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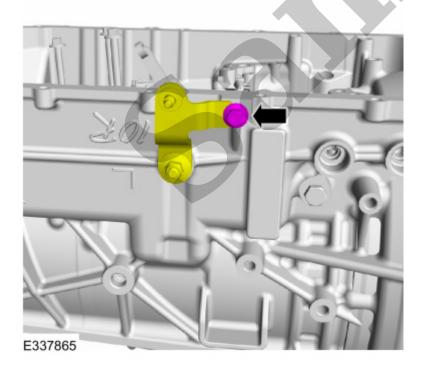
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1999 FORD Escort 5 Doors OEM Service and Repair Workshop Manual

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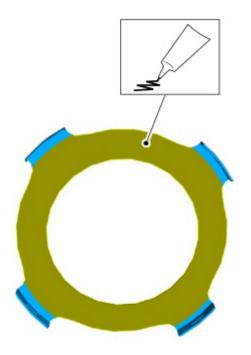


236. Remove the bolt and allow the park override lever to return to the normal operating position.



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Rear Wheel Drive (RWD) vehicles



E323550

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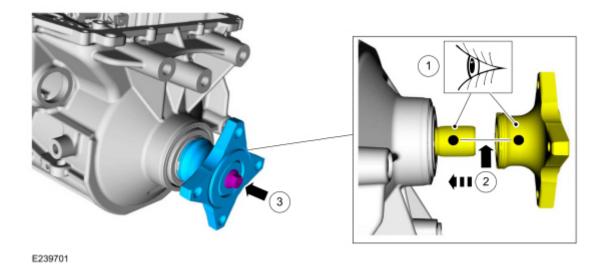
239. Install the anti-ting ring.



E284758

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240. Apply a light coating of the lubrication to the output shaft splines and the anti-ting ring.



All vehicles

242. Install the (T9) thrust bearing.



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243. Lubricate the output shaft bushing with petroleum jelly.



245. *Remove Special Service Tool*: 307-653 Sizer, Input Shaft Teflon Seal



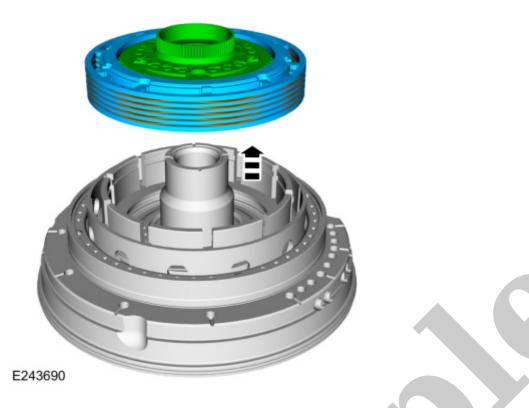
247. Using the special tool, remove the B clutch snap ring.

1. NOTE

The B clutch snap ring ends are positioned in the opening of the B clutch pressure plate with a raised notch.

Note the position of the B clutch snap ring ends for assembly.

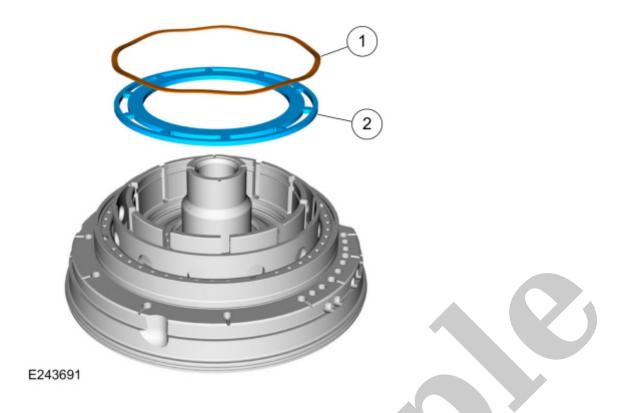
2. Using the special tools and a press, compress the B clutch assembly.



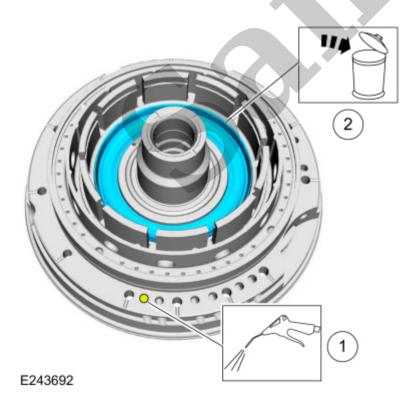
249. NOTICE

If replacing B clutch separating springs, all separating springs must be replaced as a matching set or damage can occur.

Remove the B clutch assembly from the One-Way Clutch (OWC). Inspect the clutch plates for excessive wear or damage. If the clutch plates are excessively worn or damaged replace as necessary. If the clutch plates are not excessively worn or damaged, they can be reused.

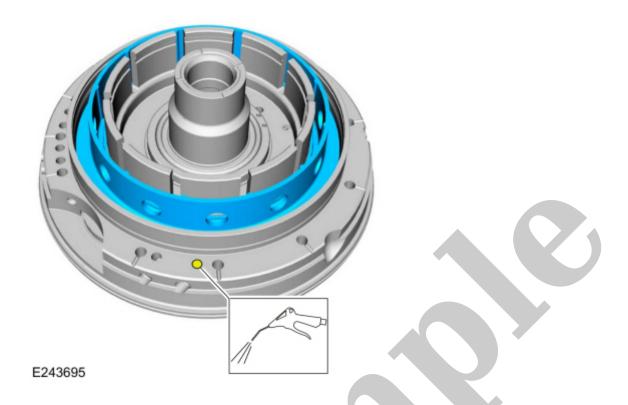


- 251. 1. Use compressed air into the oil passage hole.
 - 2. Remove and discard the B clutch piston.



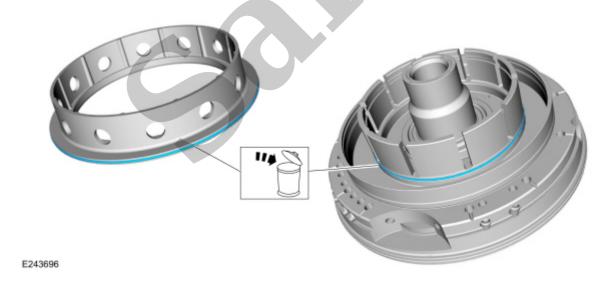
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254. Use compressed air into the oil passage hole and remove the A clutch piston.



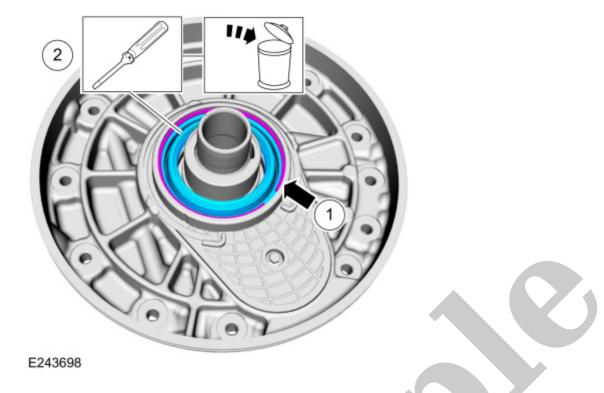
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255. Remove and discard the A clutch piston outer seal and the A clutch piston inner seal.



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256. Remove and discard the front support-to-case seal.



258. Remove the front support cover bolt and the front support cover snap ring.



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