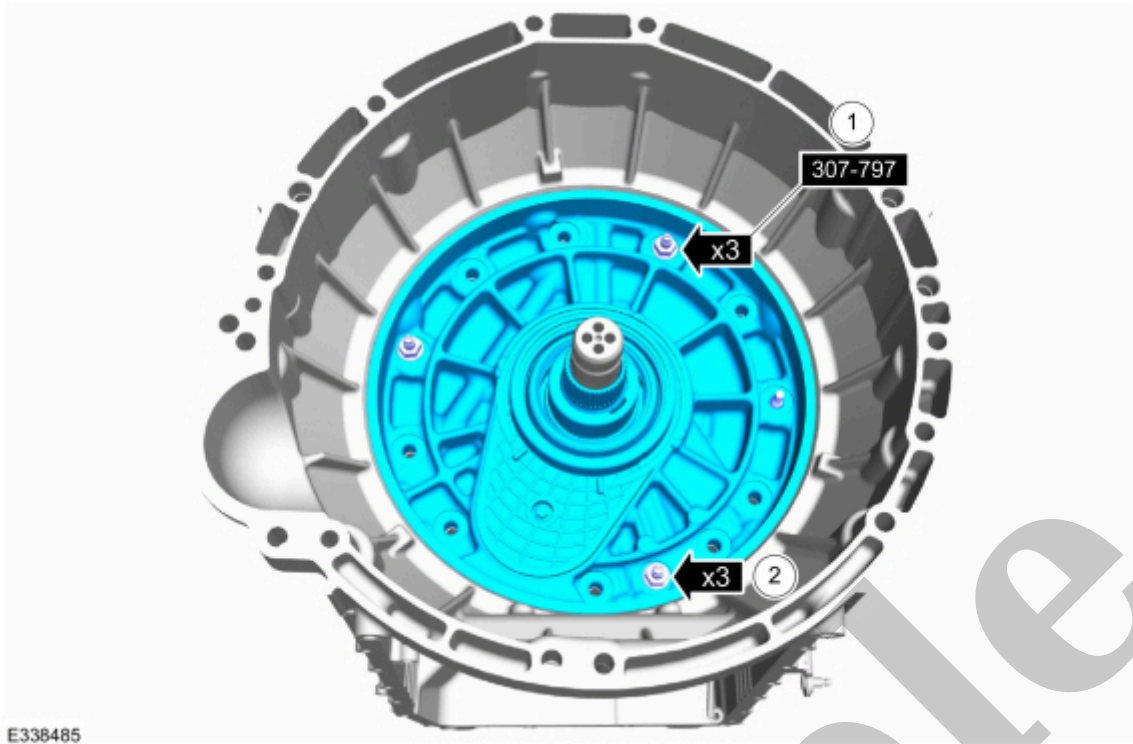


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1996 FORD Escort 5 Doors OEM Service and Repair Workshop Manual

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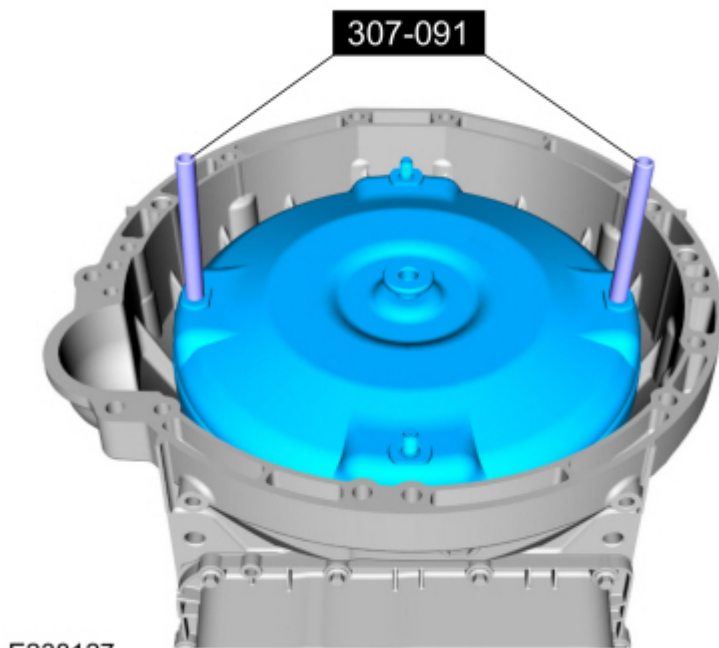
311. Install the new front support assembly bolt washers.



