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2002 FORD Econovan OEM Service and Repair Workshop Manual

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E338027

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

16. Carefully open the rear door.



E338175

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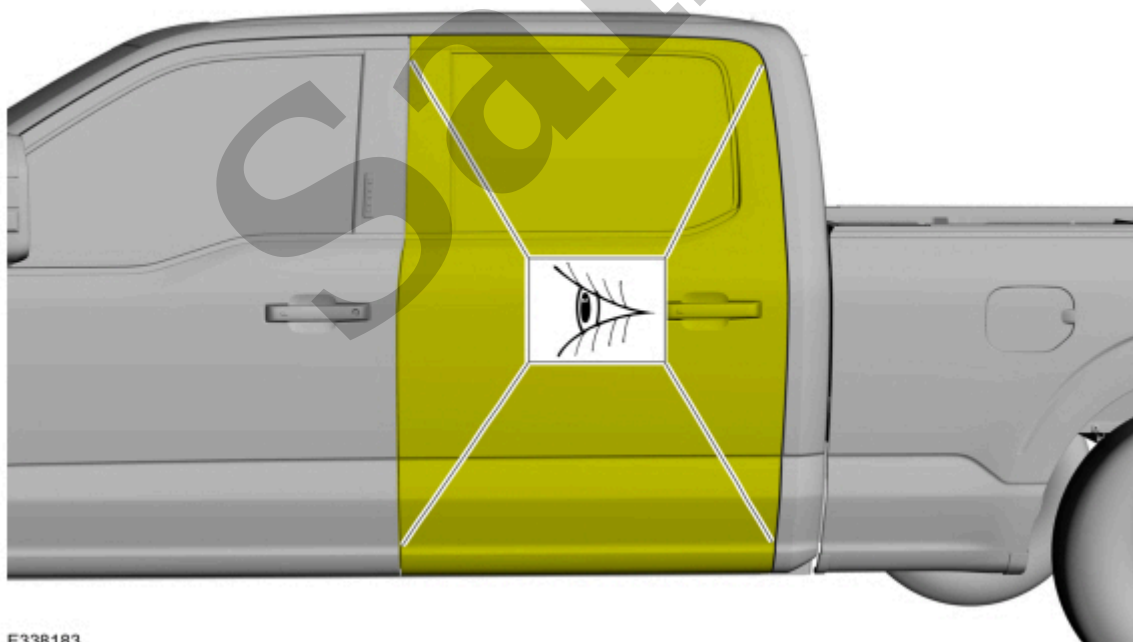
17. Tighten the nuts.



E338171

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19. Inspect the body-to-rear door dimensions.



E338183

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20. Install the removed components.



Front Door - Regular Cab/SuperCrew

501-03 Body Closures	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

Front Door - Regular Cab/SuperCrew

Removal

NOTE

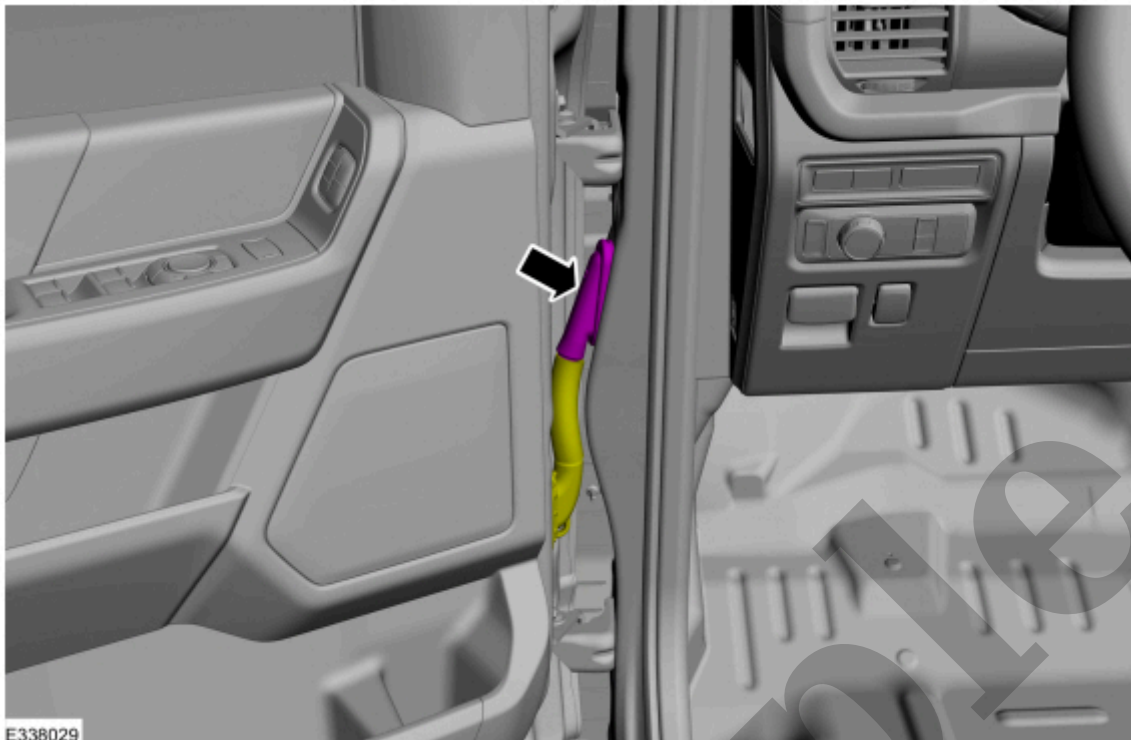
Removal steps in this procedure may contain installation details.

