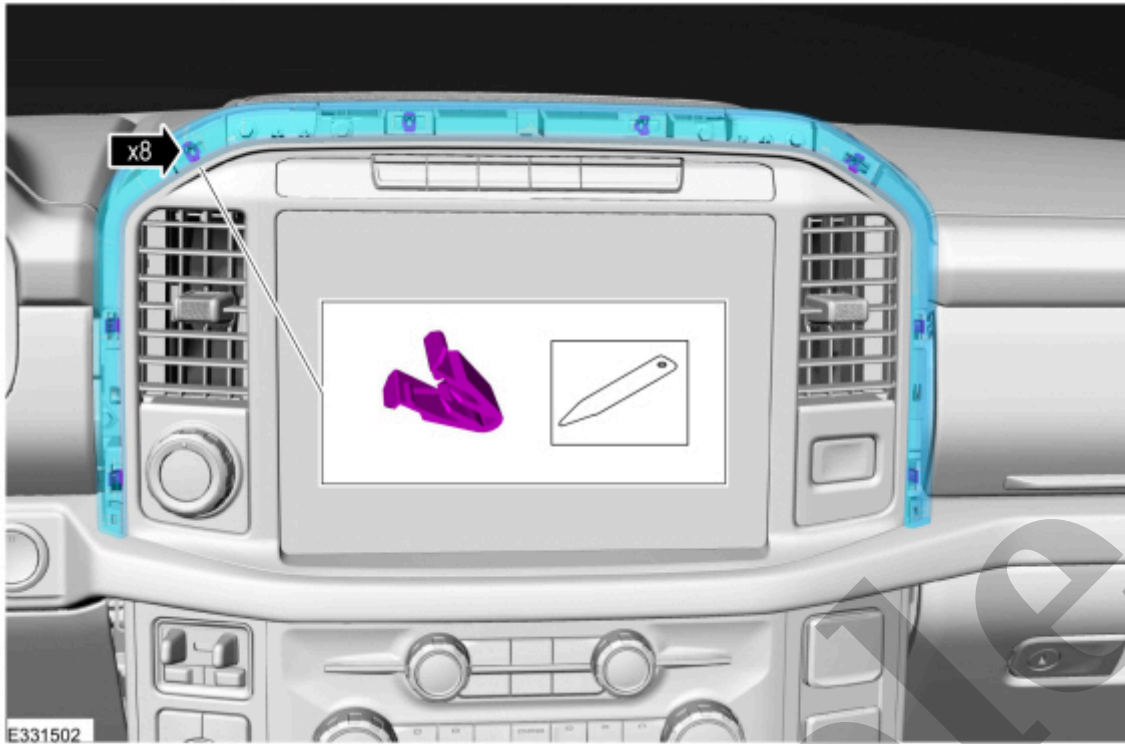


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1997 FORD F-150 Regular Cab OEM Service and Repair Workshop Manual

[Go to manual page](#)

