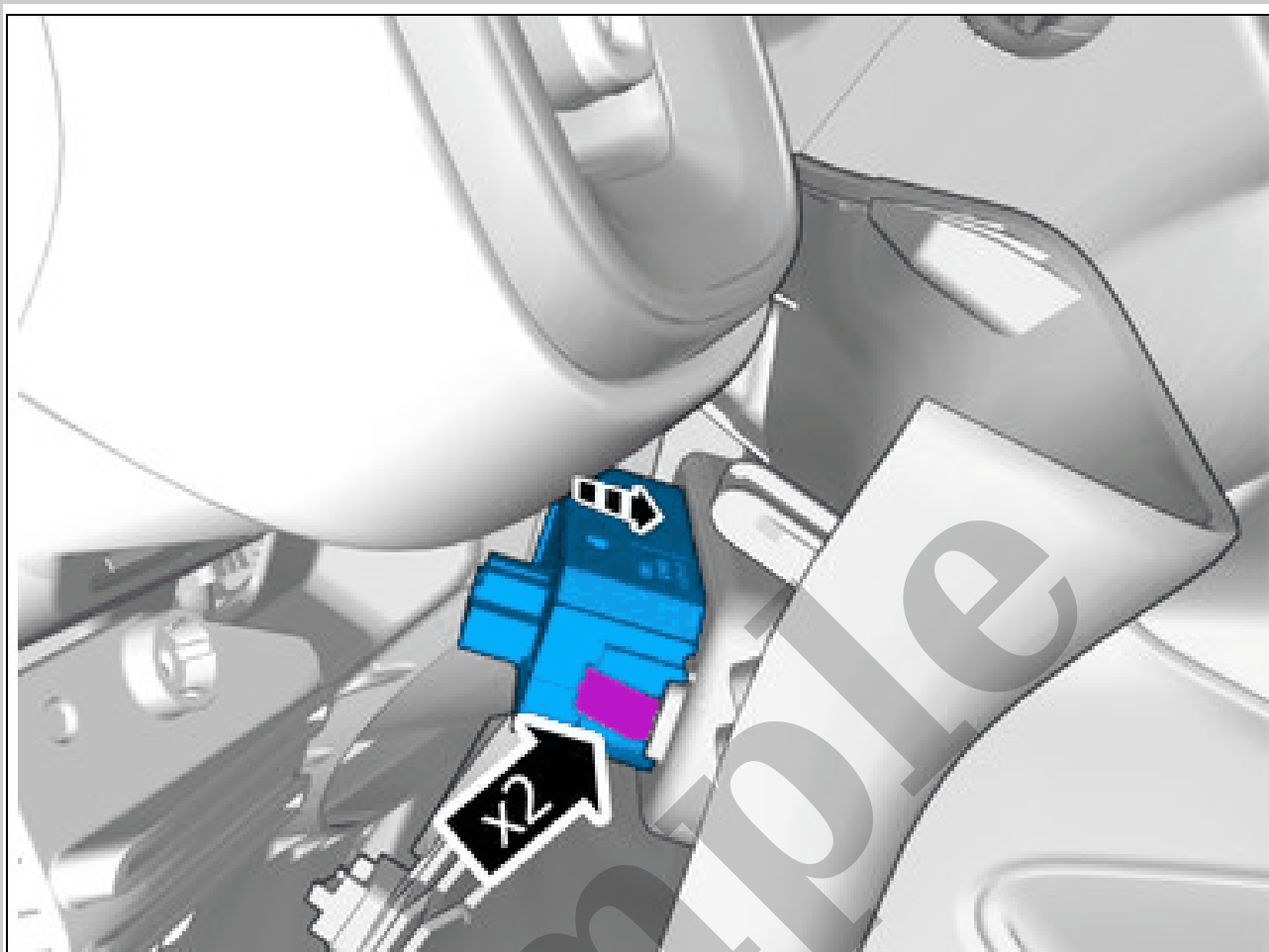


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1997 VOLVO V70 OEM Service and Repair Workshop Manual

[Go to manual page](#)



