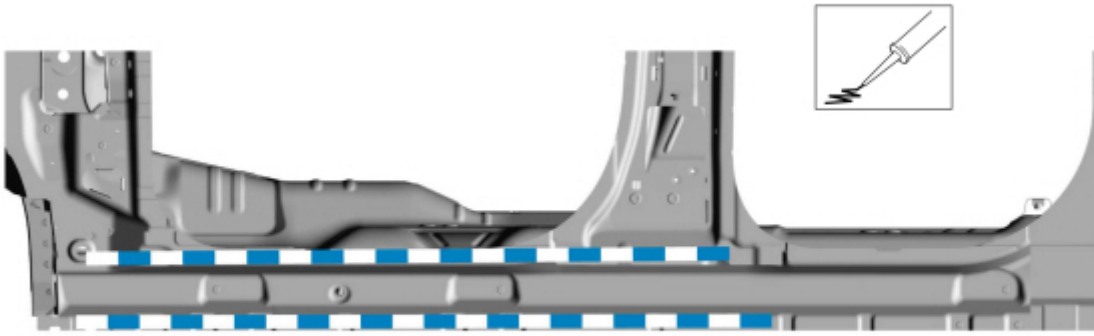


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

2002 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

[Go to manual page](#)



E198312

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

14. Install the forward rocker panel inner reinforcement and clamp in position.

Use the General Equipment: Locking Pliers

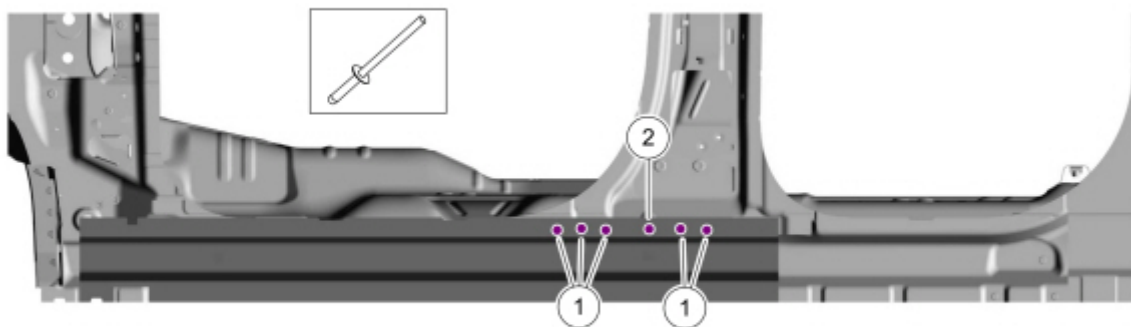


E198313

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

15. Drill for fasteners.

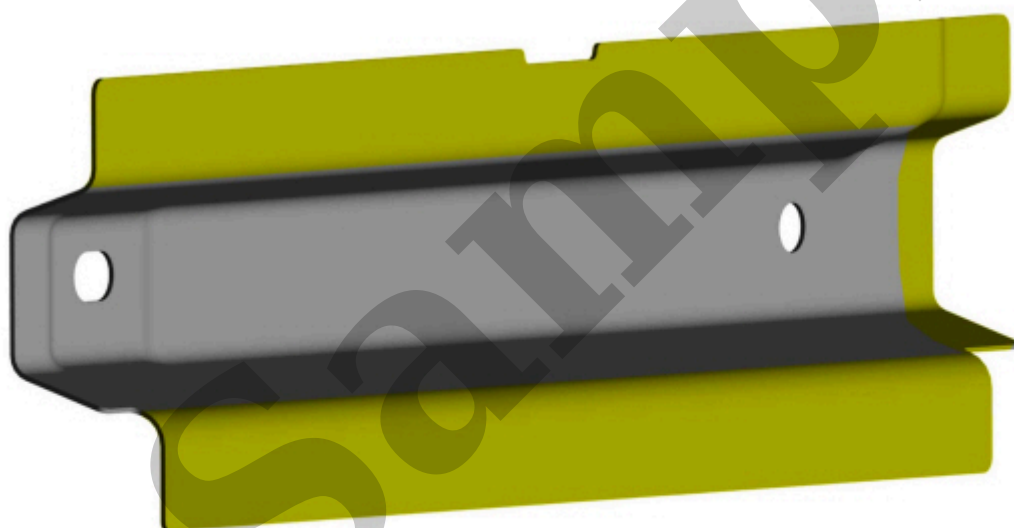
Use the General Equipment: 6.5 mm Drill Bit



