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2001 FORD F-150 Super Cab OEM Service and Repair Workshop Manual

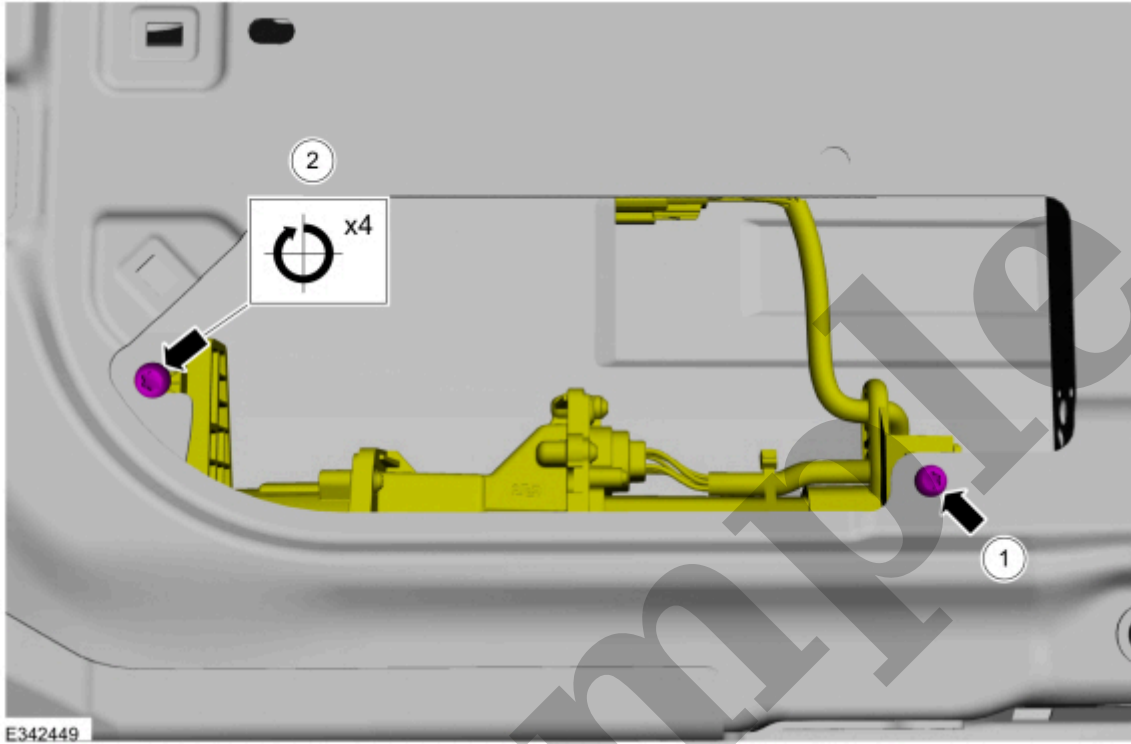
[Go to manual page](#)

1. Install the power tailgate motor upper bolt.

Torque : 80 lb.in (9 Nm)

2. Tighten the power tailgate motor upper location bolt.

Torque : 80 lb.in (9 Nm)



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1. Install the power tailgate motor bottom bolt.

Torque : 80 lb.in (9 Nm)

2. Tighten the power tailgate motor bottom location bolt.

Torque : 80 lb.in (9 Nm)



