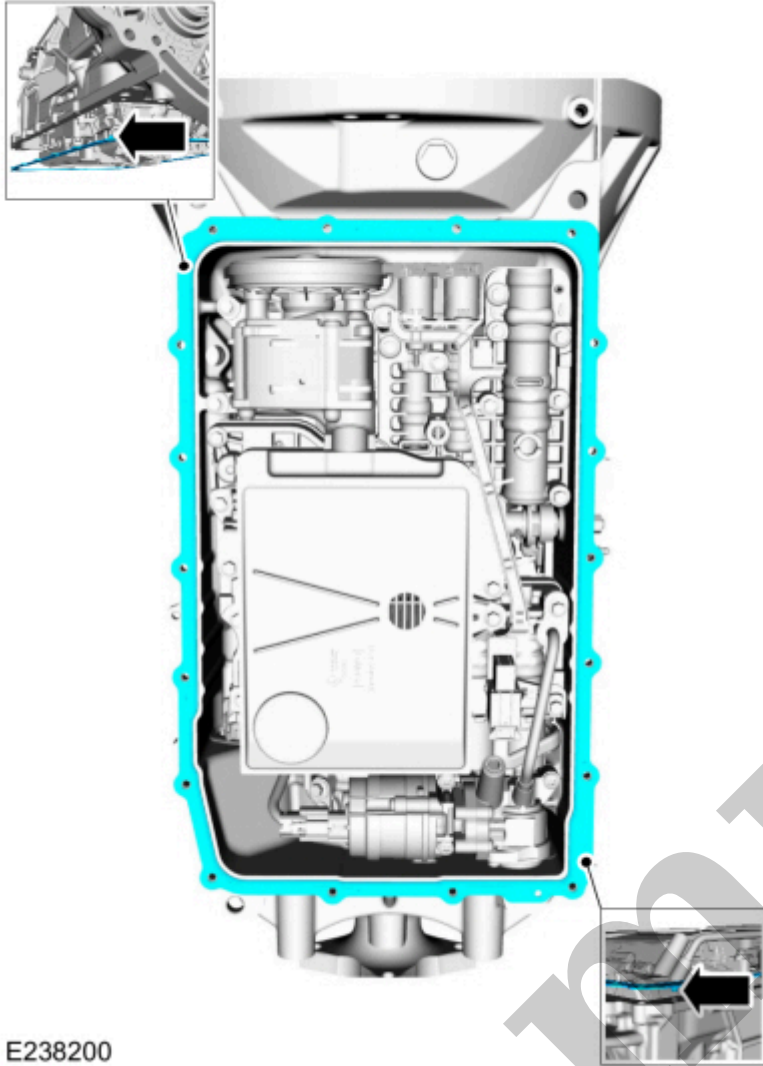


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1998 FORD Escort 4 Doors OEM Service and Repair Workshop Manual

[Go to manual page](#)



E238200

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

72. **NOTE**

Install the bolts and studbolts in the correct locations noted during removal.

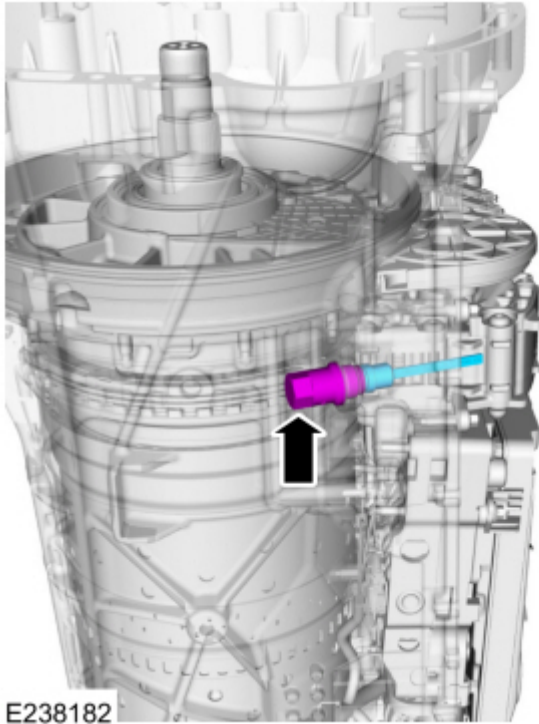
Install the transmission fluid pan and loosely install the bolts and studbolts.