E198314

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

17. Sand the rear rocker panel inner reinforcement mating surface using 80 grit sand paper to remove e-coat.

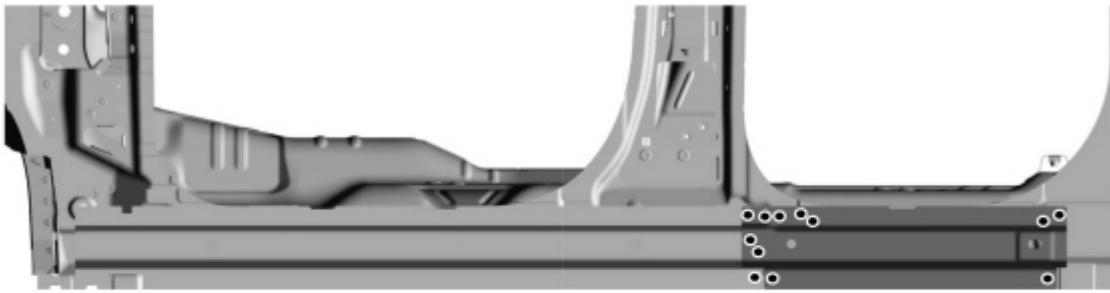


E198315

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

18. Apply adhesive.

Material : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055



E198318

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

21. **NOTE**

SPR (self-piercing rivet) fasteners may not be placed directly over original SPR (self-piercing rivet) location. They must be placed adjacent to original location matching original quantity.

Install fasteners.

Item	SPR (self-piercing rivet) Number	SPR (self-piercing rivet) Code	Henrob® Car-O-Liner®, CMO®, Chief®, Spanesi® Wielande and Schill® Mandrel	Pro-Spot® Mandrel	Blind Rivet	Solid Rivet	Rivnut®
1	-	-	-	-	W708777-S900C	-	-
2	W710246-S900	BN	DP10-200H	SA-0400/SA-0402	W702512-S900C	-	-

Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

Use the General Equipment: Blind Rivet Gun



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

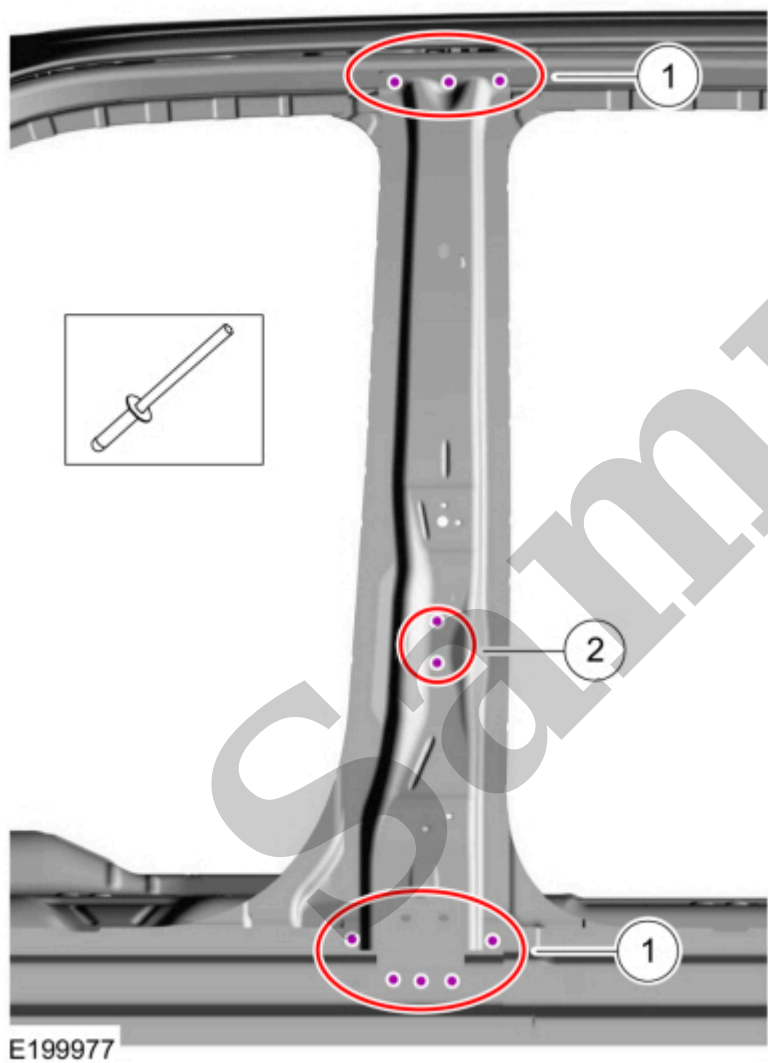
23. Drill for fasteners.

Use the General Equipment: 6.5 mm Drill Bit

1	-	-	-	-	W708777-S900C	-	-
2	-	-	-	-	W702512-S900C	-	-

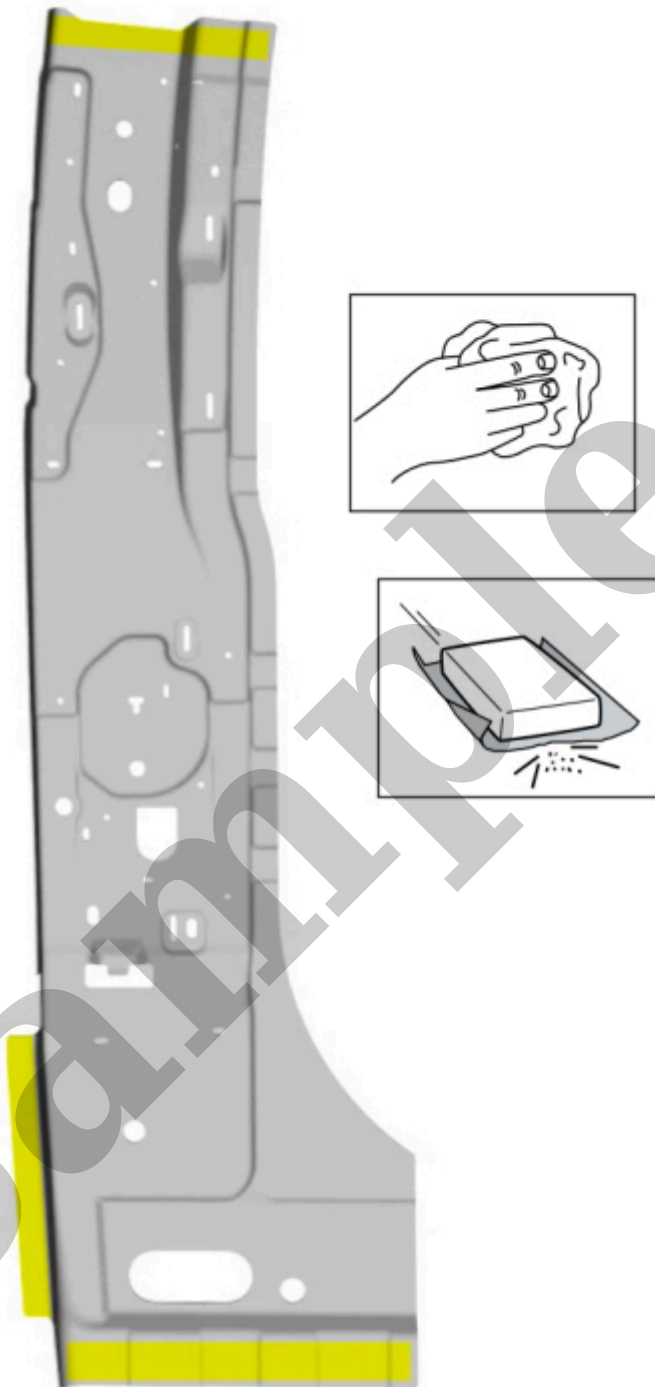
Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

