen the bolts enough to permit movement of the door.



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18. Carefully open the door.



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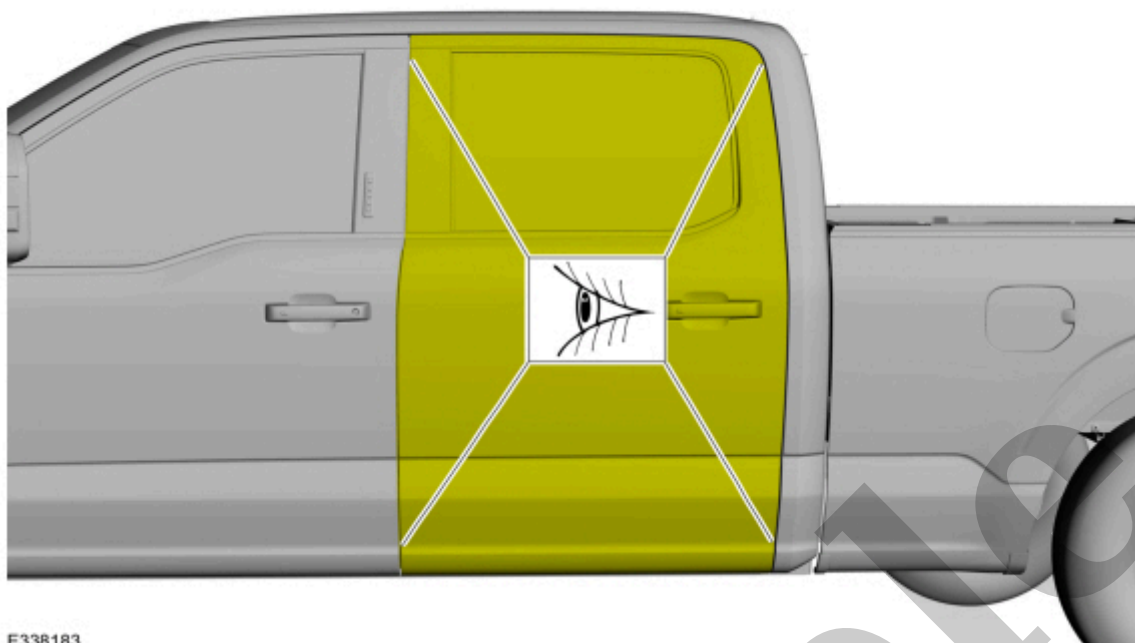
19. Tighten the bolts.

Torque : 26 lb.ft (35 Nm)

21. Install the removed components.

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Sample



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Adjustment

All alignments

1. Open the rear door.



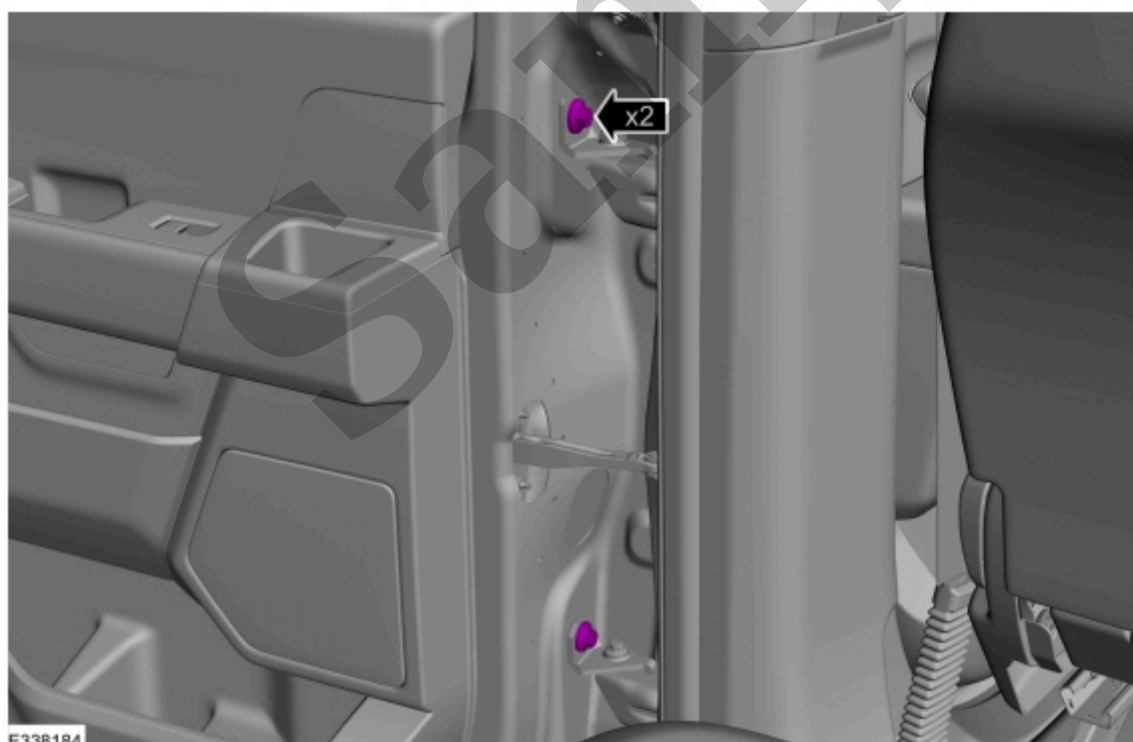
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4. Loosen the bolts enough to permit movement of the door.



