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2002 MAZDA 6/Atenza Sedan OEM Service and Repair Workshop Manual

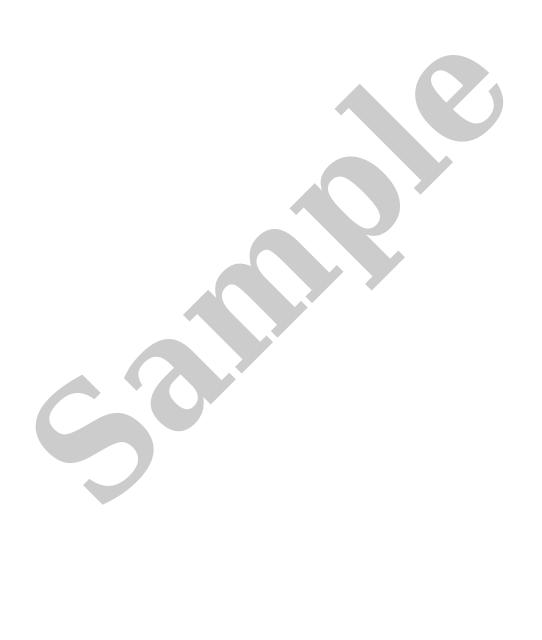
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NO.10 HARD TO START/LONG CRANK/ERRATIC START/ERRATIC CRANK [SKYACTIV-D 2.2]

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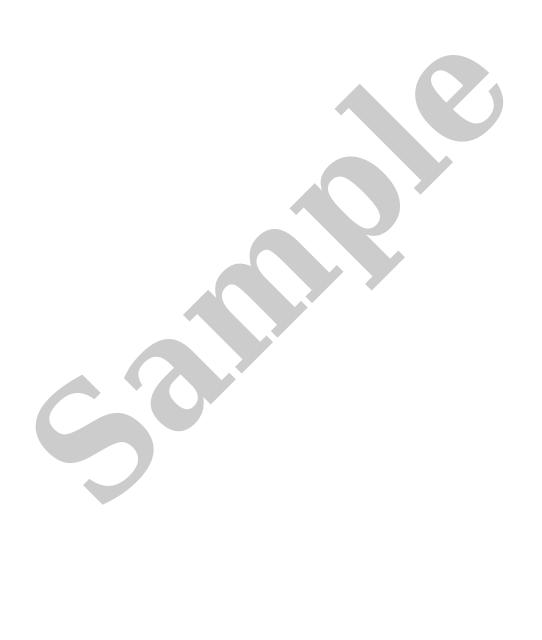
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10	HARD TO START/LONG CRANK/ERRATIC START/ERRATIC CRANK
DESCRIPTION	There is ignition, but the engine does not run under its own power.Long period of time required before the engine starts.
POSSIBLE CAUSE	Note If the ignition is not switched off (to LOCK or ACC) after the engine stalls, and then an engine restart is attempted, the PCM corrects the difference between CKP sensor and CMP sensor signals caused by engine stalling, which may result in more time needed to restart the engine. PCM DTC is stored. A/C relay malfunction ECT sensor No.1/ECT sensor No.2 malfunction Fuel injection system malfunction Fuel leakage from fuel system or air suction Common rail malfunction Supply pump malfunction Supply pump malfunction Fuel pressure relief valve malfunction Warning The following troubleshooting flow chart contains the fuel system diagnosis and repair procedures. Read the following warnings before performing the fuel system services: Always keep sparks and flames away from fuel. Fuel can be easily ignited which could cause serious injury or death, and damage to equipment. Fuel line spills and leakage from the pressurized fuel system are dangerous. Fuel can ignite and cause serious injury or death, and damage to property and facilities. Fuel can also irritate skin and eyes. To prevent this, always complete the "Fuel Line Safety Procedure", while referring to the "BEFORE SERVICE PRECAUTION". (See BEFORE SERVICE PRECAUTION ISKYACTIV-D 2.21). Fuel is highly flammable and dangerous. Fuel line spills and leakage can cause serious injury or death, and damage to equipment. When installing the fuel hose, always refer to