E338464

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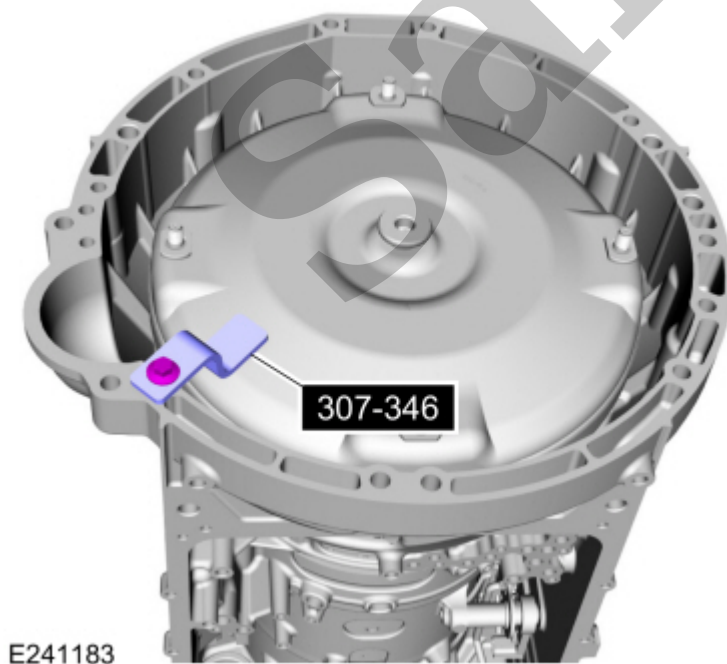
312. 1. With the special tools installed, hand tight the front support bolts in a crisscross pattern.
2. Remove the special tools and install the front support bolts hand tight.



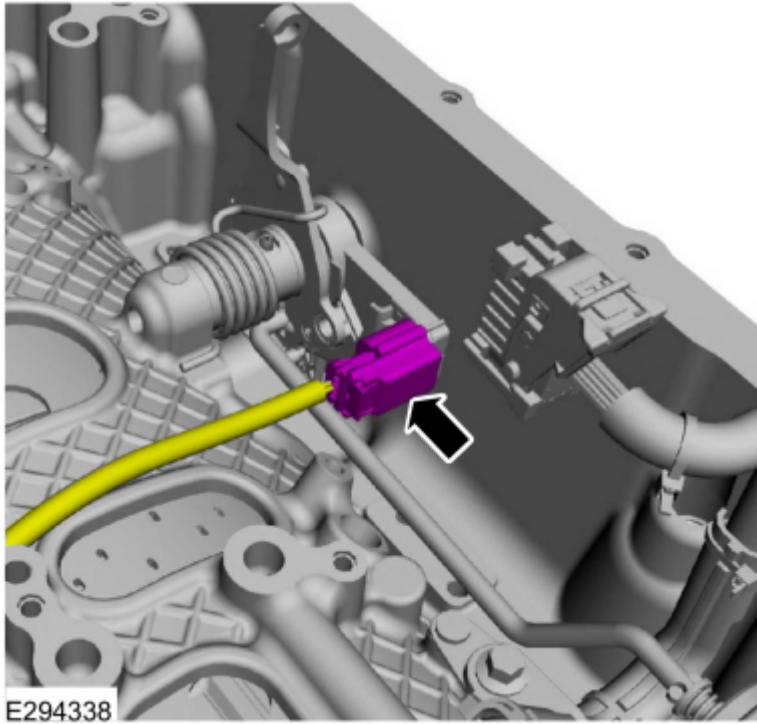
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315. Install the special tool to hold the torque converter.