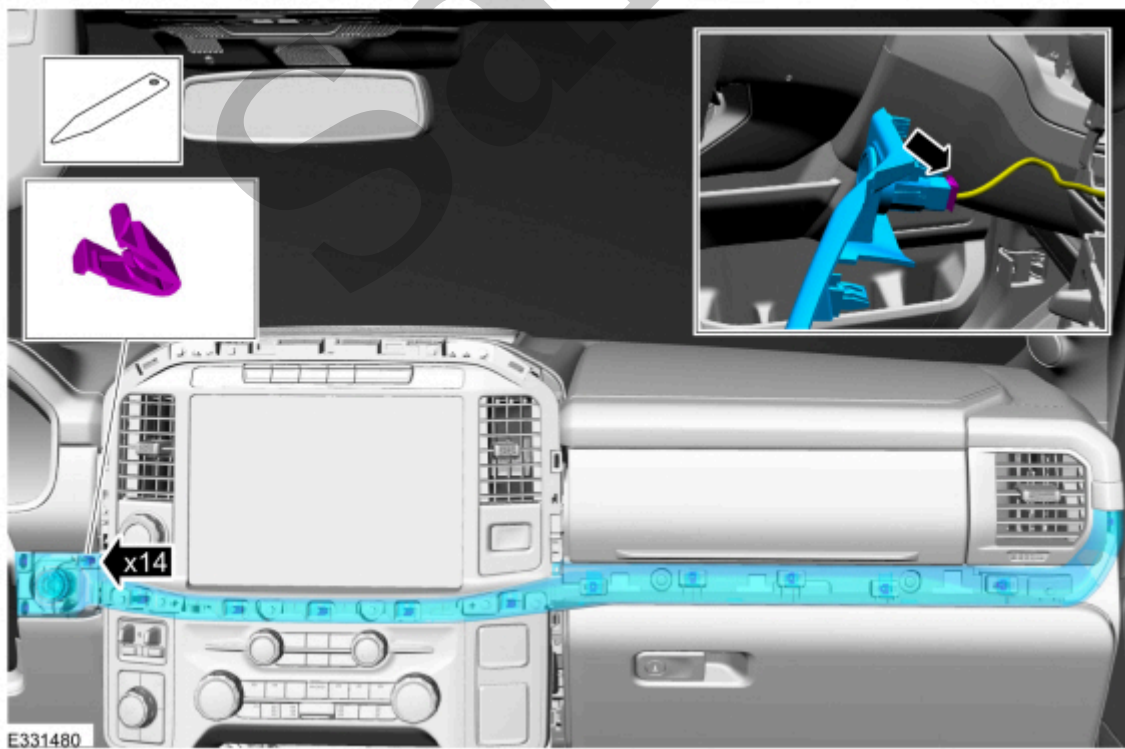


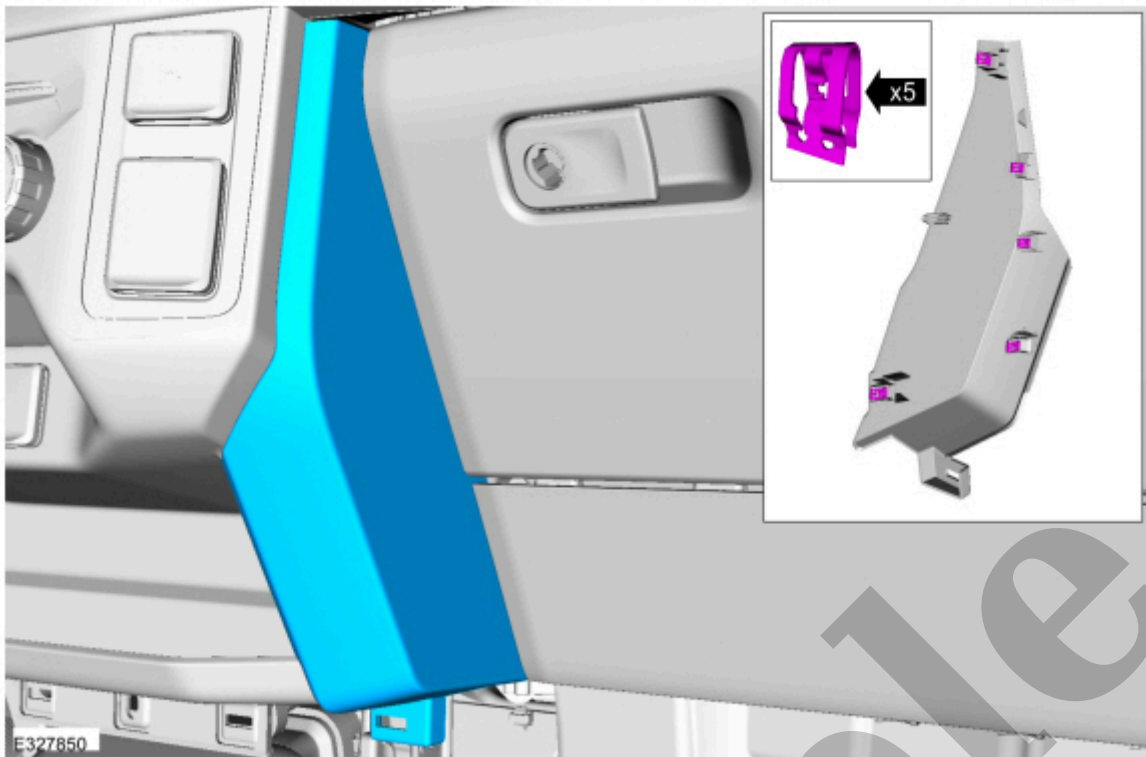
[Click here to learn about symbols, color coding, and icons used in this manual.](#)

3. Release the clips and remove the center finish trim.

- Disconnect the electrical connector.