1. Tighten the studbolts in a crisscross pattern.

Torque : 106 lb.in (12 Nm)

2. Tighten the bolts in a crisscross pattern.

Torque : 89 lb.in (10 Nm)



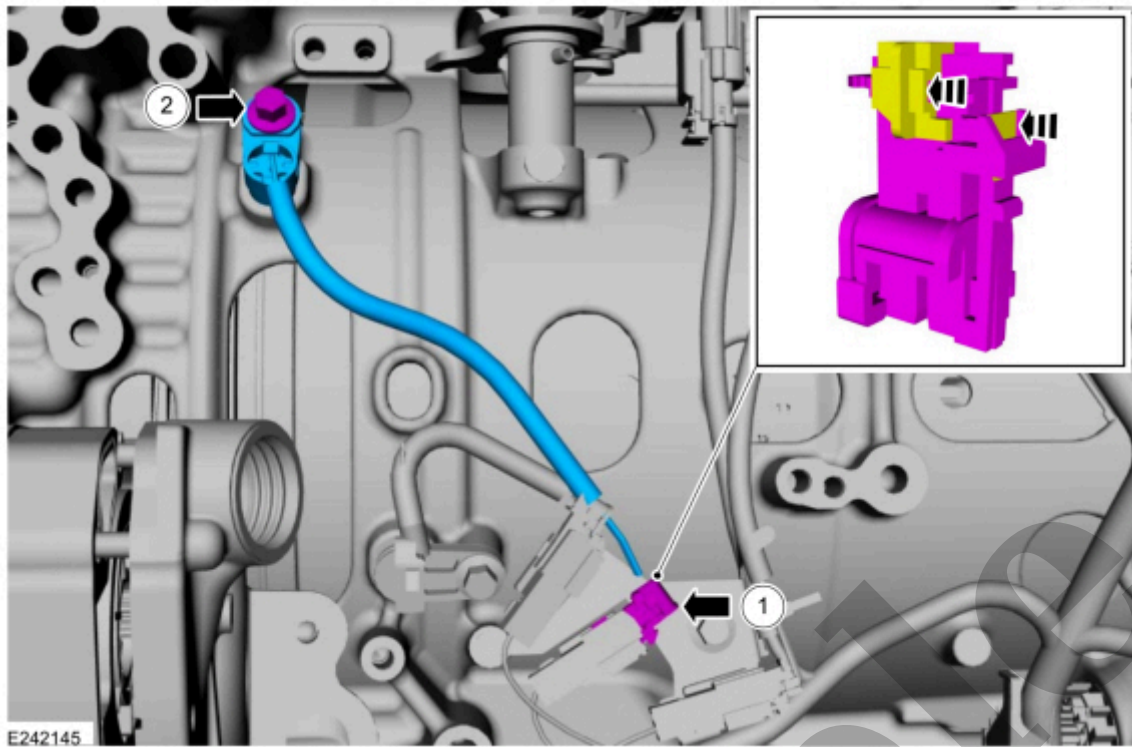
E238182

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

74. Install the transmission assembly.

Refer to: [Transmission](#)(307-01A Automatic Transmission - 10-Speed Automatic Transmission – 10R80, Installation).

Copyright © Ford Motor Company



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

1. Install the intermediate speed sensor A.

1. Install the intermediate speed sensor A bolt.

Torque : 97 lb.in (11 Nm)

2. Connect the electrical connector. Slide the plastic lock to the locked position.



Intermediate Speed Sensor B (ISSB)

307-01A Automatic Transmission - 10-Speed Automatic Transmission - 10R80	2022 F-150
Removal and Installation	Procedure revision date: 03/8/2022

Intermediate Speed Sensor B (ISSB)

