

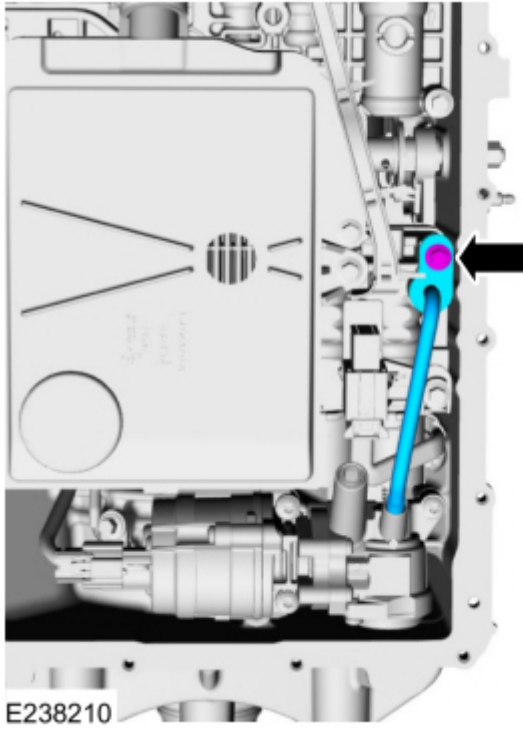
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## 1998 FORD Escort 3 Doors OEM Service and Repair Workshop Manual

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4. Install the transmission fluid auxiliary pump tube and loosely install the bolt.



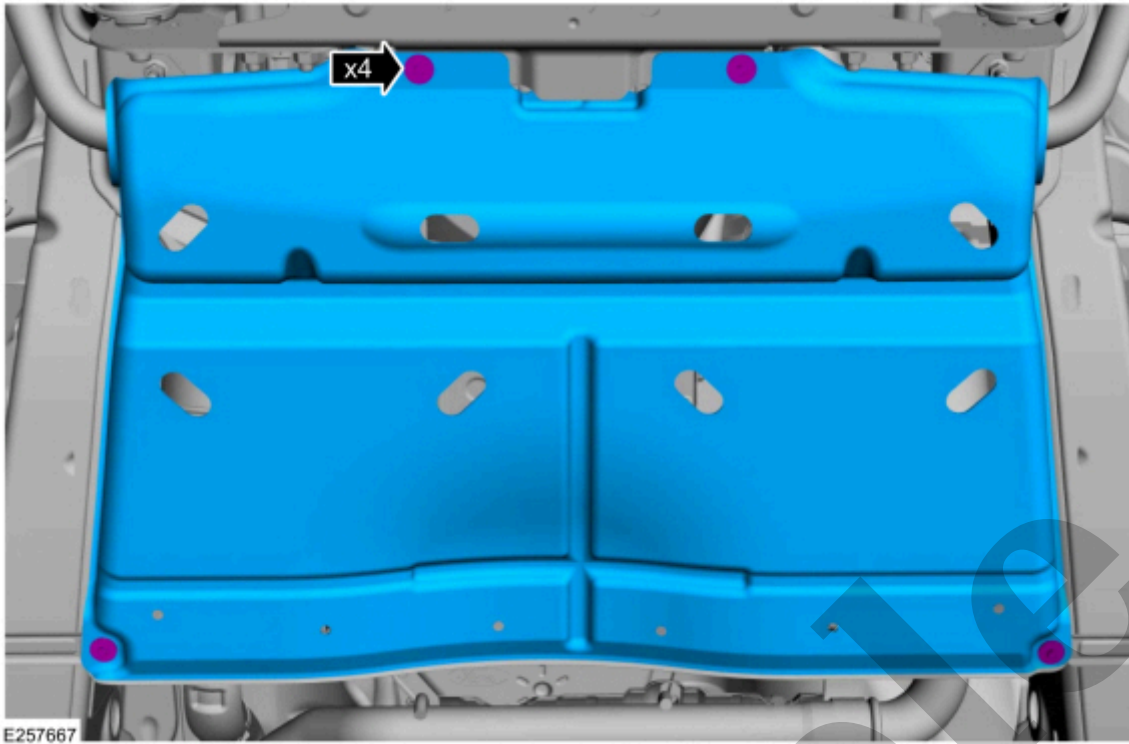
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5. 1. Transmission fluid auxiliary pump bolts  
**Torque** : 97 lb.in (11 Nm)
2. Transmission fluid auxiliary pump tube bolt  
**Torque** : 106 lb.in (12 Nm)

Refer to: [Transmission Fluid Pan, Gasket and Filter](#)(307-01A Automatic Transmission - 10-Speed Automatic Transmission – 10R80, Removal and Installation).