Use the General Equipment: Interior Trim Remover



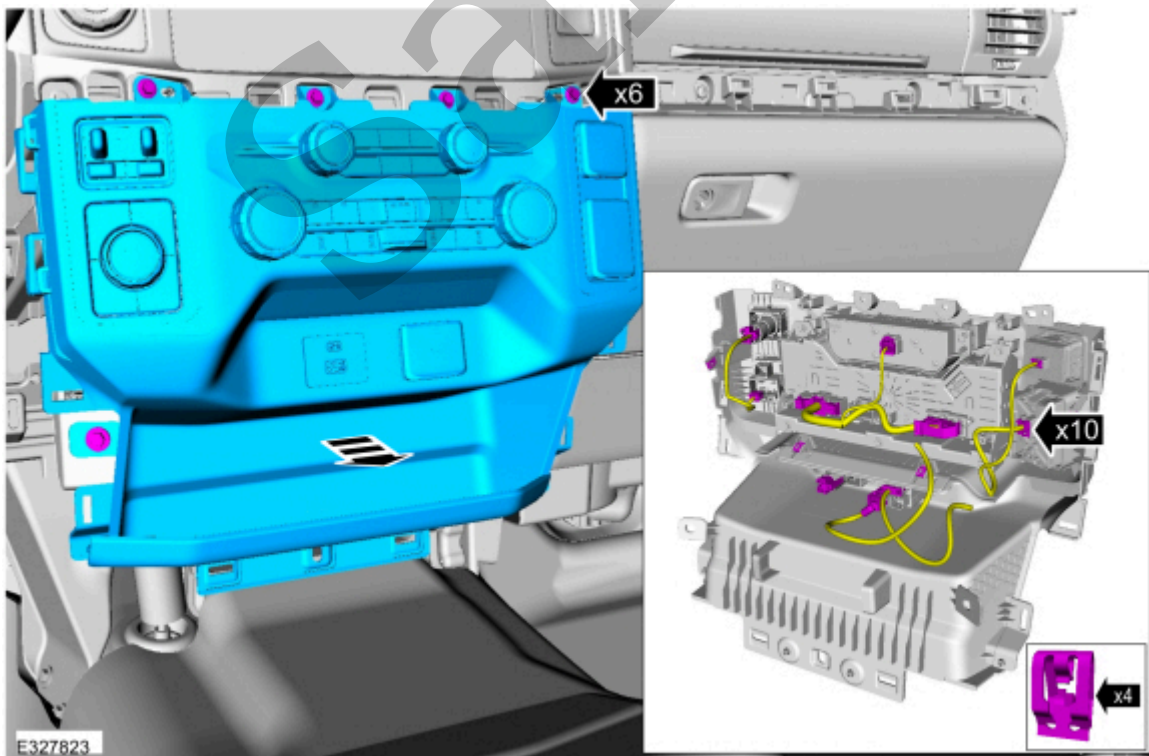


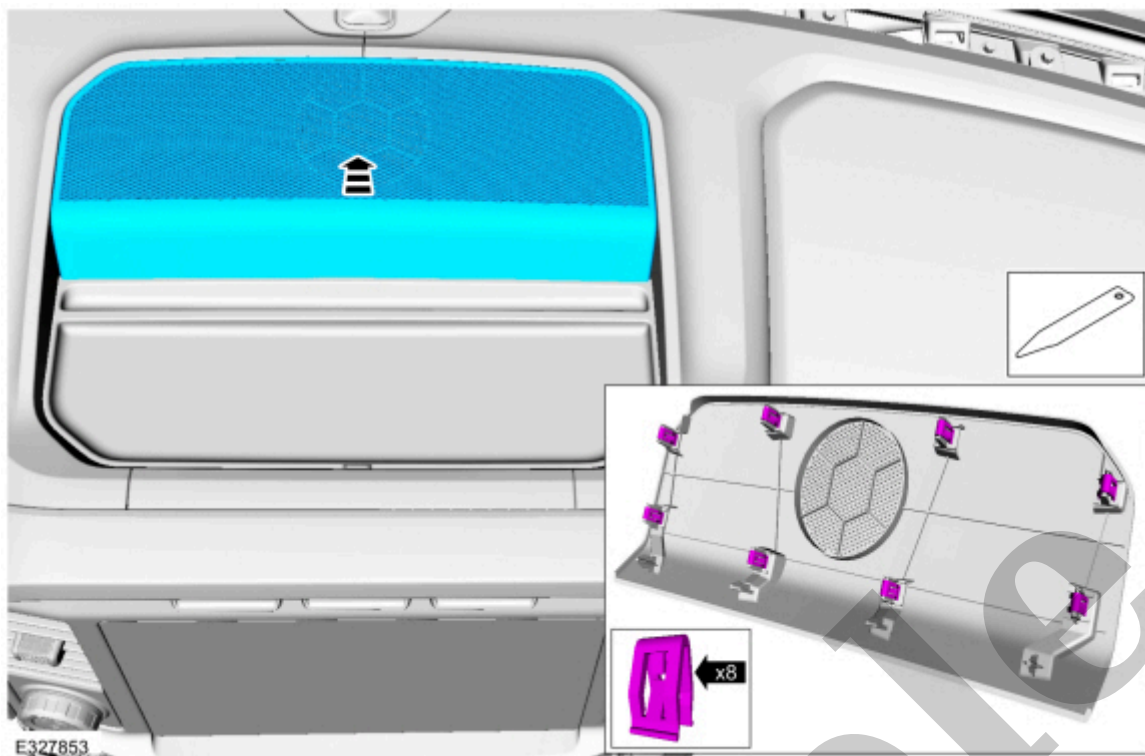
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6. Remove the bolts and the FCIM (front controls interface module) .