Use the General Equipment: Blind Rivet Gun



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

25. Sand using 80 grit sand paper to remove old adhesive and e-coat and clean.

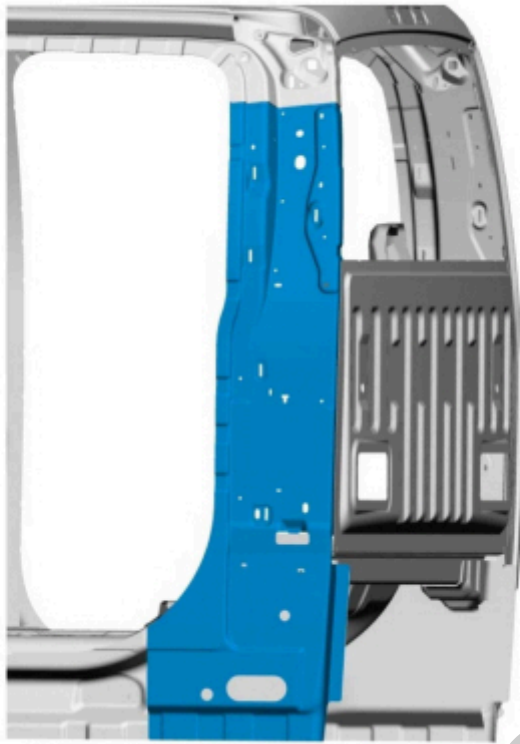


E331872

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

27. Apply adhesive.

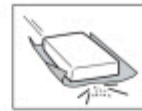
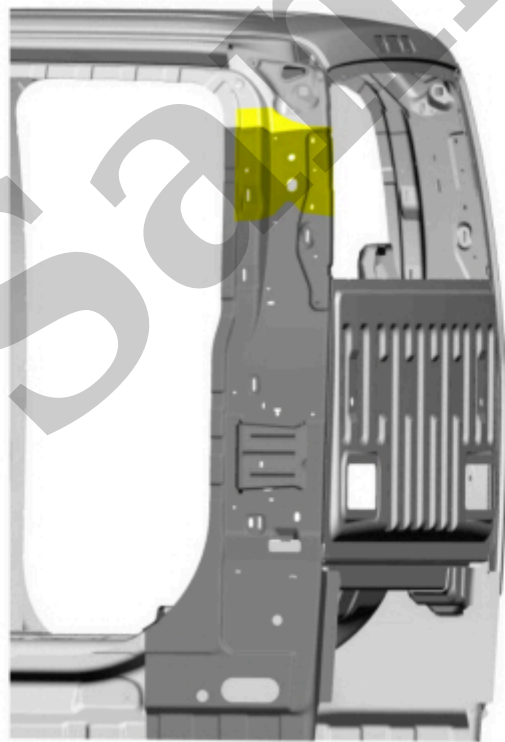
Material : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055



