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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

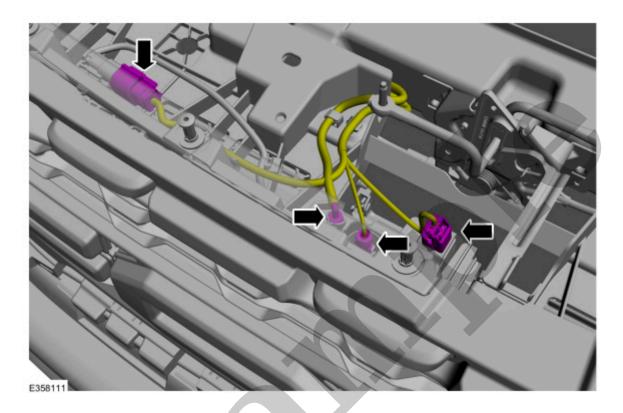
1997 FORD Mondeo Sedan OEM Service and Repair Workshop Manual

Go to manual page

2. NOTE

As equipped.

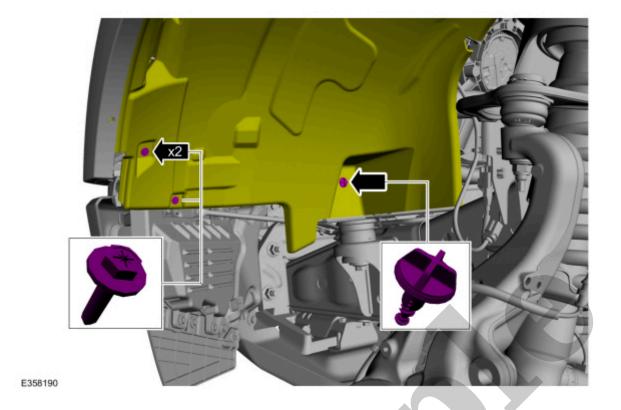
Disconnect the electrical connectors and washer hose.



Click here to learn about symbols, color coding, and icons used in this manual.

3. Remove the screws and push pins.

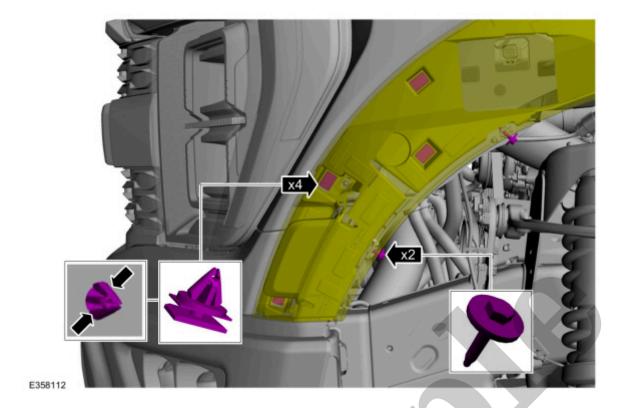
Torque: 42 lb.in (4.8 Nm)



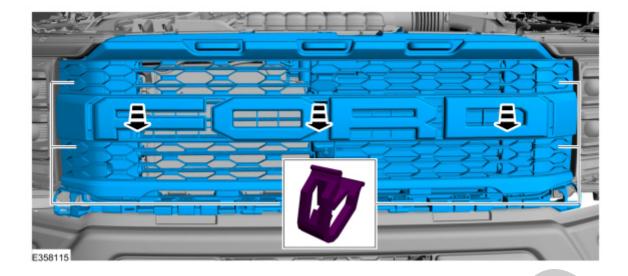
6. **NOTE**

On both sides.

Disconnect the electrical connector.



- Using a flat-blade screwdriver release the locking tabs.Use the General Equipment: Flat Headed Screw Driver
 - Release the front bumper upper cover trim panel clips and remove the front bumper upper cover trim panel.



Installation

- 1. To install, reverse the removal procedure.
- 2. If the radiator grille is being replaced, transfer parts as required.

Refer to: Active Grille Shutter(501-02 Front End Body Panels, Removal and Installation).

3. If equipped with front parking aid camera align the camera.

Refer to: 360 Degree View Camera Alignment (413-13B Parking Aid - Vehicles With: Parking Aid Camera, General Procedures).

4. If installing a new front parking aid camera, it is necessary to configure the new camera.

Refer to: Front Parking Aid Camera (413-13B Parking Aid - Vehicles With: Parking Aid Camera, Removal and Installation).