STEP	INSPECTION	RESULTS	ACTION
7	DETERMINE IF MALFUNCTION IS DUE TO EXCESSIVE ENGINE SPEED RESISTANCE Rotate the crankshaft pulley lock bolt clockwise using a wrench. (See FRONT OIL SEAL REPLACEMENT [SKYACTIV-D 2.2].) Can bolts be rotated?	Yes	Go to Step 9.
		No	Go to the next step.
8	INSPECT FOR MALFUNCTION DUE TO EXCESSIVE MECHANICAL RESISTANCE OF ENGINE ACCESSORIES • Remove all drive belts from engine accessories. (See DRIVE BELT REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) Caution • Do not run the engine for long periods with the drive belts of engine accessories removed. Otherwise the engine could be damaged from overheating. • Start the engine.	Yes	Repair or replace the malfunctioning part according to the inspection results, then go to Step 13. (Large mechanical resistance in engine accessories such as the A/C compressor.)
	• Is cranking possible? (Does the engine start?)	No	Go to the next step.
9	• Retrieve TCM DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC SYSTEM DTC INSPECTION [TCM (GW6A-EL, GW6AX-EL)].)	Yes	Go to the applicable DTC inspection. (See ON-BOARD DIAGNOSTIC SYSTEM DTC TABLE [TCM (GW6A-EL, GW6AX-EL)].)
	Are any DTCs present? INSPECT ENGINE COMPRESSION	NO	Go to the next step.
10	 Inspect the engine compression. (See COMPRESSION INSPECTION [SKYACTIV-D 2.2].) Are compression pressures within 	Yes No	Go to Step 13. Go to the next step.
	specification? INSPECT FOR MALFUNCTION DUE TO DEVIATED VALVE TIMING • Inspect the valve timing (timing chain installation condition). (See TIMING CHAIN REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) • Is the valve timing normal?	Yes	Go to the next step.
11		No	Adjust the valve timing to the correct timing, then go to Step 13.
12	INSPECT FOR MALFUNCTION DUE TO INTERNAL ENGINE WEAR, DAMAGE • Inspect for the following engine internal parts: — Cylinder — Piston ring — Intake valve — Exhaust valve — Such as cylinder head gasket • Are all items normal?	Yes	Replace the lower case, then go to the next step. (Fuel may not inject normally because there is a malfunction in the fuel check valve and fuel feed valve.) (See LOWER CASE REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Repair or replace the malfunctioning part according to the inspection results, then go to the next step.
13	Verify the test results. • If normal, return to the diagnostic index to service any additional symptoms. (See SYMPTOM DIAGNOSTIC INDEX [SKYACTIV-D 2.2].) • If the malfunction remains, inspect the related Service Bulletins and/or On-line Repair Information and perform repair or diagnosis. — If the vehicle is repaired, troubleshooting is completed. — If the vehicle is not repaired or additional diagnostic information is not available, reprogram the PCM if a later calibration is available. Retest.		