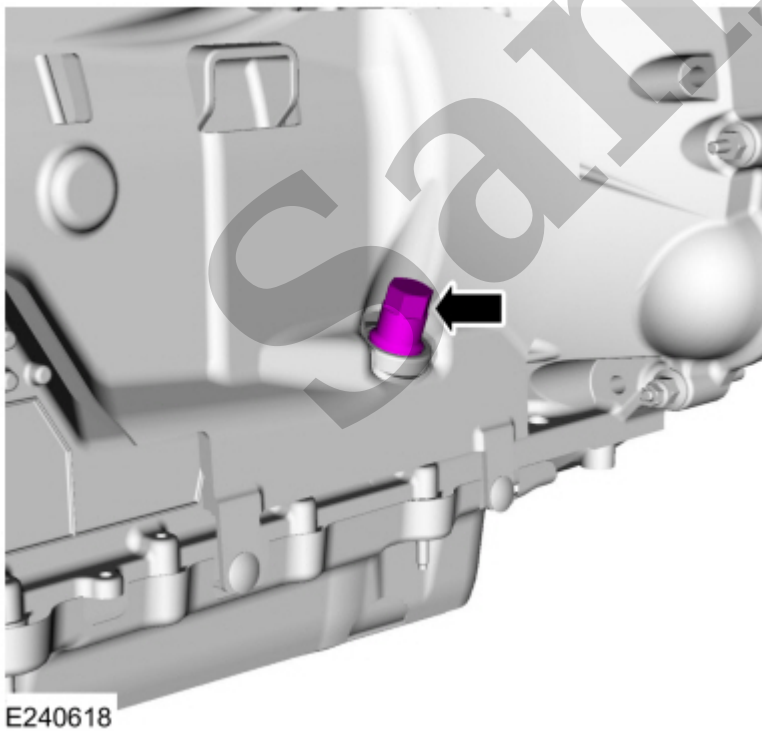
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Sample

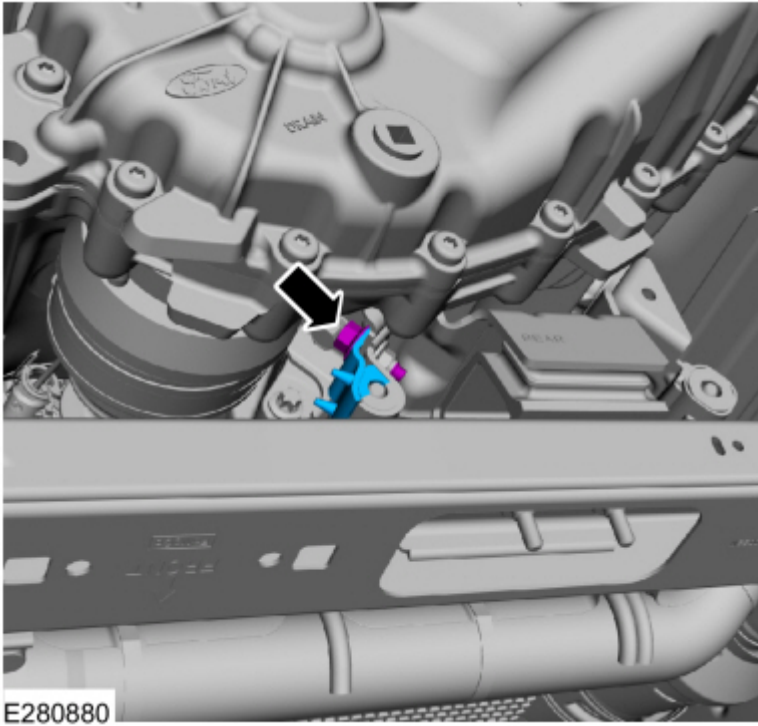


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3. Remove the transmission fluid fill plug transmission fluid level indicator assembly.