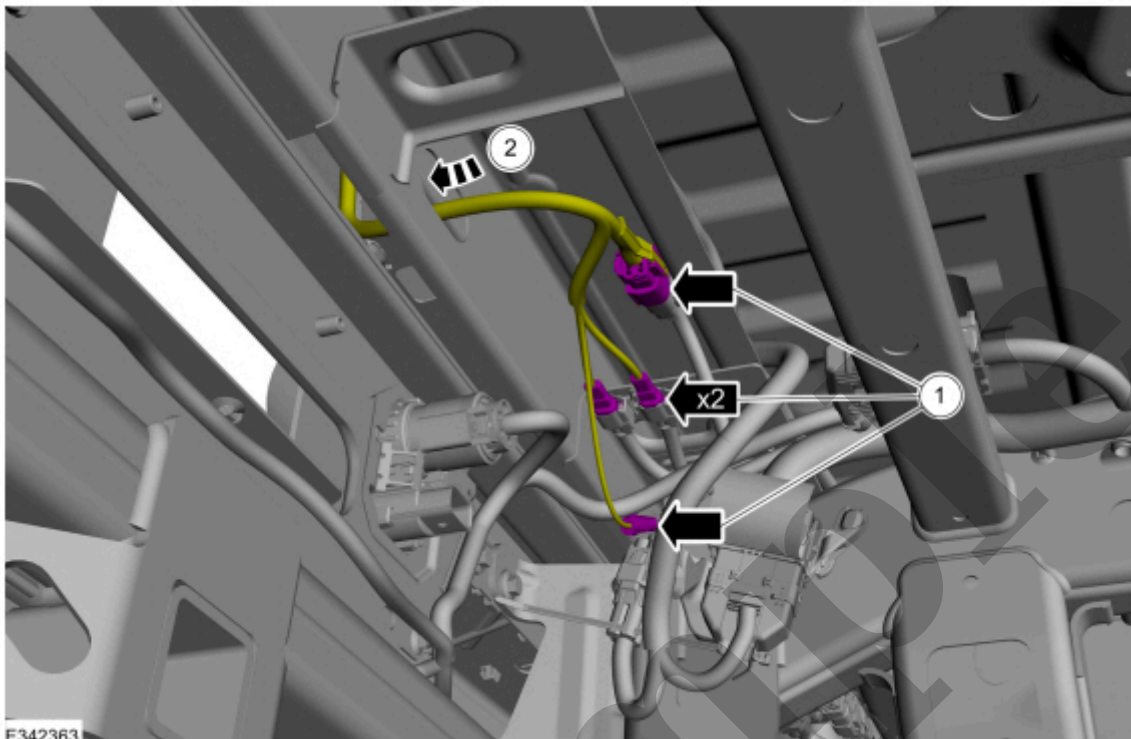
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8. Close the power tailgate fully. Check the operation of power tailgate.

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3. If equipped.

1. Disconnect the electrical connectors from the main harness.
2. Slide the harness through the box crossmember.



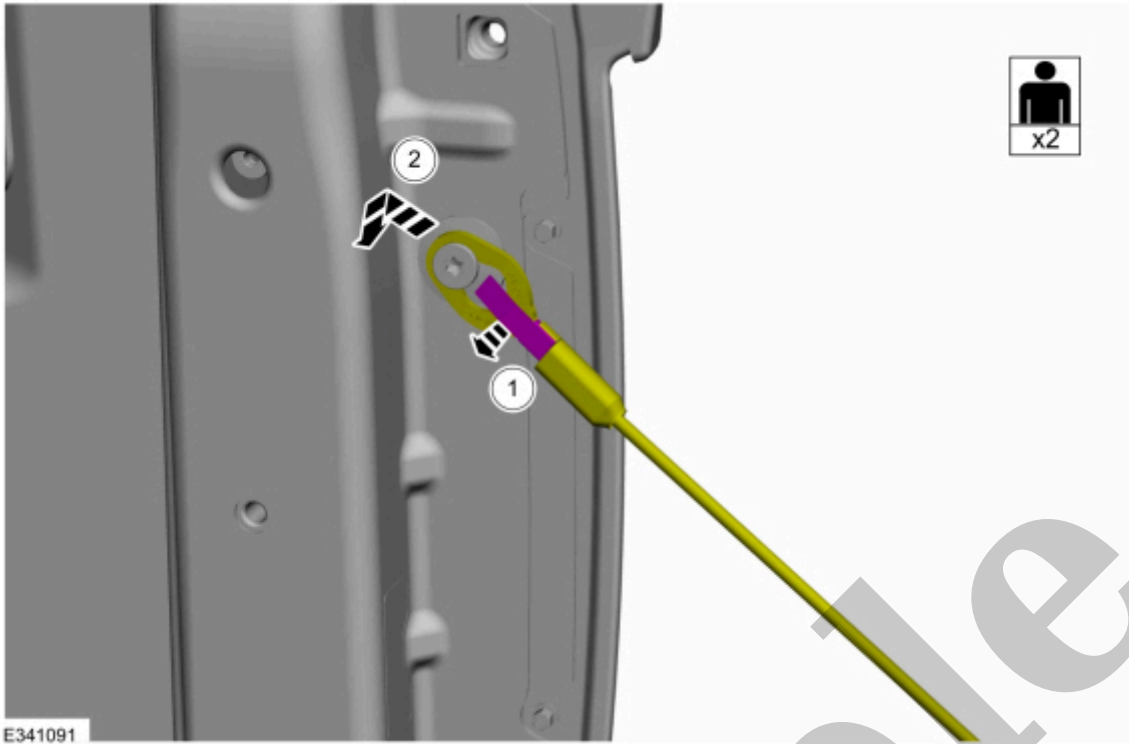
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4. **NOTE**