E199463

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

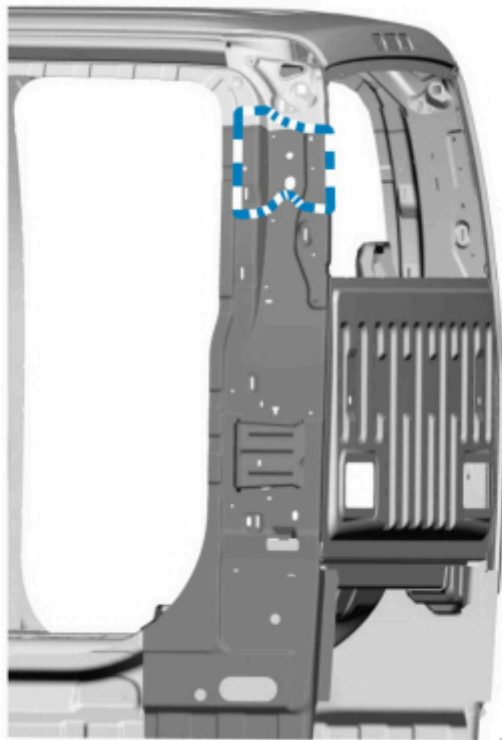
29. Sand using 80 grit sand paper to remove old adhesive and e-coat and clean.