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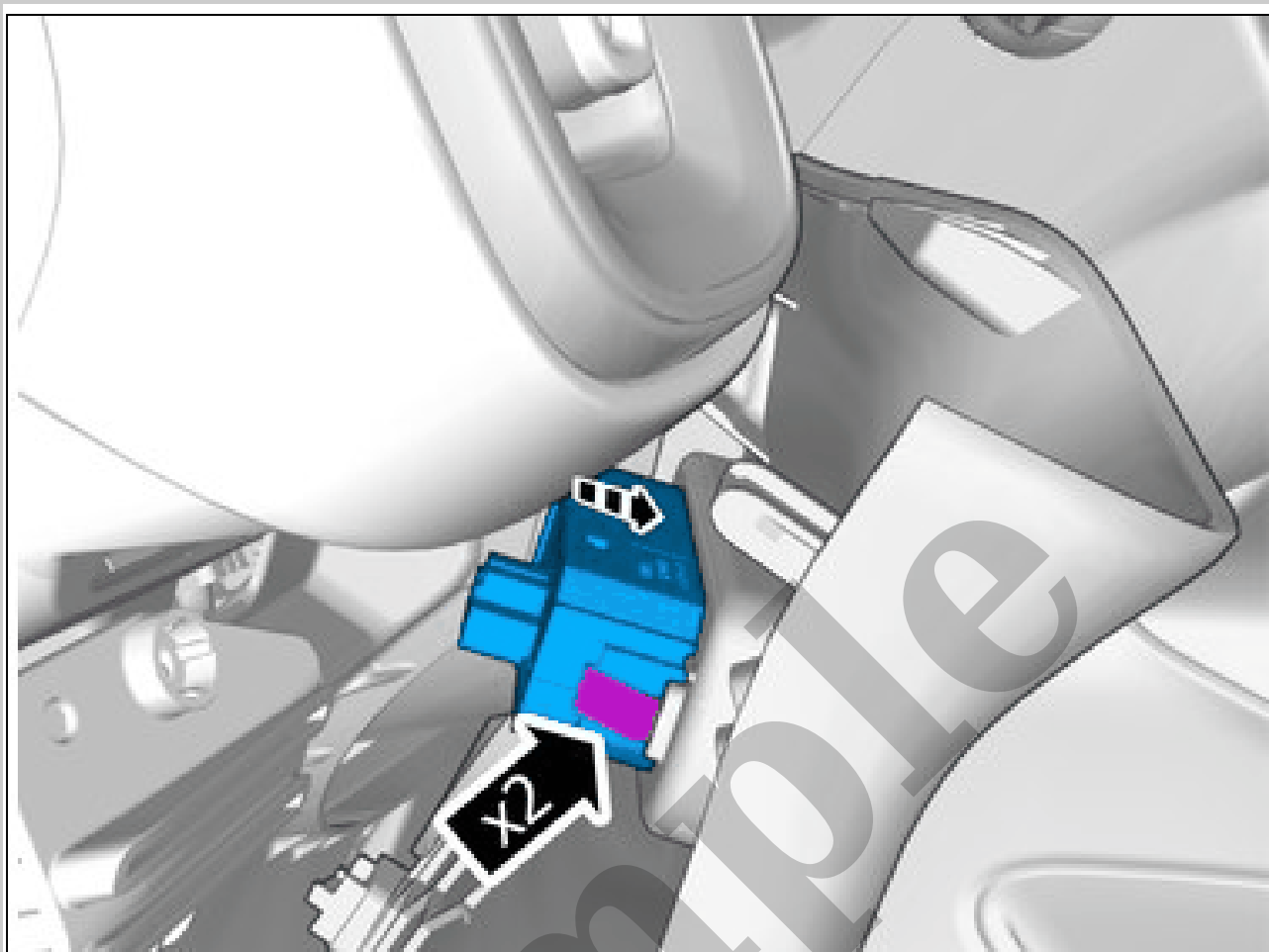
Depress the locking device.
Remove the marked part.

**SWITCH MODULE, INSTRUMENT PANEL > SWITCH MODULE, INSTRUMENT PANEL
[2018-2022 | 2021, B4204T18; B4204T47] > INSTALLATION**

To install, reverse the removal procedure.