Note the position of the component before removal.

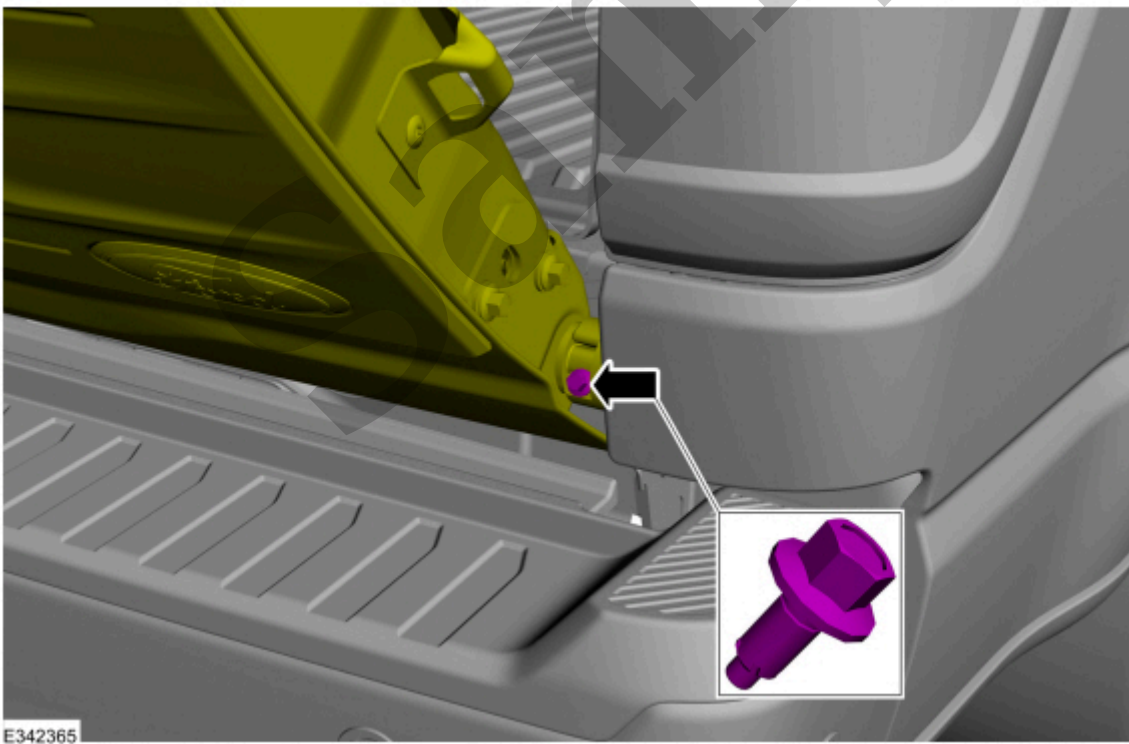
Using a general equipment, gently pry the retainer spring clips and remove the power tailgate damper.