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5. Adjust the door as required.

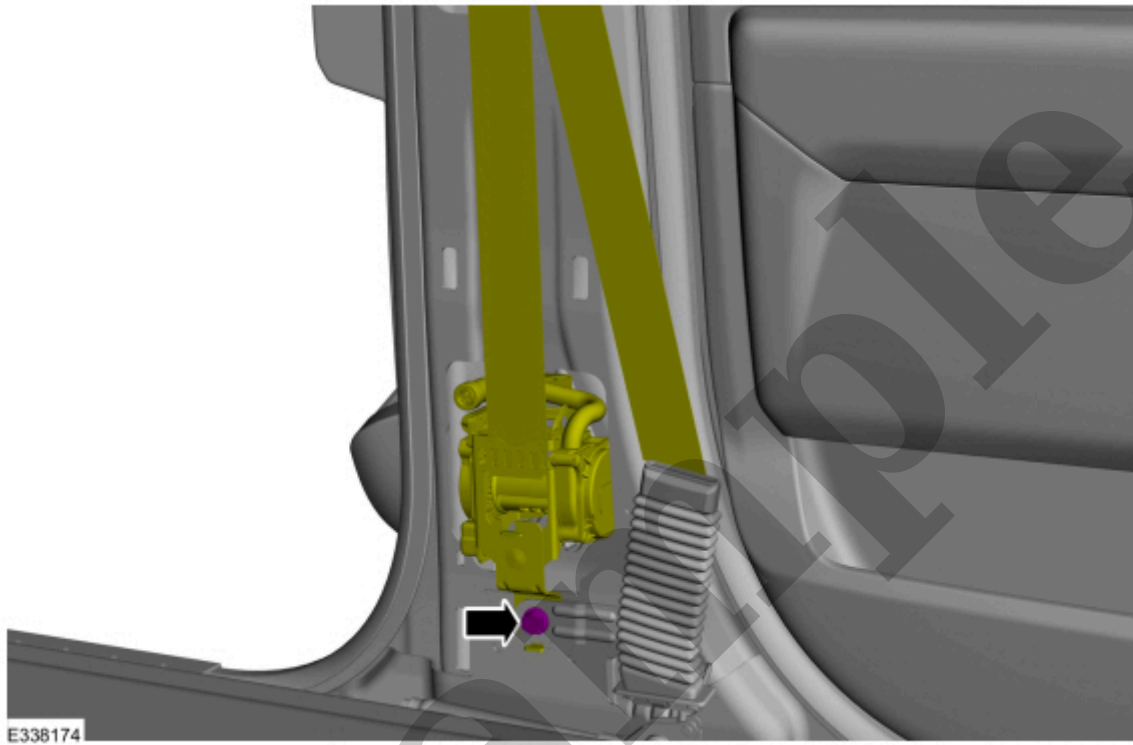
Rear door fore, aft and tilt alignment

7. Remove the B-pillar trim panel.

Refer to: [B-Pillar Trim Panel - SuperCrew](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

8. Remove the bolt and position aside the safety belt retractor.

Torque : 30 lb.ft (40 Nm)



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9. Open the front door.



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12. Carefully close the rear door.



E338178

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13. Carefully close the front door.