Removal

1. Remove the main control valve body.

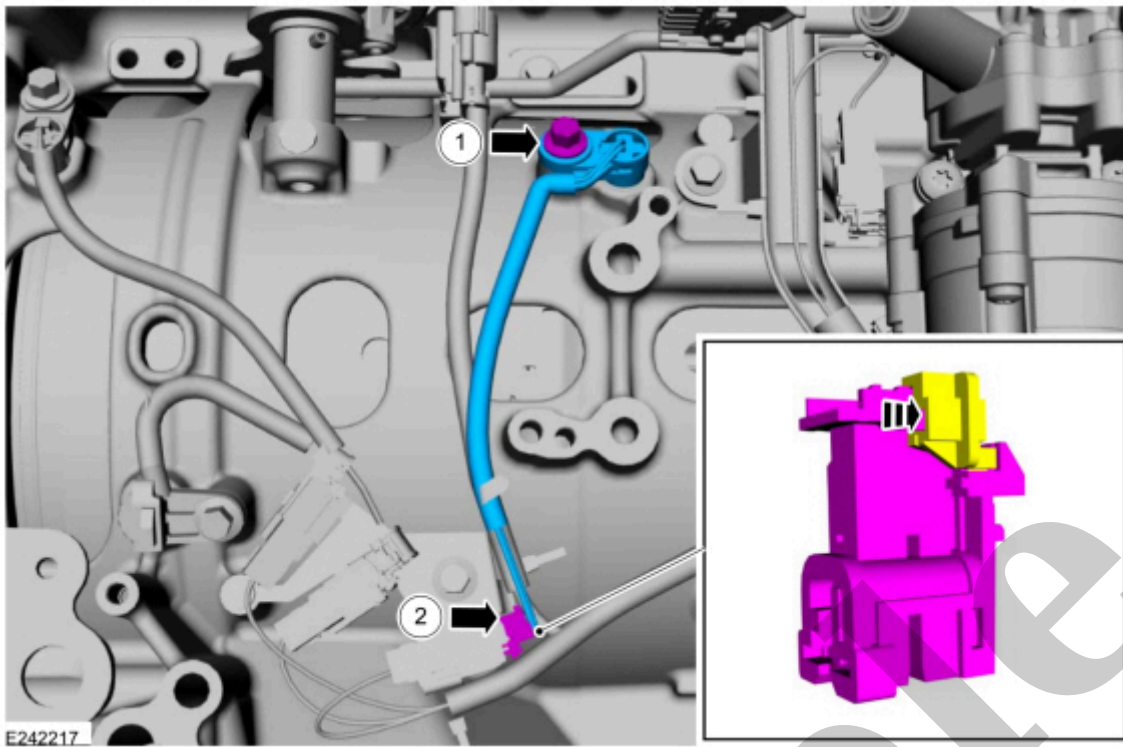
Refer to: [Main Control Valve Body](#) (307-01 Automatic Transmission - 10-Speed Automatic Transmission - 10R80) .

Refer to: [Main Control Valve Body](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80 MHT, Removal and Installation).

2. Remove the intermediate speed sensor B.

1. Slide the plastic lock to the unlocked position. While pressing the plastic tab, disconnect the electrical connector.

2. Remove the bolt and the intermediate speed sensor B.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

2. Install the main control valve body.

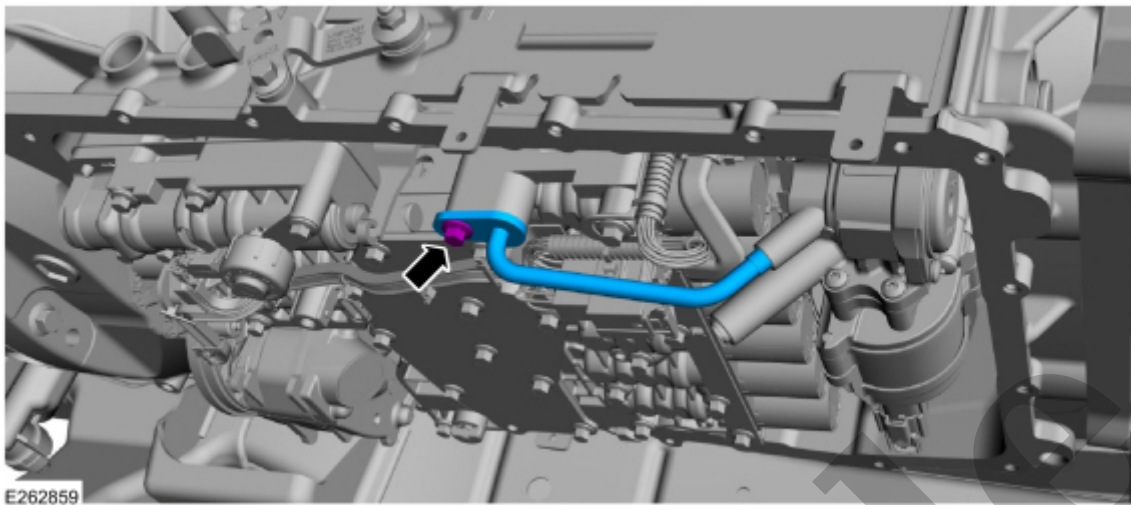
Refer to: [Main Control Valve Body](#) (307-01 Automatic Transmission - 10-Speed Automatic Transmission - 10R80) .