STEP	INSPECTION	RESULTS	ACTION
1	VERIFY PCM DTC • Retrieve PCM DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-D 2.2)].)
	(SKYACTIV-D 2.2)].) • Are any DTCs present?	No	Go to the next step.
2	• Switch the ignition off. • Remove the A/C relay.	Yes	Go to the next step.
_	 Inspect the A/C relay. (See RELAY INSPECTION.) Is the A/C relay normal? 	No	Replace the A/C relay, then go to Step 12.
	INSPECT ECT SENSOR No.1/ECT SENSOR No.2	Yes	Go to the next step.
3	• Inspect the ECT sensor No.1/ECT sensor No.2. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR INSPECTION [SKYACTIV-D 2.2].) • Is the ECT sensor No.1/ECT sensor No.2 normal?	No	Replace the ECT sensor No.1/ECT sensor No.2, then go to Step 12. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
	INSPECT FOR FUEL LEAKAGE FROM FUEL SYSTEM • Visually inspect the following:	Yes	Go to the next step.
4	 Fuel leakage from the fuel tank, fuel pump, hose, pipe, fuel injector, supply pump, common rail Cracking and damage in fuel hose 		
	and pipe — Clamp installation condition for each hose and pipe — Fuel pipe securing condition due to deterioration such as rubber of clamp • Are all items normal?	No	Repair or replace the malfunctioning part according to the inspection results, then go to Step 12.
	INSPECT FUEL INJECTION RELATED PARTS Inspect the following parts: — Common rail (See COMMON RAIL INSPECTION [SKYACTIV-D 2.2].) — Supply pump (See SUPPLY PUMP	Yes	Go to the next step.
5	INSPECTION [SKYACTIV-D 2.2].) — Suction control valve (See SUCTION CONTROL VALVE INSPECTION [SKYACTIV-D 2.2].) — Fuel injector (See FUEL INJECTOR INSPECTION [SKYACTIV-D 2.2].) — Fuel pressure relief valve (See FUEL PRESSURE RELIEF VALVE INSPECTION [SKYACTIV-D 2.2].) — Jet pump (AWD) (See JET PUMP INSPECTION [SKYACTIV-D 2.2].) • Are all items normal?	No	Repair or replace the malfunctioning part according to the inspection results, then go to Step 12.
	INSPECT FOR MALFUNCTION DUE TO POOR	Yes	Advise the customer as to the change in the fuel used.
6	• Replace the fuel. (See FUEL DRAINING PROCEDURE [SKYACTIV-D 2.2].) • Does the symptom disappear?	No	Remove the accumulated matter in the cylinder head using the following procedure, then go to the next step. • Carbon remover • Overhauling



NO.14 FAST IDLE/RUNS ON [SKYACTIV-D 2.2]

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14	FAST IDLE/RUNS ON
DESCRIPTION	 Engine speed continues at fast idle after warm-up. Engine runs after ignition is switched off.
POSSIBLE CAUSE	 PCM DTC is stored. Erratic signal to PCM — Engine speed signal — MAP sensor No.2 — Exhaust gas pressure sensor No.1 Fuel injection system malfunction — Fuel leakage from fuel system or air suction — Common rail malfunction — Supply pump malfunction — Suction control valve malfunction — Fuel injector malfunction — Fuel pressure relief valve malfunction — Fuel check valve or fuel feed valve malfunction — Jet pump malfunction (AWD) Mechanical (engine) malfunction — Problem with engine oil (oil loss via piston ring or oil loss through valve guide, and excessive oil supply amount)

Diagnostic Procedure

	STEP	INSPECTION	RESULTS	ACTION
	1	VERIFY PCM DTC • Retrieve PCM DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-D 2.2)].) • Are any DTCs present?		Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-D 2.2)].)
			No	Go to the next step.

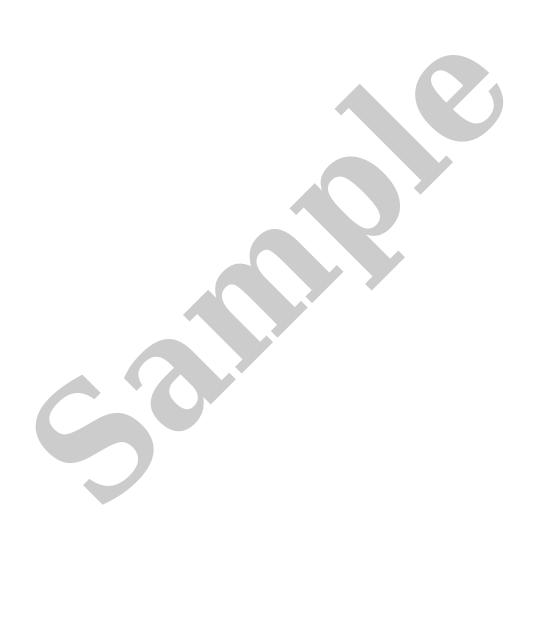
NO.15 LOW IDLE/STALLS DURING DECELERATION [SKYACTIV-D 2.2]