NOTE

LH (left-hand) side shown, RH (right-hand) side similar.

1. Open the front door.

3. Disconnect the front door electrical connector.



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4. Remove the door hinge pivot bolts.

Use the General Equipment: Door Lift

Torque : 22 lb.ft (30 Nm)



E338031

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Installation

1. To install, reverse the removal procedure.

2. **NOTE**

This step is only necessary when installing a new component.

Check door alignment. Align the door as necessary.

Refer to: [Front Door Alignment - Regular Cab/SuperCrew](#)(501-03 Body Closures, General Procedures).

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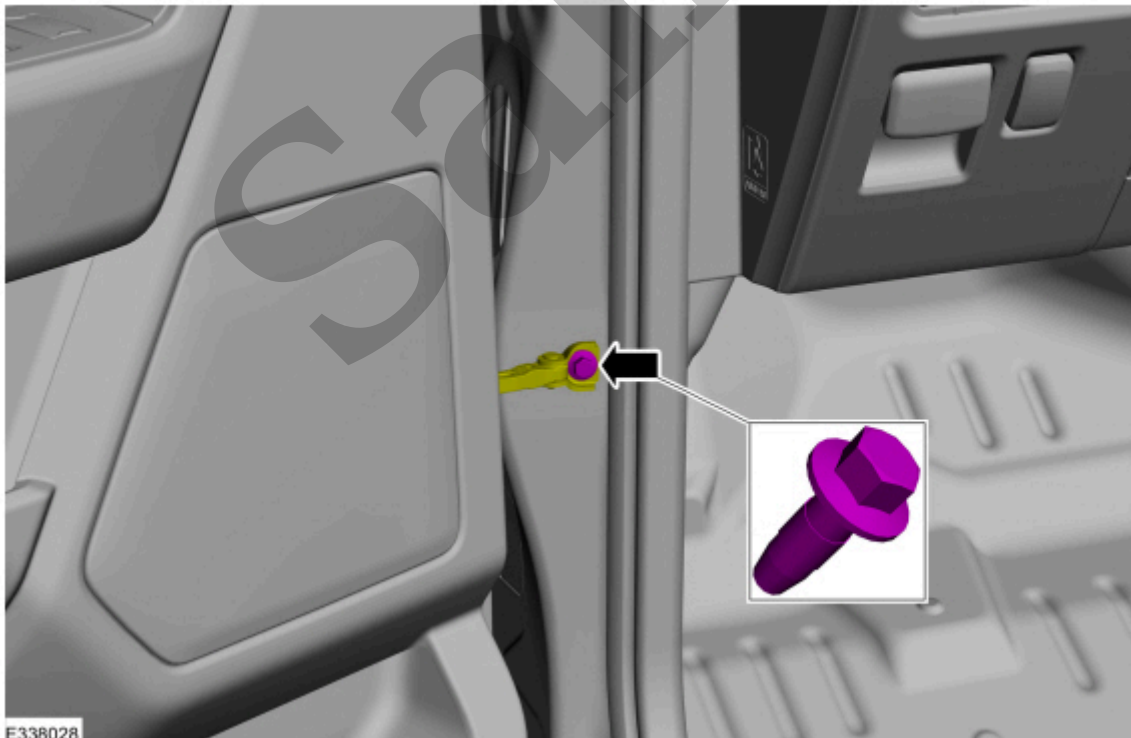