- Disconnect the electrical connectors.

Torque : 22 lb.in (2,5 Nm)





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9. **NOTE**

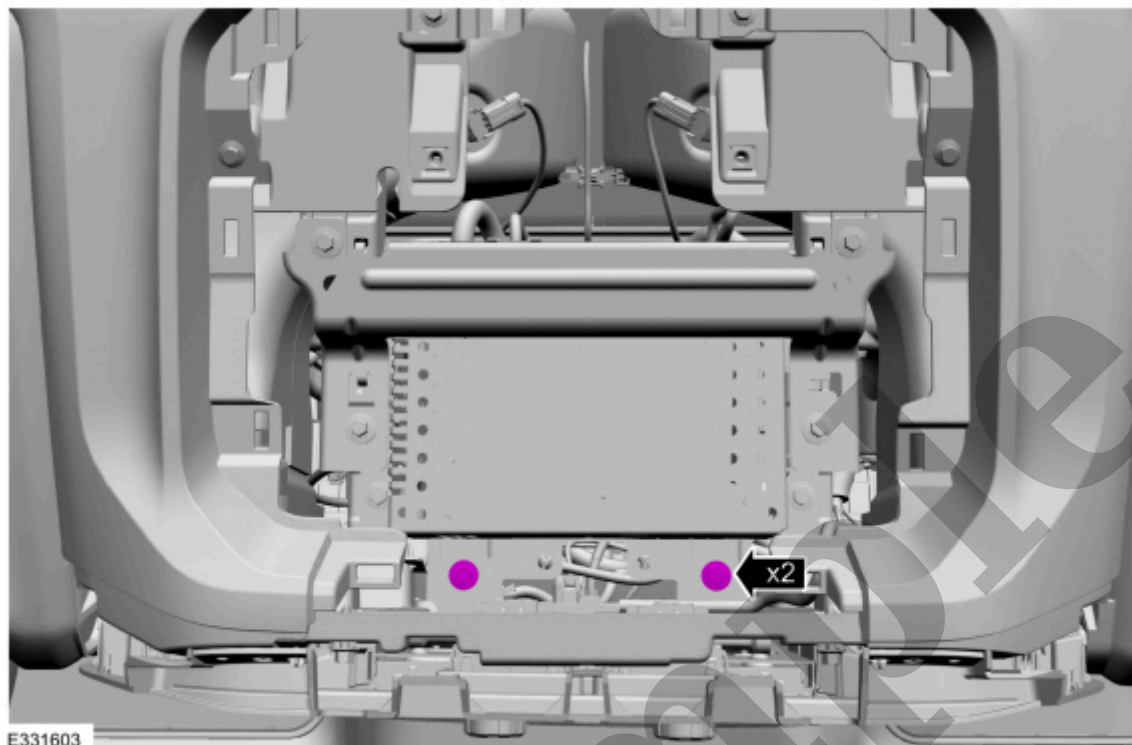
If equipped.

Remove the rubber pad.

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11. Remove the bolts.