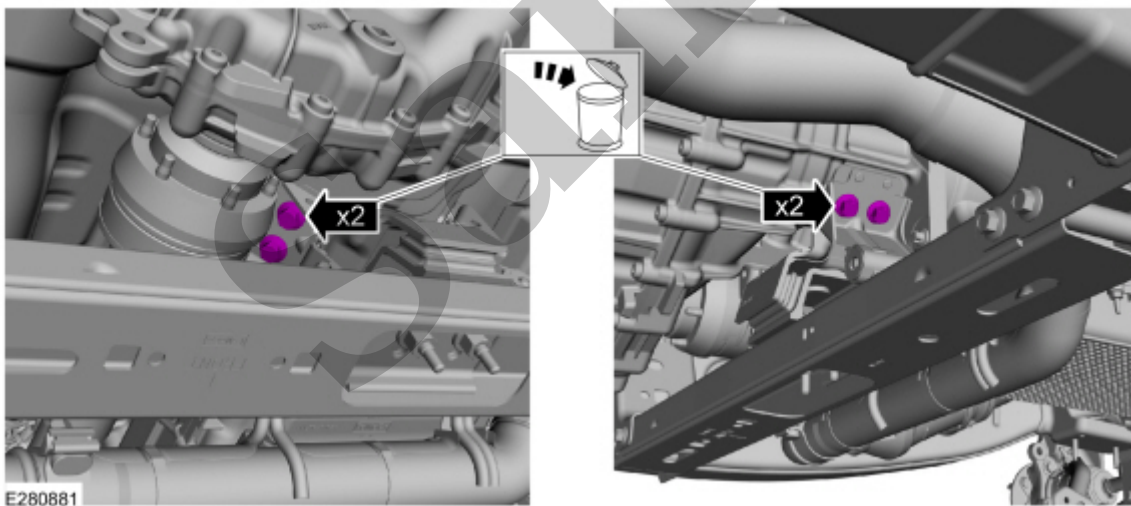


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6. Remove and discard the RH (right-hand) and LH (left-hand) transmission support insulator bolts (W718353).

