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1999 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

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Instrument Panel - Vehicles With: 15.5 Inch Center Display Screen

501-12 Instrument Panel and Console	2022 F-150
Removal and Installation	Procedure revision date: 05/27/2022

Instrument Panel - Vehicles With: 15.5 Inch Center Display Screen

Removal

NOTE

Removal steps in this procedure may contain installation details.

1. Depower the SRS (supplemental restraint system) .

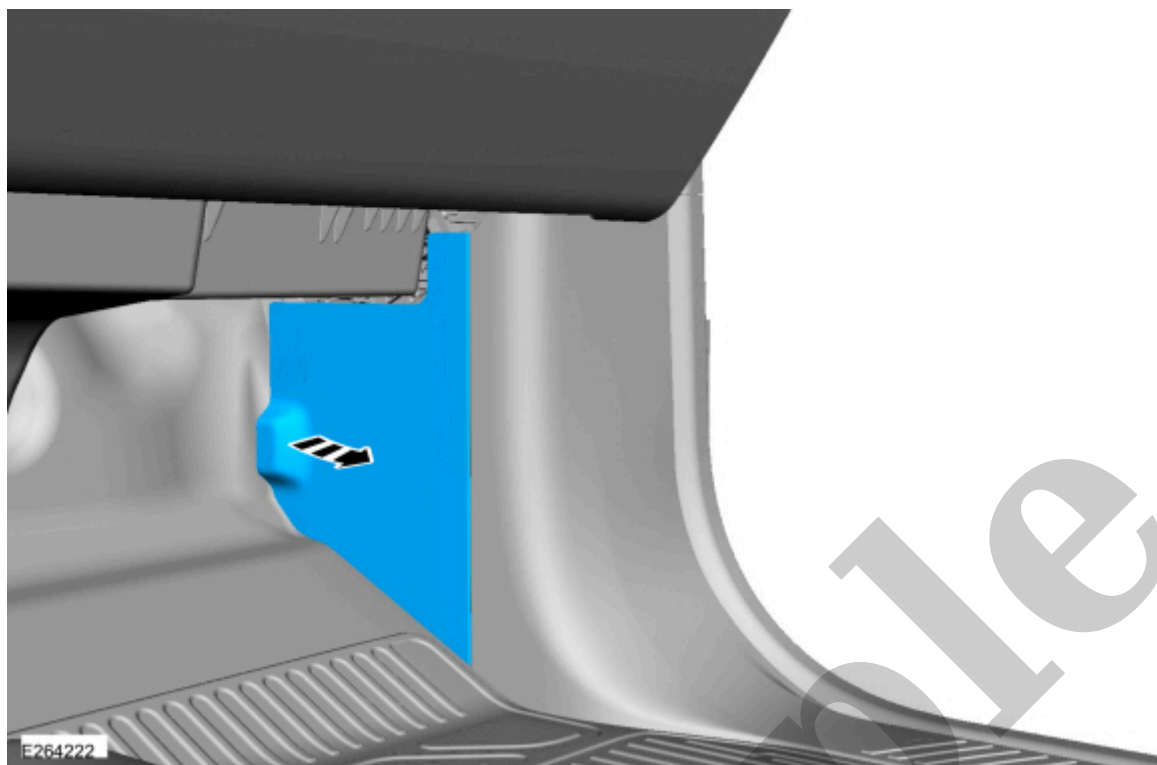
Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).
2. Remove both A-pillar trim panels.

Refer to: [A-Pillar Trim Panel](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).
3. Remove the floor console.

Refer to: [Floor Console](#)(501-12 Instrument Panel and Console, Removal and Installation).
4. Release the clips and remove the RH (right-hand) instrument panel finish panel.