Torque : 55 lb.in (6.2 Nm)



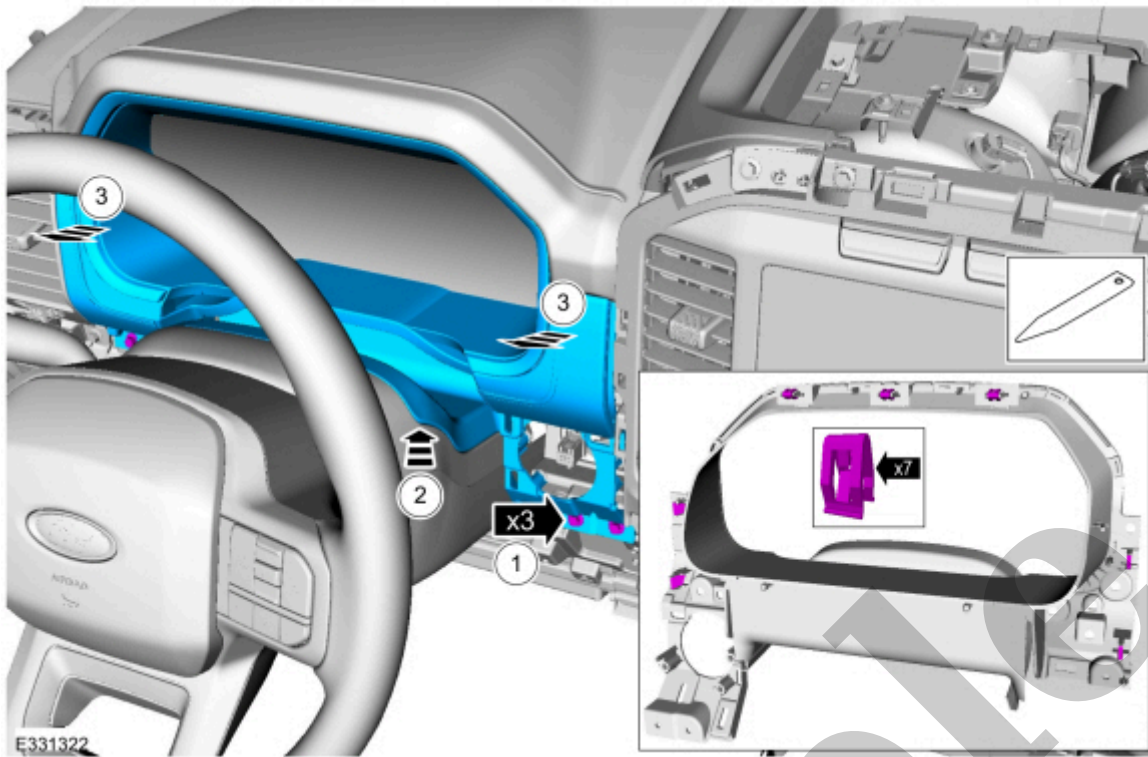
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12. **NOTE**

The push pin must be replaced each time the bezel is removed.

Release the retainers and remove the LH (left-hand) register bezel.

- Remove and discard the push pin.