**SWITCH MODULE, INSTRUMENT PANEL > SWITCH MODULE, INSTRUMENT PANEL
[2021, E400V6] > REMOVAL**

Set the vehicle to Inactive mode, described in user mode. Refer to: USAGE MODE



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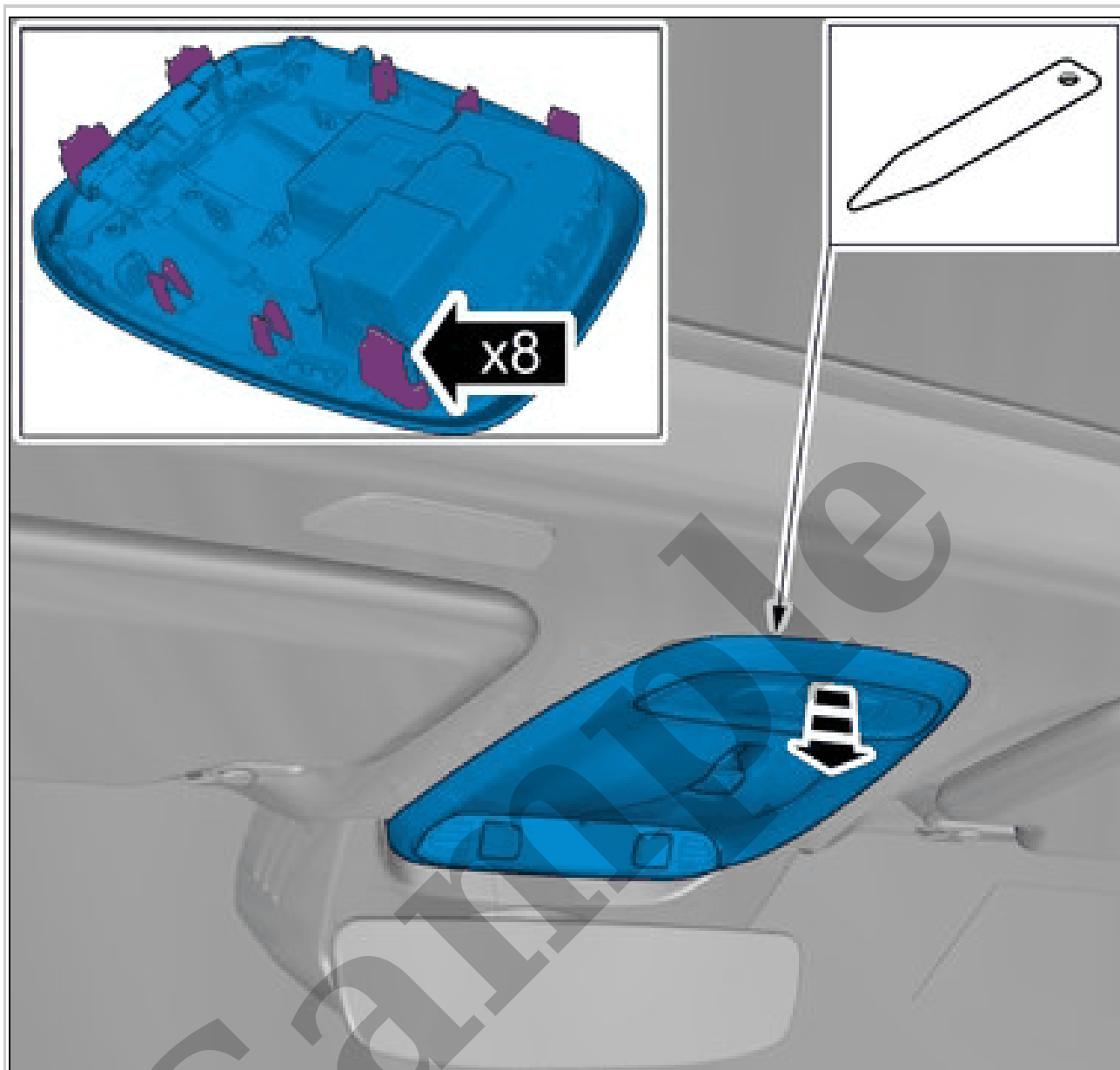
Depress the locking device.
Remove the marked part.

**SWITCH MODULE, INSTRUMENT PANEL > SWITCH MODULE, INSTRUMENT PANEL
[2021, E400V6] > INSTALLATION**

To install, reverse the removal procedure.