Use the General Equipment: Flat Headed Screw Driver

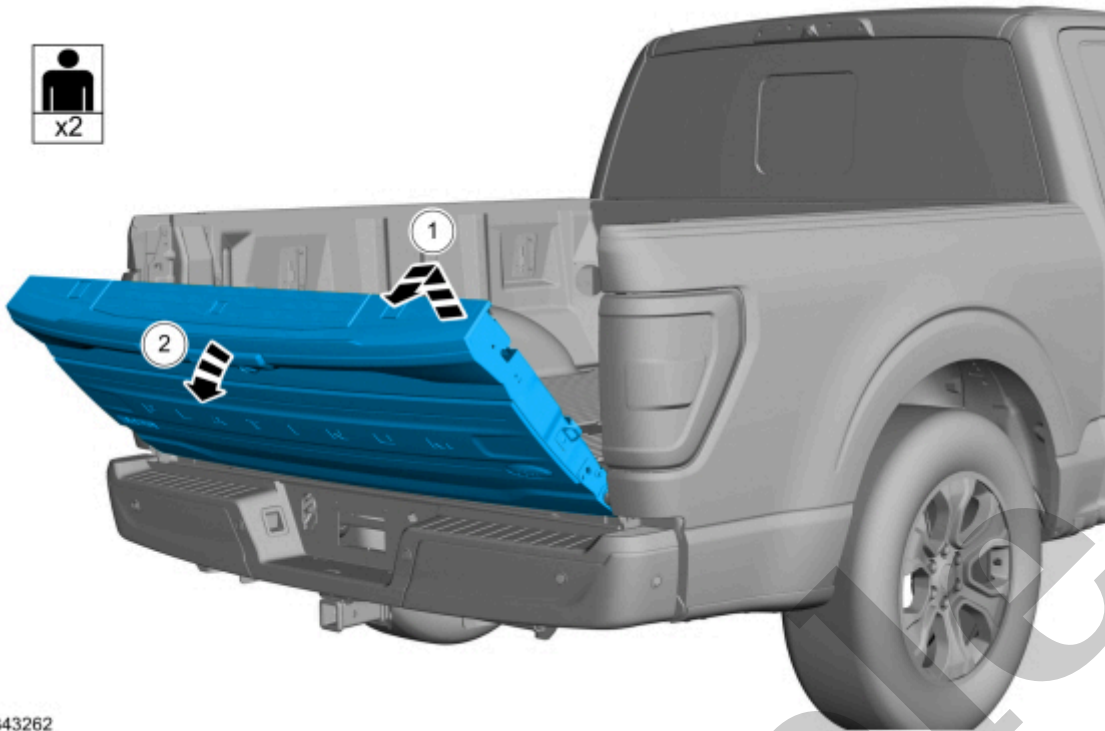
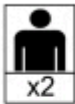


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6. Remove the retaining screw.



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E343262

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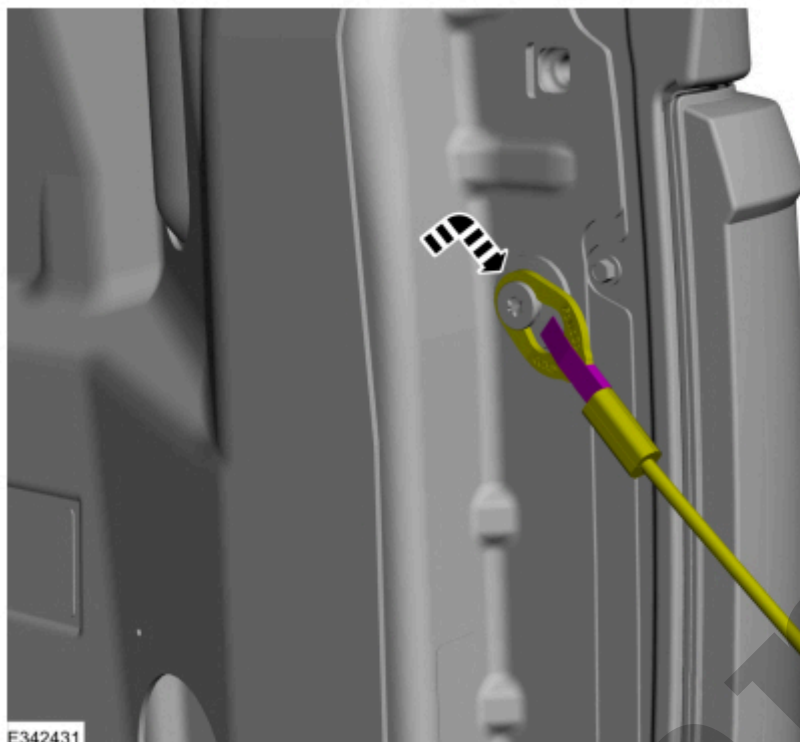
Installation