Refer to: [Main Control Valve Body](#)(307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80 MHT, Removal and Installation).

Copyright © Ford Motor Company

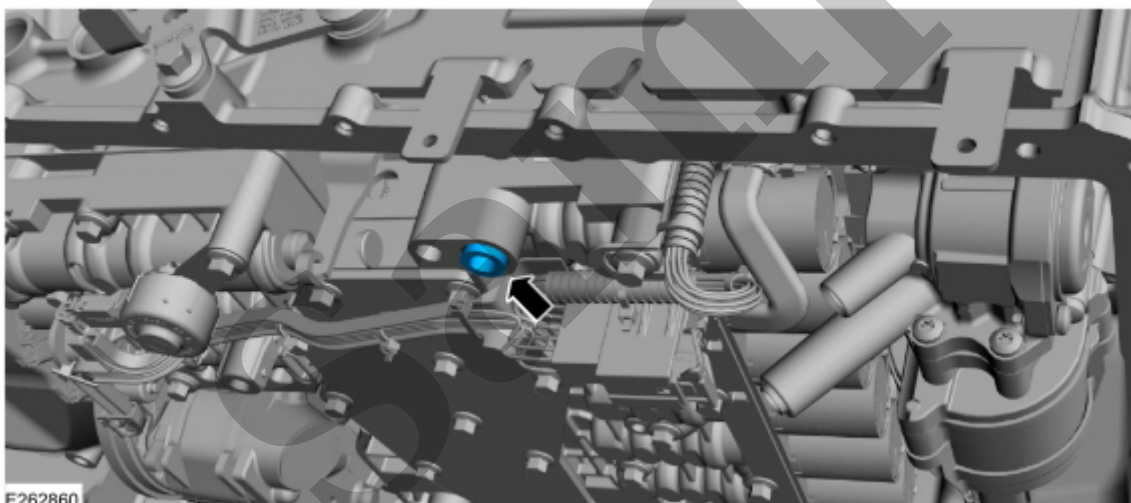
Auto-Start-Stop vehicles

3. Remove the bolt and the transmission fluid auxiliary pump tube.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

4. Remove the transmission fluid auxiliary pump tube seal.



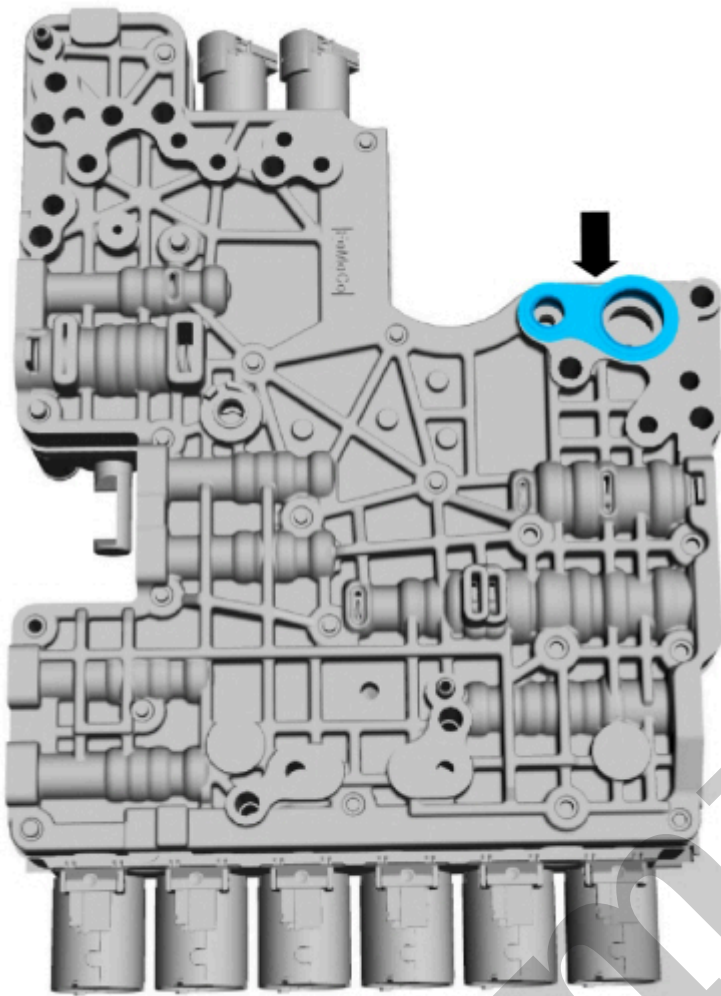
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