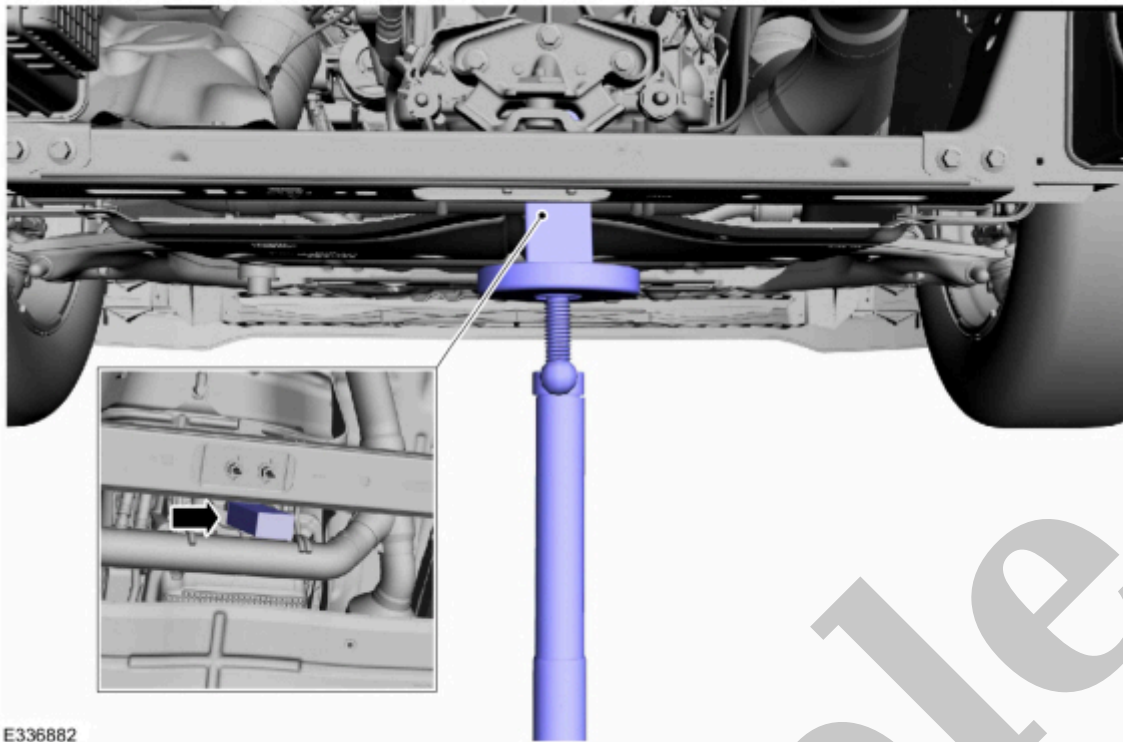


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7. Using an adjustable stand and a wooden block, raise the rear of the transmission.

Use the General Equipment: Wooden Block

Use the General Equipment: Vehicle/Axle Stands



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9.
  1. Remove and discard the transmission support insulator bolts (W718353).
  2. Raise the rear of the transmission.  
Use the General Equipment: Wooden Block  
Use the General Equipment: Vehicle/Axle Stands

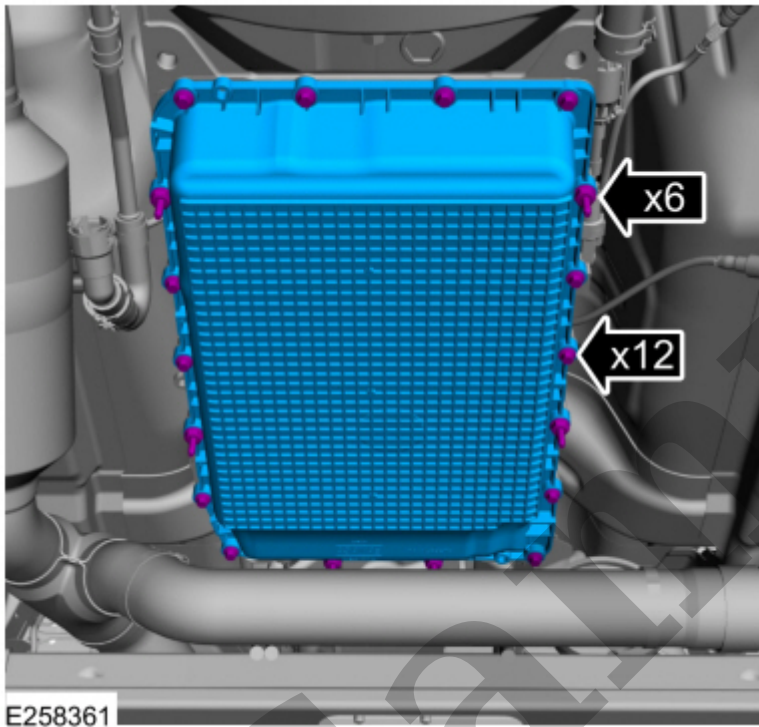
11. **NOTE**

Note the location of the bolts and studbolts for assembly.

Remove the transmission fluid pan bolts and the transmission fluid pan and allow the transmission fluid to drain.

Video version of this procedure:

([https://www.fordservicecontent.com/Ford\\_Content/videos/WorkShopManual/V27.mp4](https://www.fordservicecontent.com/Ford_Content/videos/WorkShopManual/V27.mp4))