1. Install the tailgate.

1. Position the tailgate so the LH (left-hand) tailgate pivot is close to the LH (left-hand) hinge and the tailgate is approximately 10 degrees from vertical. Keep the RH (right-hand) tailgate pivot close to the RH (right-hand) hinge, then slide the tailgate left to engage the LH (left-hand) pivot on the LH (left-hand) hinge.
2. Position the tailgate so that it is approximately 41 degrees from vertical. Push the RH (right-hand) pivot onto the hinge.

3. On both sides.

Connect the tailgate support cable to the anchor post.



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4.
 1. Slide the harness through the box crossmember.
 2. Connect the electrical connectors to the main harness.



E291780

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7. Install the tailgate damper and press the ball sockets on to the pivot bolts until fully seated.



Rear Gate Trunk Module (RGTM)

501-04 Pickup Bed and Platform Body	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

Rear Gate Trunk Module (RGTM)

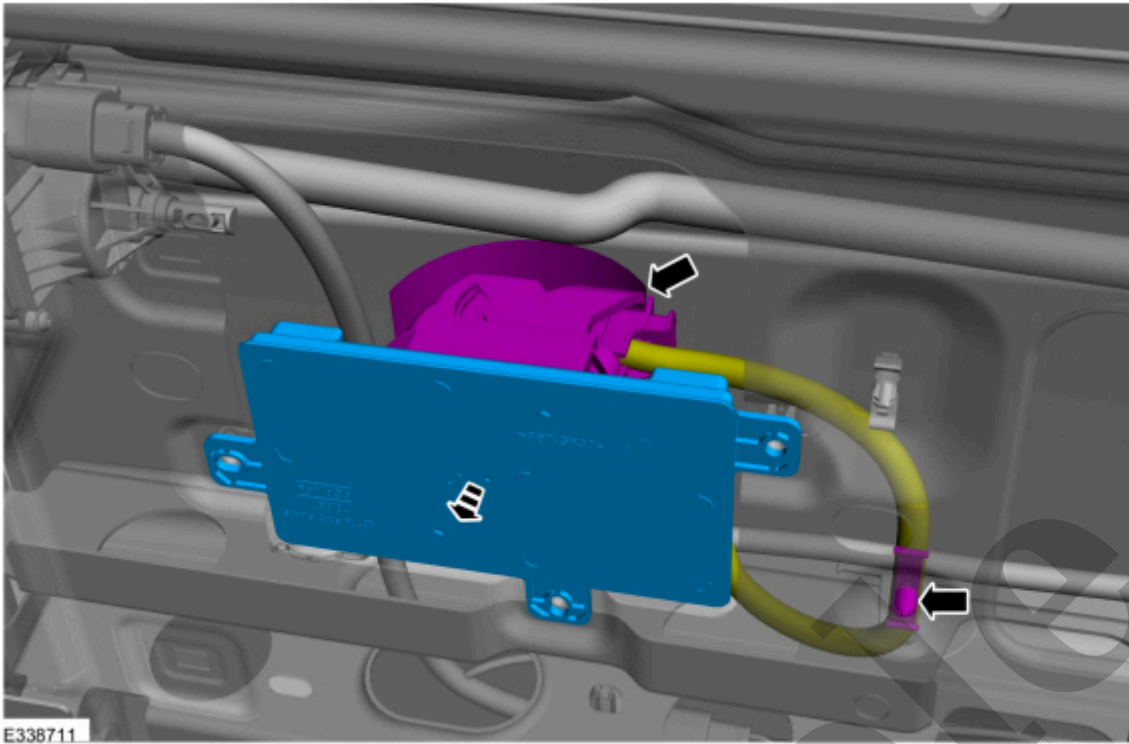
Removal

NOTE

Removal steps in this procedure may contain installation details.

1. Remove the screws and the power tailgate panel.





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Installation

1. To install, reverse the removal procedure.

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