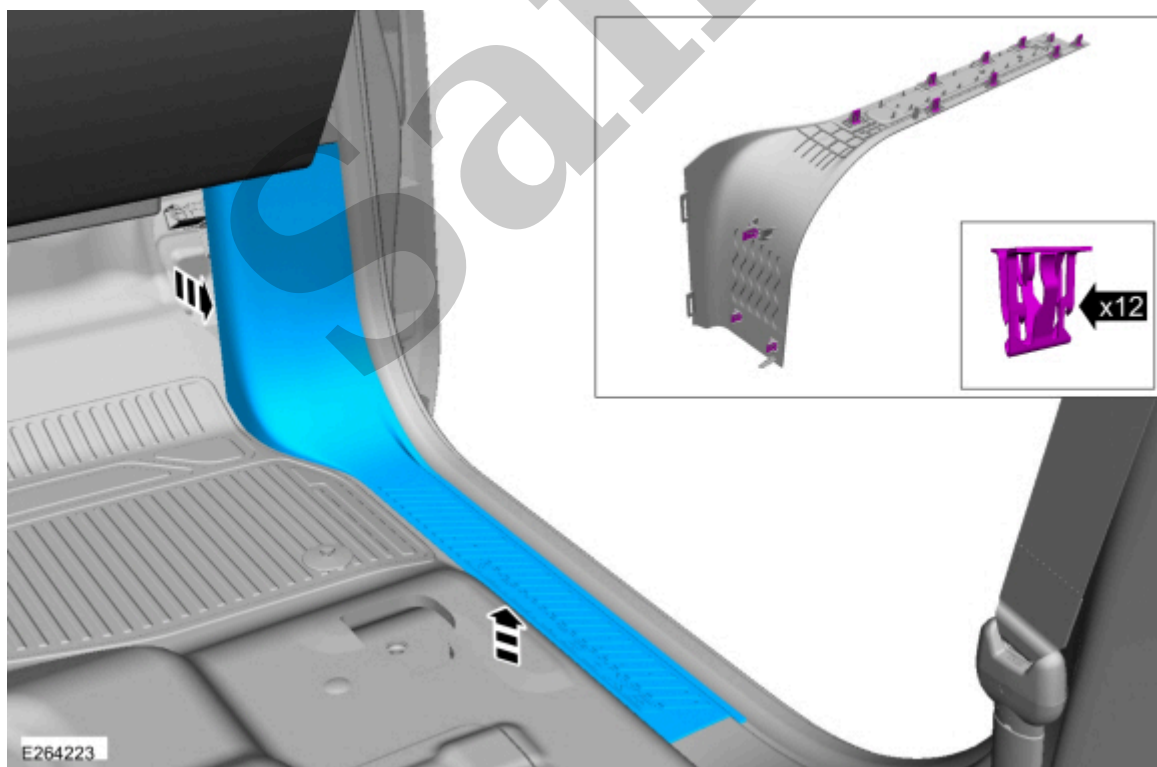
Use the General Equipment: Interior Trim Remover