Use Special Service Tool : 307-346 (T97T-7902-A) Retainer, Torque Converter



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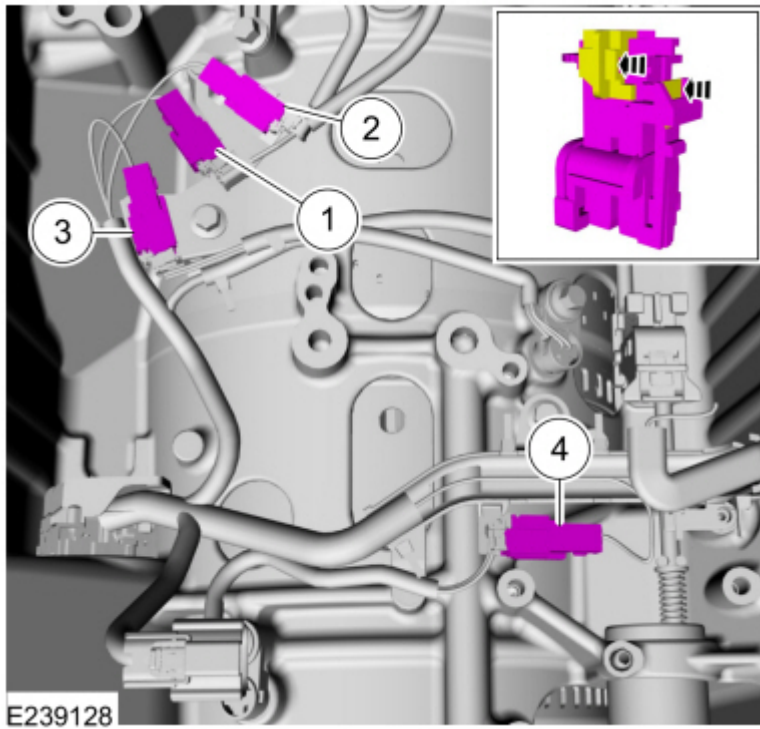


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318. Install the speed sensors.

1. Intermediate Speed Sensor A (ISSA)
2. TSS (turbine shaft speed) sensor
3. Intermediate Speed Sensor B (ISSB)
4. OSS (output shaft speed) sensor

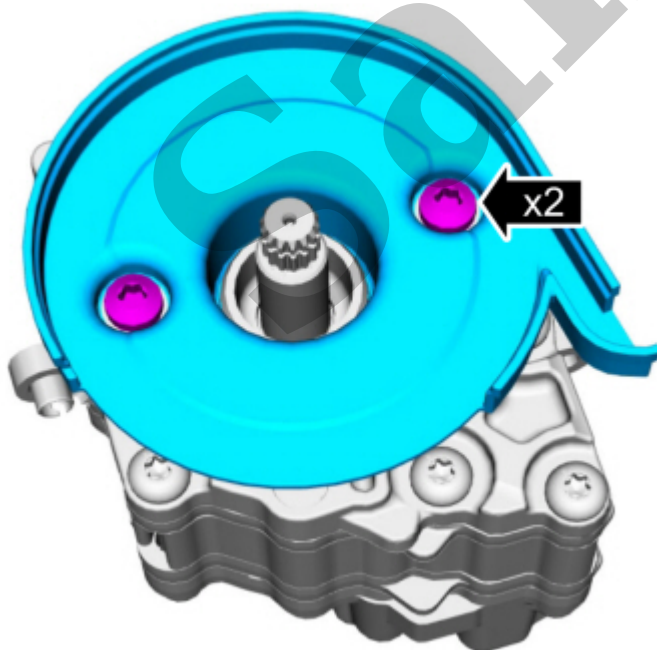
- **Torque** : 97 lb.in (11 Nm)



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320. If removed, install the transmission fluid pump driven gear inner cover and the bolts.

Torque : 115 lb.in (13 Nm)