All vehicles

5. NOTE

The internal wiring harness electrical connector can not be fully disconnected until lowering the main control valve body.

Unlock the internal wiring harness electrical connector.



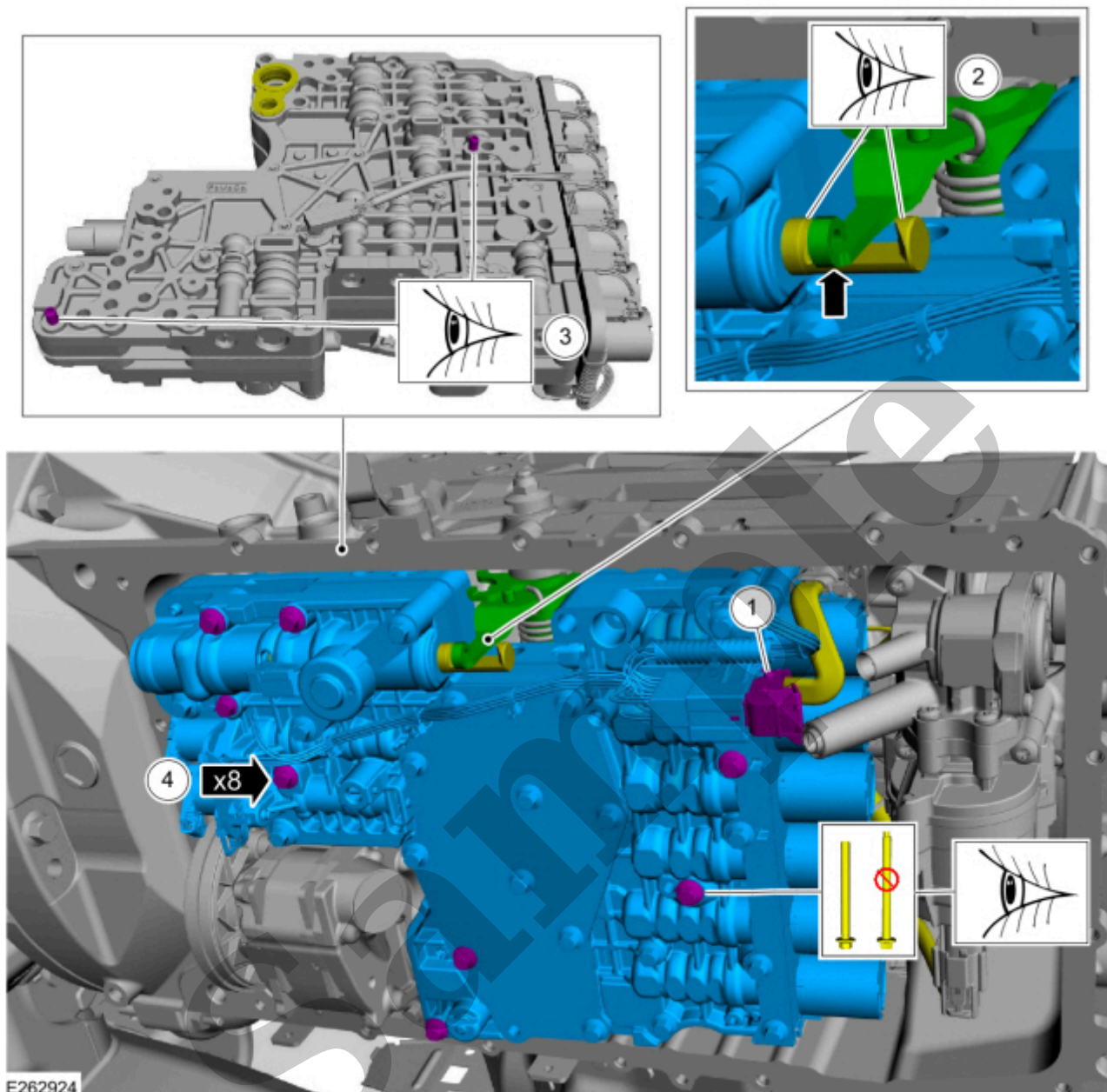
E261755

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

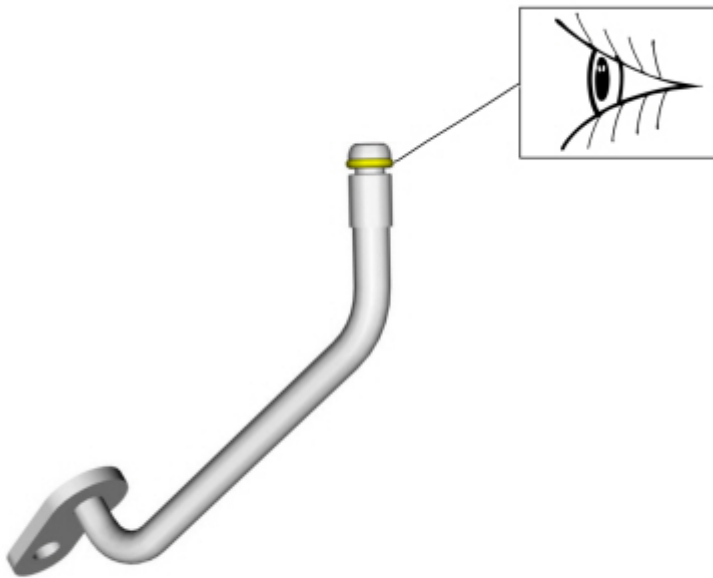
1. Install the main control assembly to transmission fluid pump seal.

4. Loosely install the 68 mm length main control-to-transmission case bolts.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