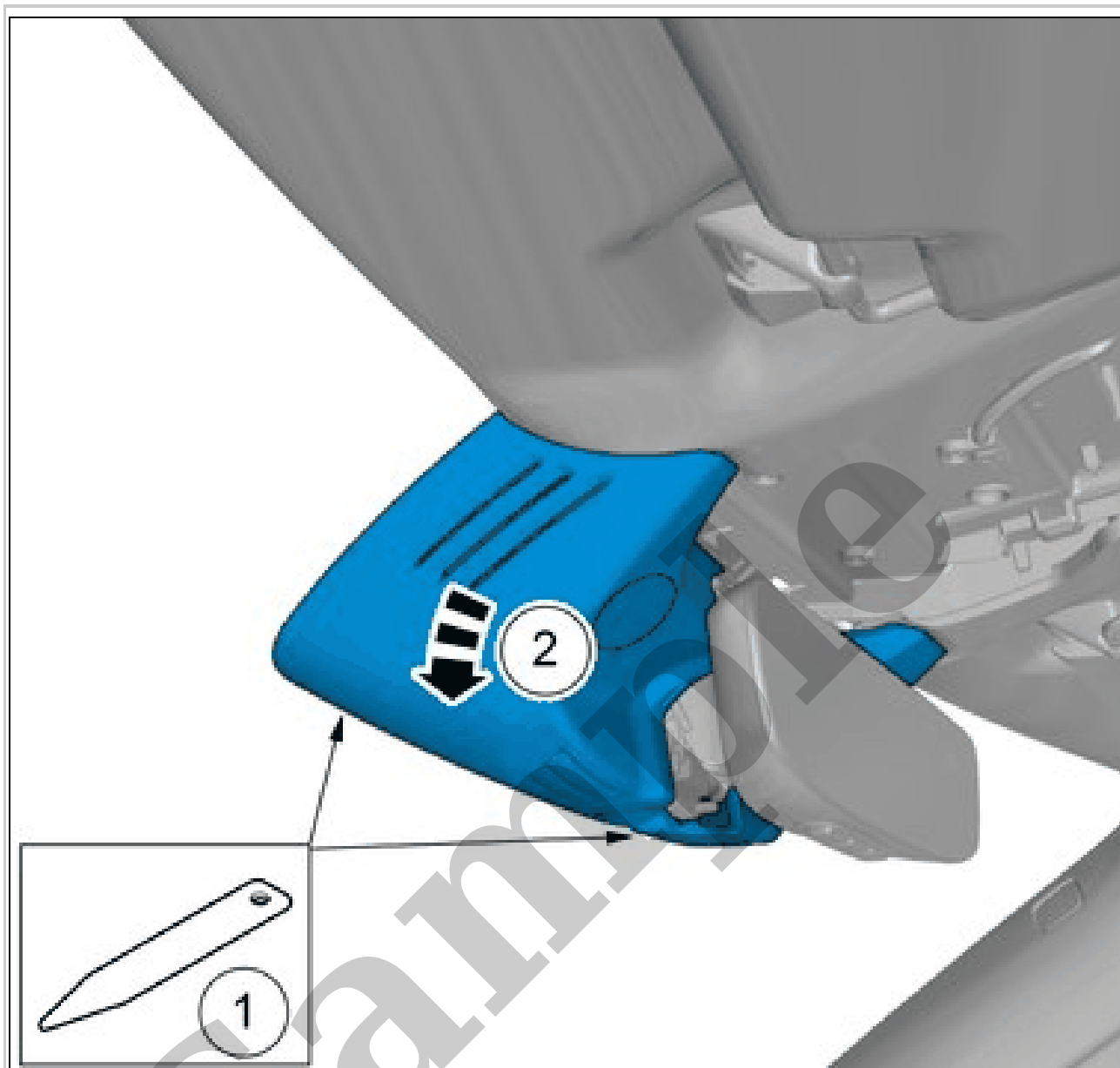
**WINDOW CONTROL SWITCH, REAR > WINDOW CONTROL SWITCH, REAR [2018-
2022] > REMOVAL**

Set the vehicle to Inactive mode, described in user mode. Refer to: USAGE MODE



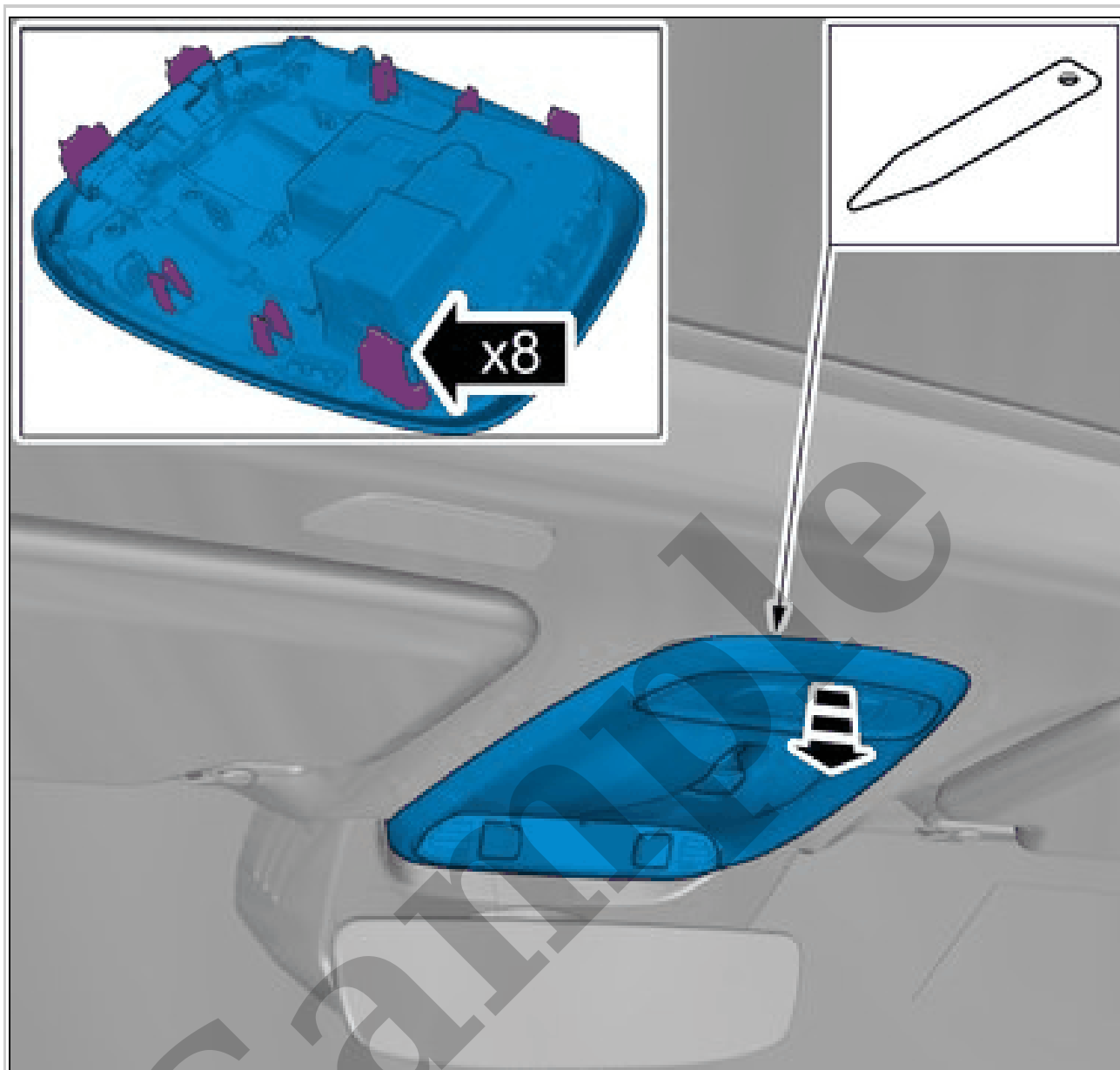
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Remove the marked part.