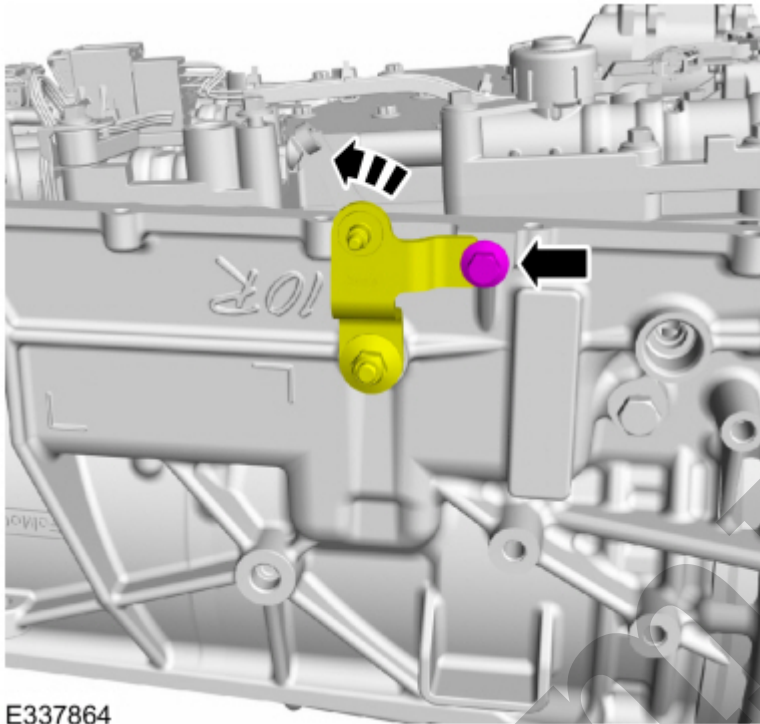
E246159

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323. **NOTE**

Use a 8 x 1.25 mm bolt to hold the park override lever into position.

Rotate the park override lever to the park override position and loosely install the bolt.



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324. **NOTICE**

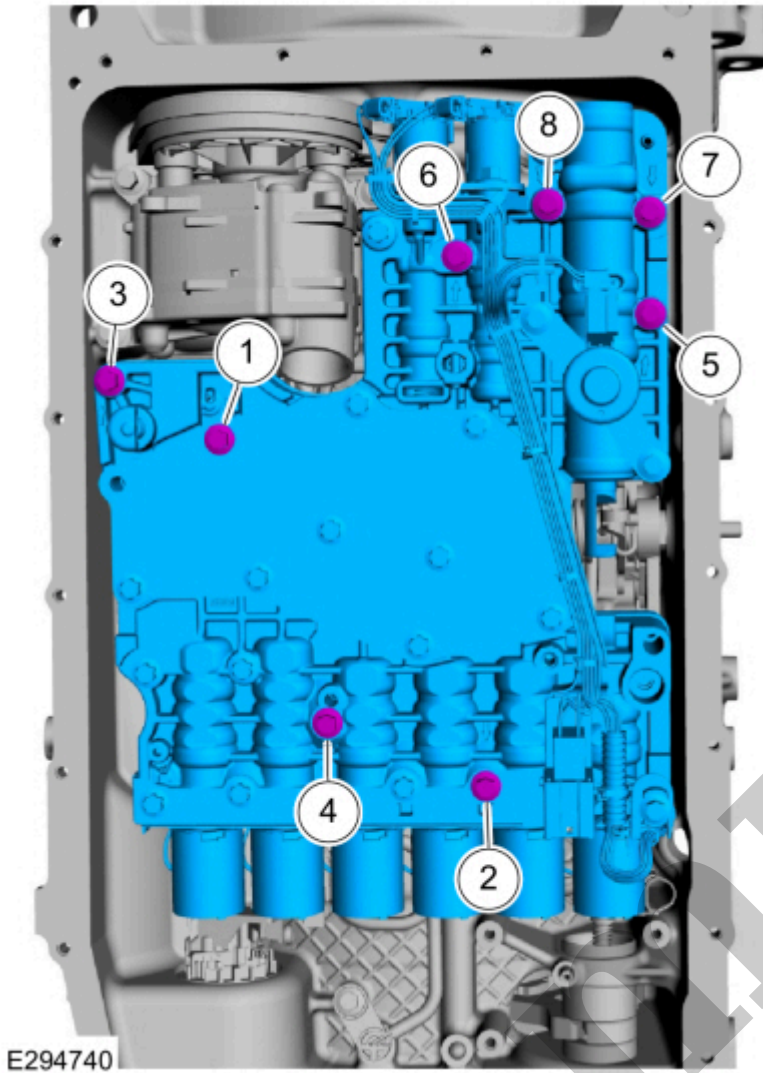
Only install 68 mm length bolts or the transmission clutch and planetary container can be damaged and result in transmission failure.

Loosely install the main control valve body.