E338032

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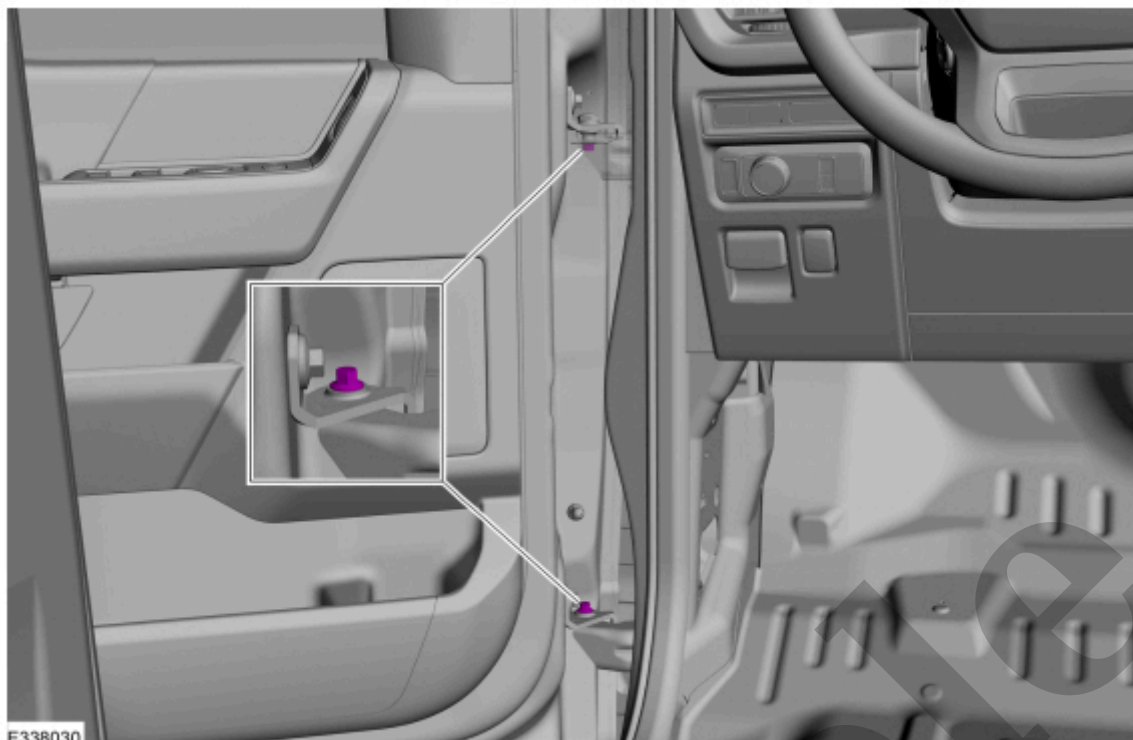
2. Remove the check arm bolt.

Torque : 17 lb.ft (23 Nm)



E338028

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5. **NOTE**

This step requires the aid of another technician.

Remove the door.

Use the General Equipment: Door Lift



Front Door Check Arm

501-03 Body Closures	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

Front Door Check Arm

Removal

NOTE

Removal steps in this procedure may contain installation details.

NOTE

LH (left-hand) side shown, RH (right-hand) side similar.

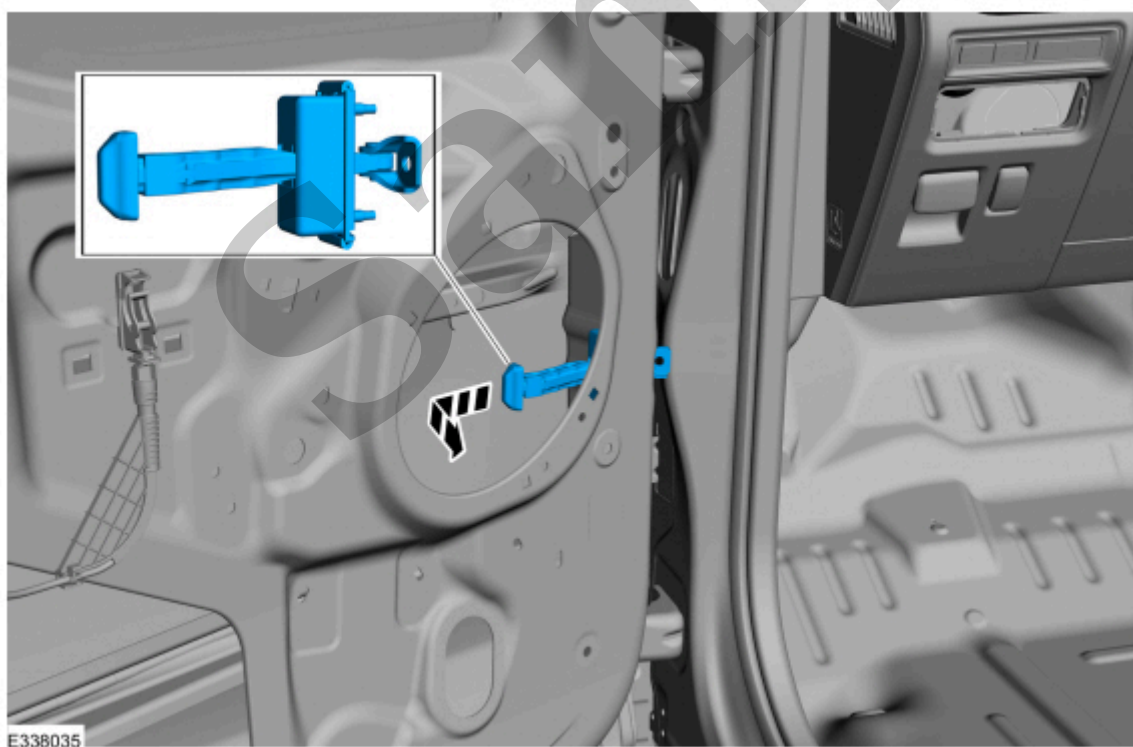
1. Remove the check arm bolt.

Torque : 17 lb.ft (23 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

4. Remove the check arm assembly.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation