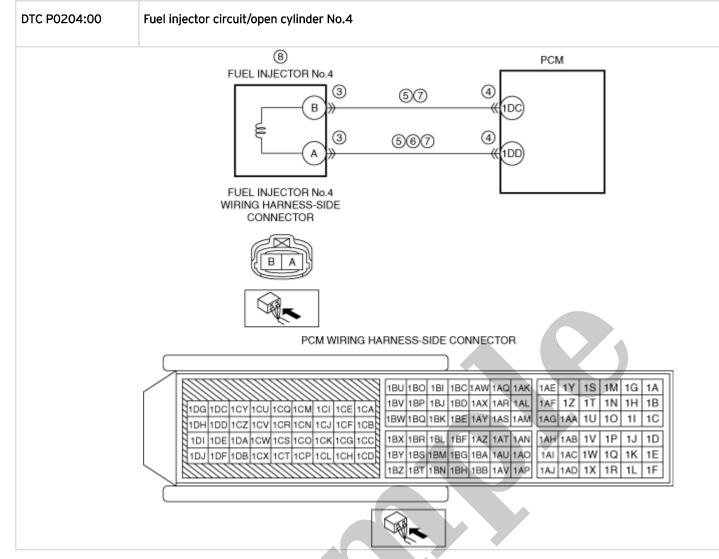


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2001 MAZDA 626 (Mk.5) Hatchback OEM Service and Repair Workshop Manual

Go to manual page



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data on the repair order.	_	Go to the next step.
2	on-line repair information availability.	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	 Is any related repair information available? 	No	Go to the next step.

DTC P0628:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))]

SM2896872

id0102t314860

DTC P0628:00	Fuel pump control module circuit low input
DETECTION CONDITION	 When the PCM outputs a duty signal to the fuel pump control module, the difference in voltage between fuel pump unit terminals A and B is less than 1.5 V for a continuous 5 s. Diagnostic support note This is a continuous monitor (CCM). The check engine light does not illuminate. FREEZE FRAME DATA is not available. Snapshot data is available. DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	• Not applicable
POSSIBLE CAUSE	 Fuel pump unit connector or terminals malfunction Fuel pump unit malfunction Fuel pump control module connector or terminals malfunction Short to ground in wiring harness between fuel pump unit terminal A and fuel pump control module terminal 2C Open circuit in wiring harness between the following terminals: Fuel pump unit terminal A-Fuel pump control module terminal 2C Fuel pump unit terminal B-Fuel pump control module terminal 2D Fuel pump control module malfunction PCM malfunction
	FUEL PUMP RELAY TERMINAL D FUEL PUMP CONTROL MODULE
	FUEL PUMP UNIT (3) (6) (7) (8) (2) (P) (B) (3) (4) (5) (4) (4) (5) (4) (5) (4) (7) (5) (2) (6) (7) (7) (8) (9) (9) (1) (1) (1) (1) (1) (2) (2) (2
	FUEL PUMP UNIT WIRING HARNESS-SIDE CONNECTOR FUEL PUMP CONTROL MODULE WIRING HARNESS-SIDE CONNECTOR FUEL PUMP CONTROL MODULE WIRING HARNESS-SIDE CONNECTOR

DTC P061D:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))]

SM2896908

id0102t330250

DTC D0C1D-00	
DTC P061D:00	Internal control module engine air mass performance problem
DETECTION CONDITION	 Indicates an error occurred in the PCM. Diagnostic support note This is a continuous monitor (CCM). The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle. FREEZE FRAME DATA/Snapshot data is available. DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	• Restricts the upper limit of the engine speed.
POSSIBLE CAUSE	 PCM connector or terminals malfunction Software incompatibility issue PCM malfunction
SYSTEM WIRING DIAGRAM	• Not applicable

Diagnostic Procedure

• Is there any malfunction?

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data on the repair order.	-	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	• Is any related repair information available?	No	Go to the next step.
3	VERIFY RELATED PENDING CODE AND/OR DTC • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)
	 Are any other PENDING CODEs and/or DTCs present? 	No	Go to the next step.
4	 INSPECT PCM CONNECTOR CONDITION Switch the ignition off. Disconnect the PCM connector. Inspect for poor connection (such as 	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
	damaged/pulled-out pins, corrosion). • Is there any malfunction?	No	Go to the next step.

Repeatability Verification Procedure

- 1. Leave the vehicle for 7 h or more.
- 2. Start the engine and leave it idling for 1 min.

PID Item/Simulation Item Used In Diagnosis

PID/DATA monitor item table

Item	Definition	Unit	Condition/Specification
ETC_ACT	Actual throttle valve opening angle	° (deg)	Ignition switched ON (engine off) • Accelerator pedal released: Approx. 12.89° • Accelerator pedal fully depressed: Approx. 86.03° Idle (after warm up) • Accelerator pedal released: Approx. 3.87°

Function Inspection Using M-MDS

STEP	INSPECTION	RESULTS	ACTION
1	PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	is any related repair information available:	No	Go to the next step.
	PURPOSE: IDENTIFY TRIGGER DTC FOR FREEZE FRAME	Yes	Go to the next step.
2	DATA • Perform the Freeze Frame PID Data Access Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Is the DTC P050A:00 on FREEZE FRAME DATA?	No	Go to the troubleshooting procedure for DTC on FREEZE FRAME DATA. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)
3	PURPOSE: RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note	_	Go to the next step.
	 Recording can be facilitated using the screen capture function of the PC. Record the FREEZE FRAME DATA/snapshot data on the repair order. 		
4	PURPOSE: VERIFY RELATED PENDING CODE AND/OR DTC • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) Go to the next step.
	 Are any other PENDING CODEs and/or DTCs present? 	No	Go to the next step.