1. **NOTE**

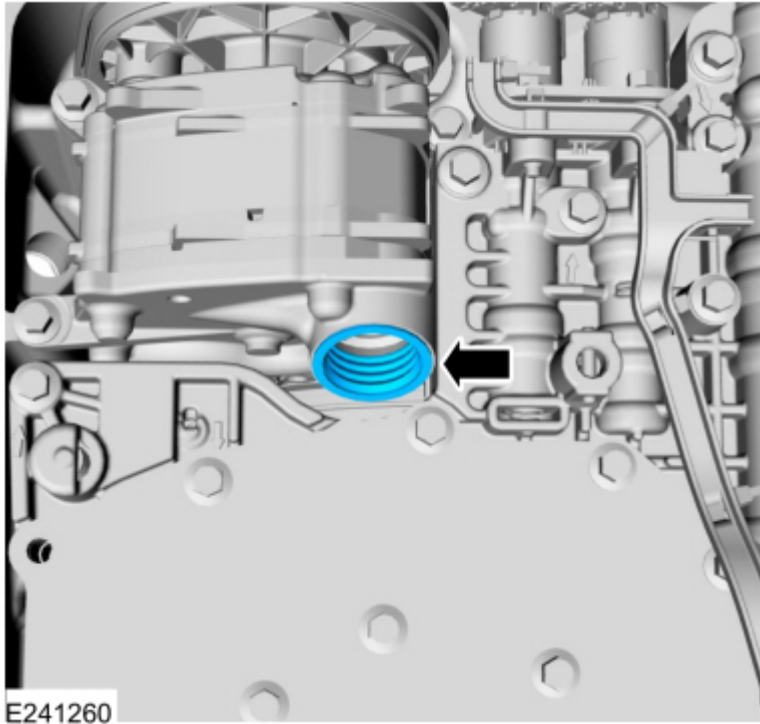
Be sure the main control-to-case seal is attached to the main control.

2. Align the guide pins on the main control valve body with the alignment holes in the transmission case.



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326. Remove the bolt and allow the park override lever to return to the normal operating position.



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329. **NOTICE**

If the bolts are installed in the wrong locations, transmission damage will occur.

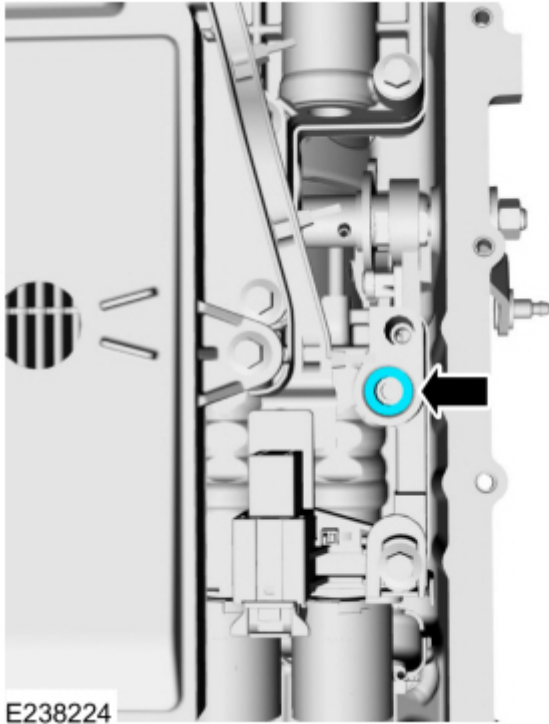
NOTE

The transmission fluid filter may be reused if no excessive contamination is indicated.

Install the filter and the bolts in the correct locations.

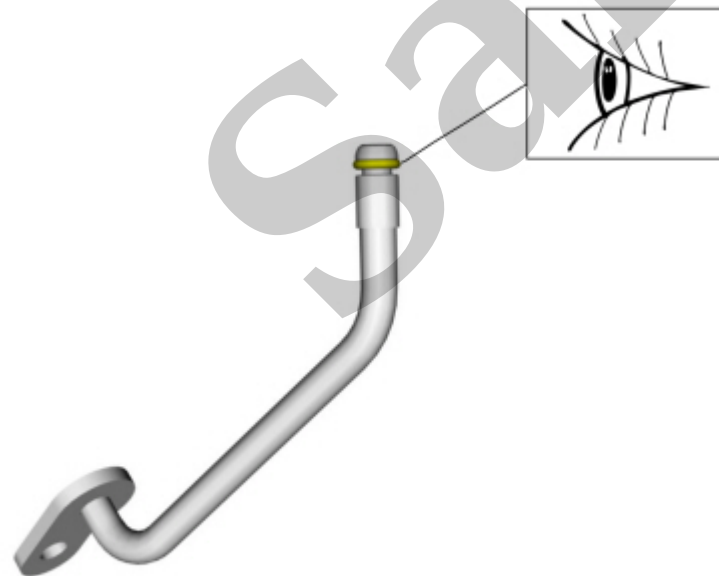
1. Short bolt 20 mm
 2. Long bolt 71 mm
- **Torque** : 93 lb.in (10.5 Nm)

