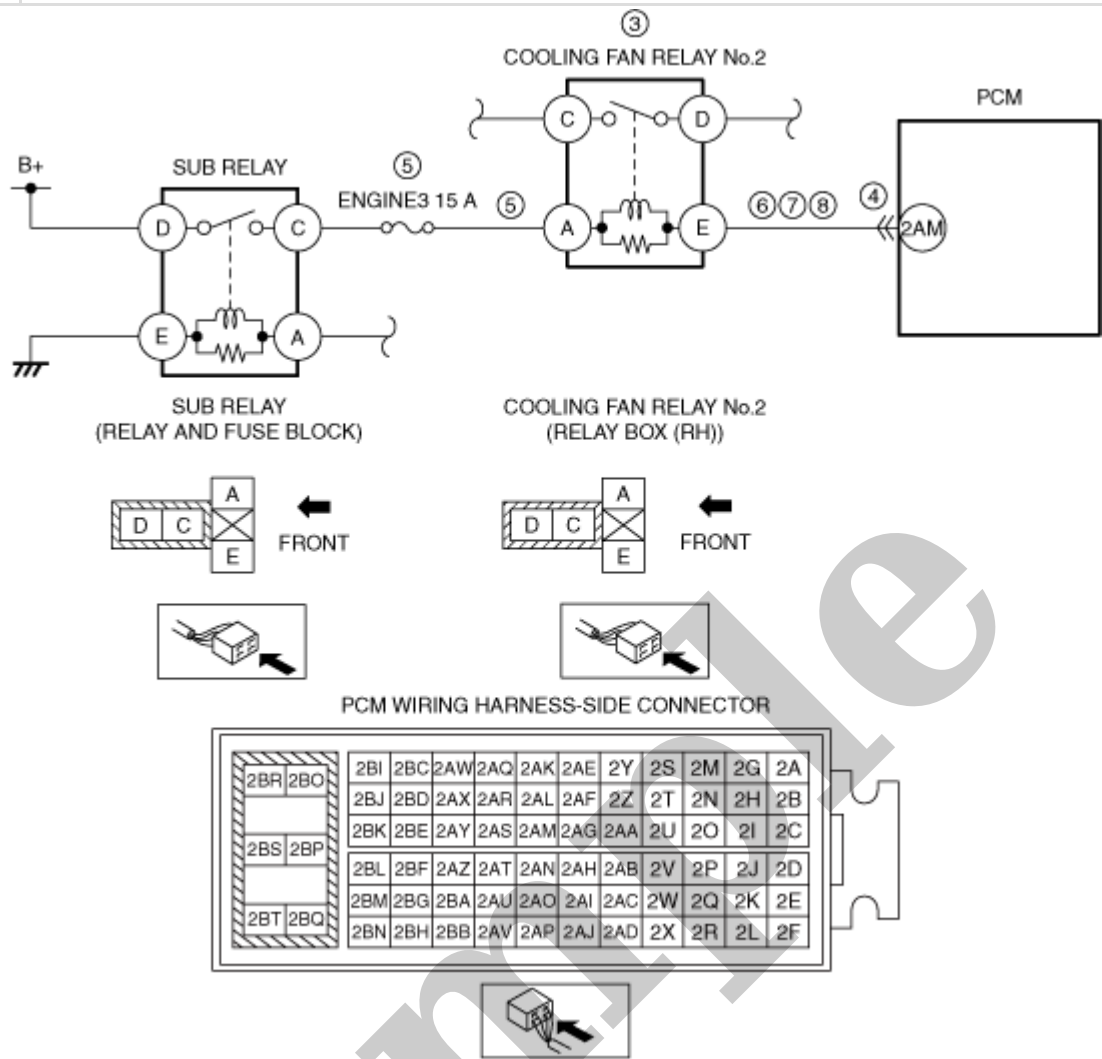


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1998 MAZDA Xedos 9 OEM Service and Repair Workshop Manual

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Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	<p>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</p> <p>Note</p> <ul style="list-style-type: none">• Recording can be facilitated using the screen capture function of the PC.• Record the snapshot data on the repair order.	-	Go to the next step.
2	<p>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</p> <ul style="list-style-type: none">• Verify related Service Bulletins and/or on-line repair information availability.• Is any related repair information available?	<div>Yes</div> <div>No</div>	<div>Perform repair or diagnosis according to the available repair information.</div> <div>• If the vehicle is not repaired, go to the next step.</div> <div>Go to the next step.</div>

STEP	INSPECTION	RESULTS	ACTION
10	VERIFY AFTER REPAIR PROCEDURE <ul style="list-style-type: none">• Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].)• Are any DTCs present?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .)
		No	DTC troubleshooting completed.

Sample

STEP	INSPECTION	RESULTS	ACTION
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY <ul style="list-style-type: none"> • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available? 	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"> • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	INSPECT COOLING FAN RELAY No.1 AND No.3 <ul style="list-style-type: none"> • Switch the ignition off. • Remove the cooling fan relay No.1 and No.3. (See RELAY LOCATION.) • Inspect the cooling fan relay No.1 and No.3. (See RELAY INSPECTION.) • Is there any malfunction? 	Yes	Replace the cooling fan relay No.1 and/or No.3, then go to Step 9.
		No	Go to the next step.