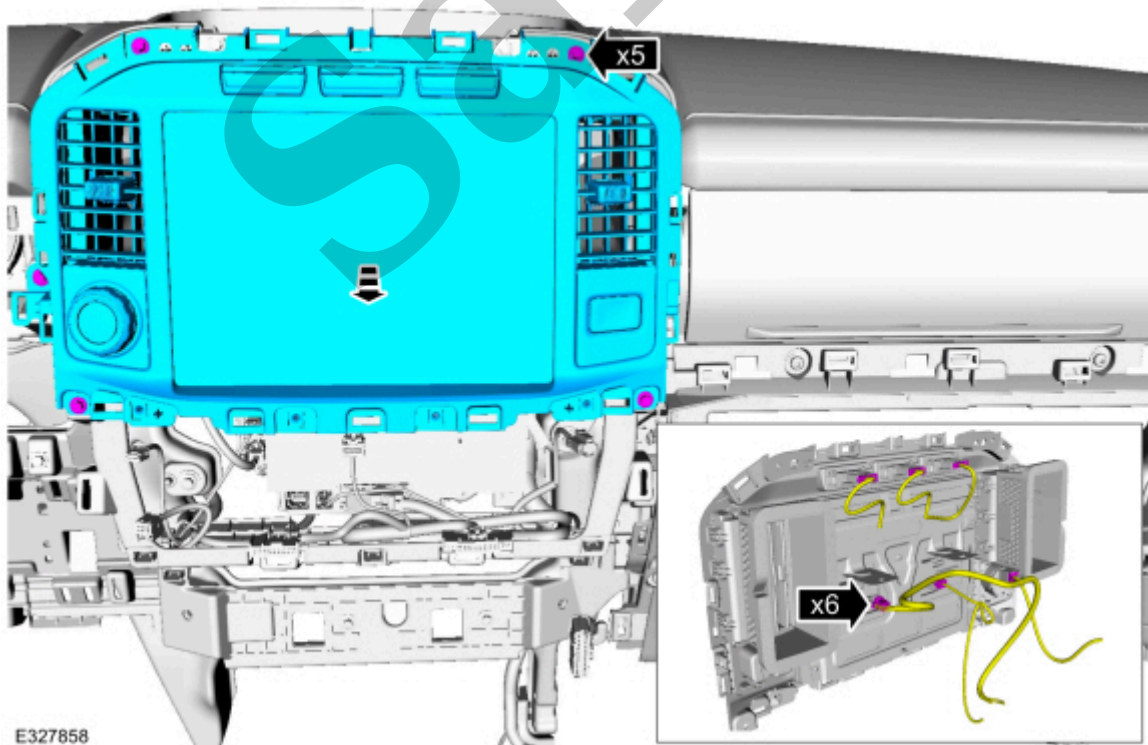


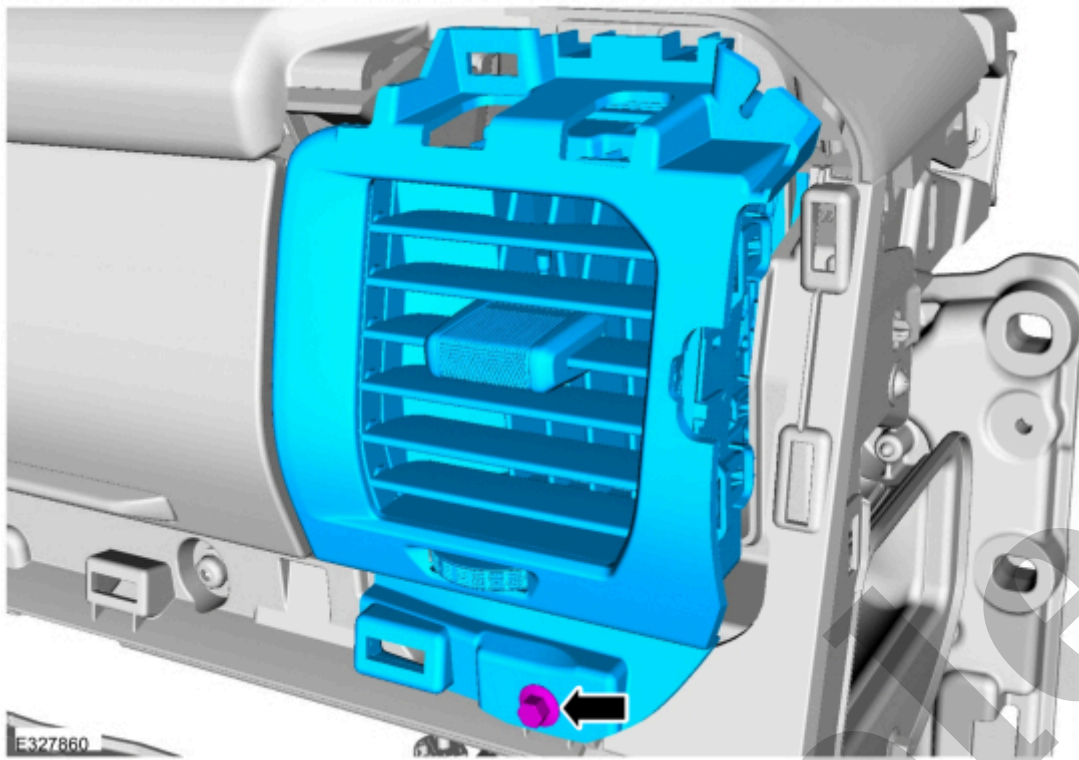
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14. Remove the bolts and the display unit.

- Disconnect the electrical connectors.