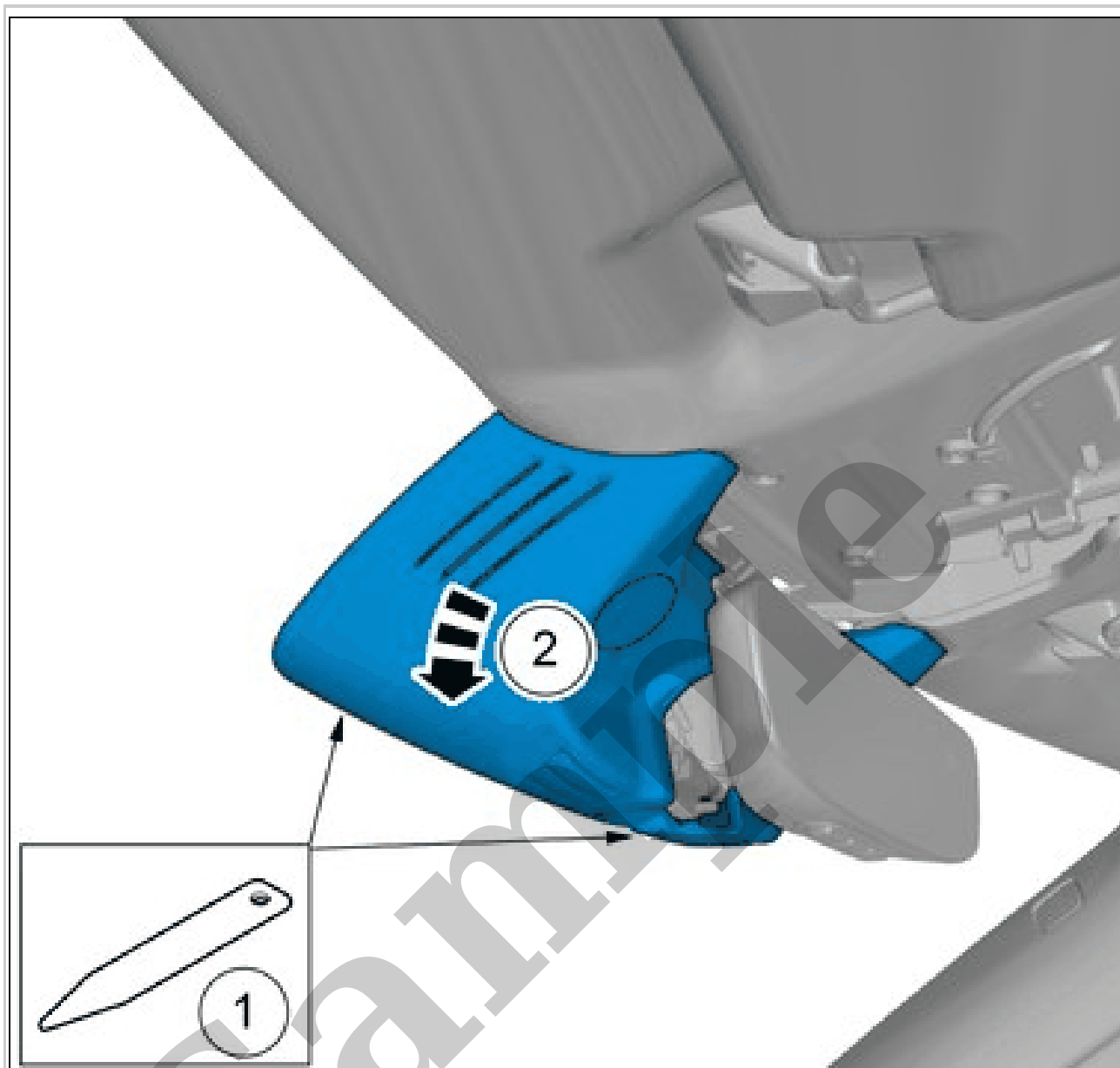
Courtesy of VOLVO CARS CORPORATION

Remove the marked part.



