

Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2002 MAZDA 626 (Mk.5) Sedan OEM Service and Repair Workshop Manual

[Go to manual page](#)

STEP	INSPECTION	RESULTS	ACTION
9	DETERMINE IF MALFUNCTION CAUSE IS DRIVE-BY-WIRE CONTROL SYSTEM OR OTHER • Will the engine run smoothly at part throttle?	Yes	Go to Step 11.
		No	Go to the next step.
10	INSPECT DRIVE-BY-WIRE CONTROL SYSTEM OPERATION • Perform the Electronic Control Throttle Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T] .) • Does the drive-by-wire control system work properly?	Yes	Visually inspect the throttle body (damage/scratching). • If there is any malfunction: — Repair or replace the malfunctioning part according to the inspection results. • If there is no malfunction: — Go to the next step.
		No	Repair or replace the malfunctioning part according to the inspection results.
11	INSPECT PURGE CONTROL SYSTEM OPERATION • Perform the Purge Control System Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T] .) • Does the purge solenoid valve work properly?	Yes	Go to the next step.
		No	Repair or replace the malfunctioning part according to the inspection results.
12	INSPECT MAF SENSOR GROUND CIRCUIT FOR OPEN CIRCUIT • Inspect the MAF sensor for the following: — MAF sensor terminal B voltage (ground circuit) • Is there any malfunction?	Yes	Repair or replace the suspected wiring harness.
		No	Go to the next step.
13	INSPECT PCM FOR POOR GROUND • Verify the PCM ground point condition. • Is there any ground point loose or lifting in the PCM?	Yes	Repair the ground point.
		No	Go to the next step.

STEP	INSPECTION	RESULTS	ACTION
18	INSPECT SPILL VALVE CONTROL SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND <ul style="list-style-type: none"> • Switch the ignition off. • Disconnect the high pressure fuel pump and PCM connectors. • Inspect for continuity between high pressure fuel pump terminal A (wiring harness-side) and body ground. • Is there continuity? 	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between high pressure fuel pump terminal A and PCM terminal 1EE. If there is a common connector: <ul style="list-style-type: none"> • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. If there is no common connector: <ul style="list-style-type: none"> • Repair or replace the wiring harness which has a short to ground. If the malfunction remains: <ul style="list-style-type: none"> • Replace the PCM. (damage to driver in PCM) (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Replace the high pressure fuel pump. (See HIGH PRESSURE FUEL PUMP REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
19	INSPECT FUEL PRESSURE (LOW-SIDE) <ul style="list-style-type: none"> • Connect the fuel pressure gauge between fuel pump and high pressure fuel pump. • Measure the low side fuel pressure. (See FUEL LINE PRESSURE INSPECTION [SKYACTIV-G 2.5T].) • Is the low side fuel pressure within specification? Specification: <ul style="list-style-type: none"> • 545–695 kPa {5.56–7.08 kgf/cm², 79.1–100.0 psi} 	Yes	Go to the next step.
		No	Inspect the following: <ul style="list-style-type: none"> • Fuel line restriction • Fuel filter clogged — If there is any malfunction: <ul style="list-style-type: none"> • Repair or replace the malfunctioning part according to the inspection results. — If there is no malfunction: <ul style="list-style-type: none"> • Replace the fuel pump unit. (See FUEL PUMP UNIT REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
20	INSPECT FUEL INJECTOR OPERATION <ul style="list-style-type: none"> • Perform the Fuel Injector Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T].) • Do the fuel injectors operate properly? 	Yes	Go to the next step.
		No	Repair or replace the malfunctioning part according to the inspection results.
21	INSPECT ENGINE COMPRESSION <ul style="list-style-type: none"> • Measure the compression pressure for each cylinder. (See COMPRESSION INSPECTION [SKYACTIV-G 2.5T].) • Are compression pressures within specification? 	Yes	Go to Step 27.
		No	Go to the next step.
22	INSPECT ELECTRIC VARIABLE VALVE TIMING DRIVER <ul style="list-style-type: none"> • Inspect the electric variable valve timing driver. (See ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER INSPECTION [SKYACTIV-G 2.5T].) • Is there any malfunction? 	Yes	Replace the electric variable valve timing motor/driver. (See ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Go to the next step.
23	INSPECT ELECTRIC VARIABLE VALVE TIMING MOTOR <ul style="list-style-type: none"> • Inspect the electric variable valve timing motor. (See ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER INSPECTION [SKYACTIV-G 2.5T].) • Is there any malfunction? 	Yes	Replace the electric variable valve timing motor/driver. (See ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Go to the next step.

Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	INSPECT COOLING SYSTEM FOR MALFUNCTION <ul style="list-style-type: none"> Access the ECT PID using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) Start the engine and warm it up completely. Is the ECT PID value between 82–112 °C {180–234 °F}? 	Yes	Go to the next step.
		No	ECT PID value is higher than 112 °C {234 °F}: <ul style="list-style-type: none"> Perform the symptom troubleshooting "NO.17 COOLING SYSTEM CONCERNS-OVERHEATING". (See NO.17 COOLING SYSTEM CONCERNS-OVERHEATING [SKYACTIV-G 2.5T].) ECT PID value is less than 82 °C {180 °F}: <ul style="list-style-type: none"> Perform the symptom troubleshooting "NO.18 COOLING SYSTEM CONCERNS-RUNS COLD". (See NO.18 COOLING SYSTEM CONCERNS-RUNS COLD [SKYACTIV-G 2.5T].)
2	VERIFY PCM DTC <ul style="list-style-type: none"> Retrieve PCM DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) Are any DTCs present? 	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)] .)
		No	Go to the next step.
3	VERIFY CURRENT INPUT SIGNAL STATUS <p>Caution</p> <ul style="list-style-type: none"> While performing this step, always operate the vehicle in a safe and lawful manner. When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later. Access the following PIDs using the M-MDS: (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) <ul style="list-style-type: none"> APP1 APP2 ECT O2S11 O2S12 SHRTFT1 LONGFT1 Do the PIDs indicate the correct values under the trouble condition? (See PCM INSPECTION [SKYACTIV-G 2.5T].) 	Yes	Go to the next step.
		No	APP1, APP2 PIDs are not as specified: <ul style="list-style-type: none"> Inspect the APP sensor. (See ACCELERATOR PEDAL POSITION (APP) SENSOR INSPECTION [SKYACTIV-G 2.5T].) ECT PID is not as specified: <ul style="list-style-type: none"> Inspect the ECT sensor. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR INSPECTION [SKYACTIV-G 2.5T].) O2S11, SHRTFT1, LONGFT1 PIDs are not as specified: <ul style="list-style-type: none"> Inspect the A/F sensor. (See AIR FUEL RATIO (A/F) SENSOR INSPECTION [SKYACTIV-G 2.5T].) O2S12 PID is not as specified: <ul style="list-style-type: none"> Inspect the HO2S. (See HEATED OXYGEN SENSOR (HO2S) INSPECTION [SKYACTIV-G 2.5T].) Repair or replace the malfunctioning part according to the inspection results. <ul style="list-style-type: none"> If the malfunction remains: <ul style="list-style-type: none"> Inspect communication error between TCM and PCM. Repair or replace the malfunctioning part according to the inspection results if necessary. — Perform the "INTERMITTENT CONCERN TROUBLESHOOTING" procedure. (See INTERMITTENT CONCERN TROUBLESHOOTING [SKYACTIV-G 2.5T] .)

NO.6 CRANKS NORMALLY BUT WILL NOT START [SKYACTIV-G 2.5T]

SM2897085

id0103q480120

6	CRANKS NORMALLY BUT WILL NOT START
DESCRIPTION	<ul style="list-style-type: none">• Starter cranks engine at normal speed but engine will not run.• Refer to symptom troubleshooting “NO.5 ENGINE STALLS-AFTER START/AT IDLE” if this symptom appears after engine stalls.• Fuel is in tank.• Battery is in normal condition.