Torque : 55 lb.in (6.2 Nm)





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Vehicles with storage bin

17. NOTE

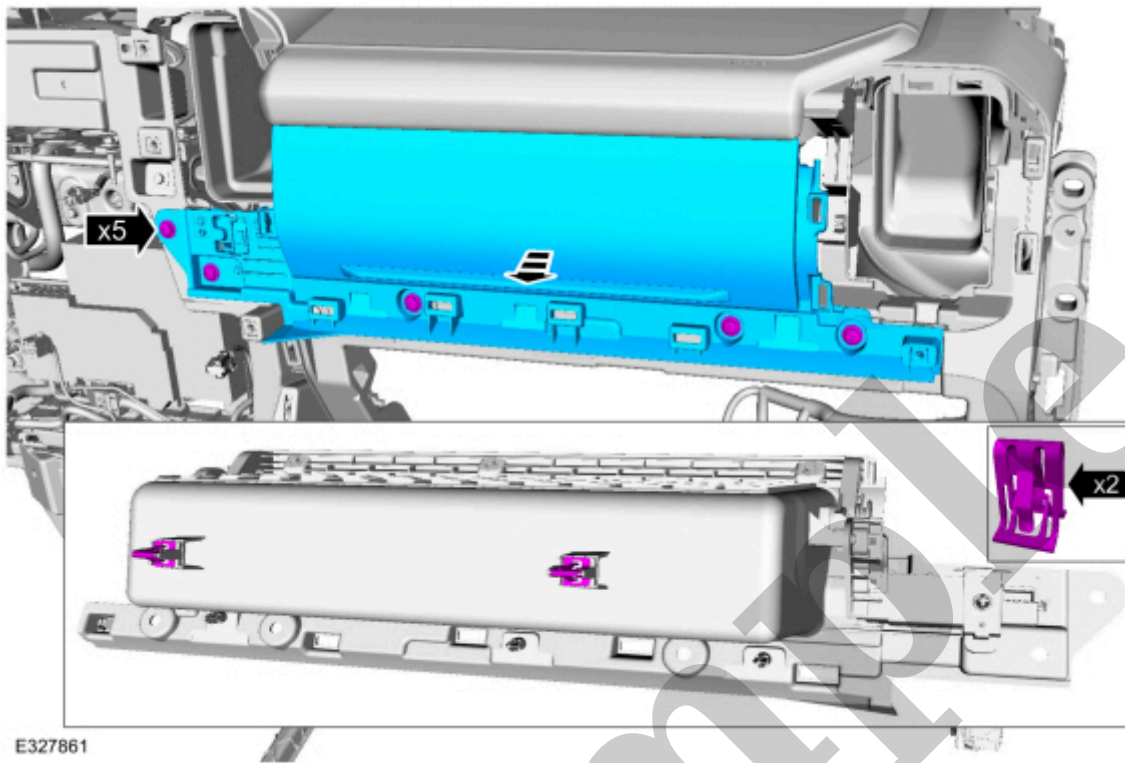
Do not reuse push pins.

Remove the push pins, release the clips and remove the trim panel.

Vehicles with storage compartment

19. Remove the bolts, release the clips and remove the upper storage compartment.

Torque : 22 lb.in (2.5 Nm)