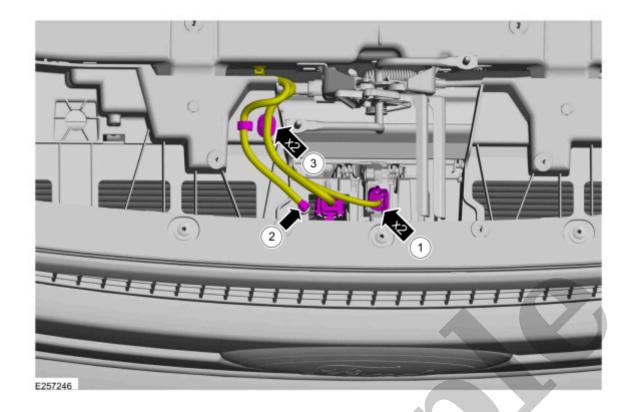
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501-08 Exterior Trim and Ornamentation	2022 F-150
Removal and Installation	Procedure revision date: 09/1/2020

Radiator Grille

Removal

NOTE



3. Raise the vehicle on a hoist.

Refer to: Jacking and Lifting - Overview(100-02 Jacking and Lifting, Description and Operation).

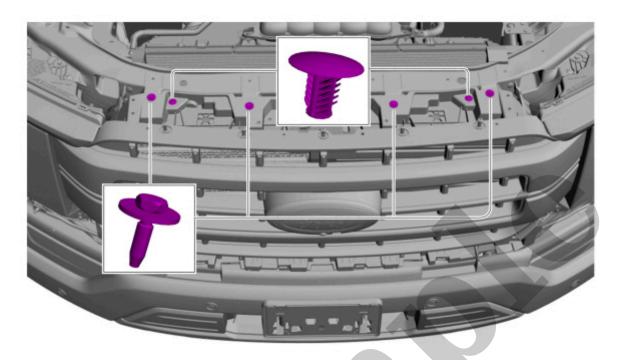
4. On both sides.

Remove the 2 screws.

Torque: 15 lb.in (1.7 Nm)

6. Remove the bolts and the pin-type retainer.

Torque: 36 lb.in (4.1 Nm)



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Click here to learn about symbols, color coding, and icons used in this manual.

7. Remove the active grille shutter mounting bolts.

Torque: 159 lb.in (18 Nm)

Installation

- 1. To install, reverse the removal procedure.
- 2. If the radiator grille is being replaced,

Transfer parts as required.

Refer to: Active Grille Shutter(501-02 Front End Body Panels, Removal and Installation).

3. If equipped with front parking aid camera align the cameras.

Refer to: 360 Degree View Camera Alignment(413-13B Parking Aid - Vehicles With: Parking Aid Camera, General Procedures).

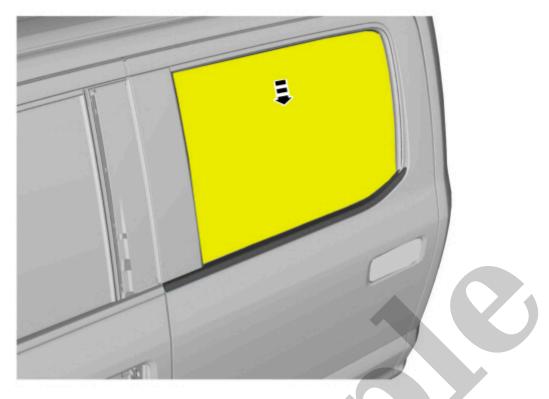
4. If installing a new front parking aid camera.

It is necessary to configure the new camera.

Refer to: Front Parking Aid Camera(413-13B Parking Aid - Vehicles With: Parking Aid Camera, Removal and Installation).

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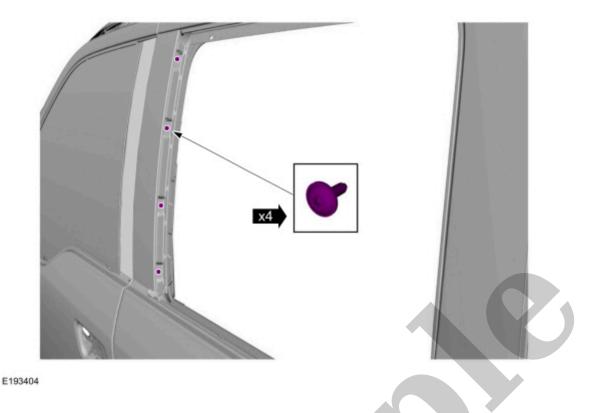
Click here to learn about symbols, color coding, and icons used in this manual.

SuperCab

2. Using a non-marring trim tool, carefully pry along edge of the outer belt moulding to release retainers and remove the outer belt moulding.



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5. NOTE

The plastic clips have a snap-in feature to keep them retained on the moulding and can be removed from the door then reattached to the moulding.

Using a non-marring trim tool, detach the 4 push pin retainers and remove the moulding.