Sample

STEP	INSPECTION	RESULTS	ACTION
9	VERIFY DTC TROUBLESHOOTING COMPLETED <ul style="list-style-type: none"> • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Is the same Pending DTC present? 	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)].) Go to the next step.
		No	Go to the next step.
10	VERIFY AFTER REPAIR PROCEDURE <ul style="list-style-type: none"> • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) • Are any DTCs present? 	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .)
		No	DTC troubleshooting completed.

DTC U0336:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))]

SM2897024

id0102t390150

DTC U0336:00	SAS control module error
DETECTION CONDITION	<ul style="list-style-type: none">• When any of the following conditions is met:<ul style="list-style-type: none">— CAN communication line malfunction between SAS control module and PCM— SAS control module internal malfunction <p>Diagnostic support note</p> <ul style="list-style-type: none">• This is a continuous monitor (other).• The check engine light does not illuminate.• FREEZE FRAME DATA is not available.• Snapshot data is available.• DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	<ul style="list-style-type: none">• Not applicable
POSSIBLE CAUSE	<ul style="list-style-type: none">• CAN drive error (SAS control module or PCM)• CAN communication line malfunction between SAS control module and PCM<ul style="list-style-type: none">— SAS control module terminal 3Q–Front body control module (FBCM) terminal 2K— SAS control module terminal 3S–Front body control module (FBCM) terminal 2I— Front body control module (FBCM) terminal 2P–PCM terminal 2S— Front body control module (FBCM) terminal 2N–PCM terminal 2T• SAS control module connector or terminals malfunction• PCM connector or terminals malfunction• SAS control module malfunction• PCM malfunction

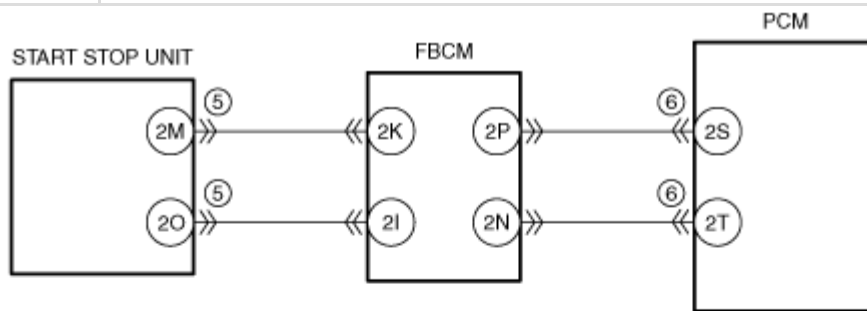
DTC U0284:00 [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))]

SM2897027

id0102t391040

DTC U0284:00	LIN communication system: Communication error between active air shutter and PCM
DETECTION CONDITION	<ul style="list-style-type: none">• PCM detects a communication error between the PCM and active air shutter. Diagnostic support note <ul style="list-style-type: none">• This is an intermittent monitor (other).• The check engine light does not illuminate.• FREEZE FRAME DATA is not available.• Snapshot data is available.• DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	<ul style="list-style-type: none">• Not applicable
POSSIBLE CAUSE	<ul style="list-style-type: none">• LIN communication line malfunction between active air shutter and PCM• Active air shutter connector or terminals malfunction• Short to ground or open circuit in active air shutter power supply circuit<ul style="list-style-type: none">— Short to ground in wiring harness between ENGINE3 15 A fuse and active air shutter terminal A— ENGINE3 15 A fuse malfunction— Open circuit in wiring harness between sub relay terminal C and active air shutter terminal A• Open circuit in wiring harness between active air shutter terminal D and body ground• PCM connector or terminals malfunction• Short to ground in wiring harness between active air shutter terminal C and PCM terminal 2Y• Short to power supply in wiring harness between active air shutter terminal C and PCM terminal 2Y• Open circuit in wiring harness between active air shutter terminal C and PCM terminal 2Y• Active air shutter malfunction• PCM malfunction