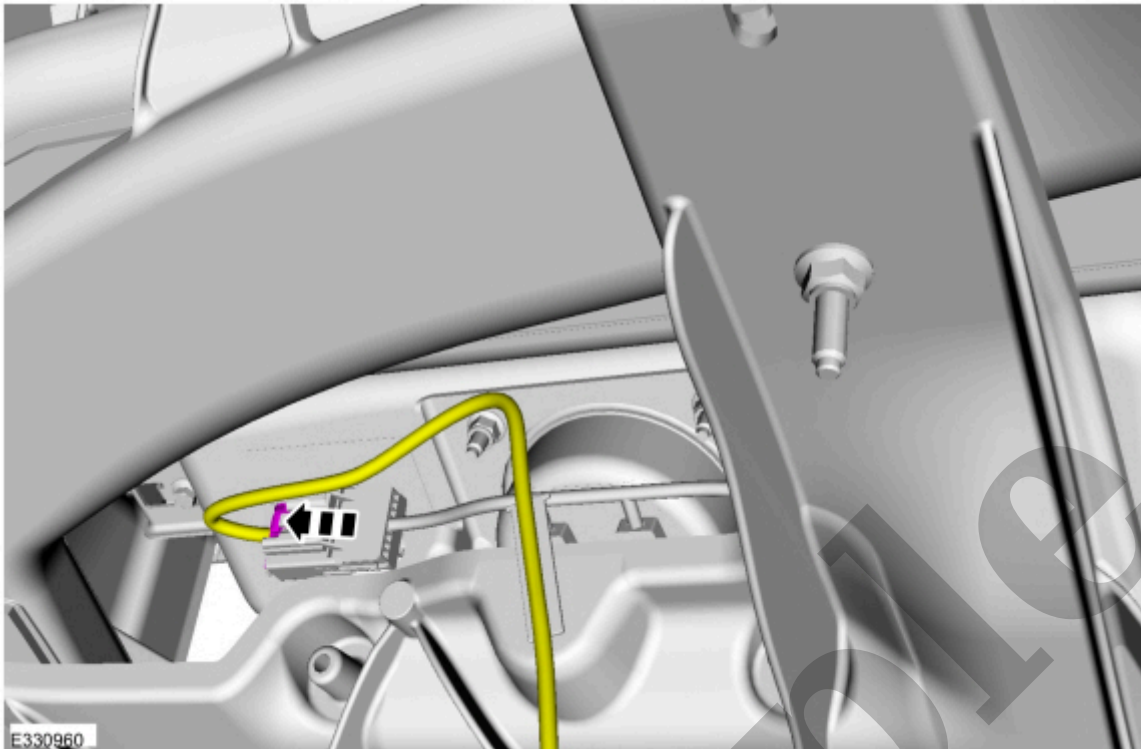


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All vehicles

20. Remove the screws through the upper stowage bin opening.

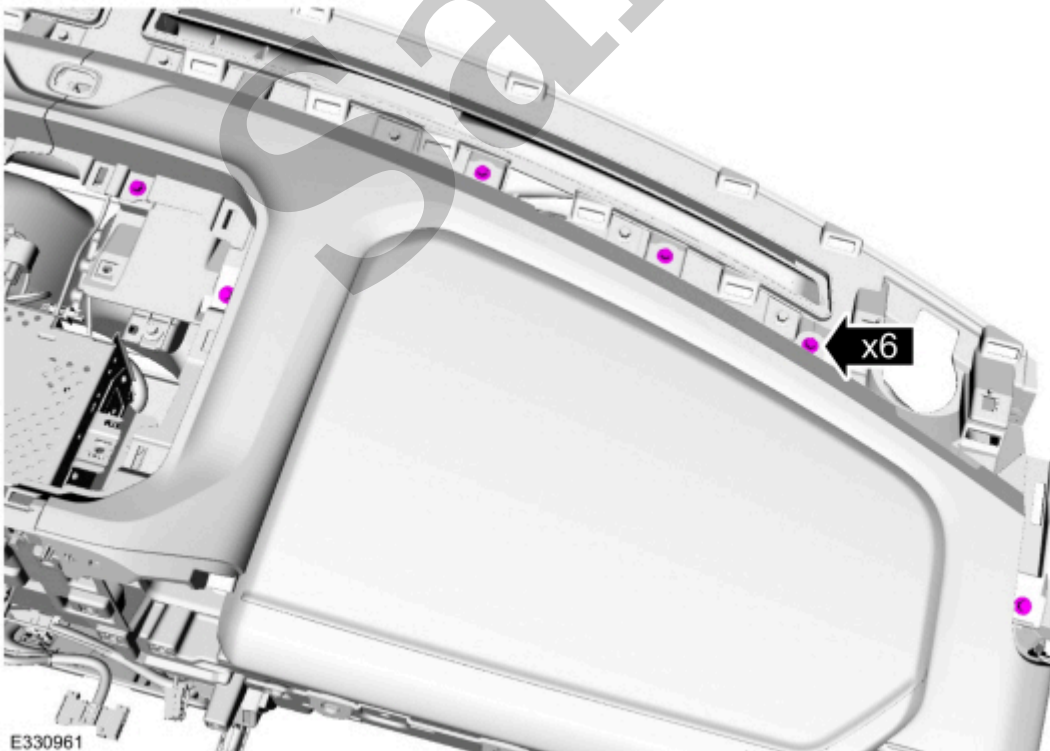
22. Disconnect the passenger airbag electrical connector.



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23. Remove the RH (right-hand) instrument panel upper section bolts.

Torque : 22 lb.in (2.5 Nm)





Instrument Panel

501-12 Instrument Panel and Console	2022 F-150
Removal and Installation	Procedure revision date: 05/27/2022

Instrument Panel

Removal

NOTE

Removal steps in this procedure may contain installation details.

1. Depower the SRS (supplemental restraint system) .

Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).
2. Remove the floor console.

Refer to: [Floor Console](#)(501-12 Instrument Panel and Console, Removal and Installation).
3. Remove both A-pillar trim panels.

Refer to: [A-Pillar Trim Panel](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).
4. Release the clips and remove the LH (left-hand) instrument panel trim panel.

Use the General Equipment: Interior Trim Remover