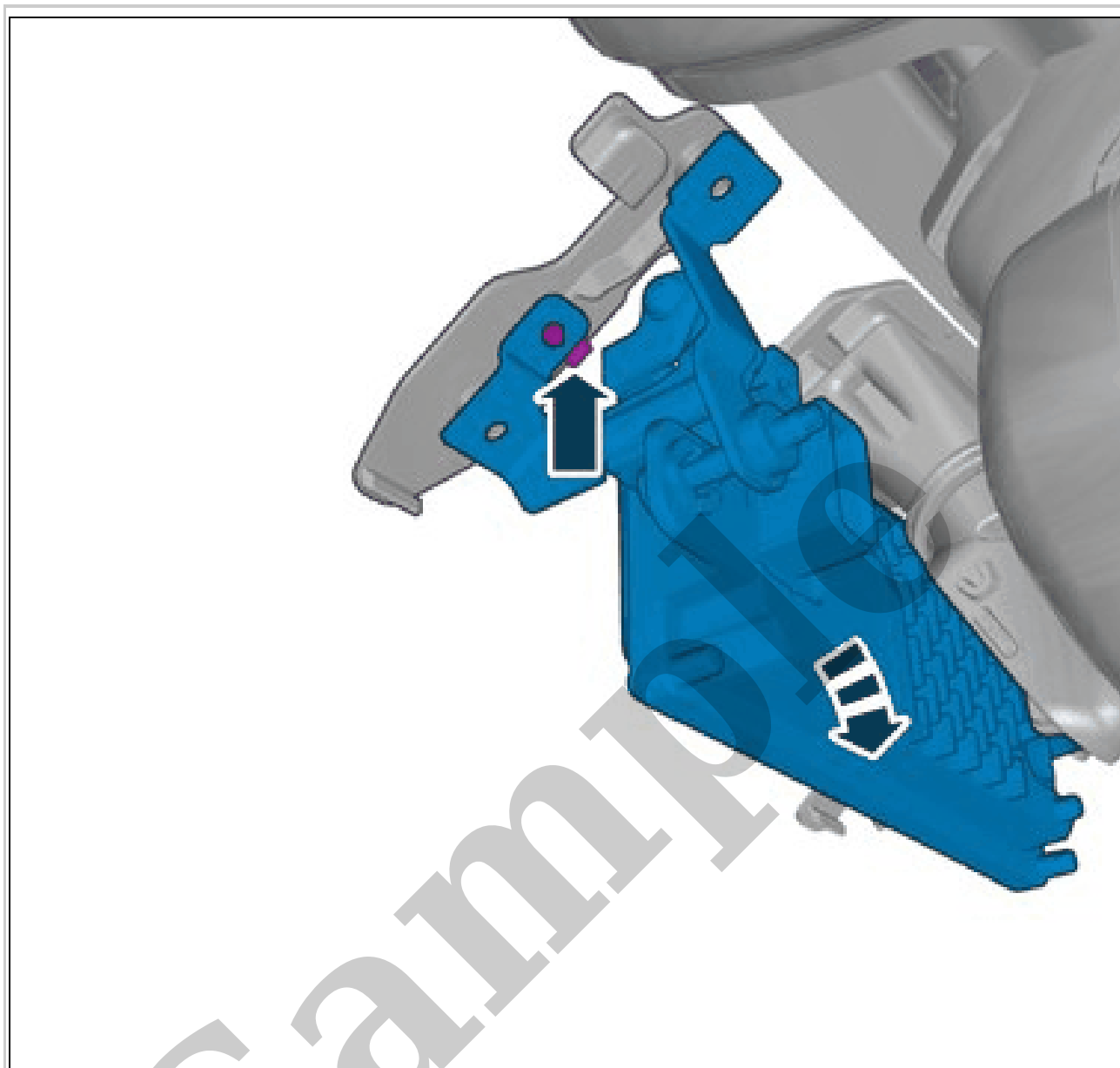
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Remove the marked part.



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Remove the marked part.



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Loosen the clip.
Remove the marked part.

ACTIVE SAFETY DOMAIN MASTER > ACTIVE SAFETY DOMAIN MASTER (ASDM) [2018-2020 | 2021-2022, B4204T18 | 2021-2022, B4204T47] > INSTALLATION

To install, reverse the removal procedure.