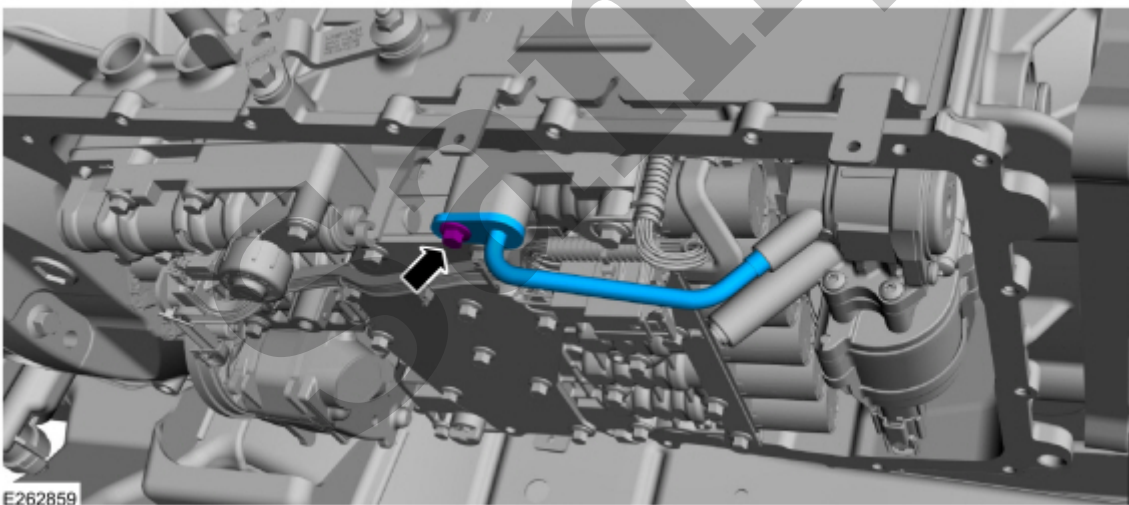
3. Lock the internal wiring harness electrical connector.



E242749

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

6. Install the transmission fluid auxiliary pump tube and loosely install the bolt.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

All vehicles

7. 1. Tighten the bolts No. 1-8 in the sequence shown.

Torque : 89 lb.in (10 Nm)

2. If equipped with Auto-Start-Stop, tighten bolt No. 9