6. Remove the lower RH (right-hand) access door.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

7. Release the clips and remove the RH (right-hand) scuff plate.



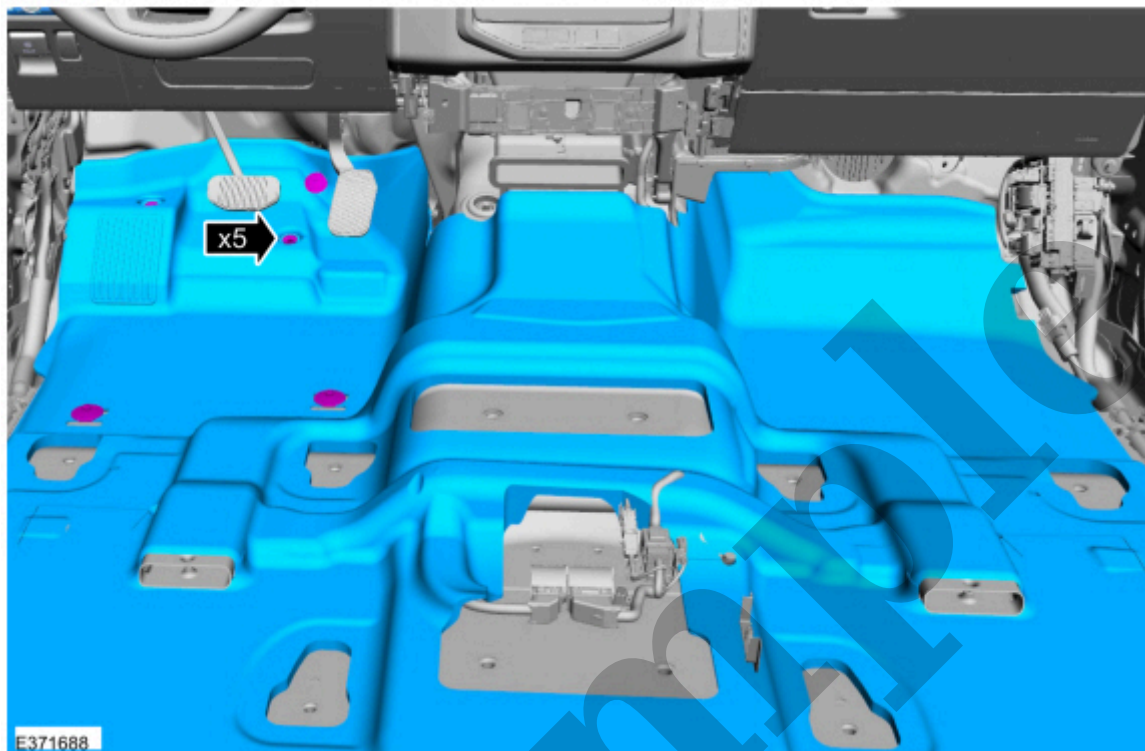
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

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10. Remove the glove compartment.

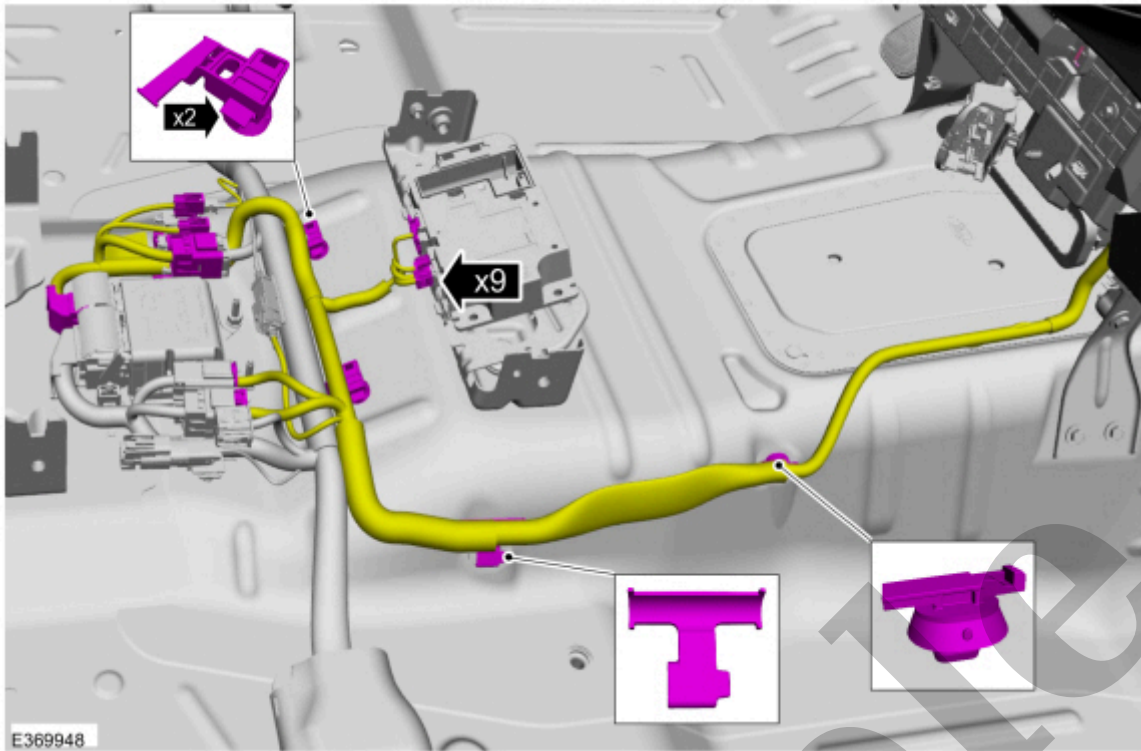
Refer to: [Glove Compartment](#)(501-12 Instrument Panel and Console, Removal and Installation).