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15	LOW IDLE/STALLS DURING DECELERATION
DESCRIPTION	 Engine speed decreases when the accelerator pedal is released. Stalls during deceleration with the accelerator pedal fully released. When the accelerator pedal is fully released, vehicle stalls directly after vehicle stops.
POSSIBLE CAUSE	 PCM DTC is stored. A/C relay malfunction ECT sensor No.1/ECT sensor No.2 malfunction Fuel injection system malfunction — Fuel leakage from fuel system or air suction — Common rail malfunction — Supply pump malfunction — Suction control valve malfunction — Fuel injector malfunction — Fuel pressure relief valve malfunction — Fuel check valve or fuel feed valve malfunction — Fuel pump malfunction (AWD) Poor fuel quality Mechanical (engine) malfunction — Large mechanical resistance (such as A/C compressor) — Improper engine compression — Improper valve timing — Engine oil malfunction (oil working up or down) ATX malfunction Warning • The following troubleshooting flow chart contains the fuel system diagnosis and repair procedures. Read the following warnings before performing the fuel system services: — Always keep sparks and flames away from fuel. Fuel can be easily ignited which could cause serious injury or death, and damage to equipment. — Fuel line spills and leakage from the pressurized fuel system are dangerous. Fuel can ignite and cause serious injury or death, and damage to property and facilities. Fuel can also irritate skin and eyes. To prevent this, always complete the "Fuel Line Safety Procedure", while referring to the "BEFORE SERVICE PRECAUTION". (See BEFORE SERVICE PRECAUTION [SKYACTIV-D 2.2].) — Fuel is highly flammable and dangerous. Fuel line spills and leakage can cause serious injury or death, and damage to equipment. When installing the fuel hose, always refer to the "AFTER SERVICE PRECAUTION" and perform the "Fuel Hose Installation Procedure". (See AFTER SERVICE PRECAUTION" and perform the "Fuel Hose Installation Procedure". (See AFTER SERVICE PRECAUTION") and perform the "Fuel Hose Installation Procedure". (See AFTER SERVICE PRECAUTION") and perform the "Fuel Hose Installation Pr

Diagnostic Procedure



STEP	INSPECTION	RESULTS	ACTION
	INSPECT FOR FUEL LEAKAGE FROM FUEL SYSTEM • Visually inspect the following: — Fuel leakage from the fuel tank, fuel pump, hose, pipe, fuel injector,	No	Go to the next step.
6	supply pump, common rail — Cracking and damage in fuel hose and pipe — Clamp installation condition for each hose and pipe — Fuel pipe securing condition due to deterioration such as rubber of clamp • Are all items normal?		Repair or replace the malfunctioning part according to the inspection results, then go to Step 15.
7	INSPECT FUEL INJECTION RELATED PARTS Inspect the following parts: Common rail (See COMMON RAIL INSPECTION [SKYACTIV-D 2.2].) Supply pump (See SUPPLY PUMP INSPECTION [SKYACTIV-D 2.2].) Suction control valve (See SUCTION CONTROL VALVE INSPECTION [SKYACTIV-D 2.2].) Fuel injector (See FUEL INJECTOR INSPECTION [SKYACTIV-D 2.2].) Fuel pressure relief valve (See FUEL PRESSURE RELIEF VALVE INSPECTION [SKYACTIV-D 2.2].) Jet pump (AWD) (See JET PUMP INSPECTION [SKYACTIV-D 2.2].) Are all items normal?	Yes	Repair or replace the malfunctioning part according to the inspection results, then go to Step 15.
8	INSPECT FOR MALFUNCTION DUE TO POOR FUEL • Replace the fuel. (See FUEL DRAINING PROCEDURE [SKYACTIV-D 2.2].) • Does the symptom disappear?	Yes	Advise the customer as to the change in the fuel used. Remove the accumulated matter in the cylinder head using the following procedure, then go to the
			next step. • Carbon remover • Overhauling
9	DETERMINE IF MALFUNCTION IS DUE TO EXCESSIVE ENGINE SPEED RESISTANCE • Rotate the crankshaft pulley lock bolt clockwise using a wrench. (See FRONT OIL SEAL REPLACEMENT [SKYACTIV-D 2.2].) • Can bolts be rotated?	Yes	Go to Step 11.
,		No	Go to the next step.