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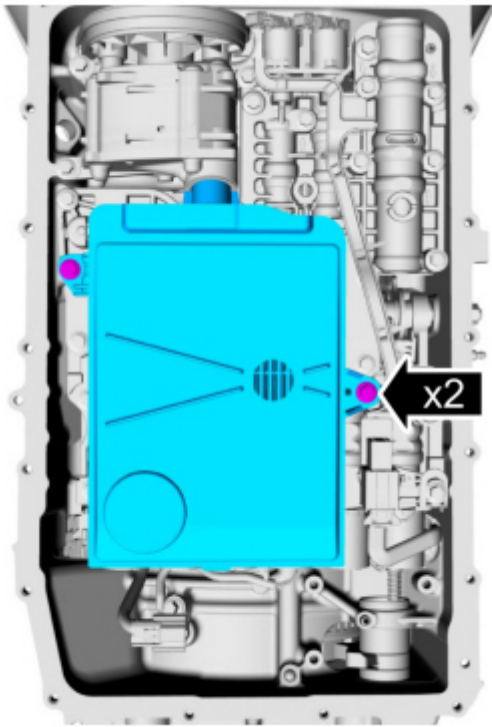
12. **NOTE**

The transmission fluid pan gasket can be reused if not damaged.

**NOTE**

Note the location of the alignment tabs.

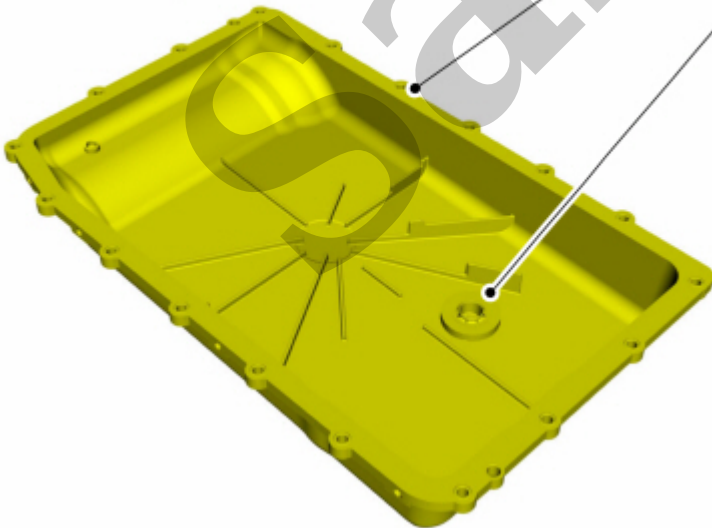
Remove the transmission fluid pan gasket.



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14. Clean and inspect the transmission fluid pan and magnet.