Sample

STEP	INSPECTION	RESULTS	ACTION
4	VERIFY CURRENT INPUT SIGNAL STATUS Caution <ul style="list-style-type: none"> • While performing this step, always operate the vehicle in a safe and lawful manner. • When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later. <ul style="list-style-type: none"> • Access the following PIDs using the M-MDS: (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) — APP1 — APP2 — ECT — MAF — O2S11 — O2S12 — SHRTFT1 — LONGFT1 • Do the PIDs indicate the correct values under the trouble condition? (See PCM INSPECTION [SKYACTIV-G 2.5T].) 	Yes	Go to the next step.
		No	APP1, APP2 PIDs are not as specified: <ul style="list-style-type: none"> • Inspect the APP sensor. (See ACCELERATOR PEDAL POSITION (APP) SENSOR INSPECTION [SKYACTIV-G 2.5T].) ECT PID is not as specified: <ul style="list-style-type: none"> • Inspect the ECT sensor. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR INSPECTION [SKYACTIV-G 2.5T].) MAF PID is not as specified: <ul style="list-style-type: none"> • Inspect the MAF sensor. (See MASS AIR FLOW (MAF) SENSOR INSPECTION [SKYACTIV-G 2.5T].) O2S11, SHRTFT1, LONGFT1 PIDs are not as specified: <ul style="list-style-type: none"> • Inspect the A/F sensor. (See AIR FUEL RATIO (A/F) SENSOR INSPECTION [SKYACTIV-G 2.5T].) O2S12 PID is not as specified: <ul style="list-style-type: none"> • Inspect the HO2S. (See HEATED OXYGEN SENSOR (HO2S) INSPECTION [SKYACTIV-G 2.5T].) Repair or replace the malfunctioning part according to the inspection results. <ul style="list-style-type: none"> • If the malfunction remains: <ul style="list-style-type: none"> — Perform the “INTERMITTENT CONCERN TROUBLESHOOTING” procedure. (See INTERMITTENT CONCERN TROUBLESHOOTING [SKYACTIV-G 2.5T].)
5	DETERMINE IF MALFUNCTION CAUSE IS DRIVE-BY-WIRE CONTROL SYSTEM OR OTHER <ul style="list-style-type: none"> • Will the engine run smoothly at part throttle? 	Yes	Go to Step 7.
		No	Go to the next step.
6	INSPECT DRIVE-BY-WIRE CONTROL SYSTEM OPERATION <ul style="list-style-type: none"> • Perform the Electronic Control Throttle Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T].) • Does the drive-by-wire control system work properly? 	Yes	Visually inspect the throttle body (damage/scratching). <ul style="list-style-type: none"> • If there is any malfunction: <ul style="list-style-type: none"> — Repair or replace the malfunctioning part according to the inspection results. • If there is no malfunction: <ul style="list-style-type: none"> — Go to the next step.
		No	Repair or replace the malfunctioning part according to the inspection results.
7	INSPECT PURGE CONTROL SYSTEM OPERATION <ul style="list-style-type: none"> • Perform the Purge Control System Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T].) • Does the purge solenoid valve work properly? 	Yes	Go to the next step.
		No	Repair or replace the malfunctioning part according to the inspection results.