11. Release the front floor covering retainers and remove the front floor covering.



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12. Remove the rear HVAC (heating, ventilation and air conditioning) duct retainers and remove the duct.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

15. 1. Disconnect the electrical connectors at the BCM (body control module) .

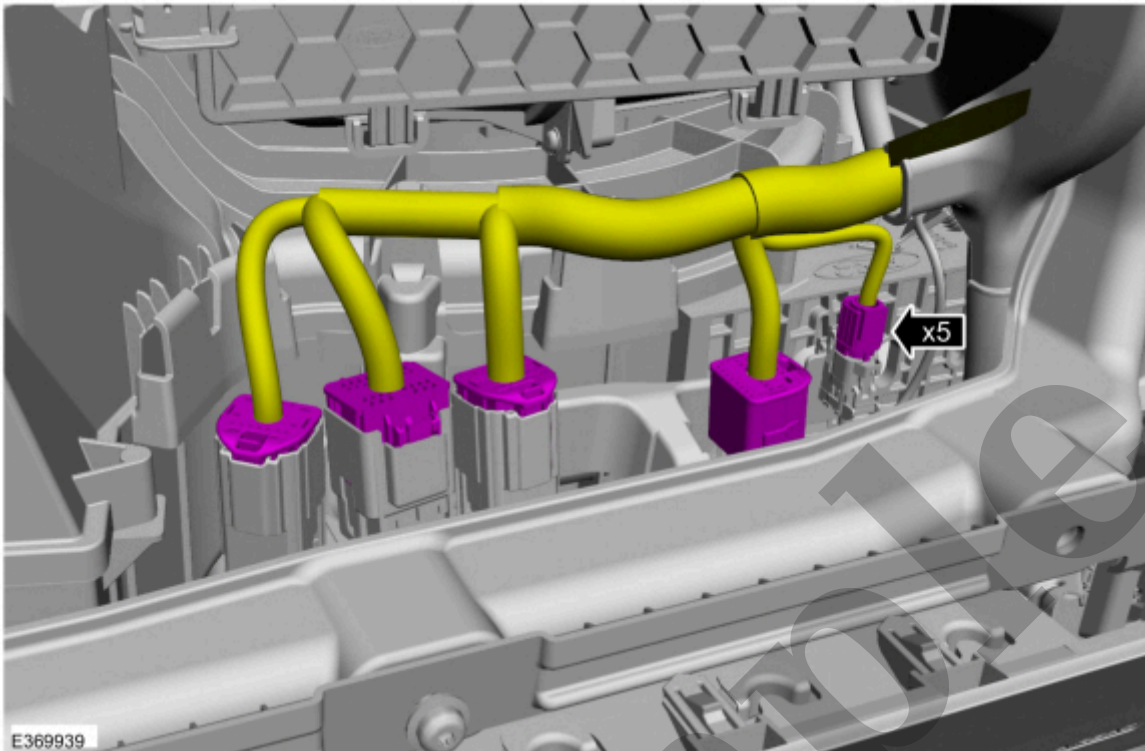
2. **NOTE**

If equipped.

Remove nut and the ground eyelet.