331. Install the new transmission fluid auxiliary pump tube seal.



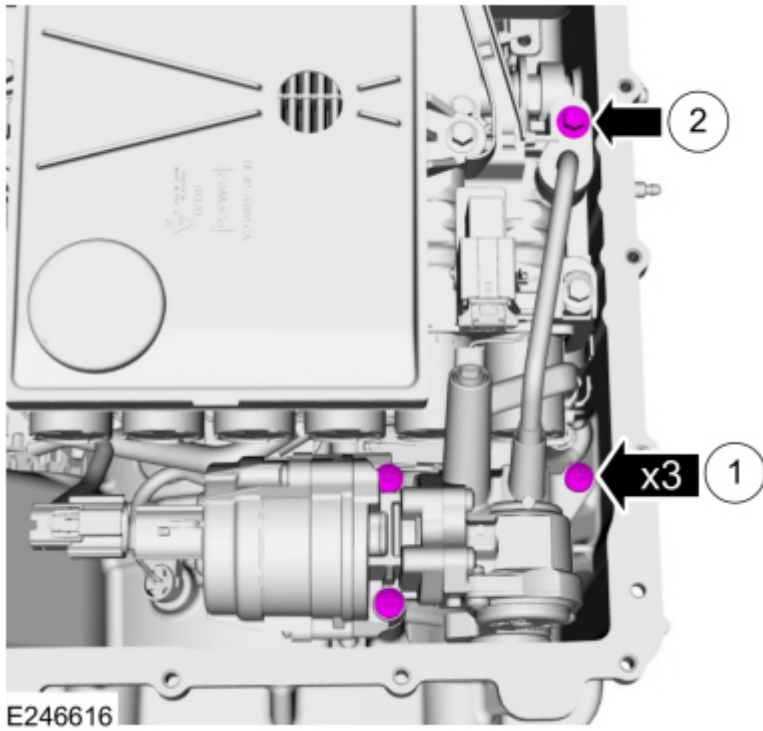
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332. Inspect the transmission fluid auxiliary pump tube O-ring.



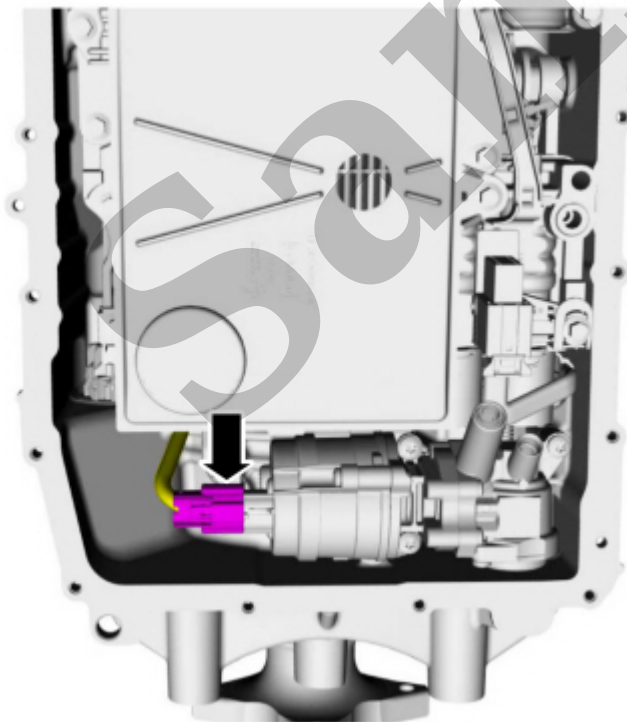
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335. Connect the transmission fluid auxiliary pump electrical connector.



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All vehicles