STEP	INSPECTION	RESULTS	ACTION
12	INSPECT FUEL PRESSURE (HIGH-SIDE) <ul style="list-style-type: none"> • Access the FUEL_PRES PID using the M-MDS while cranking the engine. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) • Is the FUEL_PRES PID value within specification? Specification: <ul style="list-style-type: none"> • Is the FUEL_PRES PID value approx. 3 MPa {31 kgf/cm², 435 psi}? 	Yes	Go to Step 14.
		No	Lower than specification: <ul style="list-style-type: none"> • Inspect the following: <ul style="list-style-type: none"> — Fuel leakage at the fuel line and fuel injector — Fuel pump <ul style="list-style-type: none"> • Perform the Fuel Pump (Low-pressure Side) Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T].) — Fuel pressure sensor (See HIGH FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T].) (See LOW FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T].) — High pressure fuel pump (See HIGH PRESSURE FUEL PUMP INSPECTION [SKYACTIV-G 2.5T].) • If there is any malfunction: <ul style="list-style-type: none"> — Repair or replace the malfunctioning part according to the inspection results. • If there is no malfunction: <ul style="list-style-type: none"> — Go to the next step. Higher than specification: <ul style="list-style-type: none"> • Go to the next step.
13	INSPECT SPILL VALVE CONTROL SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND <ul style="list-style-type: none"> • Switch the ignition off. • Disconnect the high pressure fuel pump and PCM connectors. • Inspect for continuity between high pressure fuel pump terminal A (wiring harness-side) and body ground. • Is there continuity? 	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between high pressure fuel pump terminal A and PCM terminal 1EE. If there is a common connector: <ul style="list-style-type: none"> • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. If there is no common connector: <ul style="list-style-type: none"> • Repair or replace the wiring harness which has a short to ground. If the malfunction remains: <ul style="list-style-type: none"> • Replace the PCM. (damage to driver in PCM) (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Replace the high pressure fuel pump. (See HIGH PRESSURE FUEL PUMP REMOVAL/INSTALLATION [SKYACTIV-G 2.5T] .)

NO.8 ENGINE RUNS ROUGH/ROLLING IDLE [SKYACTIV-G 2.5T]

SM2897086

id0103q480140

8	ENGINE RUNS ROUGH/ROLLING IDLE
DESCRIPTION	<ul style="list-style-type: none">• Engine speed fluctuates between specified idle speed and lower speed and, engine shakes excessively.• Idle speed is too slow and engine shakes excessively.

Sample

STEP	INSPECTION	RESULTS	ACTION
2	VERIFY IF MALFUNCTION CAUSE IS OVERHEATING Caution <ul style="list-style-type: none"> • While performing this step, always operate the vehicle in a safe and lawful manner. • When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later. <ul style="list-style-type: none"> • Access the ECT PID using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) • Is the ECT PID value less than 116 °C {241 °F} during driving? 	Yes	Go to the next step.
		No	<p>The cause of this concern could be from the cooling system overheating.</p> <ul style="list-style-type: none"> • Perform the symptom troubleshooting “NO.17 COOLING SYSTEM CONCERNS-OVERHEATING”. (See NO.17 COOLING SYSTEM CONCERNS-OVERHEATING [SKYACTIV-G 2.5T].)
3	VERIFY PCM DTC <ul style="list-style-type: none"> • Retrieve PCM DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) • Are any DTCs present? 	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)] .)
		No	Go to the next step.
4	VERIFY CURRENT INPUT SIGNAL STATUS Caution <ul style="list-style-type: none"> • While performing this step, always operate the vehicle in a safe and lawful manner. • When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later. <ul style="list-style-type: none"> • Access the following PIDs using the M-MDS: (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) <ul style="list-style-type: none"> — APP1 — APP2 — ECT — MAF — MAP — MAP_V — O2S11 — O2S12 — SHRTFT1 — LONGFT1 • Do the PIDs indicate the correct values under the trouble condition? (See PCM INSPECTION [SKYACTIV-G 2.5T].) 	Yes	Go to the next step.
		No	<p>APP1, APP2 PIDs are not as specified:</p> <ul style="list-style-type: none"> • Inspect the APP sensor. (See ACCELERATOR PEDAL POSITION (APP) SENSOR INSPECTION [SKYACTIV-G 2.5T].) <p>ECT PID is not as specified:</p> <ul style="list-style-type: none"> • Inspect the ECT sensor. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR INSPECTION [SKYACTIV-G 2.5T].) <p>MAF PID is not as specified:</p> <ul style="list-style-type: none"> • Inspect the MAF sensor. (See MASS AIR FLOW (MAF) SENSOR INSPECTION [SKYACTIV-G 2.5T].) <p>MAP, MAP_V PIDs are not as specified:</p> <ul style="list-style-type: none"> • Inspect the MAP sensor. (See MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR INSPECTION [SKYACTIV-G 2.5T].) <p>O2S11, SHRTFT1, LONGFT1 PIDs are not as specified:</p> <ul style="list-style-type: none"> • Inspect the A/F sensor. (See AIR FUEL RATIO (A/F) SENSOR INSPECTION [SKYACTIV-G 2.5T].) <p>O2S12 PID is not as specified:</p> <ul style="list-style-type: none"> • Inspect the HO2S. (See HEATED OXYGEN SENSOR (HO2S) INSPECTION [SKYACTIV-G 2.5T].) <p>Repair or replace the malfunctioning part according to the inspection results.</p> <ul style="list-style-type: none"> • If the malfunction remains: <ul style="list-style-type: none"> — Perform the “INTERMITTENT CONCERN TROUBLESHOOTING” procedure. (See INTERMITTENT CONCERN TROUBLESHOOTING [SKYACTIV-G 2.5T].)