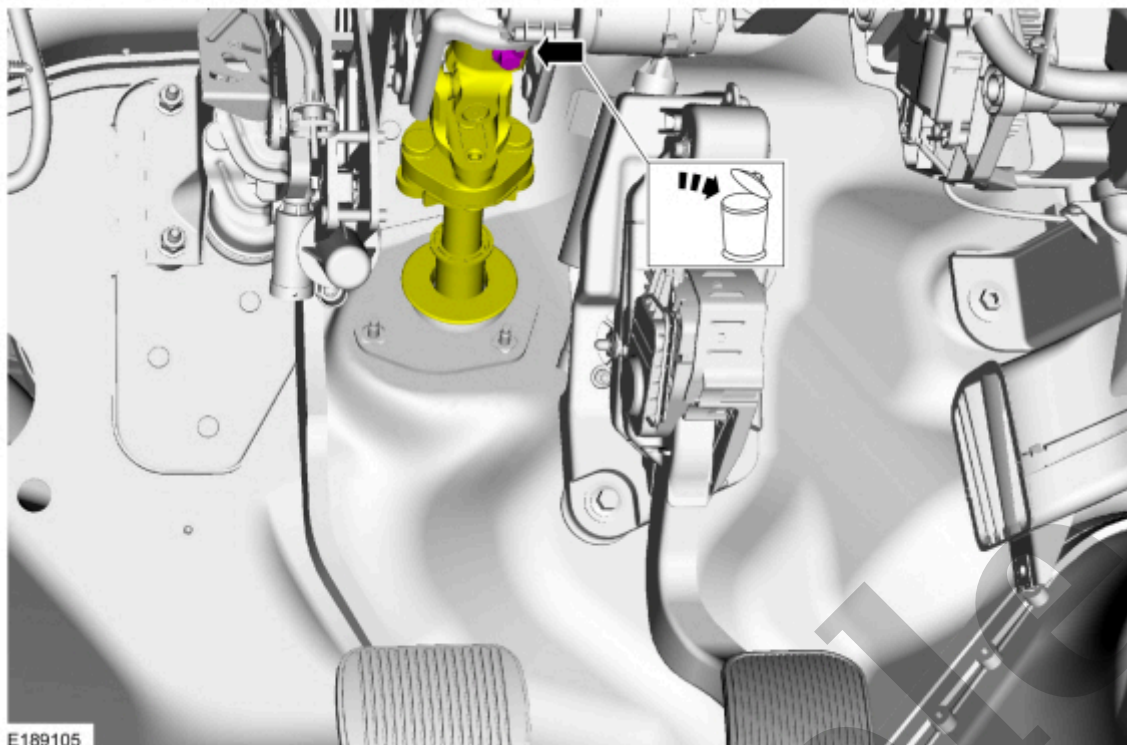
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17. Disconnect the electrical connectors at the RH (right-hand) glove compartment opening.



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18. Disconnect the lower LH (left-hand) instrument panel electrical connectors and detach the wiring harness retainer.



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20. Release the clips and remove the instrument panel defroster panel.

- **NOTE**

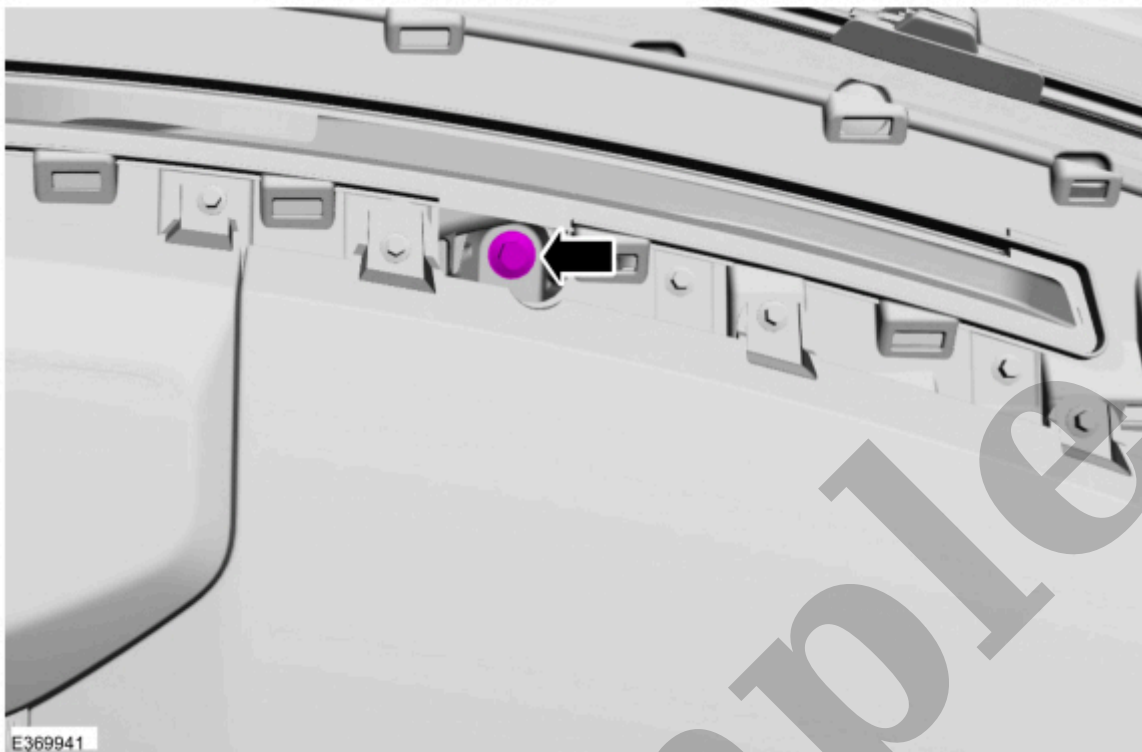
If equipped.

Disconnect the electrical connector.

Use the General Equipment: Interior Trim Remover

22. Remove the RH (right-hand) upper instrument panel bolt.

Torque : 18 lb.ft (25 Nm)



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23. Remove the LH (left-hand) instrument panel center support bolts.

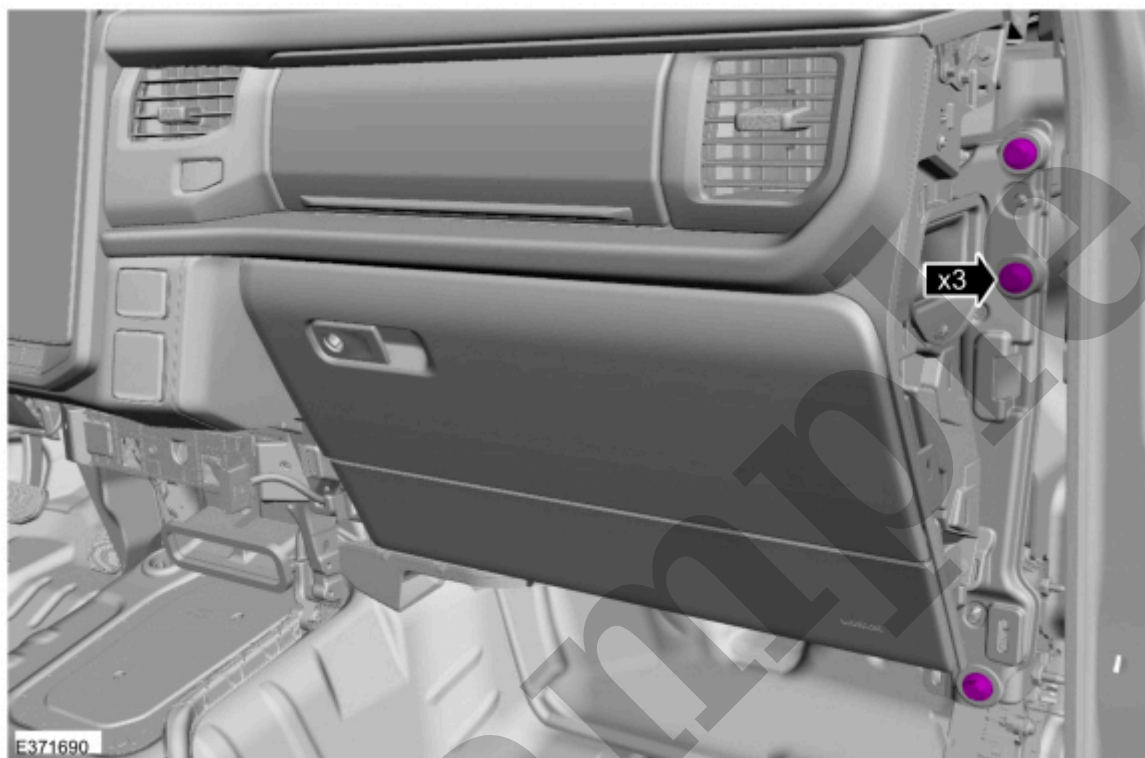
Torque : 80 lb.in (9 Nm)

25. **NOTE**

Leave one bolt finger tight to hold the instrument panel prior to removal.