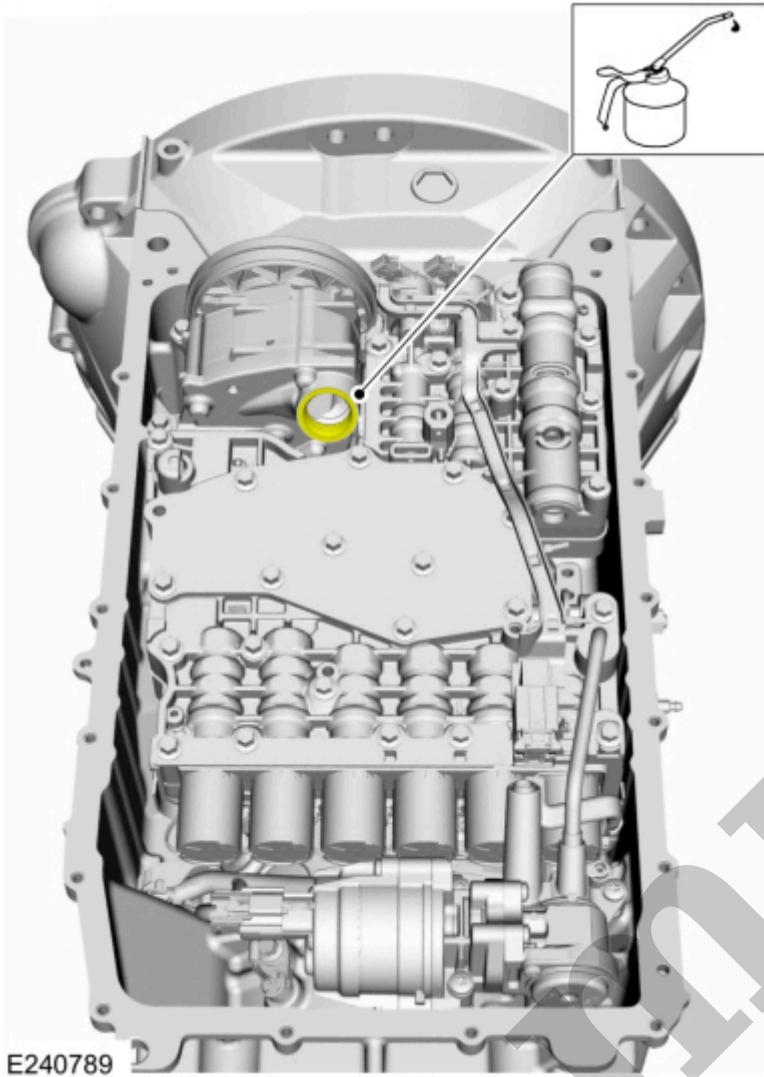


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### Installation





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### 3. NOTICE

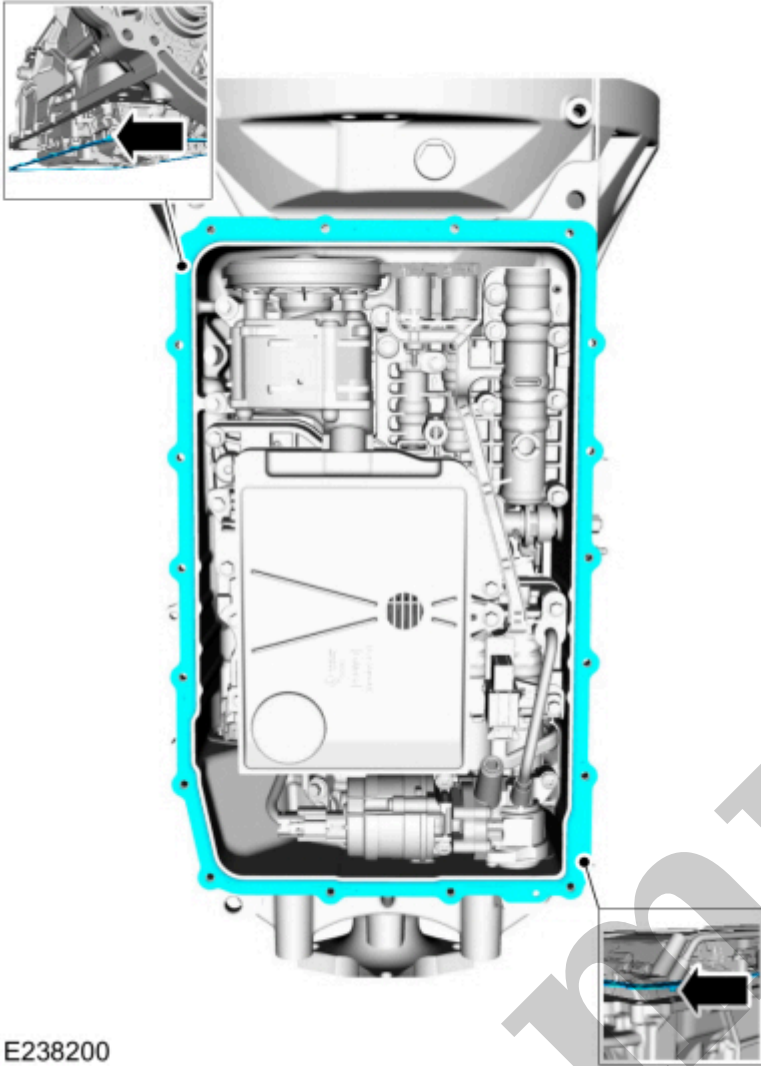
If the bolts are installed in the wrong locations, transmission damage will occur.

### NOTE

The transmission fluid filter may be reused if no excessive contamination is indicated.

Install the filter and the bolts in the correct locations.

1. Short bolt
2. Long bolt



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5. **NOTE**

Install the bolts and studbolts in the correct locations noted during removal.

Install the transmission fluid pan and loosely install the bolts and studbolts.

1. Tighten the studbolts in a crisscross pattern.

**Torque** : 106 lb.in (12 Nm)

2. Tighten the bolts in a crisscross pattern.

**Torque** : 89 lb.in (10 Nm)