STEP	INSPECTION	RESULTS	ACTION
10	INSPECT FUEL PRESSURE (HIGH-SIDE) <ul style="list-style-type: none"> Start the engine and warm it up completely. Access the FUEL_PRES PID using the M-MDS at idle. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) Is the FUEL_PRES PID value approx. 3 MPa {31 kgf/cm², 435 psi}? 	Yes	Go to Step 14.
		No	Lower than 3 MPa {31 kgf/cm ² , 435 psi}: <ul style="list-style-type: none"> Inspect the following: <ul style="list-style-type: none"> Fuel leakage at the fuel line and fuel injector Fuel pump <ul style="list-style-type: none"> Perform the Fuel Pump (Low-pressure Side) Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5T].) Fuel pressure sensor (See HIGH PRESSURE FUEL PUMP INSPECTION [SKYACTIV-G 2.5T].) (See LOW FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T].) <ul style="list-style-type: none"> If there is any malfunction: <ul style="list-style-type: none"> Repair or replace the malfunctioning part according to the inspection results. If there is no malfunction: <ul style="list-style-type: none"> Go to Step 13. Higher than 3 MPa {31 kgf/cm ² , 435 psi}: <ul style="list-style-type: none"> Go to the next step.
11	DETERMINE IF MALFUNCTION CAUSE IS FUEL PRESSURE SENSOR OR HIGH PRESSURE FUEL PUMP <ul style="list-style-type: none"> Is the vehicle acceleration performance normal? 	Yes	Go to the next step.
		No	Go to Step 13.
12	INSPECT HIGH FUEL PRESSURE SENSOR <ul style="list-style-type: none"> Inspect the high fuel pressure sensor. (See HIGH FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T].) Is there any malfunction? 	Yes	Replace the fuel distributor. (See FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T] .)
		No	Go to Step 14.
13	INSPECT SPILL VALVE CONTROL SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND <ul style="list-style-type: none"> Switch the ignition off. Disconnect the high pressure fuel pump and PCM connectors. Inspect for continuity between high pressure fuel pump terminal A (wiring harness-side) and body ground. Is there continuity? 	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between high pressure fuel pump terminal A and PCM terminal 1EE. If there is a common connector: <ul style="list-style-type: none"> Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. Repair or replace the malfunctioning part. If there is no common connector: <ul style="list-style-type: none"> Repair or replace the wiring harness which has a short to ground. If the malfunction remains: <ul style="list-style-type: none"> Replace the PCM. (damage to driver in PCM) (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Replace the high pressure fuel pump. (See HIGH PRESSURE FUEL PUMP REMOVAL/INSTALLATION [SKYACTIV-G 2.5T] .)