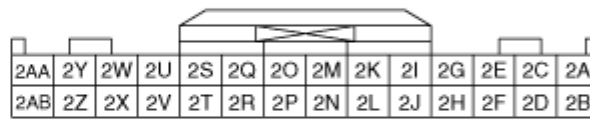
STEP	INSPECTION	RESULTS	ACTION
5	INSPECT ACTIVE AIR SHUTTER GROUND CIRCUIT FOR OPEN CIRCUIT <ul style="list-style-type: none"> • Verify that the active air shutter connector is disconnected. • Switch the ignition off. • Inspect for continuity between active air shutter terminal D (wiring harness-side) and body ground. • Is there continuity? 	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between active air shutter terminal D and body ground. If there is a common connector: <ul style="list-style-type: none"> • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. If there is no common connector: <ul style="list-style-type: none"> • Inspect for the following: <ul style="list-style-type: none"> — Open circuit between active air shutter and body ground — Loose or lifting ground point • Repair or replace the malfunctioning part. Go to Step 11.
6	INSPECT PCM CONNECTOR CONDITION <ul style="list-style-type: none"> • Disconnect the PCM connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction? 	Yes	Repair or replace the connector and/or terminals, then go to Step 11.
		No	Go to the next step.
7	INSPECT ACTIVE AIR SHUTTER LIN COMMUNICATION LINE FOR SHORT TO GROUND <ul style="list-style-type: none"> • Verify that the active air shutter and PCM connectors are disconnected. • Inspect for continuity between active air shutter terminal C (wiring harness-side) and body ground. • Is there continuity? 	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between active air shutter terminal C and PCM terminal 2Y. If there is a common connector: <ul style="list-style-type: none"> • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. If there is no common connector: <ul style="list-style-type: none"> • Repair or replace the wiring harness which has a short to ground. Go to Step 11.
		No	Go to the next step.
8	INSPECT ACTIVE AIR SHUTTER LIN COMMUNICATION LINE FOR SHORT TO POWER SUPPLY <ul style="list-style-type: none"> • Verify that the active air shutter and PCM connectors are disconnected. • Switch the ignition ON (engine off). <p>Note</p> <ul style="list-style-type: none"> • Another DTC may be stored by the PCM detecting an open circuit. • Measure the voltage at the active air shutter terminal C (wiring harness-side). • Is the voltage 0 V? 	Yes	Go to the next step.
		No	If there is no common connector: Refer to the wiring diagram and verify whether or not there is a common connector between active air shutter terminal C and PCM terminal 2Y. If there is a common connector: <ul style="list-style-type: none"> • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply. • Repair or replace the malfunctioning part. • Repair or replace the wiring harness which has a short to power supply. Go to Step 11.



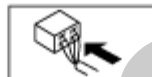
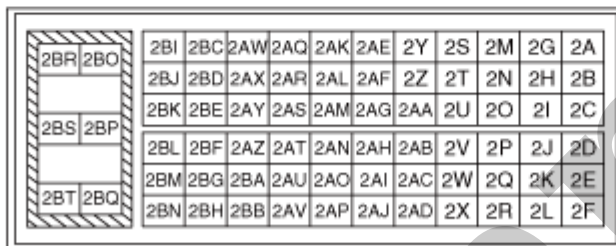
START STOP UNIT WIRING HARNESS-SIDE CONNECTOR



FBCM WIRING HARNESS-SIDE CONNECTOR



PCM WIRING HARNESS-SIDE CONNECTOR



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note <ul style="list-style-type: none"> Recording can be facilitated using the screen capture function of the PC. Record the snapshot data on the repair order. 	–	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY <ul style="list-style-type: none"> Verify related Service Bulletins and/or on-line repair information availability. Is any related repair information available? 	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	VERIFY DTC FOR MODULE COMMUNICATION <ul style="list-style-type: none"> Switch the ignition off, then ON (engine off). Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))].) Are any other PENDING CODEs and/or DTCs present? 	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .)
		No	Go to the next step.

STEP	INSPECTION	RESULTS	ACTION
1	IDENTIFY TRIGGER DTC FOR FREEZE FRAME DATA • Is the DTC P0506:00 on FREEZE FRAME DATA?	Yes	Go to the next step.
		No	Go to the troubleshooting procedure for DTC on FREEZE FRAME DATA. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .)
2	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data on the repair order.	–	Go to the next step.
3	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
4	VERIFY RELATED PENDING CODE AND/OR DTC • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .) • Are any other PENDING CODEs and/or DTCs present?	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION))] .)
		No	Go to the next step.
5	INSPECT A/C MAGNETIC CLUTCH OPERATION • Turn the A/C switch off. • Is the magnetic clutch still on?	Yes	Perform the symptom troubleshooting "A/C IS ALWAYS ON OR A/C COMPRESSOR RUNS CONTINUOUSLY". (See A/C IS ALWAYS ON OR A/C COMPRESSOR RUNS CONTINUOUSLY [FULL-AUTO AIR CONDITIONER] .) (See A/C IS ALWAYS ON OR A/C COMPRESSOR RUNS CONTINUOUSLY [MANUAL AIR CONDITIONER] .)
		No	Go to the next step.
6	INSPECT DRIVE-BY-WIRE CONTROL SYSTEM MALFUNCTION • Perform the Drive-by-wire Control System Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)] .) • Is there any malfunction?	Yes	Repair or replace the malfunctioning part according to the inspection results, then go to Step 12.
		No	Go to the next step.
7	INSPECT PURGE SOLENOID VALVE • Perform the Purge Control System Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)] .) • Is there any malfunction?	Yes	Repair or replace the malfunctioning part according to the inspection results, then go to Step 12. (See PURGE SOLENOID VALVE REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)] .)
		No	Go to the next step.
8	INSPECT AIR CLEANER ELEMENT • Remove the air cleaner element with the engine is running. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)] .) • Does the engine speed increase?	Yes	Clean or replace the air cleaner element, then go to Step 12. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITHOUT CYLINDER DEACTIVATION)] .)
		No	Go to the next step.