DTC P050B:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))]

SM2896906

id0102t330190

DTC P050B:00	Cold start ignition timing performance problem
D1C1 050B.00	Cold start ignition tilling performance problem
DETECTION CONDITION	 PCM internal RAM malfunction. Diagnostic support note This is a continuous monitor (cold start emission reduction strategy monitoring). The check engine light illuminates if the PCM detects the above malfunction condition in two consecutive drive cycles or in one drive cycle while the DTC for the same malfunction has been stored in the PCM. PENDING CODE is available if the PCM detects the above malfunction condition during first drive cycle. FREEZE FRAME DATA/Snapshot data is available. DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	• Not applicable
POSSIBLE CAUSE	• PCM internal RAM malfunction
SYSTEM WIRING DIAGRAM	• Not applicable

Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
	IDENTIFY TRICCED DTC FOR EDEEZE FRAME DATA	Yes	Go to the next step.
1	IDENTIFY TRIGGER DTC FOR FREEZE FRAME DATA • Perform the Freeze Frame PID Data Access Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Is the DTC P050B:00 on FREEZE FRAME DATA?	No	Go to the troubleshooting procedure for DTC on FREEZE FRAME DATA. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)
2	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note Recording can be facilitated using the screen capture function of the PC. Record the FREEZE FRAME DATA/snapshot data on the repair order.	_	Go to the next step.
3	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
4	• Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Leave the vehicle for 7 h or more. • Start the engine and leave it idling for 1 min. • Perform the Pending Trouble Code Access Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G		Replace the PCM, then go to the next step. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)].)
	2.5 (WITHOUT CYLINDER DEACTIVATION))].)	No	Go to the next step.

• Is the PENDING CODE for this DTC present?

Go to the next step.

ST	EP	INSPECTION	RESULTS	ACTION
	5	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Replace the PCM, then go to the next step. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)].)
		• Is the same Pending DTC present?	No	Go to the next step.
	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	
		• Are any DTCs present?	No	DTC troubleshooting completed.



Step	Inspection	Results	Action
	PURPOSE: INSPECT FOR OTHER RELATED DTCs • Perform the DTC inspection for the PCM. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Are any of the following DTCs displayed? — P0171:00	Yes	Repair the malfunctioning location according to the applicable DTC troubleshooting. (See DTC P0171:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) Go to Troubleshooting Diagnostic Procedure to perform the procedure from Step 1.
	10171.00	No	Go to Troubleshooting Diagnostic Procedure to perform the procedure from Step 1.

Troubleshooting Diagnostic Procedure

Intention of troubleshooting procedure

- Step 1
 - Verify if deposit cleaner has been added lately.
- Step 2
 - Refill the fuel.
- Step 3
 - Add deposit cleaner.

Step	Inspection	Results	Action
1	PURPOSE: VERIFY IF DEPOSIT CLEANER HAS BEEN ADDED LATELY • Ask the customer if deposit cleaner has	Yes	DTC troubleshooting completed.
1	been added lately. • Has deposit cleaner been added lately?	No	Go to the next step.
2	PURPOSE: REFILL THE FUEL • Refuel the vehicle.	_	Go to the next step.
3	PURPOSE: ADD DEPOSIT CLEANER • Add deposit cleaner. Note • To maintain the effect of deposit cleaner, strongly advise the customer to not add fuel until the fuel tank is near empty. • To maintain the effect of deposit cleaner, if deposit cleaner has been added lately and then more fuel has not been added, it is not necessary to recharge deposit cleaner.	_	 Note DTC P1200:00 is stored again until the deposit cleaner takes effect and the deposit is removed even though the DTC is cleared. The DTC is cleared automatically after the deposit cleaner takes effect and the deposit is removed. Because the traveled distance is reset if the PCM is replaced, the PCM cannot determine DTC P1200:00 until the vehicle is driven 2,400 km {1,491 miles} or more which is the precondition for the DTC.

STEP	INSPECTION	RESULTS	ACTION
8	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)].) Go to the next step.
	(SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Is the same Pending DTC present?	No	Go to the next step.
• Perform the "AFTE PROCEDURE". (See PROCEDURE [PCM	• Perform the "AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)
	(WITHOUT CYLINDER DEACTIVATION))].)• Are any DTCs present?	No	DTC troubleshooting completed.



STEP	INSPECTION	RESULTS	ACTION
4	INSPECT START STOP UNIT CONNECTOR CONDITION • Switch the ignition off. • Disconnect the start stop unit connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction?	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
		No	Go to the next step.
5	 INSPECT PCM CONNECTOR CONDITION Disconnect the PCM connector. Inspect for poor connection (such as damaged/pulled-out pins, corrosion). Is there any malfunction? 	Yes	Repair or replace the connector and/or terminals, then go to the next step.
		No	Go to the next step.
6	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)].) Go to the next step.
	• Is the same Pending DTC present?	No	Go to the next step.
7	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)
	• Are any DTCs present?	No	DTC troubleshooting completed.