Remove the bolts.

Torque : 18 lb.ft (25 Nm)



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26. **NOTE**

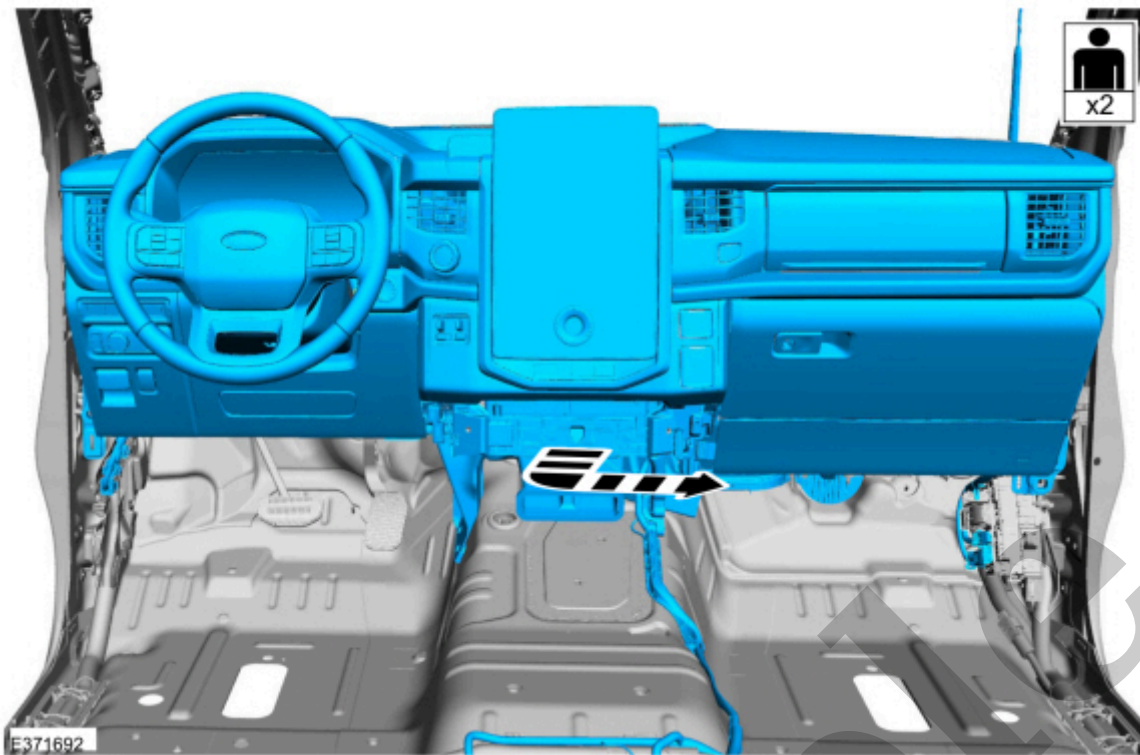
Leave one bolt finger tight to hold the instrument panel prior to removal.

1. Remove the bolt.

Torque : 18 lb.ft (25 Nm)

2. Remove the bolts.

Torque : 18 lb.ft (25 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

1. To install, reverse the removal procedure.

2. NOTE

Anytime the parking brake switch electrical connector has been disconnected, the EPB (electric parking brake) system is deactivated and a DTC (diagnostic trouble code) is stored in the EPB module. Perform the following step to restore the EPB (electric parking brake) system and clear the EPB (electric parking brake) module DTC (diagnostic trouble code).

Apply and release the parking brake twice within 5 seconds, pausing with the switch in the NEUTRAL position for approximately one-half second between each apply and release. Using a diagnostic scan tool, clear the EPB (electric parking brake) module DTC (diagnostic trouble code).