Perform Active Safety Domain Master (ASDM), adjustment. Refer to: ACTIVE SAFETY DOMAIN MASTER

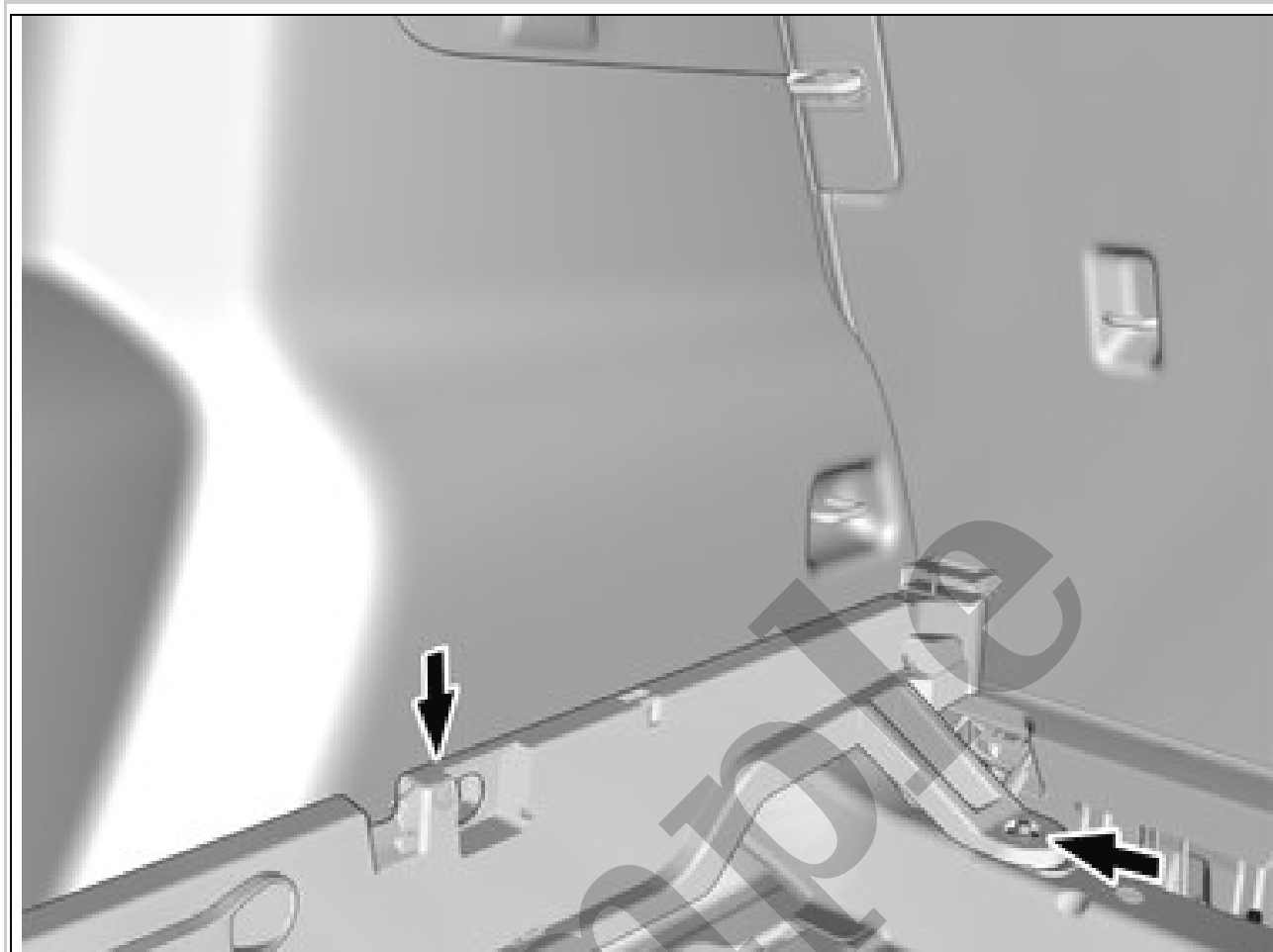
Perform windscreen at camera location, cleaning. Refer to: WINDSCREEN AT CAMERA LOCATION, CLEANING

Calibrate ASDM according to: Diagnostics / Components / Control modules /Active Safety Domain Master (ASDM) / Diagnostic sequences / ASDM radar and camera calibration



Courtesy of VOLVO CARS CORPORATION

NOTE: *The graphic shows the back of the component before removal.*



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Remove the screws.
Torque: M6, 10Nm