E199468

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

30. Sand using 80 grit sand paper to remove old adhesive and e-coat and clean.

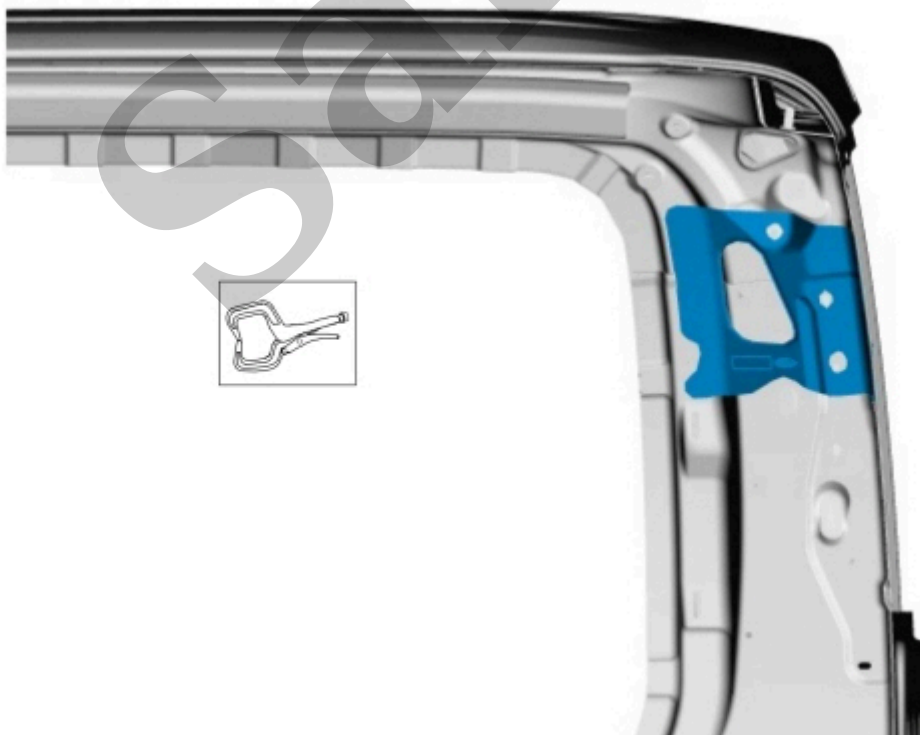


E199470

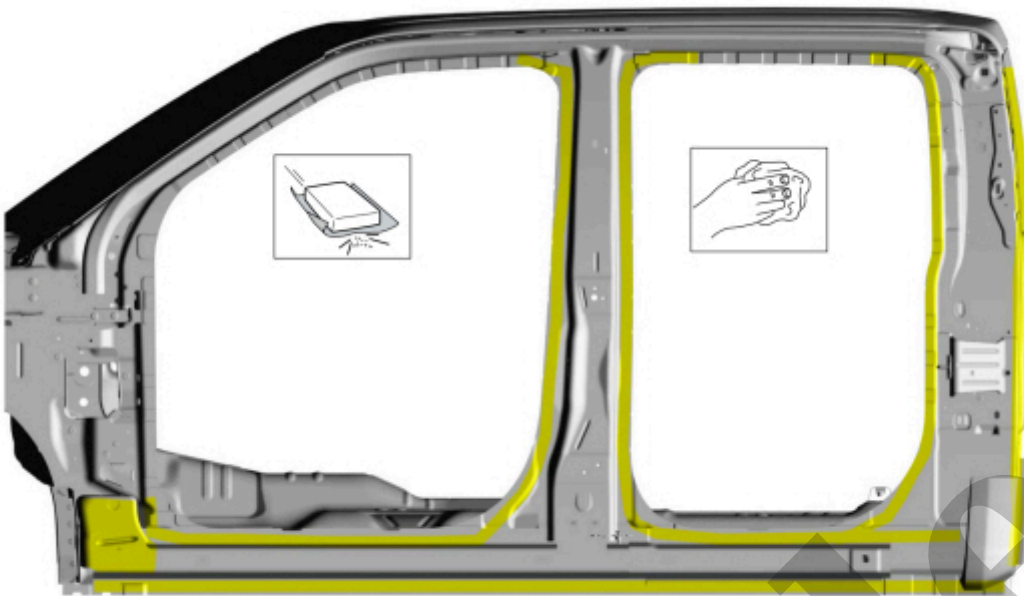
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

32. Install the C-pillar gusset and clamp in position.

Material : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055



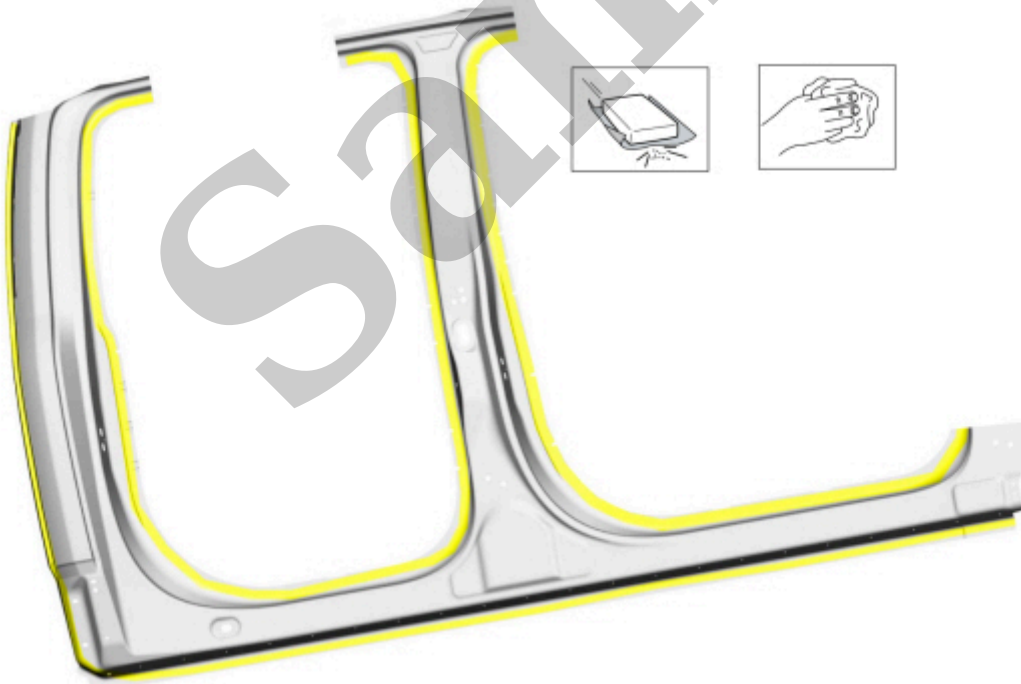
E199471



E199979

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

36. Sand the service panel side mating surface using 80 grit sand paper to remove and e-coat and clean.



E199980

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

37. Install any NVH (noise, vibration and harshness) baffles noted during removal.